# Weller® The Original.







Weller®



## YOUR CHOICE & YOUR TOOL

www.weller-tools.com



The right iron for my application.





The right technology for my application.













Discover the Weller WE 1010 in a new dimension













## **Soldering** Professional

16 - 221



**Filtration** 

Filtration

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**Dispensing** 

Professional

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**Electric Screwdriver** 

Professional

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#### **Precision Tools Erem®**

Side cutters and tip cutters, pliers, tweezers, special Erem tools, toolkits











207 270





#### **Precision Tools Xcelite®**

Screw- and nutdrivers, knifes and blades, shear cutters and pliers, service kits and tool cases









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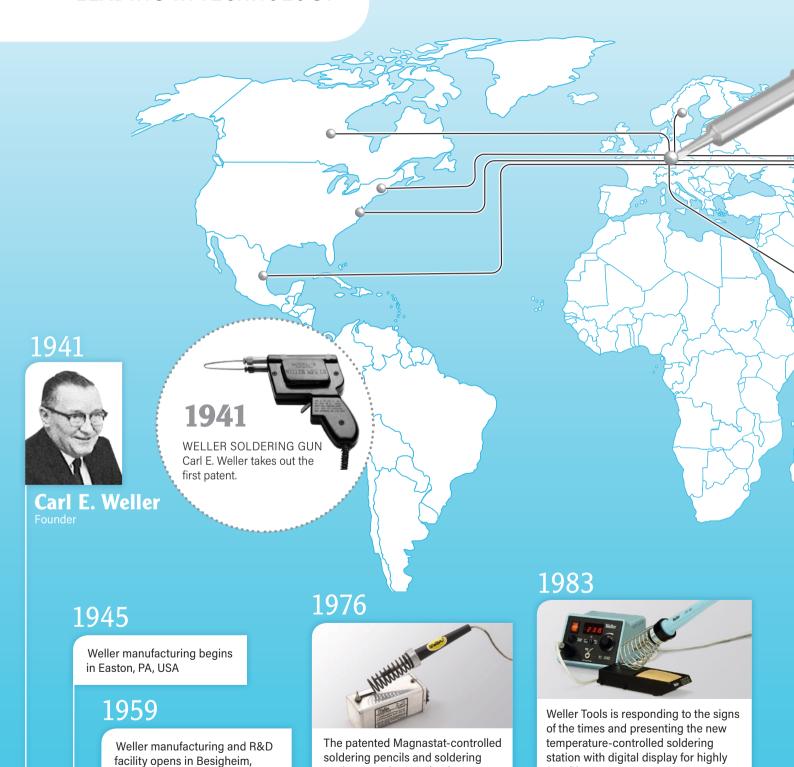
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### LEADING INTECHNOLOGY



stations are the core business.

sensitive components.

1940 1960 1970 1980

Germany



#### A name known round the world!

For decades, the Weller name has stood for pioneering soldering solutions. Weller is the global leader in manual soldering technology and offers a complete, user-oriented customer and distribution service, with their own sites in over 30 countries.

## 1992

Introduction fume extraction systems Zero-Smog®

## 1993

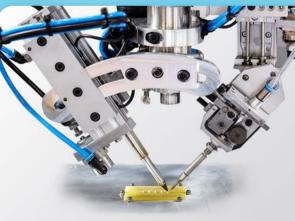
## Erem

Swiss company Erem acquired. ISO certification 9001:2008.



Weller Tools GmbH operates as part of the Apex Tool Group, whose headquarters is in Sparks, Maryland, USA. The Apex Tool Group is one of the world's largest manufacturers of industrial hand and power tools, drill chucks, chains and electrical soldering products, with an annual turnover of more than \$1.6 billion.

## 2018 INNOVATIONS



By answering our users' demand for faster, flexible and more functional products, Weller continues to be the market leader in developing innovative, economical soldering solutions.

The recent launches of Weller Performance and Technology product lines are proof of our drive to please our high-tech customers, raising the bar of quality and performance ever higher.

2010



#### Your workbench deserves the best soldering technology

Professionalism makes no compromises: Soldering technology that is packed with precision, innovation and quality. For a decisive advantage when it comes to your productivity.

#### **PROFESSIONAL**

### **FILTRATION**

#### **EREM**

**XCELITE** 

### **CONSUMER**

#### Clean work is no concidence

Volume extraction? Tip extraction? Extraction systems from Weller provide a systematic solution to any application. Nothing left by chance.

#### For jobs who need the utmost precision

Erem by Weller high-precision tools play a significant role wherever you need to pay attention to the smallest of details.

#### Precision tools that set standards

High-quality precision screwdrivers. Wrenches and pliers. Interchangeable knife sets, special tools and kits: Xcelite by Weller has everything that every servicing team requires.

#### Professional tools for DIY enthusiast

When you are pursuing a hobby, you are reluctant to make compromises. With the comprehensive range of DIY consumer products, Weller is offering genuine Weller quality - at a genuinely fair price.

## Discover the world of Weller

EVERYTHING FROM A SINGLE SOURCE FROM THE SPECIALISTS FOR YOUR WORKBENCH



## CONNECTING INTO THE FUTURE.



### **Connecting hearts - Medical**

The greatest demands in precision and reliability are placed on tools and equipment in the medical sector. Weller provides innovative solutions guarantying the quality of the connections inside these devices.



### **Connecting high standards** - Military

The Military Standards have various demands on products for guarantying reliability and compatibility. Even in nongovernmental organizations, technical aid organizations and the industry these standards are used and in addition included in ANSI as well as ISO standards. Weller offers specific MS product lines.



# With the #1 soldering solutions in the world.

#### **Connecting space - Science development**

Scientists and engineers like to be one step ahead and develop tomorrow's technology today. Weller's reliable technology is used to make these dreams come true. These solder joints form the technical basis for further developments, nothing stands in the way of future research success.



### **Connecting continents - Aeronautics**

Traceable Process Control - Simple with Weller. For companies and manufacturing sectors, such as the aerospace industry, the accompanying documentation of the manufacturing process is an important point. Weller offers a traceability system to document the quality of solder joints.



### Connecting technologies - EMS

It is important for Electronic Manufacturing Services to guarantee a consistent quality for their customers.

With the soldering irons of Weller the necessary quality can be provided and costs are lowered simultaneously.



### **Connecting people - Telecommunications**

Especially in the telecommunication industry smaller and highlyintegrated components have growing demands concerning the soldering equipment. Weller offers solutions for soldering even small SMD components exactly without damaging the circuit board. Even the finest needle tips can be switched completely voltage-free.



### PROCESS INTEGRATION / OPTIMIZATION





## PROCESS OPTIMIZATION

The increasing importance of electronics in the most diverse areas of application leads to more complex assemblies, which above all entail increased requirements in connectivity technology.

The process parameters must be optimized for each specific application so that the best result can be achieved. Weller accepts these challenges and offers solutions: New products and progressive developments for a customer-friendly orientation.

## PROCESS CONTROL

The combination and control of various parameters during the manufacturing process is a focus of Weller's attention.

In order to guarantee these, all WX stations are traceability-compliant and can be connected to various devices such as extraction systems, preheating plates and soldering baths. The entire processing can be followed closely and permanently logged.



## Solutions for every Soldering Job

TO OPTIMIZE YOUR MANUFACTURING PROCESS



QUALITY ASSURANCE

> Certain requirements are set for the definition and maintenance of quality standards. Particular emphasis is placed on exact, repeatable results - without any compromises.

In this way, high-quality and precisely manufactured products can be guaranteed to the highest level, which builds on the customers' trust of the Weller brand.

Weller offers a wide range of options to ensure this in the long term. Whether IPC certified employee training, reproducible automated soldering processes or system-integrated process controls - soldering quality without any compromise is assured. The monitoring of the economic efficiency of the operational process in each cost centers plays an important role in the development of production processes, and even more so in their optimization.

The Weller Benchtop Controllers of the WX series can be coupled with various additional systems. As soon as the actual soldering process is completed and the motion sensor of the soldering iron indicates a rest position, all connected systems go into standby mode. This contributes to a significant extension of the service life of the individual components, directly saving costs and preventing premature wear.

#### 1-STOP-SOLUTION PROVIDER



## **OWNING THE BENCH**

EVERYTHING FROM A SINGLE SOURCE FROM WELLER

## FIRST CHOICE FOR CUSTOMERS

Weller continues to transform the results of successful collaboration with our customers and partners in Europe into innovation, expertise and passion for new soldering solutions.





#### Like Swiss clockwork

Erem tools feature craftsmanship of the best quality. Produced in Switzerland, Erem tools are the result of more than 50 years of consistent product development and expertise.

#### Making the job easier

With Weller WX Line, only a single control unit is still required, which works as a benchtop controller. Traceability keeps your quality at the highest level.

#### **Potential equalization**



## Soldering

## TRENDSETTING SOLDERING SOLUTIONS









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# The right tool for my APPLICATION Active Tip

A little handy chart to help you figure that out. The applications are sorted by extra small to extra large solder pads, and by medium and high energy requirements.

### Solder pad size

- XS Very small solder pads 0.2-1.25mm
- S Small solder pads 0.8-1.6mm
- M Medium solder pads, universal soldering, 1.0–3.0mm
- L Larger solder pads, high mass soldering
- XL Very large solder pads, high mass soldering (shielding)

#### **Energy requirement**

ME Medium Energy requirement HE High Energy requirement



Recommended for this application

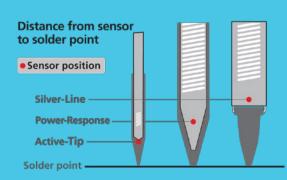


Okay, but not optimal for this application



Not recommended for this application

## 3 heating technologies from Weller





· Weller ·		Tip family		Size	of solde	er pad		Ene requir	
Egyoned tip quelis		TIP	XS	S	M	L	XL	ME	HE
WXMP/ MS	<b>WX</b> compatible	RT	•	•		0	0	•	0
WMRP/ MS	WX compatible	RT	0	•		0	0	0	•
WXMT/ MS	WX compatible	RTW	0	•	0		0	0	•
WMRT/ MS	WT compatible	RTW	•	•	•		0	•	•
WXP 90	<b>WX</b> compatible	XNT	0	•	0		0	0	
WTP 90	WT	XNT	•	<b>O</b>	•		0	•	
WXP 65	WX compatible	XNT		<b>O</b>	0		0	0	0
WP 65	DOWER RESPONSE	XNT		•	•		0	•	0
WXP 120	WX compatible	XT	0	<b>O</b>	•	0		•	•
WP 120	WT	ХТ	0	•	0	0		0	•
WXP 200	<b>WX</b> compatible	ХНТ	0	0	0	•	•	•	•
WXP 80	<b>WX</b> compatible	LT	•	•	0		0	0	
WP 80	WT compatible	LT	•	•	0		0	•	
WSP 80	TW Two sidited and	LT	•	•	0		0	•	
WSP 150	WT	LHT	0	0	0	0	•	•	
WP 200	<b>WT</b> compatible	XHT	0	0	0	0	•	•	0

## TRUSTED technology



State-of-the-art equipment to meet every soldering challenge



High flexibility for versatile applications



Robust unit for custom applications



#### Weller supports you with:

- Fast response and processing time
- Automated tool detection, assignment of control parameters
- Microprocessor-controlled PID regulation, accuracy and stability (IPC)
- Extensive range of premium-quality products and accessories

#### Weller offers customized soldering solutions.

To help you better understand our wide product portfolio, we have segmented our products into 3 categories:

- The WX Line, featuring our premiere professional soldering equipment
- The WT Line, setting a new standard for soldering
- The WE Line and the always reliable and cost-saving



#### **ESD-safe**

Weller devices are ESD-safe and can be used in electrostatic protected areas.

	WX	WT	WE
	380	T SECTION OF THE PROPERTY OF T	Webr +
Standby Time	<b>✓</b>	<b>✓</b>	<b>✓</b>
Auto-Off Time	Motion sensor	Keystroke	
Standby Temperature	<b>✓</b>	<b>✓</b>	
Temperature Window	<b>✓</b>	<b>✓</b>	
Preset Temperature	<b>✓</b>	<b>✓</b>	
Temperature °C / °F	<b>✓</b>	<b>✓</b>	<b>✓</b>
Lock Function	<b>✓</b>	<b>✓</b>	<b>✓</b>
Offset	<b>✓</b>	<b>~</b>	<b>✓</b>
Factory Setting	<b>✓</b>	<b>✓</b>	<b>~</b>
Motion Sensor in Iron	<b>~</b>	WTP 90 only	
Micro Tool Support	<b>~</b>	WT 2M only	
High Power Tool Support	<b>~</b>	WT 1H & WT 2M only	
Intelligent Tools	$\checkmark$		
Intelligent Power Management	$\checkmark$		
Firmware Update	<b>~</b>	Weller Service Centers only	
USB functionality	<b>~</b>		
Output for Zero Smog / Heating Plate / Robot	<b>✓</b>	WHP 80	
Fume Extraction Units	Zero Smog 4V, 6V WX Hub	Zero Smog TL WT Hub	Zero Smog EL (not connectable)
PC connectivity via RS232 & Software	$\checkmark$		
Performance Mode	$\checkmark$		
Language Setting	$\checkmark$		
LCD Background Brightness	$\checkmark$	$\checkmark$	
Number of Connectable Tools	12	15	1
Traceability ready	$\checkmark$		



## WX LINE

## STATE-OF-THE-ART EQUIPMENT TO MEET EVERY SOLDERING CHALLENGE











#### Use as benchtop controller

Integrated USB ports provide WX stations with a connection to and control over soldering fume extractors, preheat plates and programmable logic controllers (PLC). The connected tools feed back their parameters and status to the display.



#### Safe manual soldering

Weller WX stations make the manual soldering process safer, a crucial factor in the automotive, aerospace and medical technology industries. This is guaranteed by temperature and tool locking, and tool-specific temperature settings.



#### **Traceability**

All WX stations are traceable and can be integrated into an existing traceability process.



## WT LINE

## HIGH FLEXIBILITY FOR VERSATILE APPLICATIONS











#### **Multi-functional LC display**

Unique LC display with a detailed overview of all functions. Adjustable background illumination. Power bar graph allows visual monitoring of the easily-readable output power from the station to the soldering iron tip.



#### **Quick change system**

Passive tip system allows quick exchange of heating elements when the iron is hot. Can easily switch out tips. Tip replacement independent of the heating element.



#### Stackable units

The WT 1 / WT 1H soldering stations can be stacked on the WTHA 1 hot air station, or on each other, saving space on the workbench.



#### **New menu button**

Provides ultimate user friendly access to and navigation in the menu structure.



#### **Backwards compatibility**

All soldering irons of the WSD and WD soldering stations can be connected. (except micro soldering irons)



#### 2-in-1 WSR safety rest

The soldering iron holder can be rotated 180°. The user can choose between wet and dry cleaning.



## WE LINE

### ROBUST UNIT FOR CUSTOM APPLICATIONS











#### 70 W Soldering Iron

More power, more control, toolless tip change solution, less hand fatigue, more precision



#### **Digitales LCD screen**

Easily monitor your preset levels



#### **Menu control buttons**

Intuitive navigation, temperature, password protection, standby and auto setback modes



#### **Standby**

Equipment protection and efficient energy use



## Temperature stability and lock

High quality and repeatable results

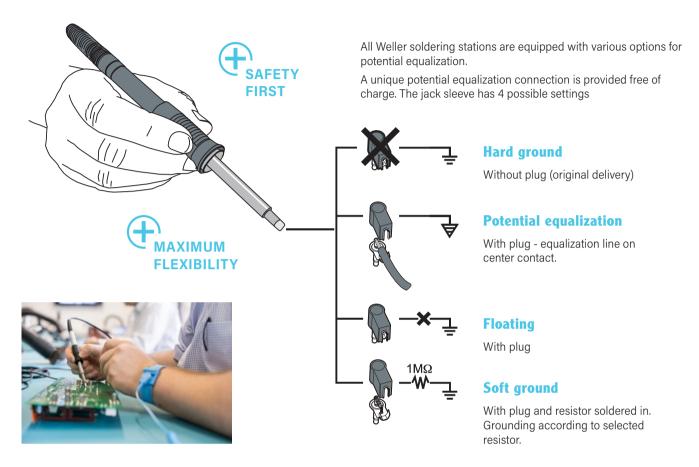


#### 70 W power station

70 W power housed in functional new designFast heat-up and recovery

## **UNIQUE!**

## FLEXIBLE POTENTIAL EQUALIZATION



### NO CALIBRATION NEEDED

#### **Exact temperature settings down to the degree**



The parts of the Weller heating element which determine the temperature have the same physical material characteristics and do not change over time or during use.



If higher accuracy than these standards is required, fine adjustment is possible.



Electronic control units do not wear out. Closed-loop temperature regulation & high quality sensor & control technology assure the temperature stability of the soldering tool during its lifetime. Built according to IPC J-STD001 D and DIN EN 61191-1.



#### **ESD-safe**

Weller devices are ESD-safe and can be used in electrostatic protected areas.

## **BENCHTOP** Controller

Integrated USB ports provide WX stations with a connection to and control over soldering fume extractors, pre-heat plates and programmable logic controllers (PLC). The connected tools feed back their parameters and status to the display.





#### **USB** port

Firmware updates and registration are quick and easy using USB sticks.



#### **Multifunctional tool detection**

All connected tools and accessories are detected automatically by the stations and their name(s) shown.



#### **Robot output**

A digital, optically decoupled robot connection comes standard.



## HIGH PERFORMANCE

## TRACEability Workflow



#### Traceable Process Control.

The following workflow diagram depicts a serial number with bar code integrated PCB production using the Weller WX station. The workflow includes interaction by the operator and the dialog of the Traceability System with the WX station.

#### TRACEABILITY SYSTEM





- 1) Begin processing of product: Scan PCB or product to be soldered.
- Transmission of data to the Traceability System.
- 3.a Prepare WX station: The Traceability System delivers process parameter selection data.
- Parameterization of the WX station Process parameter lockout: Auto tool temperature set and lockout.
- Begin processing of product:
  Scan PCB or product to be soldered.
- 4.b Transmission of data to the Traceability System.
- 5.) Prepare WX station: The Traceability System
- 6.a delivers process parameter selection data.
- Parameterization of the WX station
  Process parameter lockout:
  Auto tool temperature set and lockout.



How does traceability work?
See the video on
www.youtube.com/wellersoldering



## **WX** Line

### THE BEST FOR EACH APPLICATION



#### **Our WX TEAM**

The five specialists from the Weller WX team will solve all your problems related to soldering, desoldering and the use of hot air in your manufacturing process.

The entire WX team offers full WX tool compatibility, tried-and-tested benchtop functions and all essential traceability features.



#### **ESD-safe**

All WX devices are ESD-safe and can be used in electrostatic protected areas



#### Huge energy savings Usage sensor

Thanks to an integrated sensor, WX tools are motion activated. This means that they consume power only when they are actually in use. Connected accessories also go into standby mode.

## ISO MIL IPC TRACEABILITY QUALITY

#### Safe manual soldering

Weller WX stations make the manual soldering process safer, a crucial factor in the automotive, aerospace and medical technology industries. This is guaranteed by temperature and tool locking, and tool-specific temperature settings.

Soldering Stations | WX Line

#### WXA 2





#### Use as benchtop controller

Integrated USB ports provide WX stations with a connection to and control over soldering fume extractors, pre-heat plates and programmable logic controllers (PLC). The connected tools feed back their parameters and status.



#### **Intelligent tool detection**

All connected tools and accessories are detected automatically by the stations and shown on the display.



#### **Multifunctional USB port**

Firmware updates and registration are quick and easy using USB sticks.



#### **Traceability**

All WX stations are traceable and can be integrated into an existing traceability process.



#### **Integrated parameter memory**

Parameters such as standby temperatures and automatic switch-off time can easily be stored in the soldering iron. Parameters only need to be stored once; the soldering iron can then use them with any WX station.



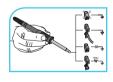
#### **Extremely short learning curve**

Multi-language menu guide: German, English, French, Italian, Spanish, Portuguese and Mandarin. Other languages can be implemented on request.



#### **Robot output**

A digital, optically decoupled robot connection comes as standard.



## Maximum safety, maximum flexibility

A unique potential equalization connection is provided free of charge. The jack sleeve has 4 possible settings: hard ground, potential equalization, floating and soft ground.



## WX tool selection













### **WX 1**

200 W (255 W) Soldering power unit with 1 channel

### **WX 2**

200 W (255 W) Soldering power unit with 2 channels

### WXD 2

200 W (255 W) Desoldering power unit with 2 channels

### WXA 2

200 W (255 W) Hot-air power unit with 2 channels

WXR3

420 W (600 W) Rework power unit with 3 channels

✓	✓	✓	✓	✓
<b>✓</b>	✓	✓	✓	✓
✓	✓	✓	✓	✓
✓	✓	✓	✓	✓
<b>✓</b>	✓	✓	✓	✓
<b>✓</b>	✓	✓	✓	✓
✓	✓	✓	✓	✓
		✓		✓
		✓		✓
			✓	✓
				✓
				✓
✓	✓	✓	✓	✓
✓	✓	✓	✓	✓
✓	✓	✓	✓	✓
✓	✓	✓	✓	✓
✓	✓	✓	✓	✓
✓	✓	✓	✓	✓
✓	✓	✓	✓	✓
✓	✓	✓	✓	✓
✓	✓	✓	✓	✓



## **WXR 3** Rework station

### EVERYTHING - AND MORE.

The WXR 3 Rework station is the perfect solution for all soldering, desoldering and hot-air jobs. The WXR 3 can handle the most demanding tasks but is also ideal for standard jobs. All units can cope with major manufacturing tasks quickly and surely thanks to their straight-forward settings. The station can also be integrated into a traceability process.



#### **TECHNICAL DATA**

Channels	3
Dimensions L x W x H (Inches)	10,75 x 9,25 x 4,02
Dimensions L x W x H (mm)	273 x 235 x 102
Weight (approx.) in kg	6.7
Voltage	230 V (50/60 Hz)
Power	420 W (600 W)
Protection class	1
Fuse	2.0 A (230 V)
Temperature range (depends on tool) °C	100 - 450 (550)
Temperature range (depends on tool) °F	200 - 850 (999)
Temperature accuracy °C	±9
Temperature accuracy °F	±17
Temperature stability °C	±2
Temperature stability °F	±4
Equipotential bonding	✓
Max. vacuum	0,7 bar
Interface	1x USB, 2x RS232, 2x Switching output
ESD-safe	✓
Automatic tool identification	✓
Traceability (unit data)	✓
Temperature accuracy for hot air °C	±30
Temperature accuracy for hot air °F	±54
Capacity I/min	18, max.
Max. hot air flow rate I/ min (depends on tool)	15
Built-in pump	Periodic duty 30/30 s
IPC-compliant	yes
Display	255 x 128 dots / Backlighting
Benchtop controller	✓



#### 600 Watts - unique

The WXR 3 is a 3-channel station with a total output of 600 W. The multifunctional WXR 3 is suitable for all applications, and can work with all WX tools.



## Two integrated pumps (self-contained)

A pair of integrated pumps make the system independent of a separate compressed air supply. A high-performance pump for vacuum and hot air, and a separate vacuum pump for pick-up tools.



## Automatic / intelligent power management

The rework station provides 600 watts of power. Its intelligent power management function allows the available power to be distributed to the connected tools as required – a total of 600 watts.

High-performance tools can be operated at the same time. 3 channels, 200 watts each.



## User-friendly and easy to navigate

The LCD display shows all connected tools. Special functions can easily be set at the press of a button.



### WXR<sub>3</sub>



#### 3-Channel Power Unit, 420 W (600 W)









Order No. T005 35 006 99N

- All-in-one Station
- Benchtop controller capability e.g. Zero Smog Systems
- Automatic tool recognition and power management
- Compatible with all WX tools
- Storage medium in hand piece
- Blue LED backlighting
- Multilingual menu navigation



### **WXR 3030**

#### 3-Channel Rework Station, 420 W (600 W)









Order No. T005 35 016 99N

 Power unit WXR 3,, 3 channels with WXHAP 200 Hot air iron, WXDP 120 Desoldering iron and WXP 65 Soldering iron



Scope of supply	Order No.	Model	Description
	T005 13 202 99N	WXDP 120 Set	Desoldering iron set for horizontal applications, with safety rest
	T005 27 120 99N	WXHAP 200 Set	Hot air soldering iron set with safety rest
	T005 29 184 99N	WVP	WVP Vacuum Pick-Up
	T005 29 212 99N	WXP 65 Set	Soldering iron 65 W, 24 V with safety rest
	T005 35 006 99N	WXR 3	3-Channel Power Unit, 420 W (600 W)
	T005 87 658 01N	PDN	PDN Pliers for changing nozzles.



### **WXR 3031**

#### 3-Channel Rework Station, 420 W (600 W)









Order No. T005 35 026 99N

 Power unit WXR 3, 3 channels with WXHAP 200 Hot air iron, WXDP 120 Desoldering iron and WXP 120 Soldering iron



Scope of supply	Order No.	Model	Description
	T005 13 202 99N	WXDP 120 Set	Desoldering iron set for horizontal applications, with safety rest
	T005 27 120 99N	WXHAP 200 Set	Hot air soldering iron set with safety rest
	T005 29 184 99N	WVP	WVP Vacuum Pick-Up
	T005 29 202 99N	WXP 120 Set	Soldering iron Set WXP 120 with safety rest
	T005 35 006 99N	WXR 3	3-Channel Power Unit, 420 W (600 W)
	T005 87 658 01N	PDN	PDN Pliers for changing nozzles.

### **WXR 3032**

#### 3-Channel Rework Station, 420 W (600 W)









Order No. T005 35 036 99N

 Power unit WXR 3, 3 channels with WXHAP 200 Hot air iron, WXDV 120 Desoldering iron and WXP 65 Soldering iron



Scope of supply	Order No.	Model	Description
	T005 13 205 99N	WXDV 120 Set	Desoldering iron set for vertical applications, with safety rest
	T005 27 120 99N	WXHAP 200 Set	Hot air soldering iron set with safety rest
	T005 29 184 99N	WVP	WVP Vacuum Pick-Up
	T005 29 212 99N	WXP 65 Set	Soldering iron 65 W, 24 V with safety rest
	T005 35 006 99N	WXR 3	3-Channel Power Unit, 420 W (600 W)
	T005 87 658 01N	PDN	PDN Pliers for changing nozzles.





## WXD 2 Desoldering station

REMOVE SOLDER WITH THE **FASTEST DESOLDERING** IRONS IN THE WORLD.



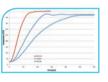
#### **TECHNICAL DATA**

Channels	2
Dimensions L x W x H (Inches)	6.69 x 5.94 x 5.12
Dimensions L x W x H (mm)	174 x 154 x 135
Weight (approx.) in kg	3.8
Voltage	230 V, 50 Hz
Power	200 W (255 W)
Protection class	1
Fuse	T2 A
Temperature range (depends on tool) °C	50 - 550
Temperature range (depends on tool) °F	150 - 999
Temperature accuracy °C	±9
Temperature accuracy °F	±17
Temperature stability °C	±2
Temperature stability °F	±4
Equipotential bonding	✓
Interface	1x USB, 2x RS232, 1x Switching output
ESD-safe	✓
Automatic tool identification	✓
Traceability (unit data)	✓
Air consumption I/min	35
Built-in pump	
Vacuum	max. 55 kPa (8psi)
IPC-compliant	yes
Compressed air connection	Outer diameter 6 mm (0.24 "), oil-free, dry compressed air
USB port	✓
Benchtop controller	✓
Display	255 x 128 pixels / Backlighting



#### **External compressed air supply**

The maintenance-free Venturi unit produces a constant vacuum using an external compressed air supply.



#### Fastest desoldering iron

With its 120 watts and extremely short heating time, the desoldering iron can easily handle jobs that would have been difficult in the past, including desoldering high mass PCBs.



#### No tedious cleaning

The new, extended nozzle shaft prevents the suction tube from sticking. Since the suction channel has also been replaced, the once tedious and time-consuming task of cleaning the tool is now a thing of the past.



#### Quick replacement

Thanks to ingenious mountings, the suction nozzle and solder cartridge can be changed quickly and easily - without the risk of burns or tricky replacement work.



#### **Huge cost savings**

The relatively low operating temperature (380°C) and automatic standby mode controlled by the use sensor increase the service life of the suction nozzles by a factor of 3.



#### Vacuum run-on

A vacuum run-on time can be set to prevent the suction pump blocking.



#### Two models are available.

The WXDP 120 is designed for horizontal operation and the WXDV 120 for vertical operation.

### WXD 2

## ••

#### 2-Channel Power Unit, 200 W (255 W)







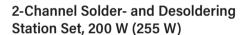


Order No. T005 34 266 99N

- · Cost effective because only one station is needed
- Less rework by optimal use of tools and the correct working temperature. Reduction of running costs by longer tip lifetime.
- Desoldering iron with stand-by mode
- Patented, ESD safe glass display. Simple and fast setting of soldering parameter.



### **WXD 2010**











Order No. T005 34 286 99N

- Desoldering station WXD 2, 2 channels with desoldering iron WXDP 120
- Soldering- and desoldering tools with intelligent WX technology
- · Connection to external compressed air supply required
- Energy effective: automatic stand-by mode for tools
- Patented, ESD safe glass display. Simple and fast setting of soldering parameter.



Scope of supply	Order No.	Model	Description
	T005 13 201 99N	WXDP 120	Desoldering iron 120 W, 24 V
	T005 13 250 99	XDS 1	Desoldering nozzle Inside Ø 1, 4 mm, Outside Ø 2, 5 mm, Nozzle length 10, 5 mm
	T005 15 172 99N	WDH 70	Safety rest with brass cleaning wool WXDP 120 desoldering iron
	T005 34 266 99N	WXD 2	2-Channel Power Unit, 200 W (255 W)
	T005 87 658 01N	PDN	PDN Pliers for changing nozzles.



# Soldering Stations | WX Line

## **WXD 2020**

# 2-Channel Solder- and Desoldering Station Set, 200 W (255 W)









Order No. T005 34 296 99N

- Soldering and desoldering station WXD 2, 2 channels with WXDP 120 and soldering iron WXP 120
- Soldering- and desoldering tools with intelligent WX technology
- Connection to external compressed air supply required
- Energy effective: automatic stand-by mode for tools
- Patented, ESD safe glass display. Simple and fast setting of soldering parameter.



Scope of supply	Order No.	Model	Description
	T005 13 201 99N	WXDP 120	Desoldering iron 120 W, 24 V
	T005 13 250 99	XDS 1	Desoldering nozzle Inside Ø 1, 4 mm, Outside Ø 2, 5 mm, Nozzle length 10, 5 mm
	T005 15 121 99N	WDH 10	Safety rest with dry cleaner
	T005 15 172 99N	WDH 70	Safety rest with brass cleaning wool WXDP 120 desoldering iron
	T005 29 201 99N	WXP 120	Soldering iron 120 W, 24 V with Power- Response Heating Technology
	T005 34 266 99N	WXD 2	2-Channel Power Unit, 200 W (255 W)
	T005 44 704 99	XT B	Soldering tip chisel Ø 2,4 mm
	T005 87 658 01N	PDN	PDN Pliers for changing nozzles.



# WXA 2 Hot-Air station

## THE PERFECT SOLUTION FOR HOT-AIR AND SOLDERING JOBS.

Clear handling advantages and tangible cost savings in one unit. That's what you get with the WXA 2 hot-air station. Ideal for complex hot-air jobs or traditional soldering. The amount of hot air (20 l/min at 6 bar) can be adjusted to any value in range. And of course the entire range of high-performance hot-air and soldering accessories is compatible with this station.



#### **TECHNICAL DATA**

TECHNICAL DATA	
Channels	2
Dimensions L x W x H (Inches)	6,69 x 5,95 x 5,12
Dimensions L x W x H (mm)	174 x 154 x 135
Weight (approx.) in kg	4.0
Voltage	230 V
Power	200 W (255 W)
Protection class	1
Fuse	T2A
Temperature range (depends on tool) °C	100 - 550
Temperature range (depends on tool) °F	200 - 999
Temperature accuracy °C	±9
Temperature accuracy °F	±17
Equipotential bonding	✓
Max. vacuum	
Interface	1x USB, 2x RS232, 1x Switching output
ESD-safe	$\checkmark$
Automatic tool identification	$\checkmark$
Traceability (unit data)	✓
Temperature accuracy for hot air °C	±30
Temperature accuracy for hot air °F	±54
Max. hot air flow rate I/ min (depends on tool)	15
Air consumption I/min	20
Compressed air connection	Outer diameter 6 mm (0, 24 "), oil-free, dry compressed air
USB port	$\checkmark$
Equipotential bonding socket	Via 3, 5 mm pawl socket on back of device.



#### Adjustable air amount

The amount of air can be controlled using the rotary knob. An external compressed air supply is needed. The amount of air is displayed in percent.



#### Adjustable operating mode

The unit has 3 separate operating modes.

**Operating mode level 1** – the air flow continues for as long as the button on the hot-air iron or foot switch is pressed.

**Operating mode level 2** – if the button is pressed once, the hot-air flow continues for between 0 and 300 seconds, stopping at the end of the set time.

**Operating mode level 3** – the WXHAP 200 switches on with one press of the button and off with the second press.



#### Finger and foot switches

The air flow is controlled using the finger switch in the handle.

It can also be controlled by a foot switch (optional).



#### Ion trap

All WX devices are ESD-safe and can be used in electrostatically protected areas. The ion trap in the iron ensures that the emerging hot air is free of static electricity.



#### **Inert gas operation**

An inert gas (nitrogen) can also be used for challenging soldering jobs to generate the hot air.



## WXA 2



## 2-Channel Power Unit, 200 W (255 W)









Order No. T005 34 256 99N

- · Power unit, 2 channels
- For operation with external compressed air
- Simultaneous operation of 2 soldering tools



Scope of supply	Order No.	Model	Description
	T005 34 256 99N	WXA 2	2-Channel Power Unit, 200 W (255 W)

## **WXA 2010**



## 2-Channel Hot-Air Station Set, 200 W (255 W)









Order No. T005 34 306 99N

- Power unit WXA 2, 2 channels with hot air iron WXHAP 200
- Best set for hot air tasks
- · Simultaneous operation of 2 soldering tools
- For operation with external compressed air



Scope of supply	Order No.	Model	Description
	T005 15 152 99N	WDH 30	Safety rest with dry cleaner
	T005 27 119 99N	WXHAP 200	Hot air iron 200 W, 24 V with hot air nozzle R 06 round Ø 3,0 mm
	T005 34 256 99N	WXA 2	2-Channel Power Unit, 200 W (255 W)
	T005 87 278 21	R04	R 04 Hot Air Nozzle Round, Ø 1,2 mm, for HAP 1 and HAP 200
	T005 87 278 22	R06	R06 Round Nozzle for HAP 1 and HAP 200, Ø 3.0 mm



**WX 2** Soldering station

## A NEW ERA IN SOLDERING.

Cost saving because only one power unit is needed for different applications.

Use as benchtop controller saves energy.

Lowering the running costs by enlarged tip lifetimes.

Reduction of rework due to optimized tool use and correct working temperature.



## **TECHNICAL DATA**

2
6,85 x 6,06 x 5,31
174 x 154 x 135
3.45
230 V, 50 Hz
200 W (255 W)
1
T2A
100 - 550
210 - 999
±9
±17
±2
±4
✓
1x USB, 2x RS232, 1x Switching output
✓
✓
✓
255 x 128 dots / Backlighting
✓
Via 3,5 mm pawl socket on back of device
✓



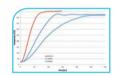
## Visual process control through LED signal function

Blue LED ring light (light is out = Off, light is blinking = standby or heating up, light is on = tip ready for use)



#### Tailor-made performance

Weller heating technologies deliver precise performance on demand.



#### Quick heating time

WX soldering irons heat in ultra-quick time and can be used immediately.



## Temperature stability/accuracy

All WX soldering tools have a temperature stability of  $\pm$  2° C and a temperature accuracy of  $\pm$  9° C, as per IPC standard.



## **Intuitive operation**

The robust touch screen is a capacitive touch panel made of real glass. It is antistatic and temperature-resistant. The turnand-click wheel with confirm button allows intuitive operation.



#### Huge energy savings Motion sensor

Thanks to an integrated sensor, WX tools are motion activated. This means that they consume power only when they are actually in use. Connected accessories also go into standby mode.



## **WX 2**



## 2-Channel Power Unit, 200 W (255 W)









Order No. T005 34 206 99N

- Innovative operation concept
- Robust touch screen with ESD safe glas
- Intuitive use with turn-click-wheel with enter key and finger guide.
- Blue LED backlighting
- Multilingual menu navigation
- High functionality
- No safety rest with Stop & Go function needed thanks to integrated acceleration sensor
- Optimized precision, better stability by sensor in the soldering iron
- Specific parameterization of tool by storage medium in hand piece
- Visual process control via blue LED ring light



## **WX 2020**



## 2-Channel Soldering Station Set, 200 W (255 W)









Order No. T005 34 216 99N

- Power unit WX 2, with 2 channels, 2 soldering irons WXP 120 and 2 safety rests WDH 10
- Simultaneous operation of 2 soldering tools



Scope of supply	Order No.	Model	Description
	T005 15 121 99N	WDH 10	Safety rest with dry cleaner
	T005 29 201 99N	WXP 120	Soldering iron 120 W, 24 V with Power- Response Heating Technology
	T005 34 206 99N	WX 2	2-Channel Power Unit, 200 W (255 W)
	T005 44 704 99	XT B	Soldering tip chisel Ø 2,4 mm



## **WX 2021**



## 2-Channel Soldering Station Set, 200 W (255 W)









Order No. T005 34 226 99N

- Power unit WX 2, with 2 channels, soldering irons WXMP and 1 tweezers WXMT
- Simultaneous operation of 2 soldering tools



Scope of supply	Order No.	Model	Description
	T005 13 177 99N	WXMT	Micro desoldering tweezers 2 x 40 W, 12 V (hand piece without tips) for Active-Tip Heating Technology
	T005 15 169 99N	WDH 60	Safety rest with dry cleaner for WXMT Micro desoldering tweezers
	T005 15 171 99N	WDH 51	Safety rest with dry cleaner for WXMP Micro soldering iron
	T005 29 203 99N	WXMP	Micro soldering iron WXMP 40 W, 12 V (hand piece without tips) for Active-Tip Heating Technology
	T005 34 206 99N	WX 2	2-Channel Power Unit, 200 W (255 W)
	T005 44 603 99N	RTM 013 S	Standard soldering tip, chisel 1,3 x 0,4 mm
	T005 44 652 99N	RTW 2 45°	Soldering tip set 0,7 x 0,4 mm, 45°



# **WX 1** Soldering Station

## A CLASS OF ITS OWN.

The powerful, user-friendly WX1 soldering station has redefined the world of soldering. Maximum process reliability for manual soldering tasks is guaranteed for the automotive, aerospace and medical technology industries. Any soldering process can be programmed easily using these intelligent tools, and a unique level of dependability assured. Whatever technique is used, these devices are intuitive and easy to operate thanks to their touch screens and language options.



#### **TECHNICAL DATA**

Channels	1
Dimensions L x W x H (Inches)	6,85 x 6,06 x 5,31
Dimensions L x W x H (mm)	174 x 154 x 135
Weight (approx.) in kg	3.42
Voltage	230 V, 50 Hz
Power	200 W
Protection class	1
Fuse	T2A
Temperature range (depends on tool) °C	100 - 550
Temperature range (depends on tool) °F	200 - 999
Temperature accuracy °C	±9
Temperature accuracy °F	±17
Temperature stability °C	±2
Temperature stability °F	±4
Equipotential bonding	$\checkmark$
Interface	1x USB, 2x RS232, 1x Switching output
ESD-safe	✓
Automatic tool identification	✓
Traceability (unit data)	✓
Display	255 x 128 dots / Backlighting
USB port	✓
Equipotential bonding socket	Via 3,5 mm pawl socket on back of device
Benchtop controller	✓



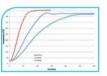
# Visual process control through LED signal function

Blue LED ring light (light is out = Off, light is blinking = standby or heating up, light is on = tip ready for use)



#### **Tailor-made performance**

Weller heating technologies deliver precise performance on demand.



#### Quick heating time

WX soldering irons heat in ultra-quick time and can be used immediately.



## Temperature stability/accuracy

All WX soldering tools have a temperature stability of  $\pm$  2° C and a temperature accuracy of  $\pm$  9° C, as per IPC standard.



#### **Intuitive operation**

The robust touch screen is a capacitive touch panel made of real glass. It is antistatic and temperature-resistant. The turn-and-click wheel with confirm button allows intuitive operation.



## Huge energy savings Motion sensor

Thanks to an integrated sensor, WX tools are motion activated. This means that they consume power only when they are actually in use. Connected accessories also go into standby mode.

## WX 1



## 1-Channel Power Unit, 200 W









Order No. T005 34 176 99N

- Innovative operation concept
- · Robust touch screen with ESD safe glas
- Intuitive use with turn-click-wheel with enter key and finger guide
- Blue LED backlighting
- Multilingual menu navigation
- High functionality
- No safety rest with Stop & Go function needed thanks to integrated acceleration sensor
- Optimized precision, better stability by sensor in the soldering iron
- Specific parameterization of tool by storage medium in hand piece
- · Visual process control via blue LED ring light



## **WX 1010**



## 1-Channel Soldering Station Set, 200 W









Order No. T005 34 186 99N

• Power unit WX 1 with 1 channel, soldering iron WXP 120



Scope of supply	Order No.	Model	Description
	T005 15 121 99N	WDH 10	Safety rest with dry cleaner
	T005 29 201 99N	WXP 120	Soldering iron 120 W, 24 V with Power- Response Heating Technology
	T005 34 176 99N	WX 1	1-Channel Power Unit, 200 W
	T005 44 704 99	XT B	Soldering tip chisel Ø 2.4 mm



## **WX 1011**



## 1-Channel Soldering Station Set, 200 W









Order No. T005 34 196 99N

Power unit WX 1 with 1 channel, micro soldering iron WXMP



Scope of supply	Order No.	Model	Description
	T005 15 171 99N	WDH 51	Safety rest with dry cleaner for WXMP Micro soldering iron
	T005 29 203 99N	WXMP	Micro soldering iron WXMP 40 W, 12 V (hand piece without tips) for Active-Tip Heating Technology
	T005 34 176 99N	WX 1	1-Channel Power Unit, 200 W
	T005 44 603 99N	RTM 013 S	Standard soldering tip, chisel 1,3 x 0,4 mm

## WX 1012



## 1-Channel Soldering Station Set, 200 W









Order No. T005 34 276 99N

• Power unit WX 1 with 1 channel, soldering iron WXP 65



Scope of supply	Order No.	Model	Description
	T005 15 121 99N	WDH 10	Safety rest with dry cleaner
	T005 29 211 99N	WXP 65	Soldering iron 65 W, 24 V with Power- Response Heating Technology
	T005 34 176 99N	WX 1	1-Channel Power Unit, 200 W
	T005 44 851 99	XNT A	Soldering tip chisel 1.6 x 0.4 mm

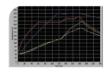


# WT and WR series our Technology Line

## THE CAN-DO SOLDERING STATIONS

Whenever it takes user-friendliness and ease of use, the soldering products of the Weller Technology line set new standards. Due to their great price/performance ratio, they are perfect tools for cost-efficient soldering applications.





#### **Cost-efficent**

The short warm-up time for the soldering tools and a faster and simpler method for changing tools also enable lightning-fast work and ensure high time savings as a result.



## Easy-to-use

The user-friendly and easy handling allows a quick, uncomplicated handling of the equipment.



## **Backwards Compatibility**

All soldering irons of the WSD and WD soldering stations can be connected. (except micro soldering irons)







# WT tool selection











WT 1H

150 W

1 channel soldering station



WT 2M 150 W 2 channel soldering station



WR 3M 360 W 3 channel soldering station

9	9	9	0
✓	✓	✓	✓
✓	✓	✓	✓
✓	✓	✓	✓
✓	✓	✓	✓
	✓	✓	✓
	✓	✓	✓
		✓	✓
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✓	✓	✓	✓
			✓
			✓
			✓
✓	✓	✓	✓
✓	✓	✓	✓
	✓	✓	✓
✓	✓	✓	✓



# WR 3M Rework Station

## **REWORK STATION WITH 3 CHANNELS**

The versatile repair station is specifically tailored to the needs and requirements of professional repairs to latest-technology electronic sub-assemblies in industrial production engineering and in the repair and laboratory fields.



#### **TECHNICAL DATA**

Channels	3
Dimensions L x W x H (Inches)	11,02 x 9,45 x 4,06
Dimensions L x W x H (mm)	280 x 240 x 103
Weight (approx.) in kg	7.3
Voltage	230 V
Power	360 W (400 W)
Protection class	1
Overcurrent release	2 A
Temperature range (depends on tool) °C	93 - 454
Temperature range (depends on tool) °F	200 - 850
Temperature accuracy °C	±9°C
Temperature accuracy °F	±17°F
Temperature stability °C	±2°C
Temperature stability °F	±4°F
Equipotential bonding	✓
Max. vacuum	0.7 bar; 20.7 inHg
Interface	USB
ESD-safe	✓
Automatic tool identification	✓
Temperature accuracy for hot air °C	50 - 550
Temperature accuracy for hot air °F	150 - 999
Capacity I/min	18
Max. hot air flow rate I/ min (depends on tool)	15 l/min
Built-in pump	Periodic duty 30/30 s
Vacuum	0,7 bar, max
IPC-compliant	(Tip to ground) Corresponds to IPC-J-001
Display	LCD

## **WR 3M**



## 3-Channel Power Unit, 360 W (400 W)







Order No. T005 33 666 99N

- 3 independent tool channels
- Simoultaneous operation of up to 3 soldering tools
- Automatic tool detection
- Own vaccum channel for pick-up



## **WR 3000M**



Soldering Stations | WT Line

## 3-Channel Rework Station Set, 360 W (400 W) for horizontal applications









- Power unit WR 3M, 3 channels with soldering iron WP 80, desoldering iron DSX 80 and hot air iron HAP 200
- Large allround set for all repair jobs
- Desoldering iron DSX 80 for horizontal applications
- Simultaneous operation of hot air and desoldering



Scope of supply	Order No.	Model	Description
	T005 13 150 99	DX 113HM	DX 113HM Desoldering Nozzle with Threadless Fixture System for DSX 80 and DXV 80
	T005 13 190 99N	DSX 80	Desoldering iron 80 W, 24 V
	T005 15 152 99N	WDH 30	Safety rest with dry cleaner
	T005 15 161 99N	WDH 10T	Safety rest with Stop+Go function and dry cleaner for WP 65, WP 80 and WP 120 soldering iron
	T005 27 116 99N	HAP 200	Hot air iron 200 W, 24 V with hot air nozzle R 04 round Ø 1,2 mm
	T005 29 180 99N	WP 80	Soldering iron 80 W, 24 V with Silver-Line Heating Technology
	T005 29 184 99N	WVP	WVP Vacuum Pick-Up
	T005 33 666 99N	WR 3M	3-Channel Power Unit, 360 W (400 W)
	T005 44 405 99	ITB	Soldering tip, chisel, Ø 24 x 0.8 mm



## WR 3000M Set for vertical applications



3-Channel Rework Station Set, 360 W (400 W) for vertical applications









- Power unit WR 3M, 3 channels with soldering iron WP 80, desoldering iron DXV 80 and hot air iron HAP 200
- · Large allround set for all repair jobs
- Desoldering iron DXV 80 for vertical applications
- Simultaneous operation of hot air and desoldering



Scope of supply	Order No.	Model	Description
	T005 13 150 99	DX 113HM	DX 113HM Desoldering Nozzle with Threadless Fixture System for DSX 80 and DXV 80
	T005 13 180 99N	DXV 80	Inline desoldering iron 80 W, 24 V
	T005 15 152 99N	WDH 30	Safety rest with dry cleaner
	T005 15 153 99N	WDH 40	Safety rest with dry cleaner for DXV 80 and WXDV 120 desoldering iron
	T005 15 161 99N	WDH 10T	Safety rest with Stop+Go function and dry cleaner for WP 65, WP 80 and WP 120 soldering iron
	T005 27 116 99N	HAP 200	Hot air iron 200 W, 24 V with hot air nozzle R 04 round Ø 1,2 mm
	T005 29 180 99N	WP 80	Soldering iron 80 W, 24 V with Silver-Line Heating Technology
	T005 29 184 99N	WVP	WVP Vacuum Pick-Up
	T005 33 666 99N	WR 3M	3-Channel Power Unit, 360 W (400 W)
	T005 44 405 99	LT B	Soldering tip, chisel, Ø 2,4 x 0,8 mm

## **Accessories for WR 3000M Sets**

Order No.	Description
T005 87 388 50	Adapter for footswitch for WR 3000M Sets and WR 2
T005 13 120 99N	Foot-Switch 1-Step
T005 29 184 99N	WVP Vacuum Pick-Up
T005 87 658 01N	PDN Pliers for changing nozzles.



# WR 2 Rework Station

# REWORK ON HIGHEST LEVEL WITH 2 CHANNELS

One station meets the requirements of a rework workplace. Unique connecting compatibility of all tools.

2 independent tool channels with automatic tool recognition guarantee the simultaneous operation of 2 soldering tools. Tools are permanently ready for use.



#### **TECHNICAL DATA**

Channels	2
Dimensions L x W x H (Inches)	11,02 x 9,45 x 4,06
Dimensions L x W x H (mm)	280 x 240 x 103
Weight (approx.) in kg	5.6
Voltage	230 V
Power	250 W (300 W)
Protection class	1
Overcurrent release	1,6 A
Temperature range (depends on tool) °C	50 - 550
Temperature range (depends on tool) °F	150 - 999
Temperature accuracy °C	±9
Temperature accuracy °F	±17
Temperature stability °C	±2
Temperature stability °F	±4
Equipotential bonding	$\checkmark$
Max. vacuum	0,7 bar
Interface	-
ESD-safe	✓
Automatic tool identification	✓
Temperature accuracy for hot air °C	±30
Temperature accuracy for hot air °F	±54
Capacity I/min	18
Max. hot air flow rate I/min (depends on tool)	10
Built-in pump	Periodic duty 30/30 s
Vacuum	0,7 bar
IPC-compliant	(Tip to ground) Corresponds to IPC-J-001
Display	LCD

## WR 2



## 2-Channel Power Unit, 200 W (300 W)

## **250 W** (300 W)





Order No. T005 33 776 99N

- 2 independent channels with automatic tool recognition
- Simultanous operation up to 2 tools

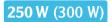




## **WR 2002**



## 2-Channel Rework Station Set, 200 W (300 W)







Order No. T005 33 806 99N

- Power unit WR 2, 2 channels with soldering iron WP 80, desoldering iron DSX 80
- Small repair set for all rework applications
- Simultaneous operation of up to 2 soldering tools (hot air and desoldering iron at the same time is not possible)



Scope of supply	Order No.	Model	Description
	T005 13 150 99	DX 113HM	DX 113HM Desoldering Nozzle with Threadless Fixture System for DSX 80 and DXV 80
	T005 13 190 99N	DSX 80	Desoldering iron 80 W, 24 V
	T005 15 121 99N	WDH 10	Safety rest with dry cleaner
	T005 15 152 99N	WDH 30	Safety rest with dry cleaner
	T005 29 180 99N	WP 80	Soldering iron 80 W, 24 V with Silver-Line Heating Technology
	T005 33 776 99N	WR 2	2-Channel Power Unit, 200 W (300 W)
	T005 44 405 99	LT B	Soldering tip, chisel. Ø 2.4 x 0.8 mm



## **WR 2000ER**



Soldering Stations | WT Line

## 2-Channel Rework Station Set, 200 W (300 W)







Order No. T005 33 808 99N

- Power unit WR 2, 2 channels with desoldering iron DSX 120, soldering iron WP 65 and safety rests WDH 10 and WDH 30
- · Repair kit for soldering and desoldering
- Simultaneous operation of up to 2 soldering tools



Scope of supply	Order No.	Model	Description
	T005 13 198 99N	DSX 120	Desoldering iron for horizontal applications
	T005 13 250 99	XDS 1	Desoldering nozzle Inside Ø 1, 4 mm, Outside Ø 2, 5 mm, Nozzle length 10, 5 mm
	T005 15 121 99N	WDH 10	Safety rest with dry cleaner
	T005 15 152 99N	WDH 30	Safety rest with dry cleaner
	T005 29 215 99N	WP 65	Soldering iron 65 W, 24 V with Power- Response Heating Technology
	T005 33 776 99N	WR 2	2-Channel Power Unit, 200 W (300 W)
	T005 44 851 99	XNT A	Soldering tip chisel 1,6 x 0,4 mm
	T005 87 658 01N	PDN	PDN Pliers for changing nozzles.

## **WR 2000A**



## 2-Channel Rework Station Set, 200 W (300 W)







Order No. T005 33 786 99N

- Hot air station WR 2, 2 channels with hot air iron HAP 1
- Small hot air set
- · Simultaneous operation of 2 soldering tools
- All soldering tools upto 200 W connectable



Scope of supply	Order No.	Model	Description
	T005 15 152 99N	WDH 30	Safety rest with dry cleaner
	T005 27 115 99N	HAP 1	Hot air iron 100 W, 24 V with hot air nozzle round R 06 Ø 3,0 mm
	T005 33 776 99N	WR 2	2-Channel Power Unit, 200 W (300 W)
	T005 87 278 21	R04	R 04 Hot Air Nozzle Round, Ø 1,2 mm, for HAP 1 and HAP 200
	T005 87 278 22	R06	R06 Round Nozzle for HAP 1 and HAP 200, Ø 3.0 mm



# WT 2M Soldering Station

# COMPATIBLE WITH MICRO TOOLS, AND MORE!

Packing 150 W of power, the multifunctional 2-channel WT 2M soldering station can operate 2 soldering tools simultaneously. It is backwards compatible with Weller's micro soldering tools, plus many existing passive tip tools providing high performance, easy handling, and long tip life.



#### **TECHNICAL DATA**

Dimensions L x W x H (Inches)  Dimensions L x W x H (mm)  Dimensions L x W x H (mm)  Weight (approx.) in kg  Voltage  Power  Power  Power  150 W (160 W)  Protection class  Fuse  T800mA  Temperature range (depends on tool) °C  Temperature range (depends on tool) °F  Temperature accuracy °C  Temperature accuracy °F  Temperature stability °C  Temperature stability °F  Equipotential bonding  USB port  ESD-safe  Automatic tool identification  Display  LCD  Via 3,5 mm pawl socket on back of device (normal state hard grounded)		
Dimensions L x W x H (mm)  Weight (approx.) in kg  2.88  Voltage  230 V  Power  150 W (160 W)  Protection class  Fuse  T800mA  Temperature range (depends on tool) °C  Temperature range (depends on tool) °F  Temperature accuracy °C  Temperature accuracy °F  Temperature stability °C  Temperature stability °F  Equipotential bonding  USB port  ESD-safe  Automatic tool identification  Display  LCD  Via 3,5 mm pawl socket on back of device (normal state	Channels	1
Weight (approx.) in kg       2.88         Voltage       230 V         Power       150 W (160 W)         Protection class       I         Fuse       T800mA         Temperature range (depends on tool) °C       50 - 450         Temperature range (depends on tool) °F       150 - 850         Temperature accuracy °C       ±9         Temperature accuracy °F       ±17         Temperature stability °C       ±2         Temperature stability °F       ±4         Equipotential bonding       ✓         USB port       ✓         ESD-safe       ✓         Automatic tool identification       LCD         Display       LCD         Via 3,5 mm pawl socket on back of device (normal state	Dimensions L x W x H (Inches)	5,31 x 4,29 x 5,87
Voltage 230 V Power 150 W (160 W) Protection class I Fuse T800mA  Temperature range (depends on tool) °C  Temperature range (depends on tool) °F  Temperature accuracy °C ±9  Temperature accuracy °F ±17  Temperature stability °C ±2  Temperature stability °F  Equipotential bonding ✓  USB port  ESD-safe  Automatic tool identification  Display  LCD  Via 3,5 mm pawl socket on back of device (normal state	Dimensions L x W x H (mm)	135 x 109 x 149
Power 150 W (160 W)  Protection class I  Fuse T800mA  Temperature range (depends on tool) °C  Temperature range (depends on tool) °F  Temperature accuracy °C ±9  Temperature accuracy °F ±17  Temperature stability °C ±2  Temperature stability °F ±4  Equipotential bonding  USB port  ESD-safe  Automatic tool identification  Display  LCD  Via 3,5 mm pawl socket on back of device (normal state	Weight (approx.) in kg	2.88
Fuse T800mA  Temperature range (depends on tool) °C  Temperature range (depends on tool) °F  Temperature accuracy °C  Temperature accuracy °C  Temperature stability °C  Temperature stability °C  Temperature stability °F  Equipotential bonding  USB port  ESD-safe  Automatic tool identification  Display  LCD  Via 3,5 mm pawl socket on back of device (normal state	Voltage	230 V
Fuse T800mA  Temperature range (depends on tool) °C  Temperature range (depends on tool) °F  Temperature accuracy °C  Temperature accuracy °F  Temperature stability °C  Temperature stability °C  Temperature stability °F  Equipotential bonding  USB port  ESD-safe  Automatic tool identification  Display  LCD  Via 3,5 mm pawl socket on back of device (normal state	Power	150 W (160 W)
Temperature range (depends on tool) °C  Temperature range (depends on tool) °F  Temperature accuracy °C  Temperature accuracy °F  Temperature stability °C  Temperature stability °C  Temperature stability °F  Equipotential bonding  USB port  ESD-safe  Automatic tool identification  Display  LCD  Via 3,5 mm pawl socket on back of device (normal state	Protection class	1
(depends on tool) °C     50 - 450       Temperature range (depends on tool) °F     150 - 850       Temperature accuracy °C     ±9       Temperature accuracy °F     ±17       Temperature stability °C     ±2       Temperature stability °F     ±4       Equipotential bonding     ✓       USB port     ✓       ESD-safe     ✓       Automatic tool identification     LCD       Display     LCD       Via 3,5 mm pawl socket on back of device (normal state	Fuse	T800mA
(depends on tool) °F     150 - 850       Temperature accuracy °C     ±9       Temperature accuracy °F     ±17       Temperature stability °C     ±2       Temperature stability °F     ±4       Equipotential bonding     ✓       USB port     ESD-safe       Automatic tool identification     LCD       Display     LCD       Via 3,5 mm pawl socket on back of device (normal state		50 - 450
Temperature accuracy °F ±17  Temperature stability °C ±2  Temperature stability °F ±4  Equipotential bonding ✓  USB port  ESD-safe ✓  Automatic tool identification  Display LCD  Via 3,5 mm pawl socket on back of device (normal state		150 - 850
Temperature stability °C  Temperature stability °F  ±4  Equipotential bonding  USB port  ESD-safe  Automatic tool identification  Display  LCD  Via 3,5 mm pawl socket on back of device (normal state	Temperature accuracy °C	±9
Temperature stability °F ±4  Equipotential bonding ✓  USB port  ESD-safe ✓  Automatic tool identification  Display LCD  Via 3,5 mm pawl socket on back of device (normal state	Temperature accuracy °F	±17
Equipotential bonding  USB port  ESD-safe  Automatic tool identification  Display  LCD  Via 3,5 mm pawl socket on back of device (normal state	Temperature stability °C	±2
USB port  ESD-safe  Automatic tool identification  Display  LCD  Via 3,5 mm pawl socket on back of device (normal state	Temperature stability °F	±4
ESD-safe  Automatic tool identification  Display  LCD  Via 3,5 mm pawl socket on back of device (normal state	Equipotential bonding	✓
Automatic tool identification  Display  LCD  Via 3,5 mm pawl socket on back of device (normal state	USB port	
Display  LCD  Via 3,5 mm pawl socket on back of device (normal state	ESD-safe	✓
Via 3,5 mm pawl socket on back of device (normal state	Automatic tool identification	
Equipotential bonding socket socket on back of device (normal state	Display	LCD
	Equipotential bonding socket	socket on back of device (normal state

## WT 2M

## 2-Channel Power Unit, 150 W







Order No. T005 34 436 99

- Serving 2 users at once (with intelligent power sharing)
- High performance and functionality Compatible with Weller's microsoldering cartridge tip tools, plus many existing passive tip tools
- Intuitive use thanks to clear menu structure
- Reduced footprint thanks to stackability
- Automatic standby of tool thanks to integrated acceleration sensor in the tool
- Housing cover useable as storage
- · OFF time, Prozess window, Lock function, Offset



Soldering Stations | WT Line

## **WT 2010M**

## 2-Channel Soldering Station Set, 150 W with soldering iron WTP 90







Order No. T005 34 446 99

- Power unit WT 2M, 2 channel with soldering iron WTP 90 and safety rest WSR 200
- WTP 90: The soldering iron for universal use with power response tips. Tip family XNT & THM (high mass tips)
- Intuitive use thanks to clear menu structure
- · Reduced footprint thanks to stackability
- Automatic standby of tool thanks to integrated acceleration sensor in the tool
- Housing cover useable as storage
- · OFF time, Process window, Lock function, Offset

Scope of supply	Order No.	Model	Description
	T005 29 223 99N	WTP 90 Set	Hybrid soldering iron WTP 90 with safety rest
	T005 34 436 99	WT 2M	2-Channel Power Unit, 150 W

## **WT 2020M**

## 2-Channel Soldering Station Set, digital 150 W with desoldering tweezers WMRT and soldering iron WMRP







Order No. T005 34 456 99

- Power unit WT 2M, 2 channel station with WMRT micro desoldering tweezers and WSR 203 safety rest and WMRP micro soldering iron with WSR 205 safety rest
- WMRP: Micro soldering iron for Active-Tip Heating Technology, RT Tip family; WMRT: Micro desoldering tweezers for Active-Tip Heating Technology, RTW Tip family
- Intuitive use thanks to clear menu structure
- Reduced footprint thanks to stackability
- Automatic standby of tool thanks to integrated acceleration sensor in the tool
- Housing cover useable as storage
- OFF time, Process window, Lock function, Offset



Scope of supply	Order No.	Model	Description
	T005 13 173 99N	WMRT Set	Micro desoldering tweezers WMRT with safety rest
	T005 29 190 99N	WMRP Set	Micro soldering iron WMRP with safety rest
	T005 34 436 99	WT 2M	2-Channel Power Unit, 150 W





# WT 1H Soldering Station

## THIS IS SOLDERING TODAY

If you need even more performance than 90 watts, then the high power version with 150 watts is the right solution.



#### **TECHNICAL DATA**

Channels	1
Dimensions L x W x H (Inches)	5.87 x 5.43 x 3.98
Dimensions L x W x H (mm)	149 x 138 x 101
Weight (approx.) in kg	3
Voltage	230 V, 50 Hz
Power	150 W
Protection class	1
Fuse	T2A
Temperature range (depends on tool) °C	50 - 550
Temperature range (depends on tool) °F	150 - 999
Temperature accuracy °C	±9
Temperature accuracy °F	±17
Temperature stability °C	±2
Temperature stability °F	±4
Equipotential bonding	✓
Interface	One switching output
ESD-safe	✓
Automatic tool identification	✓
Display	Backlit LCD
Equipotential bonding socket	Via 3,5 mm pawl socket on front of device



#### Front-mounted main switch

The front-mounted main switch ensures easy access at all times.



## **Multi-functional LC display**

Unique LC display with a detailed overview of all functions. Adjustable background illumination. Power bar graph allows visual monitoring of the easily-readable output power from the station to the soldering iron tip.



#### **New menu button**

Provides ultimate user friendly access to and navigation in the menu structure.



## Stackable units

The WT1/WT1H soldering stations can be stacked on the WTHA1 hot-air station, or on each other, saving space on the workbench.



## 2-in-1 WSR safety rest

The soldering iron holder can be rotated 180°. The user can choose between wet and dry cleaning.

## **WT 1H**

## 1-Channel Power Unit, 150 W







Order No. T005 34 356 99N

- High productivity (Power unit with 1 channel, 150W)
- Intuitive use thanks to clear menu structure
- Reduced footprint thanks to stackability
- · Grafical backlit LC-Display
- High performance and functionality many connectable tools
- Automatic standby of tool thanks to integrated acceleration sensor in the tool
- · Housing cover useable as storage
- · OFF time, Prozess window, Lock function, Offset



Soldering Stations | WT Line

## **WT 1010H**

## 1-Channel Soldering Station Set, 150 W with soldering iron WP120







Order No. T005 34 386 99N

- Power unit WT 1H, 1 channel with soldering iron WP 120 Robust and safety rest WSR 201
- WP 120 (120 W): All-rounder with Power-Response soldering tip, XT Tip family and XT soldering head
- · OFF time, Prozess window, Lock function, Offset



Scope of supply	Order No.	Model	Description
	T005 15 175 99N	WSR 201	2-in-1 safety rest with metal wool brass and sponge
	T005 29 193 99N	WP 120	Soldering iron 120 W, 24 V with Power- Response Heating Technology
	T005 34 356 99N	WT 1H	1-Channel Power Unit, 150 W
	T005 44 704 99	XT B	Soldering tip chisel Ø 2.4 mm



## **WT 1011H**

# 1-Channel Soldering Station Set, 150 W with soldering iron WP 200







Order No. T005 34 396 99N

- Power unit WT 1H, 1 channel with soldering iron WP 200 and safety rest WSR 202
- WP 200 High Power soldering iron (200 W) with power response tips. Ideal for applications with high mass applications. Tip Family XHT
- OFF time, Process window, Lock function, Offset



Scope of supply	Order No.	Model	Description
	T005 15 176 99N	WSR 202	2-in-1 safety rest with metal wool brass and sponge
	T005 29 199 99N	WP 200	Soldering iron 200 W, 24 V with Power- Response Heating Technology
	T005 34 356 99N	WT 1H	1-Channel Power Unit, 150 W
	T005 44 801 99	XHT D	Soldering tip, chisel, 5,0 x 1,2 mm



# **WT 1** Soldering Station

## THIS IS SOLDERING TODAY

The detailed LC display enables an unprecedented overview of all functions, quick and easy to reach via the new user-friendly menu button. The lightning quick change process of the heating element during operation allows efficient work with several different tip types in quick succession.



#### **TECHNICAL DATA**

Channels	1
Dimensions L x W x H (Inches)	5,87 x 5,44 x 3,98
Dimensions L x W x H (mm)	149 x 138 x 101
Weight (approx.) in kg	1.9
Voltage	230 V, 50/60 Hz
Power	95 W
Protection class	1
Fuse	0,5 A
Temperature range (depends on tool) °C	50 - 450
Temperature range (depends on tool) °F	150 - 850
Temperature accuracy °C	±9
Temperature accuracy °F	±17
Temperature stability °C	±2
Temperature stability °F	±4
Equipotential bonding	✓
Interface	One switching Output
ESD-safe	✓
Automatic tool identification	✓
Display	Backlit LCD
Equipotential bonding socket	Via 3,5 mm pawl socket on front of device



#### Front-mounted main switch

The front-mounted main switch ensures easy access at all times.



## **Multi-functional LC display**

Unique LC display with a detailed overview of all functions. Adjustable background illumination. Power bar graph allows visual monitoring of the easily-readable output power from the station to the soldering iron tip.



#### New menu button

Provides ultimate user friendly access to and navigation in the menu structure.



#### Stackable units

The WT1/WT1H soldering stations can be stacked on the WTHA1 hot air station, or on each other, saving space on the workbench.



#### 2-in-1 WSR safety rest

The soldering iron holder can be rotated 180°. The user can choose between wet and dry cleaning.

## WT 1

## 1-Channel Power Unit, 95 W







Order No. T005 34 346 99N

- High productivity (Power unit with 1 channel, 90 W)
- Intuitive use thanks to clear menu structure
- Reduced footprint thanks to stackability
- Grafical backlit LC-Display
- High performance and functionality many connectable tools
- Automatic standby of tool thanks to integrated acceleration sensor in the tool
- · Housing cover useable as storage
- OFF time, Process window, Lock function, Offset



Scope of supply	Order No.	Model	Description
	T005 34 346 99N	WT1	1-Channel Power Unit, 95 W

## **WT 1010**

# 1-Channel Soldering Station set, 95 W with soldering iron WTP 90







Order No. T005 34 366 99N

- Power unit WT 1, 1 channel with soldering iron WTP 90 and safety rest WSR 200
- WTP 90: The soldering iron (90 W) for universal use with power response tips. Tip family XNT & XH (high mass tips)
- OFF time, Process window, Lock function, Offset



Scope of supply	Order No.	Model	Description
	T005 15 174 99N	WSR 200	2-in-1 safety rest with metal wool brass and sponge
	T005 29 222 99N	WTP 90	Hybrid soldering iron 90 W, 24 V with Power Response Heating Technology
	T005 34 346 99N	WT 1	1-Channel Power Unit, 95 W
	T005 44 851 99	XNT A	Soldering tip chisel 1,6 x 0,4 mm

## WT 1012

## 1-Channel Soldering Station Set, digital 95 W with soldering iron WSP 80







Order No. T005 34 406 99N

- Power unit WT 1, 1 channel with soldering iron WSP 80 and safety rest WSR 201
- WSP 80 soldering iron (80 W) with Silver-Line tips for all standard soldering applications. Tip family: LT
- OFF time, Process window, Lock function, Offset



Soldering Stations | WT Line

Scope of supply	Order No.	Model	Description
	T005 15 175 99N	WSR 201	2-in-1 safety rest with metal wool brass and sponge
	T005 29 161 99N	WSP 80	Soldering iron 80 W, 24 V with Silver-Line Heating Technology
	T005 34 346 99N	WT 1	1-Channel Power Unit, 95 W
	T005 44 405 99	LT B	Soldering tip, chisel, Ø 2,4 x 0,8 mm

## WT 1013

# 1-Channel Soldering Station Set, 95 W with soldering iron WP 80







Order No. T005 34 416 99N

- Power unit WT 1, 1 channel with soldering iron WP 80 and safety rest WSR 201
- WP 80: Soldering iron (80 W) with Silver-Line tips for all standard applications with short tip-to-grip design. Tip family LT
- OFF time, Process window, Lock function, Offset



Scope of supply	Order No.	Model	Description
	T005 15 175 99N	WSR 201	2-in-1 safety rest with metal wool brass and sponge
	T005 29 180 99N	WP 80	Soldering iron 80 W, 24 V with Silver-Line Heating Technology
	T005 34 346 99N	WT 1	1-Channel Power Unit, 95 W
	T005 44 405 99	LT B	Soldering tip, chisel, Ø 2,4 x 0,8 mm



## WT 1014

# 1-Channel Soldering Station Set, 95 W with soldering iron WSP 80 Robust







Order No. T005 34 426 99N

- Power unit WT 1, 1 channel with soldering iron WSP 80 Robust and safety rest WSR 201
- WSP 80 Robust soldering iron (80 W) with power response tips for all standard applications, robust version. Tip family LT
- · OFF time, Process window, Lock function, Offset



Scope of supply	Order No.	Model	Description
	T005 15 175 99N	WSR 201	2-in-1 safety rest with metal wool brass and sponge
	T005 29 172 99N	WSP 80 Robust	Soldering iron robust 80 W, 24 V with Silver-Line Heating Technology
	T005 34 346 99N	WT 1	1-Channel Power Unit, 95 W



# WTHA 1 Hot-Air station

## MORE THAN JUST A LOT OF HOT AIR.

One compact, easy-operating station with a smart controller. Temperatureadjustable for diverse rework applications, assuring fast, safe performance.



#### **TECHNICAL DATA**

Channels	1
Dimensions L x W x H (Inches)	8,35 x 6,77 x 4,80 Inch
Dimensions L x W x H (mm)	212 x 172 x 122 mm
Weight (approx.) in kg	1,95 kg
Voltage	230 V
Power	900 W
Protection class	1
Fuse	T 4A
Temperature range (depends on tool) °C	50 - 600
Temperature range (depends on tool) °F	100 - 1000
Temperature accuracy °C	± 30
Temperature accuracy °F	± 54
Temperature accuracy for hot air °C	± 30
Temperature accuracy for hot air °F	± 54
Equipotential bonding	
Interface	-
ESD-safe	✓
Max. hot air flow rate I/min (depends on tool)	50
Control accuracy	± 30°C (± 54°F)
Capacity I/min	5 - 60   / 20°C 5 - 110   / 300°C
Compressed air connection	
Equipotential bonding socket	Via 3,5 mm pawl socket on front of device
Display	Graphical backlit LC-Display



#### Front-mounted main switch

The front-mounted main switch ensures easy access at all times.



#### **Multi-function LCD screen**

Unique LC display with a detailed overview of all functions. Adjustable background illumination. Power bar graph allows visual monitoring of the output power from the station to the hot air pencil.



#### New menu button

Provides ultimate user friendly access to and navigation in the menu structure.



#### Stackable units

The WT1/WT1H soldering stations can be stacked on the WTHA1 hot air station, or on each other, saving space on the workbench.



#### 5 Pre-sets / temperature profile

Up to 5 pre-sets are available to define volume, temperature and time settings. With the profile mode activated, the presets can be run in a selected sequential order.



## WTHA 1

#### Hot Air Station 900 W









Order No. T005 31736 99

- 900 W Hot air station for simple repair and heating tasks
- Modern and intuitive operational concept thanks to clear menu structure
- · Reduced footprint thanks to stackability
- Electronical controlled temperature
- · Acurate adjustment of hot air through bruschless turbine
- Up to 5 pre-sets which can be automatically run in a profile
- Housing cover useable as storage
- OFF time, Prozess window, Lock function, Offset
- · Unit inkl. safety rest and fixed hot air iron



Scope of supply	Order No.	Model	Description	
	T005 87 687 43N	TNR 40	TNR 40 hot air round nozzle Ø 4 mm, for WTHA 1	





# WE 1010 Soldering Station

# WELLER EFFICIENCY – THE MOST POWERFUL STATION IN ITS CLASS

With the Efficiency Line WE Weller introduces a new digital 70 W soldering station especially designed for entry level professional soldering tasks, cable assembly and education. Its high power allows a fast heat-up and short recovery time of the iron, improving process speed, efficiency and precision during the soldering process.



#### **TECHNICAL DATA**

Channels	1
Dimensions L x W x H (Inches)	5.91 x 4.72 x 3.86
Dimensions L x W x H (mm)	150 x 120 x 98
Weight (approx.) in kg	1.4
Voltage	230 V
Power	85 W
Protection class	1
Fuse	
Temperature range (depends on tool) °C	100 - 450
Temperature range (depends on tool) °F	200 - 850
Temperature accuracy °C	± 5
Temperature accuracy °F	± 9
Temperature stability °C	± 6
Temperature stability °F	± 10
Interface	
ESD-safe	✓
Display	Digital LC Display



## Powerful, user friendly and cost-efficient

- Powerful with 70 W gets your soldering job done faster
- Easy to handle high performance iron
- Intuitive navigation
- Low total cost of ownership



## Maximum reliability and protection

- Temperature stability and temperature lock protexts tips and components, affording a consistently high quality process with repeatable soldering results
- Flexible, heat resistant silicon cable
- Reinforced safety rest for secure iron storage



#### Power switch on the front

Convenient on/off control



## **Menu control buttons**

Intuitive navigation of temperature, password protection, standby and auto setback modes



#### ET tip family

Wide range of longlife ET rips



## **WE 1010**

## 1-Channel Power Unit, digital, 70 W







Order No. T005 32 986 99

- Power unit, 1 channel with soldering iron WEP 70 and safety rest PH 70
- 70 W solder iron with ergonomic handle and providing toolless tip change
- ESD safe station, iron and heat-resistant silicon cable for safe handling
- Using ET soldering tips
- Standby mode and auto setback conserves energy, protects equipment
- Password-protected to preserve settings
- Change hot tips out by hand by twisting the plastic knurled nut on the soldering pencil without an additional tool.



Scope of supply	Order No.	Model	Description
	4ETA-1	ET A	Soldering Tip Chisel 1,6 mm Width 1,6 mm Thickness 0,7 mm
	T005 87 707 06	PH 70	Safety rest for WEP 70
	T005 87 707 15	WEP 70	Soldering iron, 70 W with tooless tip change, ergonomic handle and heat-resistant silicon cable
	TC205	TC205	Cleaning sponge for WEP 70 safety rest

# WSM 1C Mobile soldering

THE PROFESSIONAL SOLDERING STATION WITH RECHARGEABLE BATTERIES

"Just the thing" for users who need a small but professional tool for use in remote locations. Perfect for labs and productions.



#### **TECHNICAL DATA**

Channels	1
Dimensions L x W x H (Inches)	5,39 x 4,33 x 2,17 Inch
Dimensions L x W x H (mm)	137 x 110 x 55
Weight (approx.) in kg	0.41
Voltage	100-240 V AC / 12 V DC
Power	50 W
Protection class	III
Fuse	T5A
Temperature range (depends on tool) °C	100 - 400
Temperature range (depends on tool) °F	210 - 750
Temperature accuracy °C	± 9
Temperature accuracy °F	± 17
Temperature stability °C	± 5
Temperature stability °F	± 9
Interface	
ESD-safe	✓
Display	Touch-Sensor-Technology

## Car adapter

Car adapter for recharge via 12 V board net.

Order No. T0058751880N



## **WSM 1C**



WSM 1C - Rechargeable soldering station with micro soldering iron WMRP and soldering tip RT 3, chisel 1,3 mm and safety rest KH 17 with dry cleaner





Order No. T005 32 936 99N

- Solution for service technicians
  - 50 W
- Recharged in 20 minutes.



## Scope of supply

Order No.	Model	Description
	WSM 1C Unit	Rechargeable soldering station
T005 15 166 99	KH 17	Safety Rest for WSM 1/1C soldering iron.
T005 29 171 99N	WMRP	Micro soldering iron WMRP 40 W, 12 V (hand piece without tips) for Active- Tip Heating Technology
T005 44 603 99N	RTM 013 S	Standard soldering tip, chisel 1,3 x 0,4 mm

# **BGA / QFP**Repair systems

## HIGHEST PRECISION

Weller provides efficient coverage for the entire reworking process with its repair and rework systems: Desoldering, pad cleaning, positioning and soldering in. Thanks to state-of-the-art camera technology, even small components can be manually positioned and repaired—with the greatest precision and absolute reliability along with optimum process control.





**lon trap**An ion trap provides hot air free of charge carriers.



#### Hot air pencils

The powerful, ergonomic hot-air pencils enable precise and efficient work. The extensive range of nozzles for these tools make them suitable for extensive application areas.



## **Optimum precision**

The state-of-the-art technology in Weller heat guns provides optimum precision when soldering and desoldering SMD assemblies. This take advantage of Weller's patented nozzle technology.







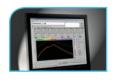
## Heating from above: selective and sensitive

The hot gas heater with patented nozzle system coupled with digital control electronics for temperature monitoring and regulation of the air flow rate facilitates the finely metered supply of heat to the components. A temperature sensor placed directly in the hot gas nozzle prevents thermal overload of the component and efficiently regulates the top heater, providing maximum process control.



### Infra-red bottom heating

Consistently powerful preheating of the entire assembly with four individually connectible heating zones in accordance with current standards.



#### **Monitoring software**

The monitoring software determines temperature profiles and facilitates definition of the optimal soldering process.

# WHA 3000 Hot-Air Station

THE VERSATILE SYSTEM FOR REPAIR AND REWORK OF FINE PITCH AND BGA COMPONENTS.

Performs demanding repair tasks on circuit boards with complex fine-pitch surface mounted components. The advanced control technology coupled with user-friendly operation, guarantees precision of repair productivity and quality.

#### **TECHNICAL DATA**

Channels	1
Dimensions L x W x H (Inches)	10,63 x 9,45 x 4,02 Inch
Dimensions L x W x H (mm)	240 x 270 x 101 mm (9,44 x 10,63 x 3,97 Inch)
Weight (approx.) in kg	14,0 kg
Voltage	230 V
Power	700 W
Protection class	1 (control unit and hand piece hard grounded)
Fuse	T3, 15A
Temperature range (depends on tool) °C	50 - 550
Temperature range (depends on tool) °F	150 - 999
Temperature accuracy °C	± 30
Temperature accuracy °F	± 54
Equipotential bonding	
Interface	Seriell
ESD-safe	✓
Max. hot air flow rate I/ min (depends on tool)	50
Air consumption I/min	5 - 100
Vacuum	-0,6 bar
Compressed air connection	400 - 600 kPa
Display	
Operating modes	N.A.
Additional vacuum channel	yes

## **WHA 3000V**



#### Hot-air station 700 W





Order No. T005 33 366 99N

- · With integrated vacuum
- 700 W Hot-air station
- · For compressed air or inert gas



## Scope of supply

Order No.	Model	Description
	WHA 3000 Unit	Hot-air station 700 W
T005 15 043 99N	AKT 30	Safety Rest with Stop+Go function for HAP 3000 hot-air iron
T005 15 049 99N	WHA 3000V / 3000P Nozzle change tool	Nozzle Change Tool WHA 3000V and WHA 3000P
T005 87 507 21N	NQ30	NQ 30 Hot-air nozzle 17,5 x 23,5 mm, four sides heated (Type NQ)
T005 87 577 70	WHA 3000V / 3000P Foot switch	Foot switch 2-stages for WHA 3000V and WHA 3000P

Accessories



## **WHA 3000VS**

## Hot Air Rework Set with PCB Holder and Preheat Plate for Compressed Air or Inert Gas Operation







Order No. T005 33 596 99N

- 700 W
- For use with inert gas



Scope of supply	Order No.	Model	Description
	T005 33 165 99N	WBHS PCB board holder with stand	PCB board holder with stand for WHA 3000P, WHA 3000V and WTHA 1
	T005 33 366 99N	WHA 3000V	Hot-air station 700 W
	T005 33 386 99N	WHP 3000 Infrared preheating plate	Infrared preheating plate 600 W with Easy Fix board holder

## **WHA 3000PS**

#### Hot Air Station Set, 700 W







Order No. T005 33 556 99N

- 700 W
- Integrated turbine
- Set with Infrared preheating plate and circuit board holder



Scope of supply	Order No.	Model	Description
	T005 33 165 99N	WBHS PCB board holder with stand	PCB board holder with stand for WHA 3000P, WHA 3000V and WTHA 1
	T005 33 346 99N	WHA 3000P Set	Hot air station 700 W / 230 V
	T005 33 386 99N	WHP 3000 Infrared preheating plate	Infrared preheating plate 600 W with Easy Fix board holder

WQB 4000 Repair system

MAXIMUM PRECISION, MAXIMUM FLEXIBILITY. MAXIMUM USER-FRIENDLINESS.

design with state-of-the-art split optic camera technology to provide users with system was engineered to bring nely tuned balance of automated technology for component pick-up and positioning with a semi-automated rework cycle.



#### **TECHNICAL DATA**

Dimensions L x W x H (Inches)	24,8 x 24,8 x 25,6 (static)
Dimensions L x W x H (mm)	692 x 580 x 680 (static)
Voltage	230 V / 50-60 Hz
Power	2300 W
Protection class	1
Temperature accuracy °C	
Temperature accuracy °F	
Air consumption I/min	60 - 100
Compressed air connection	Compressed air hose outer diameter 6 mm (0,24")
Rated output of top heating (W)	700
Bottom heating	large 1600 W (260 x 260 mm) small 400 W (120 x 120 mm) (switchable)
Flow control	infinitely 5 - 50 l/min
Noise level (distance 1 m) dB(A)	< 69
Size (mm)	
ESD-safe	✓
Space requirement/ workspace L x W x H (mm)	Dynamic: 1030 x 580 x 680
Space requirement/workspace L x W x H (Inches)	43,3 x 25,6 x 26,8
Positioning aid	split optics
Optical positioning	✓
Recommended component size (mm)	4,5 x 4,5 - 50 x 50
Weight (approx.) in kg	40

## **WQB 4000SOPS**

#### **BGA/SMT Rework system 2300 W**







Order No. T005 33 705 99

- 2300 W / 230 V
- BGA / SMT Rework system
- · For component placement with placing system camera support



#### Scope of supply

Order No.	Model	Description
T005 87 137 98	Vacuum insert Ø 10 mm	Vacuum insert Ø 10 mm
T005 87 137 99	Vacuum insert Ø 4, 5 mm	Vacuum insert Ø 4,5 mm
T005 87 549 70	NQ adapter	NQ adapter only for WQB 2000/3000/4000
T005 87 557 82	Thermocouple Type K, Ø 0, 1 mm	Thermocouple Type K, Ø 0,1 mm



## WTQB 1000 Repair system

PRECISE, FLEXIBLE, ONE-OF-A-KIND.

be manually placed and repaired with highest precision.

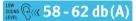


#### **TECHNICAL DATA**

Dimensions L x W x H (Inches)	25,98 x 14,17 x 15,35
Dimensions L x W x H (mm)	660 x 360 x 390
Voltage	230 V / 50 Hz
Power	
Protection class	1
Air consumption I/min	35 - 85
Compressed air connection	Air hose 6 mm (0,24")
Rated output of top heating (W)	300
Bottom heating	
Flow control	2 - 35 l/min
Noise level (distance 1 m) dB(A)	58 - 62
Size (mm)	
ESD-safe	✓
Space requirement/ workspace L x W x H (mm)	800 x 500 x 400
Space requirement/workspace L x W x H (Inches)	31,5 x 19,7 x 15,7
Positioning aid	Optical positioning frame
Optical positioning	✓
Recommended component size (mm)	1 x 1 - 42 x 42
Weight (approx.) in kg	22

## WTQB 1000 Rework Station

#### **SMD Rework System**





Order No. T005 33 886 99

- Enables the user to easily and efficiently perform desoldering, pad-cleaning, positioning and soldering
- Camera supported positioning system enables highprecision work even on very small components
- Component size in mm: 1 x 1 max. 42 x 42
- Full rework cycle capability meets highest repeatability and reproducibility of results
- No optical calibration needed
- Complete tools portfolio and exceptionally wide portfolio of accessories available

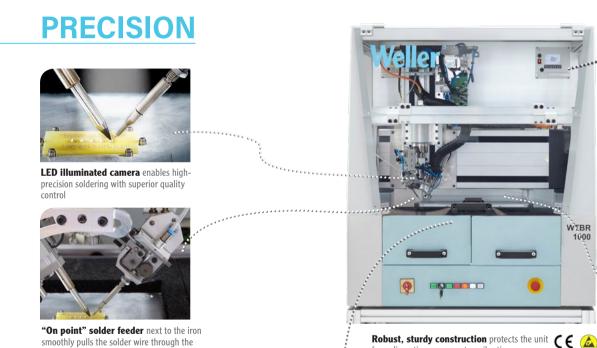


# **Advanced Automation** by the soldering experts

HIGHEST PRECISION, SUPERIOR RELIABILITY. INCREASED PRODUCTIVITY. ALL FROM ONE SOURCE.

More than half a century of experience in soldering and superiority in innovation, allows us to take our customers to the next step in achieving production excellence. The new WTBR 1000 Benchtop Robot represents a one-of-a-kind synergy of precision, reliability, and productivity of soldering tasks.

smoothly pulls the solder wire through the



## **PRODUCTIVIT**

from disruptive movement or vibration



Double drawer system for continuous production





**WT 1H soldering station**: the brain behind the robot: 150 W, precise temperature control and stability.

## RELIABILITY

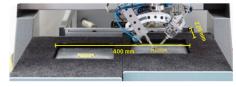


Easy to learn and use software





Safety cover fully encloses the integrated fume extraction system, protecting the user, workpiece, and equipment



Working area allows maximum flexibility (Drawer height 100 mm)



## Fully-enclosed system offers triple protection

Being a fully-enclosed system, with integrated fume extraction, the WTBR 1000 Benchtop Robot allows our customers to achieve the highest level of safety: protecting the operator, the workpiece (PCB) and the machine.



#### **Double drawer system**

A double drawer system allows continuous production thereby providing much higher process throughput, improving productivity and offering flexibility.



#### Easy to learn and use software

Enabling operators to start using the unit comfortably and quickly.



#### "On point" solder feeder

The solder feeder is designed to be in close proximity to the workpiece (PCB), pulling the wire rather than pushing it through the feeder tube.



#### WT 1H soldering station

The WTBR 1000 is equipped with Weller's high performance WT Line soldering tools, ensuring consistent quality of solder joints.



#### Integrated cleaning tool process

Metal brushes clean soldering tips



#### LED illuminated camera

Enables high-precision soldering with superior quality control.



#### **Integrated fume extraction system**

Safety cover fully encloses the integrated fume extraction system, protecting the user, workpiece, and equipment.



## WTBR 1000 Solder Robot

# ADVANCED AUTOMATION BY THE SOLDERING EXPERTS

Highest precision. Superior reliability. Increased productivity. All from one source.

The WTBR 1000 represents a one-of-a-kind synergy of precision, reliability, and productivity of soldering tasks.

Based on the proven component of the Weller portfolio, the system allows continuous production and thereby providing a significantly higher process throughput, improving productivity and offering flexibility.



#### **TECHNICAL DATA**

Dimensions L x W x H (mm)       1100 x 900 x 950         Voltage       200-230VAC / 50-60Hz         Two drawer working area (mm)       400 x 220 x 100 (each drawer 200 x 220 x 100)         Two Drawer working are (Inches)       15.75 x 8.66 x 3.9 (each drawer 7.9 x 8.66 x 3.9)         Two drawers (mm)       600 x 460 x 100 (each drawer 300 x 460 x 100)         Two drawers (Inches)       23.6 x 18.11 3.9 (each drawers 11.8 x 18.11 x 3.9)         Accura in μm       20         Speed       max. 200 mm/s (7.9 in/s)         Housing       Integrated         Solder wire Ø in mm       0,5 - 1,5         Solder wire Ø in Inch       0.02 - 0.06         Solder wire feeder speed       2 - 32 mm/s (0.08 - 1.25 in/s)         Soldering tool (standard)       WT 1H + HER 120		
Voltage       200-230VAC / 50-60Hz         Two drawer working area (mm)       400 x 220 x 100 (each drawer 200 x 220 x 100)         Two Drawer working are (Inches)       15.75 x 8.66 x 3.9 (each drawer 7.9 x 8.66 x 3.9)         Two drawers (mm)       600 x 460 x 100 (each drawer 300 x 460 x 100)         Two drawers (Inches)       23.6 x 18.11 3.9 (each drawers 11.8 x 18.11 x 3.9)         Accura in μm       20         Speed       max. 200 mm/s (7.9 in/s)         Housing       Integrated         Solder wire Ø in mm       0,5 - 1,5         Solder wire Ø in Inch       0.02 - 0.06         Solder wire feeder speed       2 - 32 mm/s (0.08 - 1.25 in/s)         Soldering tool (standard)       WT 1H + HER 120	Dimensions L x W x H (Inches)	43,3 x 35,4 x 37,4
Two drawer working area (mm)       400 x 220 x 100 (each drawer 200 x 220 x 100)         Two Drawer working are (Inches)       15.75 x 8.66 x 3.9 (each drawer 7.9 x 8.66 x 3.9)         Two drawers (mm)       600 x 460 x 100 (each drawer 300 x 460 x 100)         Two drawers (Inches)       23.6 x 18.11 3.9 (each drawers 11.8 x 18.11 x 3.9)         Accura in μm       20         Speed       max. 200 mm/s (7.9 in/s)         Housing       Integrated         Solder wire Ø in mm       0,5 - 1,5         Solder wire Ø in Inch       0.02 - 0.06         Solder wire feeder speed       2 - 32 mm/s (0.08 - 1.25 in/s)         Soldering tool (standard)       WT 1H + HER 120	Dimensions L x W x H (mm)	1100 x 900 x 950
Two Drawer working are (Inches)  15.75 x 8.66 x 3.9 (each drawer 7.9 x 8.66 x 3.9)  600 x 460 x 100 (each drawer 300 x 460 x 100)  Two drawers (Inches)  23.6 x 18.11 3.9 (each drawers 11.8 x 18.11 x 3.9)  Accura in µm  20  Speed  max. 200 mm/s (7.9 in/s)  Housing  Integrated  Solder wire Ø in mm  0,5 - 1,5  Solder wire Ø in Inch  0.02 - 0.06  Solder wire feeder speed  2 - 32 mm/s (0.08 - 1.25 in/s)  Soldering tool (standard)  WT 1H + HER 120	Voltage	200-230VAC / 50-60Hz
Two drawers (mm)       600 x 460 x 100 (each drawer 300 x 460 x 100)         Two drawers (Inches)       23.6 x 18.11 3.9 (each drawers 11.8 x 18.11 x 3.9)         Accura in μm       20         Speed       max. 200 mm/s (7.9 in/s)         Housing       Integrated         Solder wire Ø in mm       0,5 - 1,5         Solder wire Ø in lnch       0.02 - 0.06         Solder wire feeder speed       2 - 32 mm/s (0.08 - 1.25 in/s)         Soldering tool (standard)       WT 1H + HER 120	Two drawer working area (mm)	400 x 220 x 100 (each drawer 200 x 220 x 100)
Iwo drawers (mm)       (each drawer 300 x 460 x 100)         Two drawers (Inches)       23.6 x 18.11 3.9 (each drawers 11.8 x 18.11 x 3.9)         Accura in µm       20         Speed       max. 200 mm/s (7.9 in/s)         Housing       Integrated         Solder wire Ø in mm       0,5 - 1,5         Solder wire Ø in Inch       0.02 - 0.06         Solder wire feeder speed       2 - 32 mm/s (0.08 - 1.25 in/s)         Soldering tool (standard)       WT 1H + HER 120	Two Drawer working are (Inches)	15.75 x 8.66 x 3.9 (each drawer 7.9 x 8.66 x 3.9)
Iwo drawers (Inches)       (each drawers 11.8 x 18.11 x 3.9)         Accura in µm       20         Speed       max. 200 mm/s (7.9 in/s)         Housing       Integrated         Solder wire Ø in mm       0,5 - 1,5         Solder wire Ø in Inch       0.02 - 0.06         Solder wire feeder speed       2 - 32 mm/s (0.08 - 1.25 in/s)         Soldering tool (standard)       WT 1H + HER 120	Two drawers (mm)	
Speed         max. 200 mm/s (7.9 in/s)           Housing         Integrated           Solder wire Ø in mm         0,5 - 1,5           Solder wire Ø in Inch         0.02 - 0.06           Solder wire feeder speed         2 - 32 mm/s (0.08 - 1.25 in/s)           Soldering tool (standard)         WT 1H + HER 120	Two drawers (Inches)	
Housing Integrated  Solder wire Ø in mm 0,5 - 1,5  Solder wire Ø in Inch 0.02 - 0.06  Solder wire feeder speed 2 - 32 mm/s (0.08 - 1.25 in/s)  Soldering tool (standard) WT 1H + HER 120	Accura in µm	20
Solder wire Ø in mm       0,5 - 1,5         Solder wire Ø in Inch       0.02 - 0.06         Solder wire feeder speed       2 - 32 mm/s (0.08 - 1.25 in/s)         Soldering tool (standard)       WT 1H + HER 120	Speed	max. 200 mm/s (7.9 in/s)
Solder wire Ø in Inch         0.02 - 0.06           Solder wire feeder speed         2 - 32 mm/s (0.08 - 1.25 in/s)           Soldering tool (standard)         WT 1H + HER 120	Housing	Integrated
Solder wire feeder speed 2 - 32 mm/s (0.08 - 1.25 in/s) Soldering tool (standard) WT 1H + HER 120	Solder wire Ø in mm	0,5 - 1,5
Soldering tool (standard) WT 1H + HER 120	Solder wire Ø in Inch	0.02 - 0.06
	Solder wire feeder speed	2 - 32 mm/s (0.08 - 1.25 in/s)
Fume extraction, incl. Weller LL150	Soldering tool (standard)	WT 1H + HER 120
	Fume extraction, incl.	Weller LL150
Weight (approx.) in kg 205	Weight (approx.) in kg	205
ESD-safe ✓	ESD-safe	✓

### WTBR 1000 230 V

#### WTBR 1000 Soldering Robot



Order No. T005 13 985 99

- Highest soldering precision and superior reliability due to integrated Weller Technology Line soldering tools, as well as the solder feeder being in close proximity to the workpiece and an integrated LED illuminated camera
- Maximizing productivity thanks to double drawer system enabling continuous production
- Allows significant cost savings versus hand soldering
- Simple programming and data capturing
- Easy to learn and use software

Scope of supply

Safety cover fully encloses the integrated fume extraction system, protecting the user, workpiece, and equipment

Order No.

Model

- The robust and sturdy construction delivers precise solder joints at any time
- The fully-enclosed system provides a complete and CE-compliant solution to the customer



	FT-L15N	Laser Line LL 150	Laser extraction unit, 100- 240 V / 60 Hz
	T005 34 356 99N	WT 1H	1-Channel Power Unit, 150 W
Accessories	Order No.	Model	Description
	T005 13 860 99	WSW SAC M1 1,6 mm	WSW SAC M1 solder wire, Ø 1,6 mm, 500 gr.
	T005 13 861 99	WSW SAC M1 1,2 mm	WSW SAC M1 solder wire, Ø 1,2 mm, 500 gr.
	T005 13 862 99	WSW SAC M1 1,0 mm	WSW SAC M1 solder wire, Ø 1,0 mm, 500 gr.
	T005 13 863 99	WSW SAC M1 0,8 mm	WSW SAC M1 solder wire, Ø 0,8 mm, 500 gr.
	T005 13 864 99	WSW SAC M1 0,5 mm	WSW SAC M1 solder wire, Ø 0, 5 mm, 500 gr
	T005 13 866 99	WSW SAC L0 1,6 mm	WSW SAC L0 solder wire, Ø 1,6 mm, 500 gr.
	T005 13 867 99	WSW SAC L0 1,2 mm	WSW SAC L0 solder wire, Ø 1,2 mm, 500 gr.
	T005 13 868 99	WSW SAC L0 1,0 mm	WSW SAC L0 solder wire, Ø 1,0 mm, 500 gr.
	T005 13 869 99	WSW SAC L0 0,8 mm	WSW SAC L0 solder wire, Ø 0,8 mm, 500 gr.
	T005 13 870 99	WSW SAC L0 0,5 mm	WSW SAC L0 solder wire, Ø 0,5 mm, 500 gr.
	T005 44 723 99	XTR A	Soldering tip with twist lock, chisel, 1,6 x 0,7 mm
	T005 44 724 99	XTR B	Soldering tip with twist lock, chisel, 2,4 x 0,8 mm
	T005 44 725 99	XTR C	Soldering tip with twist lock, chisel, 3, 2 x 0, 8 mm
	T005 44 726 99	XTR D	Soldering tip with twist lock, chisel, 4,6 x 0,8 mm
	T005 44 727 99	XTR E	Soldering tip with twist lock, chisel, 5,9 x 1,2 mm
	T005 44 728 99	XTR M	Soldering tip with twist lock, chisel, 3,2 x 1,2 mm
	T005 87 637 30N	HER 120	Heating Element 120 W for Soldering Robot Application with WT 1H/PUD 151R

Description



# Soldering iron and Safety rests

# THE PERFECT DUO FOR ALL SOLDERING APPLICATIONS

Weller soldering irons and safety rests are perfectly matched to guarantee optimum performance of the tools. The safe option for putting down the soldering iron protects against damage and increases the service life of the tools.

The Stop + Go safety rests and integrated sensors in the soldering irons provide for high energy savings. Weller soldering irons and safety rests—the perfect duo for optimum soldering results in the modern manufacturing industry and its diverse requirements.





#### Versatile

The ergonomic design and outstanding performance capacity of Weller soldering irons makes them versatile and able to be used for everything from the smallest soldering points to work with high heat requirements.



#### **Precise**

Weller soldering irons provide the highest precision with the shortest warm-up time.



#### **Active-tip technology**



Jobs with high heat requirements which standard tools cannot handle, for example micro soldering work under a microscope.

#### **Silver-line technology**



For universal applications in which tip prices play a big role: LT tips are the most cost-effective in the whole product line

#### **Response technology**



Soldering SMD components for small solder pads with increased heat demand.



Soldering SMD components for small solder pads with increased heat requirements.







#### **Efficient**

Quick and easy tip change without any extra tools.

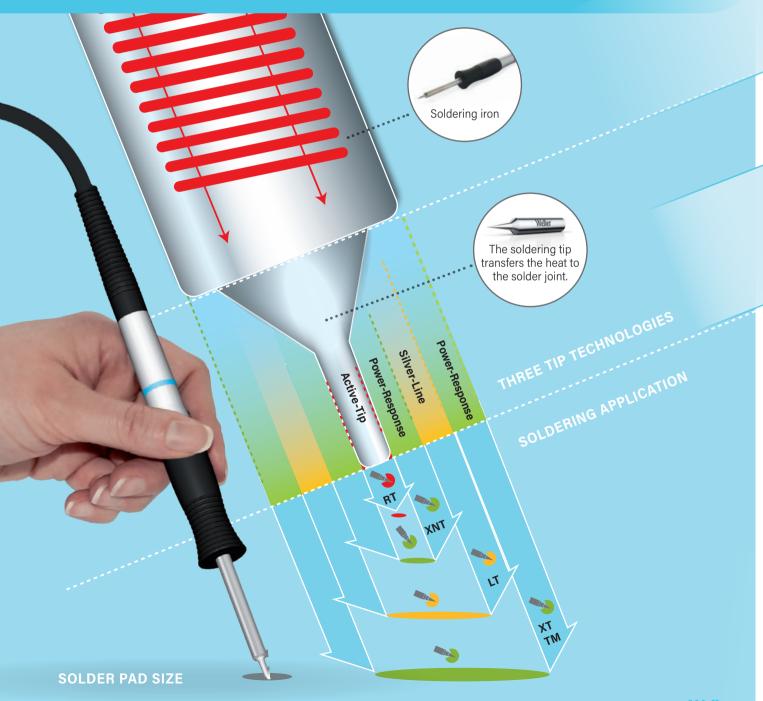


#### 2-in-1 WSR safety rest

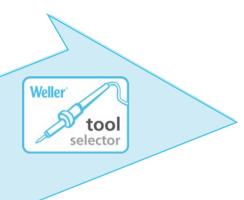
The soldering iron holder can be rotated 180°. The user can choose between wet and dry tip cleaning.

# Weller HEATING TECHNOLOGIES

CONCENTRATED POWER AT THE TIP.







## 3 STEPS TO THE PERFECT TOOL!

Weller #toolselector



Find the right iron on the web: Weller toolselector



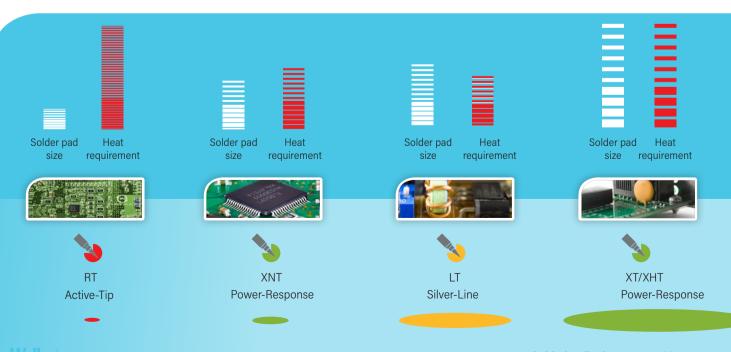
# DO I HAVE THE RIGHT TOOL FOR MY APPLICATION?

Weller #applicationfinder



Find the right technology on the web: Weller Application Finder

## **Weller** TECHNOLOGY OVERVIEW





## **Soldering Irons**

## **WX LINE**

### WXP 65 Set



#### Soldering iron 65 W, 24 V with safety rest















- Intelligent soldering Iron 65 W, 24 V
- For small and medium components with average energy demand
- For fine solder jobs with WX stations
- Parameter memory such as standby temperatures, automatic switch-off time
- · Reduces total costs of ownership due to motion sensor
- Visual process control through LED signal function
- Interchangeable XNT soldering tips at low cost prices
- Power Response heating technology with improved sensor position
- Fast reaction time



Scope of supply	Order No.	Model	Description
	T005 15 121 99N	WDH 10	Safety rest with dry cleaner
	T005 29 211 99N	WXP 65	Soldering iron 65 W, 24 V with Power-Response Heating Technology
	T005 44 851 99	XNT A	Soldering tip chisel 1,6 x 0,4 mm
Accessories	Order No.	Model	Description

Accessories	Order No.	Model	Description
	T005 87 657 58N	Barrel for WP 65 and WXP 65	Barrel for WP 65 and WXP 65
	T005 87 657 67N	Barrel for bent for WXP 65 and WP 65	Barrel for bent for WXP 65 and WP 65





### WXP 80 Set

#### Soldering iron 80 W, 24 V with Silver-**Line Heating Technology**















Order No. T005 29 209 99N

- 80 W, 24V
- For medium components with high energy demand
- For universal soldering jobs with WX stations
- Parameter memory such as standby temperatures, automatic switch-off time
- Reduces total costs of ownership due to motion sensor
- Visual process control through LED signal function
- Extensive range of LT soldering tips
- Silver-Line heating technology
- Fast heating up
- Intelligent Soldering Iron 80 W, 24 V



Scope of supply	Order No.	Model	Description
	T005 15 121 99N	WDH 10	Safety rest with dry cleaner
	T005 29 208 99N	WXP 80	Soldering iron 80 W, 24 V with Silver-Line Heating Technology
	T005 44 405 99	LT B	Soldering tip, chisel, Ø 2,4 x 0,8 mm



## WXP 90 Set

#### Hybrid soldering iron WXP 90 with safety rest













Order No. T005 29 225 99N

- Intelligent hybrid soldering iron 90 W, 24 V
- For small and medium components with high energy demand
- For challenging solder jobs with WX stations
- Parameter memory such as standby temperatures, automatic switch-off time
- Reduces total costs of ownership due to motion sensor
- Visual process control through LED signal function
- Interchangeable heating element including XNT soldering tip provides flexibilty
- Interchangeable XNT soldering tips at low cost prices
- Power Response heating technology with improved sensor position
- Fast heating up



Scope of supply	Order No.	Model	Description
	T005 15 171 99N	WDH 51	Safety rest with dry cleaner for WXMP Micro soldering iron
	T005 29 224 99N	WXP 90	Hybrid soldering iron 90 W, 24 V with Power Response Heating Technology
	T005 44 851 99	XNT A	Soldering tip chisel 1,6 x 0,4 mm
	T005 87 687 26N	Tip Changing Tool for WTP/WXP 90 soldering tips	Tip Changing Tool for changing straight XNT series tips on WTP/ WXP 90 iron

Accessories	Order No.	Model	Description
	T005 29 185 99N	FE Attachment with tube Ø 4, 5 mm	FE Attachment with tube, Ø 4,5 mm, for WP 80, WSP 80, WMP, WMRP/WXMP, MLR 80
	T005 87 687 24N	Barrel for XNT tips for WTP/WXP 90	Barrel for XNT tips for WTP/WXP 90
	T005 87 687 25N	Heating Element WTP/WXP 90	Heating Element WTP/WXP 90
	T005 87 687 65	Barrel for bent XNT tips for WTP/WXP 90	Barrel for bent XNT tips for WTP/WXP 90
	T005 87 687 79	XH Spring Barrel	Barrel for WTP90/WXP90 XH Tips



## WXP 120 Set



WX Line | Soldering Irons

#### Soldering iron Set WXP 120 with safety rest













Order No. T005 29 202 99N

- Intelligent soldering iron 120 W, 24 V
- For small and large components (High Mass) with high energy demand
- Allrounder for WX stations
- Parameter memory such as standby temperatures, automatic switch-off time
- Reduces total costs of ownership due to motion sensor
- Visual process control through LED signal function
- Interchangeable XT soldering tips at low cost prices
- Power Response heating technology with improved sensor position
- Fast reaction time



Scope of supply	Order No.	Model	Description
	T005 15 121 99N	WDH 10	Safety rest with dry cleaner
	T005 29 201 99N	WXP 120	Soldering iron 120 W, 24 V with Power-Response Heating Technology
	T005 44 704 99	XT B	Soldering tip chisel Ø 2,4 mm
Accessories			
ACCESSUITES	Order No.	Model	Description
Accessories	Order No. T005 29 214 99N	Model FE Attachment with tube WXP 65, WXP 120	Description  FE Attachment with tube Ø 6,5 mm for WXP 65/WP 65 and WXP 120/WP 120 soldering irons
Accessures		FE Attachment with tube WXP 65,	FE Attachment with tube Ø 6,5 mm for WXP 65/WP 65 and





## WXP 120 Solar



## Soldering iron WXP 120 with 2,5 m connection cable, without safety rest

















- Soldering of solar modules with WX stations
- Parameter memory such as standby temperatures, automatic switch-off time
- Reduces total costs of ownership due to motion sensor
- Visual process control through LED signal function
- Interchangeable XT soldering tips at low cost prices
- Power Response heating technology with improved sensor position
- · Fast reaction time

Scope of supply	Order No.	Model	Description
	T005 29 201 99N	WXP 120	Soldering iron 120 W, 24 V with Power-Response Heating Technology
	T005 44 730 99	XT DDH45	Soldering tip, sloped 45°, Ø 4 mm
Accessories	Order No.	Model	Description
	T005 87 657 11N	Barrel WXP 120	Barrel for WXP 120
	T005 87 657 66N	Barrel for bent	Barrel for bent for WXP 120





## WXP 200 Set



WX Line | Soldering Irons

#### Soldering iron WXP 200 with safety rest















- Intelligent soldering iron 200 W, 24 V
- For very large components (Shielding) with high/ medium energy demand
- Most efficient soldering iron for WX stations
- Parameter memory such as standby temperatures, automatic switch-off time
- Reduces total costs of ownership due to motion sensor
- Visual process control through LED signal function
- Interchangeable XHT soldering tips at low cost prices
- Power Response heating technology with improved sensor position
- Fast reaction time



Scope of supply	Order No.	Model	Description
	T005 15 158 99N	WDH 31	Safety rest with dry cleaner for WP 200 and WXP 200 soldering iron
	T005 29 205 99N	WXP 200	Soldering iron 200 W, 24 V with Power-Response Heating Technology
	T005 44 801 99	XHT D	Soldering tip, chisel, 5,0 x 1,2 mm
Accessories	Order No.	Model	Description
	T005 87 637 25N	Barrel WP/WXP 200	Barrel for WP 200 and WXP 200



## **WXPP** Set

#### Pico Soldering Iron WXPP with safety rest













Order No. T005 29 227 99

- Intelligent Pico soldering iron 40 W, 12 V
- For very small components
- For miniature works under a microscope
- For WX station
- · Parameter memory such as standby temperatures, automatic switch-off time
- Reduces total costs of ownership due to motion sensor
- RTP solder tips can be changed quickly and easily
- Active Tip (Cartridge)-System allows exchange of soldering tip despite a hot soldering iron
- · Extremely short heating time



Scope of supply	Order No.	Model	Description
	T005 01 041 99	RTP 004 S	RT Pico tip, chisel 0.4mm×0.2mm
	T005 15 182 99	WSR 208	2-in-1 safety rest with metal wool brass and sponge
	T005 29 226 99	WXPP	Micro soldering iron WXPP 40 W, 12 V (hand piece without tips) for Active-Tip Heating Technology





## **WXPP MS Set**

#### Pico Soldering Iron WXPP MS with safety rest













Order No. T005 29 229 99

- Intelligent Pico soldering iron 40 W, 12 V
- Military Standard (MIL-SPEC)
- For very small components
- For miniature works under a microscope
- For WX station
- Parameter memory such as standby temperatures, automatic switch-off time
- Reduces total costs of ownership due to motion sensor
- RTP MS solder tips can be changed quickly and easily
- · Active Tip (Cartridge)-System allows exchange of soldering tip despite a hot soldering iron
- Extremely short heating time



Scope of supply	Order No.	Model	Description
	T005 01 023 99	RTP 004 S MS	RT Pico tip, chisel 0.4mm×0.2mm, MIL-SPEC
	T005 15 182 99	WSR 208	2-in-1 safety rest with metal wool brass and sponge
	T005 29 228 99	WXPP MS	Micro soldering iron WXPP MS 40 W, 12 V (hand piece without



## **WXMP Set**

#### Micro soldering iron WXMP with safety rest













Order No. T005 29 204 99N

- Intelligent Micro soldering iron 40 W, 12 V
- · For very small components with high energy demand
- For miniature works under a microscope
- For WX station
- Parameter memory such as standby temperatures, automatic switch-off time
- Reduces total costs of ownership due to motion sensor
- RT solder tips can be changed quickly and easily
- Active Tip (Cartridge)-System allows exchange of soldering tip despite a hot soldering iron
- · Extremely short heating time



Scope of supply	Order No.	Model	Description
	T005 15 171 99N	WDH 51	Safety rest with dry cleaner for WXMP Micro soldering iron
	T005 29 203 99N	WXMP	Micro soldering iron WXMP 40 W, 12 V (hand piece without tips) for Active-Tip Heating Technology
	T005 44 603 99N	RTM 013 S	Standard soldering tip, chisel 1.3 x 0.4 mm

## **WXMP MS Set**

#### Micro soldering iron WXMP MS with safety rest













- Intelligent Micro soldering iron 40 W, 12 V
- Military Standard
- · For very small components with high energy demand
- For miniature works under a microscope
- Excellent heat transfer and sensors
- Parameter memory such as standby temperatures, automatic switch-off time
- Reduces total costs of ownership due to motion sensor
- RT solder tips can be changed quickly and easily
- · Active Tip (Cartridge)-System allows exchange of soldering tip despite a hot soldering iron
- Extremely short heating time



WX Line | Soldering Irons

Scope of supply	Order No.	Model	Description
	T005 15 171 99N	WDH 51	Safety rest with dry cleaner for WXMP Micro soldering iron
	T005 29 213 99N	WXMP MS	Mikro-Lötkolben WXMP MS 40 W, 12 V (Handstück ohne Lötspitze) für Active-Tip Heizkörper Technologie
	T005 44 616 99N	RTM 013 S MS	Soldering tip, chisel 1,3 x 0,4 mm



## **WXUP MS Set**

#### Ultra soldering iron WXUP MS with safety rest















Order No. T005 29 231 99

- Intelligent Ultra soldering iron 150 W, 24 V
- Military Standard (MIL-SPEC)
- For very big components with high energy demand
- For WX station
- Parameter memory such as standby temperatures, automatic switch-off time
- Reduces total costs of ownership due to motion sensor
- RTU MS solder tips can be changed quickly and easily
- Active Tip (Cartridge)-System allows exchange of soldering tip despite a hot soldering iron
- · Extremely short heating time



Scope of supply	Order No.	Model	Description
	T005 01 060 99	RTU 032 S MS	RT Ultra tip, chisel short 3.2mm×0.8mm, MIL-SPEC
	T005 15 174 99N	WSR 200	2-in-1 safety rest with metal wool brass and sponge
	T005 29 230 99	WXUP MS	Ultra soldering iron WXUP MS 150 W, 24 V (handle without tips) for Active-Tip Heating Technology



## WX Line | Soldering Irons

## **WXMT Set**

#### Micro desoldering tweezers WXMT with safety rest















- Intelligent Micro desoldering tweezers 2 x 40 W, 12 V
- For soldering and desoldering of SMD components with high energy demand
- Slim tweezers for excellent de-/soldering works, tweezer is compatible with all WX Stations.
- Parameter memory such as standby temperatures, automatic switch-off time
- Reduces total costs of ownership due to motion sensor
- RTW solder tips can be changed quickly and easily
- · Active Tip (Cartridge)-System allows exchange of soldering tip despite a hot soldering iron
- Extremely short heating time
- Standby function
- Excellent reaction time



Scope of supply	Order No.	Model	Description
	T005 13 177 99N	WXMT	Micro desoldering tweezers 2 x 40 W, 12 V (hand piece without tips) for Active-Tip Heating Technology
	T005 15 169 99N	WDH 60	Safety rest with dry cleaner for WXMT Micro desoldering tweezers
	T005 44 652 99N	RTW 2 45°	Soldering tip set 0,7 x 0,4 mm, 45°





## **WXMT MS Set**

Micro desoldering tweezers 2 x 40 W, 12 V with Active-Tip Heating Technology.













Order No. T005 13 203 99N

- Intelligent Micro desoldering tweezers 2 x 40 W, 12 V
- Military Standard (MS)
- RTW Soldering tips grounded seperately
- For soldering and desoldering of SMD components with high energy demand
- Slim tweezers for excellent De-/soldering works, tweezer is compatible with all WX Stations.
- · Parameter memory such as standby temperatures, automatic switch-off time
- Reduces total costs of ownership due to motion sensor
- Schneller, werkzeugloser Lötspitzenwechsel der RTW Lötspitzen
- · Active Tip (Cartridge)-System allows exchange of soldering tip despite a hot soldering iron



Scope of supply	Order No.	Model	Description
	T005 13 179 99N	WXMT MS	Mikro-Entlötpinzette WXMT MS 2 x 40 W, 12 V (Handstück ohne Lötspitze) für Active-Tip Heizkörper Technologie.
	T005 15 169 99N	WDH 60	Safety rest with dry cleaner for WXMT Micro desoldering tweezers
	T005 44 652 99N	RTW 2 45°	Soldering tip set 0,7 x 0,4 mm, 45°



Accessories

## **Desoldering Irons**

## **WX LINE**

## WXDP 120 Set



WX Line | Desoldering Irons

Desoldering iron set for horizontal applications, with safety rest













- 120 W, 24 V High power desoldering iron
- Heat up time 35 sec only Set-back function
- Push and pull technology: cartridge change with one hand
- Programmable, intelligent WX desoldering iron



Scope of supply	Order No.	Model	Description
	T005 13 201 99N	WXDP 120	Desoldering iron 120 W, 24 V
	T005 13 252 99	XDS 3	Desoldering nozzle, Inside Ø 1,0 mm, Outside Ø 2,3 mm, Nozzle length 10,5 mm
	T005 13 254 99	XDS 5	Desoldering nozzle, Inside Ø 1,8 mm, Outside Ø 3,3 mm, Nozzle length 10,5 mm
	T005 15 172 99N	WDH 70	Safety rest with brass cleaning wool WXDP 120 desoldering iron
	T005 87 658 01N	PDN	PDN Pliers for changing nozzles.
Accessories	Order No.	Model	Description
	T005 87 657 73N	Maintenance set for WXDP/DSX 120	Maintenance set for WXDP 120 and DSX 120



## **WXDP 120 Robust**

Desoldering iron robust for horizontal applications, without safety rest







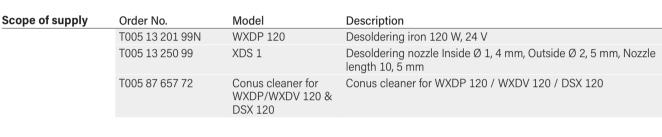








- 120 W, 24 V
- Integrated solder-deflector
- Heat up time 35 sec only, set-back function
- With excenter fixture
- · Safety rest must be ordered separately.



Accessories	Order No.	Model	Description
	T005 87 657 73N	Maintenance set for WXDP/DSX 120	Maintenance set for WXDP 120 and DSX 120
	T005 87 658 01N	PDN	PDN Pliers for changing nozzles.





## WXDV 120 Set

#### Desoldering iron set for vertical applications, with safety rest













Order No. T005 13 205 99N

- 120 W, 24 V
- Temperature range 100 °C 450 °C
- Heat-up time ca. 35 sec. (100 °C 350 °C)
- Setback capable
- Blue LED indication light
- Integrated tin collector
- Internal parameter storage (Zero Tolerance)



0			
Scope of supply	Order No.	Model	Description
	T005 13 204 99N	WXDV 120	Desoldering iron 120 W, 24 V
	T005 13 252 99	XDS 3	Desoldering nozzle, Inside Ø 1,0 mm, Outside Ø 2,3 mm, Nozzle length 10,5 mm
	T005 13 254 99	XDS 5	Desoldering nozzle, Inside Ø 1,8 mm, Outside Ø 3,3 mm, Nozzle length 10,5 mm
	T005 15 153 99N	WDH 40	Safety rest with dry cleaner for DXV 80 and WXDV 120 desoldering iron
	T005 87 418 19	0058741819	Filter cartridge for WXDV 120 (5 pieces)
	T005 87 657 72	Conus cleaner for WXDP/WXDV 120 & DSX 120	Conus cleaner for WXDP 120 / WXDV 120 / DSX 120
	T005 87 657 73N	Maintenance set for WXDP/DSX 120	Maintenance set for WXDP 120 and DSX 120
	T005 87 658 01N	PDN	PDN Pliers for changing nozzles.





## **Hot Air Irons**

## **WX LINE**

## WXHAP 200 Set



#### Hot air soldering iron set with safety rest













- 200 W, 24 V
- Temperature range 50°C to 550°C
- Blue LED light
- Internal Parameter storage (zero tolerance)
- · Hot air flow ionic free



Scope of supply	Order No.	Model	Description
	T005 15 152 99N	WDH 30	Safety rest with dry cleaner
	T005 27 119 99N	WXHAP 200	Hot air iron 200 W, 24 V with hot air nozzle R 06 round Ø 3,0 mm
	T005 87 278 21	R04	R 04 Hot Air Nozzle Round, Ø 1,2 mm, for HAP 1 and HAP 200
	T005 87 278 22	R06	R06 Round Nozzle for HAP 1 and HAP 200, Ø 3.0 mm



Solder feeder

## **Soldering Iron**

## WT LINE

## WP 65 Set



WT Line | Soldering Iron

#### Soldering iron WP 65 with safety rest









Model





- Soldering Iron 65 W, 24 V
- For small and medium components with average energy demand
- For fine solder jobs with WT stations and WR rework stations
- Interchangeable XNT soldering tips at low cost prices

Order No

- Power Response heating technology with improved sensor position
- Fast reaction time

Scope of supply



Scope of supply	Order No.	Model	Description
	T005 15 121 99N	WDH 10	Safety rest with dry cleaner
	T005 29 215 99N	WP 65	Soldering iron 65 W, 24 V with Power-Response Heating Technology
	T005 44 851 99	XNT A	Soldering tip chisel 1,6 x 0,4 mm
Accessories	Order No.	Model	Description
	T005 87 657 58N	Barrel for WP 65 and WXP 65	Barrel for WP 65 and WXP 65
	T005 87 657 67N	Barrel for bent for WXP 65 and WP 65	Barrel for bent for WXP 65 and WP 65
		WAR 00 and WR 00	

Description



## WP 80 Set



#### Soldering iron WP 80 with safety rest











Order No. T005 29 181 99N

- Soldering Iron 80 W, 24 V with Tip-to-Grip position
- For medium components with high energy demand
- For universal soldering jobs with WT stations and WR rework stations
- Extensive range of LT soldering tips
- Silver-Line heating technology
- Fast heating up



Scope of supply	Order No.	Model	Description
	T005 15 121 99N	WDH 10	Safety rest with dry cleaner
	T005 29 180 99N	WP 80	Soldering iron 80 W, 24 V with Silver-Line Heating Technology
	T005 44 405 99	LT B	Soldering tip, chisel, Ø 2,4 x 0,8 mm
Accessories	Order No.	Model	Description
	T005 87 448 45N	Barrel short for WP 80, spare part	Barrel short (40 mm) for WP 80, spare part, (standard for WP 80)
	T005 87 448 46N	Barrel long for WP 80, spare part	Barrel long (55 mm) for WP 80, spare part



## WT Line | Soldering Iron

## **WP 120 Set**



#### Soldering iron WP 120 with safety rest













- Soldering Iron 120 W, 24 V
- For small and large components (High Mass) with high energy demand
- Allrounder for WT stations and WR rework stations
- Interchangeable XT soldering tips at low cost prices
- Power Response heating technology with improved sensor position
- Fast reaction time



Scope of supply	Order No.	Model	Description
	T005 15 161 99N	WDH 10T	Safety rest with Stop+Go function and dry cleaner for WP 65, WP 80 and WP 120 soldering iron
	T005 29 193 99N	WP 120	Soldering iron 120 W, 24 V with Power-Response Heating Technology
	T005 44 704 99	XT B	Soldering tip chisel Ø 2,4 mm
Accessories	Order No.	Model	Description
	T005 87 637 09N	Barrel for WP 120	Barrel for WP 120
	T005 87 658 02N	Barrel for bent for WP 120	Barrel for bent for WP 120





## WP 120 Solar



#### Soldering iron WP 120 with safety rest, with 2,5 m connection cable













Order No. T005 29 207 99N



- Soldering of solar modules with WT stations and WR rework
- For small and large components (High Mass) with high energy demand
- Interchangeable XT soldering tips at low cost prices
- Power Response heating technology with improved sensor
- Fast reaction time

Scope of supply	Order No.	Model	Description
,	T005 29 207 99N	WP 120 Solar	Soldering iron WP 120 with safety rest, with 2,5 m connection cable
	T005 44 730 99	XT DDH45	Soldering tip, sloped 45°, Ø 4 mm
Accessories	Order No.	Model	Description
Accessories	Order No. T005 29 207 99N	Model WP 120 Solar	Description  Soldering iron WP 120 with safety rest, with 2,5 m connection cable



## WT Line | Soldering Iron

## **WP 200 Set**



#### Soldering iron WP 200 with safety rest













- Soldering Iron 200 W, 24 V
- · For large components (Shielding) with high energy demand
- Most efficient soldering iron for WT stations and WR rework stations
- Interchangeable XHT soldering tips at low cost prices
- Power Response heating technology with improved sensor position
- Fast reaction time



Scope of supply	Order No.	Model	Description
	T005 15 158 99N	WDH 31	Safety rest with dry cleaner for WP 200 and WXP 200 soldering iron
	T005 29 199 99N	WP 200	Soldering iron 200 W, 24 V with Power-Response Heating Technology
	T005 44 801 99	XHT D	Soldering tip, chisel, 5,0 x 1,2 mm
Accessories	Order No.	Model	Description
	T005 87 637 25N	Barrel WP/WXP 200	Barrel for WP 200 and WXP 200
	T005 87 637 72N	BARREL OPEN WP 200 / WXP 200	Barrel open WP/WXP 200 replacement





## WSP 80 Set



#### Soldering iron WSP 80 with safety rest











Order No. T005 33 125 99N

- Soldering Iron 80 W, 24 V with knurled nut for fast tip exchange
- For medium components with high energy demand
- For universal soldering jobs with WT stations and WR rework stations
- Extensive range of LT soldering tips
- Silver-Line heating technology
- Fast heating up



Scope of supply	Order No.	Model	Description
	T005 15 170 99N	KH 18	Safety Rest for WSP 80 soldering iron.
	T005 29 161 99N	WSP 80	Soldering iron 80 W, 24 V with Silver-Line Heating Technology
	T005 44 405 99	LT B	Soldering tip, chisel, Ø 2,4 x 0,8 mm
A			
Accessories	Order No.	Model	Description
Accessories	Order No. T005 26 098 99N	Model Extension cord	Description Extension cord 7-wire, 3 m, up to 80 W, for WMP, WSP 80
Accessories			



## WSP 150 Set



WT Line | Soldering Iron

#### Soldering iron WSP 150 with safety rest















- 150 W, 24 V
- Ideal for applications with a high temperature demand
- Extensive range of LTH soldering tips
- Silver-Line heating technology



Scope of supply	Order No.	Model	Description
	T005 15 152 99N	WDH 30	Safety rest with dry cleaner
	T005 29 170 99N	WSP 150	Soldering iron 150 W, 24 V with Silver-Line Heating Technology
	T005 44 450 99	LHT F	Soldering Tip Chisel 9,3 x 1,8 mm
Accessories	Order No.	Model	Description
	T005 87 447 95	Tip Nut	Tip Nut for WSP 150





## WTP 90 Set

#### Hybrid soldering iron WTP 90 with safety rest





Power Response 🔌 XNT 💪





Order No. T005 29 223 99N

- Hybrid soldering iron 90 W, 24 V
- For small and medium components with high energy demand
- For challenging solder jobs with WT stations and WR rework stations
- · Reduces total costs of ownership due to motion sensor
- Interchangeable heating element including XNT soldering tip provides flexibilty
- Interchangeable XNT soldering tips at low cost prices
- Power Response heating technology with improved sensor position
- · Fast heating up



Scope of supply	Order No.	Model	Description
	T005 15 174 99N	WSR 200	2-in-1 safety rest with metal wool brass and sponge
	T005 29 222 99N	WTP 90	Hybrid soldering iron 90 W, 24 V with Power Response Heating Technology
	T005 44 851 99	XNT A	Soldering tip chisel 1,6 x 0,4 mm
	T005 87 687 26N	Tip Changing Tool for WTP/WXP 90 soldering tips	Tip Changing Tool for changing straight XNT series tips on WTP/WXP 90 iron
Accessories	Order No.	Model	Description

Accessories	Order No.	Model	Description
	T005 87 687 24N	Barrel for XNT tips for WTP/WXP 90	Barrel for XNT tips for WTP/WXP 90
	T005 87 687 25N	Heating Element WTP/WXP 90	Heating Element WTP/WXP 90
	T005 87 687 65	Barrel for bent XNT tips for WTP/WXP 90	Barrel for bent XNT tips for WTP/WXP 90



# WT Line | Soldering Iron

## **WMRP Set**



#### Micro soldering iron WMRP with safety rest















- Micro soldering iron 40 W, 12 V
- For very small components with high energy demand
- For miniature works under a microscope
- For rework stations WR 3M and soldering station WT 2M
- RT Soldering tips can be exchanged quickly and easily
- · Active Tip (Cartridge)-System allows exchange of soldering tip despite a hot soldering iron
- Extrmely short heating time
- Standby function
- Excellent reaction time



Scope of supply	Order No.	Model	Description
	T005 15 156 99N	WDH 50	WDH 50 Safety Rest with Stop+Go Function for WMRP Micro Soldering Pencil with FE-attachment
	T005 29 171 99N	WMRP	Micro soldering iron WMRP 40 W, 12 V (hand piece without tips) for Active-Tip Heating Technology
	T005 44 603 99N	RTM 013 S	Standard soldering tip, chisel 1,3 x 0,4 mm
Accessories	Order No.	Model	Description
	T005 29 185 99N	FE Attachment with tube Ø 4, 5 mm	FE Attachment with tube, Ø 4,5 mm, for WP 80, WSP 80, WMP, WMRP/WXMP, MLR 80
	T005 87 518 16N	WMRH	Holder for RT Tips





## **WMRP MS**

Micro soldering iron WMRP MS 40 W, 12 V (handpiece without tips) for **Active-Tip Heating Technology** 















- Micro soldering iron 40 W, 12 V
- Military Standard
- · For very small components with high energy demand
- For miniature works under a microscope
- For rework stations WR 3M and soldering station WT 2M.
- RT Soldering tips can be exchanged quickly and easily
- Active Tip (Cartridge)-System allows exchange of soldering tip despite a hot soldering iron
- Extrmely short heating time
- Standby function
- · Excellent reaction time



Scope of supply	Order No.	Model	Description
	T005 29 192 99N	WMRP MS	Micro soldering iron WMRP MS 40 W, 12 V (handpiece without tips) for Active-Tip Heating Technology
Accessories	Order No	Model	Description
Accessories	Order No. T005 15 156 99N	Model WDH 50	Description  WDH 50 Safety Rest with Stop+Go Function for WMRP Micro
Accessories	0.000.		Description  WDH 50 Safety Rest with Stop+Go Function for WMRP Micro Soldering Pencil with FE-attachment



# WT Line | Soldering Iron

## **WMRT Set**

#### Micro desoldering tweezers WMRT with safety rest















- Micro desoldering tweezers 2 x 40 W, 12 V
- For soldering and desoldering of SMD components with high energy demand
- Slim tweezers for excellent De-/soldering, compatible with the rework station WR 3M and WT 2M soldering station
- RTW solder tips can be changed quickly and easily
- Active Tip (Cartridge)-System allows exchange of soldering tip despite a hot soldering iron
- · Extremely short heating time
- Standby function
- · Excellent reaction time



Scope of supply	Order No.	Model	Description
	T005 13 174 99N	WMRT	Micro desoldering tweezers 2 x 40 W, 12 V (hand piece without tips) for Active-Tip Heating Technology
	T005 15 146 99N	WMRTH	Safety Rest with Stop + Go function for WMRT
	T005 44 652 99N	RTW 2 45°	Soldering tip set 0.7 x 0.4 mm, 45°





## **WMRT MS**

Micro desoldering tweezers WMRT MS (handpiece without tips) for Active-Tip Heating Technology





Active Tip 💸 RTW 🖾





Order No. T005 13 175 99N

- Micro desoldering tweezers 2 x 40 W, 12 V
- Military Standard
- Soldering tips grounded seperately
- For soldering and desoldering of SMD components with high energy demand
- · Slim tweezers for excellent De-/soldering, compatible with the rework station WR 3M and WT 2M soldering station
- RTW solder tips can be changed quickly and easily
- Active Tip (Cartridge)-System allows exchange of soldering tip despite a hot soldering iron
- Extremely short heating time
- Standby function
- Excellent reaction time



Scope of supply	Order No.	Model	Description
	T005 13 175 99N	WMRT MS	Micro desoldering tweezers WMRT MS (handpiece without tips) for Active-Tip Heating Technology
Accessories	Order No.	Model	Description
	T005 15 146 99N	WMRTH	Safety Rest with Stop + Go function for WMRT
	T005 44 657 99N	RTW 2MS 45°	Soldering tip set, chisel, 0,7 x 0,4 mm, 45°



## WTA 50 Set

#### Soldering tweezer set with safety rest















- Heated Desoldering Tweezers with 2 x 25 W, 24 V for WT stations
- For desoldering of SMD components
- Dual heating elements at protective low voltage
- Temperature sensors at both elements
- For WTA soldering tips



WT Line | Soldering Iron

Scope of supply	Order No.	Model	Description
	T005 13 171 99N	WTA 50	Tweezers 2 x 25 W, 24 V
	T005 15 042 99N	AK 51	Safety rest for WTA 50 desoldering tweezers
	T005 44 141 99	WTA 1	Tip Set Bent 45°
Accessories	Order No.	Model	Description
	T005 13 176 99	WTAS 50 Align device	Align device for WTA tips



# **Desoldering Iron**

## WT LINE

## DSX 80 Set

#### Desoldering iron set for horizontal applications













- Desoldering Iron with 80 W, 24 V for WT stations
- For electronics rework
- · Electronically temperature controlled
- micro finger switch controls quick start, fast-action vacuum
- · For DX soldering tips



Scope of supply	Order No.	Model	Description
	T005 13 142 99	DX 112	DX 112 Desoldering Nozzle with Threadless Fixture System for DSX 80 and DXV 80
	T005 13 143 99	DX 113	DX 113 Desoldering Nozzle with Threadless Fixture System for DSX 80
	T005 13 190 99N	DSX 80	Desoldering iron 80 W, 24 V
	T005 13 500 99N	Maintenance set DSX 80 / DXV 80	Maintenance set for DSX 80 and DXV 80
	T005 13 603 99N	Gasket for glass tube	Gasket for glass tube (10 pcs.)
	T005 15 152 99N	WDH 30	Safety rest with dry cleaner
Accessories	Order No.	Model	Description
Accessories	Order No. T005 13 125 99N	Model FE attachment set	Description FE Attachment for DS 22, DS 80 and DSX 80 desoldering irons
Accessories			•
Accessories	T005 13 125 99N	FE attachment set	FE Attachment for DS 22, DS 80 and DSX 80 desoldering irons
Accessories	T005 13 125 99N T005 13 153 99	FE attachment set Measuring nozzle Filter for glass tube	FE Attachment for DS 22, DS 80 and DSX 80 desoldering irons DX Measuring Nozzle
Accessories	T005 13 125 99N T005 13 153 99 T005 13 604 99	FE attachment set Measuring nozzle Filter for glass tube (10) DX Desoldering	FE Attachment for DS 22, DS 80 and DSX 80 desoldering irons DX Measuring Nozzle Filter for glass tube Ø 16,2
Accessories	T005 13 125 99N T005 13 153 99 T005 13 604 99 T005 13 790 99N	FE attachment set Measuring nozzle Filter for glass tube (10) DX Desoldering nozzles set	FE Attachment for DS 22, DS 80 and DSX 80 desoldering irons DX Measuring Nozzle Filter for glass tube Ø 16,2 Desoldering Nozzle Set DX110 - DX115 for DSX 80 und DXV 80 Metal Wool for WDC Dry Cleaner (T0051512499), Replacement
Accessories	T005 13 125 99N T005 13 153 99 T005 13 604 99 T005 13 790 99N T005 13 824 99	FE attachment set Measuring nozzle Filter for glass tube (10) DX Desoldering nozzles set Metal Wool	FE Attachment for DS 22, DS 80 and DSX 80 desoldering irons DX Measuring Nozzle Filter for glass tube Ø 16,2  Desoldering Nozzle Set DX110 - DX115 for DSX 80 und DXV 80  Metal Wool for WDC Dry Cleaner (T0051512499), Replacement (2 Pieces)



# WT Line | Desoldering Iron

## **DSX 120**

#### Desoldering iron for horizontal applications









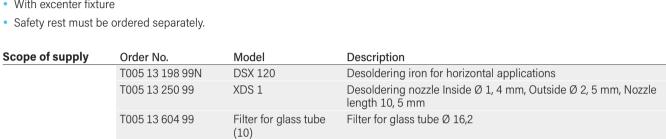


T005 87 657 72





- Heat up time 35 sec only, set-back function
- · With excenter fixture



Accessories	Order No.	Model	Description
	T005 15 152 99N	WDH 30	Safety rest with dry cleaner
	T005 87 657 73N	Maintenance set for WXDP/DSX 120	Maintenance set for WXDP 120 and DSX 120

Conus cleaner for

DSX 120

WXDP/WXDV 120 &



Conus cleaner for WXDP 120 / WXDV 120 / DSX 120



## **DSX 120 Robust**

#### Desoldering iron for horizontal applications, without safety rest











Order No. T005 13 207 99N

- 120 W, 24 V
- Integrated solder-deflector
- Heat up time 35 sec only, set-back function
- With excenter fixture
- Safety rest must be ordered separately.
- High power desoldering iron, robust version



Scope of supply	Order No.	Model	Description
	T005 13 198 99N	DSX 120	Desoldering iron for horizontal applications
	T005 13 250 99	XDS 1	Desoldering nozzle Inside Ø 1, 4 mm, Outside Ø 2, 5 mm, Nozzle length 10, 5 mm
	T005 13 604 99	Filter for glass tube (10)	Filter for glass tube Ø 16,2
	T005 15 152 99N	WDH 30	Safety rest with dry cleaner
	T005 87 657 72	Conus cleaner for WXDP/WXDV 120 & DSX 120	Conus cleaner for WXDP 120 / WXDV 120 / DSX 120

Accessories	Order No.	Model	Description
	T005 87 657 73N	Maintenance set for WXDP/DSX 120	Maintenance set for WXDP 120 and DSX 120
	T005 87 658 01N	PDN	PDN Pliers for changing nozzles.



# WT Line | Desoldering Iron

## DXV 80 Set

#### Inline desoldering iron for vertical applications, with safety rest.













Scope of supply	Order No.	Model	Description
	T005 13 142 99	DX 112	DX 112 Desoldering Nozzle with Threadless Fixture System for DSX 80 and DXV 80
	T005 13 143 99	DX 113	DX 113 Desoldering Nozzle with Threadless Fixture System for DSX 80
	T005 13 180 99N	DXV 80	Inline desoldering iron 80 W, 24 V
	T005 13 500 99N	Maintenance set DSX 80 / DXV 80	Maintenance set for DSX 80 and DXV 80
	T005 15 153 99N	WDH 40	Safety rest with dry cleaner for DXV 80 and WXDV 120 desoldering iron
	T005 87 067 94N	Conus cleaner	Conus cleaner for DSX 80 / DXV 80
	T005 87 418 15N	Filter cartridge DXV 80	Filter cartridge for DXV 80, 5 pieces
	T005 87 418 23	T0058741823	Brush for heating element for DXV 80
Accessories	Order No.	Model	Description
	T005 13 790 99N	DX Desoldering nozzles set	Desoldering Nozzle Set DX110 - DX115 for DSX 80 und DXV 80





# **Hot Air Iron**

#### WTIINF

### **HAP 1 Set**



#### Hot air iron set with safety rest









Order No. T005 27 118 99N

- 100 W, 24 V
- Temperature range 50 °C to 550 °C
- · Hot air flow ionic free
- Activated by finger switch



Scope of supply	Order No.	Model	Description
	T005 15 152 99N	WDH 30	Safety rest with dry cleaner
	T005 27 115 99N	HAP 1	Hot air iron 100 W, 24 V with hot air nozzle round R 06 Ø 3,0 mm
	T005 87 278 21	R04	R 04 Hot Air Nozzle Round, Ø 1,2 mm, for HAP 1 and HAP 200

## HAP 200 Set



#### Hot air iron set with safety rest







T005 87 617 28







- 200 W, 24 V
- Temperature range from 50 °C 550 °C
- · Activated by finger switch



Adapter M6 for HAP 200

Adapter M6



Accessories

Low Voltage Soldering Iron

# Low Voltage Soldering Iron

## LR 21 Set



#### Soldering iron LR 21 with safety rest











Order No. T005 29 187 99N

- 50 W, 24 V
- For standard soldering applications



Scope of supply	Order No.	Model	Description
	T005 15 152 99N	WDH 30	Safety rest with dry cleaner
	T005 25 106 99N	LR 21	Soldering iron 50 W, 24 V with LT M soldering tip adapter
	T005 44 415 99	LT M	Soldering tip, chisel tip long, Ø 3,2 mm

# Soldering Iron Magnastat

### **TCP 12**



#### Magnastat Soldering iron 30/40 W









Order No. T005 10 053 99N

- 30/40 W, 12/14 V
- With adapter PT 7 (370 °C) and soldering tip LT M
- 3 m cord with battery clamps e.g. for car battery
- · For PT Soldering tips



Scope of supply	Order No.	Model	Description
		TCP 12 handle	TCP 12 hand piece
	T005 44 415 99	LT M	Soldering tip, chisel tip long, Ø 3,2 mm
	T005 87 207 87	PT7-LT	PT7-LT-adapter with barrel 370 °C

### **TCP 24**



#### Magnastat Soldering iron 50 W, 24 V



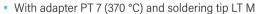




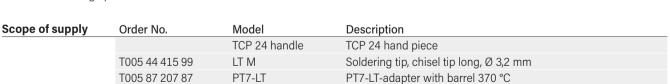


Order No. T005 10 001 99N





- · No grounding possible
- 2 wire silicone cord without plug
- For PT Soldering tips





## **TCP 42**

#### Magnastat Soldering iron 45 W, 42 V



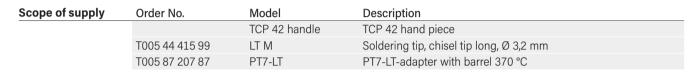






Order No. T005 10 055 71N

- 45 W, 24 V
- 2 wire cord (4 m) without plug
- For PT Soldering tips
- With adapter PT 7 (370 °C) and soldering tip LT M



## **TCPS**

#### Magnastat Soldering iron 50 W



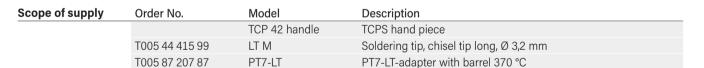
Silver Line





Order No. T005 32 105 99N

- 50 W, 24 V
- With adapter PT 7 (370°C) and soldering tip LT M
- 3 wire silicone cord and plug for Weller WTCP 51 Magnastat soldering station
- Hard grounded
- For PT Soldering tips





Soldering Iron Magnastat





# Line Voltage Soldering Iron

### W 61

#### Line voltage soldering iron 60 W







Order No. T005 61 036 99N

- 60 W, 230 V
- Magnastat controlled



Scope of supply	Order No.	Model	Description
		W 61 Handle	W 61 hand piece
	4CT5B7-1	CT5 B7	Soldering Tip Chisel 370 °C

## W 101



#### Line voltage soldering iron 100 W

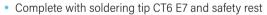


Magnastat



Order No. T005 61 046 99N





- Magnastat controlled
- For CT Soldering tips



Scope of supply	Order No.	Model	Description
		W 101 Handle	W 101 hand piece
	4CT6E7-1	CT6 E7	Soldering Tip Chisel 370°C

## W 201



#### Line voltage soldering iron 200 W







Order No. T005 61 056 99N

- 200 W, 230 V
- Complete with soldering tip CT2 F7 and safety rest
- Magnastat controlled
- For CT Soldering tips



## **W 101SP**



Line voltage soldering iron 100 W, 230 V, Magnastat controlled with welding wedge (260°C -295 °C)





Order No. T005 61 096 99N

- 100 W, 230 V
- Complete with welding wedge Teflon coated 50 x 40 x 4 mm, twist lock and safety rest







## **SPI 16**



#### Line voltage soldering iron unregulated 15 W, 230 V



Order No. T005 64 005 99N

- 15 W, 230 V
- Heating up time approx. 180 sec.
- Tip temperature approx. 360 °C
- For SPI Soldering tips

Scope of supply	Order No.	Model	Description
		SPI 16 Handle	SPI 16 hand piece
	4SPI152 12 -1	SPI15 212	Soldering Tip Chisel, 1,2 mm for SPI 16

## **SPI 27**



# Line voltage soldering iron unregulated 25 W, 230 V



Order No. T005 64 021 99N

- Heating up time approx. 180 sec.
- Tip temperature approx. 410 °C
- For SPI Soldering tips
- For SPI Soldering tips





## **SPI 41**



Line Voltage Soldering Iron

#### Line voltage soldering iron unregulated 40 W, 230 V



Order No. T005 64 037 99N

- 40 W, 230 V
- Heating up time approx. 180 sec.
- Tip temperature approx. 450 °C
- For SPI Soldering tips

Scope of supply	Order No.	Model	Description
		SPI 41 Handle	SPI 41 hand piece
	4SPI402 24 -1	SPI40 224	Soldering Tip Chisel

## **SPI 81**



#### Line voltage soldering iron unregulated 80 W, 230 V



- 80 W, 230 V
- Heating up time approx. 180 sec.
- Tip temperature approx. 480 °C
- For SPI Soldering tips

Scope of supply	Order No.	Model	Description
		SPI 81 Handle	SPI 81 handle piece
	4SPI802 37 -1	SPI80 237	Soldering Tip Chisel Bent, 5.0 mm for SPI 81





# **Heating Elements for Soldering Robots**

### **HER 80**

Heating element 80 W for solder robots applications with WT 1/WT 1H/PUD 151R



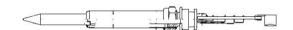


Order No. T005 87 447 38N

Accessories	Order No.	Model	Description
	T005 87 447 13	Cord for HER 80 / 120	Cord for HER 80 / 120, 1,6m

### **HER 120**

Heating Element 120 W for Soldering Robot Application with WT 1H/PUD 151R





Order No. T005 87 637 30N

Accessories	Order No.	Model	Description
	T005 87 447 13	Cord for HER 80 / 120	Cord for HER 80 / 120, 1,6m

### **HERX 120**

Heating Element 120 W for Soldering Robot Application with WX 1 / WX 2





Order No. T005 87 657 40N

Accessories	Order No.	Model	Description
	T005 87 657 15	Cord for HERX 120	Cord for HERX 120, 1,6 m



# **Inert Gas Soldering Iron**

### **WP 80IG**



#### Soldering iron 80 W for soldering with inert gas











Order No. T005 29 197 99N



Accessories	Order No.	Model	Description
	T005 15 161 99N	WDH 10T	Safety rest with Stop+Go function and dry cleaner for WP 65,
			WP 80 and WP 120 soldering iron

### **WP 120IG**



Soldering iron 120 W, 24 V with Power-Response Heating Technology for soldering with inert gas









Order No. T005 29 198 99N

Scope of supply	Order No.	Model	Description
	T005 44 704 99	XT B	Soldering tip chisel Ø 2,4 mm
Accessories	Order No.	Model	Description
	Ordor Hor		Beechpaten
	T005 15 161 99N	WDH 10T	Safety rest with Stop+Go function and dry cleaner for WP 65, WP 80 and WP 120 soldering iron

### WDH 10P Set



#### Inert gas barrel and safety rest set, 80 W, 24 V

Order No. T005 15 147 99N

- Safety rest WDH 10P with inert gas barrel set for soldering iron WSP 80
- 80 W, 24 V
- · Lead free soldering





# Gas Soldering Iron

## **Pyropen**

#### **Butane Gas Powered Profi Line Soldering Iron**

Order No. T005 16 060 99

- Ignition via lighter
- Set in metal box



Scope of supply	Order No.	Model	Description
		Pyropen Handle	Pyropen hand piece
	T005 16 121 99	70-01-02	Chisel tip 3,0 mm
	T005 16 142 99	70-01-52	Hot air nozzle Ø 4,9 mm
	T005 16 151 99	70-07TU	Ejector unit, not for Piezo version
	T005 16 156 99	7040U	Burn proof accessory pocket, Iron holder, Cleaning sponge
	T005 16 160 99	Refill Canister	Butane Gas Refill Canister 75 ml (42 g)



## Pyropen Piezo

#### **Pyropen Butane Gas Powered** Profi Line Soldering Iron

Order No. T005 16 059 99

- With self ignition (Piezo)
- Set in metal box



Scope of supply	Order No.	Model	Description
		Pyropen Piezo Handle	Pyropen Piezo hand piece
	T005 16 121 99	70-01-02	Chisel tip 3,0 mm
	T005 16 142 99	70-01-52	Hot air nozzle Ø 4,9 mm
	T005 16 156 99	7040U	Burn proof accessory pocket, Iron holder, Cleaning sponge
	T005 16 159 99	70-01-55	Reflector for heat shrinking, Ø 6,0, Width 18,0 mm
	T005 16 160 99	Refill Canister	Butane Gas Refill Canister 75 ml (42 g)

## Pyropen Jr.

#### **Butane Gas Powered Mini Soldering Iron**

Order No. T005 16 075 99

- Manual ignition
- Pen shape



Scope of supply	Order No.	Model	Description
		Pyropen Jr. Handle	Pyropen Jr. hand piece
	T005 16 165 99	71-01-01	Needle tip
Accessories	Order No.	Model	Description
	T005 16 160 99	Refill Canister	Butane Gas Refill Canister 75 ml (42 g)



# Soldering tips and nozzles

## INNOVATIVE AND COST-EFFECTIVE



#### How can you identify genuine Weller tips?

#### **Seal of quality**

The soldering tip and tool packages bear the genuine Weller seal of quality.

#### **Engraving**

Genuine Weller tips are engraved with the Weller logo. Engraved soldering tips guarantee this level of quality.







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# Soldering tips

## CT2 Soldering tips

#### Chisel shape



Model	°C	Α	В	PU	Order No.
CT2 E7	370	7.0		1	T005 42 407 99N
CT2 E8	425	7.0		1	T005 42 408 99N
CT2 EX7	370	7.0		1	T005 42 507 99N
b = 1					
CT2 EX8	425	7.0		1	T005 42 508 99N
CT2 EX9	480	10.0		1	T005 42 509 99N
CT2 F7	370	10.0		1	T005 42 417 99N

A = Width mm B = Thickness mm C = Length mm

Model	°C	Α	В	PU	Order No.
CT2 F8	425	10.0		1	T005 42 418 99N
CT2 F9		10.0		1	T005 42 419 99N
CT2 FX7	370	10.0		1	T005 42 517 99N
CT2 FX8	425	10.0		1	T005 42 518 99N
CT2 FX9	480	10.0		1	T005 42 519 99N
CT2 G8	425	11.0		1	T005 42 428 99N
CT2 G9		11.0		1	T005 42 429 99N

# CT5 Soldering tips

#### Chisel shape



	°C	Α	В	PU	Order No.
<del>-</del>	310	1.6		1	4CT5A6-1
÷	370	1.6		1	4CT5A7-1
<b>-</b>	425	1.6		1	4CT5A8-1
	370	1.6		1	T005 42 107 99
<b>—</b>	370	2.4		1	4CT5B7-1
<b>5</b> ,	425	2.4		1	4CT5B8-1
	370	2.4		1	T005 42 117 99
		310 370 425 370 370 425	310 1.6  370 1.6  425 1.6  370 1.6  370 2.4  425 2.4	310 1.6  370 1.6  425 1.6  370 1.6  370 2.4  425 2.4	310 1.6 1  370 1.6 1  425 1.6 1  370 1.6 1  370 2.4 1  425 2.4 1

- A = Width mm B = Thickness mm
- C = Length mm

Model		°C	Α	В	PU	Order No.
CT5 C6	<b>5</b> ,	310	3.2		1	4CT5C6-1
CT5 C7	<del>-</del>	370	3.2		1	4CT5C7-1
CT5 C8	<b>5</b> ,	425	3.2		1	4CT5C8-1
CT5 CX8		425	3.2		1	T005 42 128 99
CT5 D7	<u></u>	370	5.0		1	4CT5D7-1
CT5 D8	<b>5</b> ,	425	5.0		1	4CT5D8- 1
CT5 DX8		425	5.0		1	T005 42 138 99



## CT6 Soldering tips

#### Chisel shape



Model	°C	Α	В	PU	Order No.
CT6 C7	370	3.2		1	4CT6C7-1
CT6 C8	425	3.2		1	4CT6C8- 1
CT6 D7	370	5.0		1	4CT6D7-1
CT6 D8	425	5.0		1	4CT6D8-1
CT6D9	425	5.0		1	4CT6D9- 1
CT6 E7	370	7.0		1	4CT6E7- 1
CT6 E8	425	7.0		1	4CT6E8- 1

A = Width mm B = Thickness mm C = Length mm

Model	°C	Α	В	PU	Order No.
CT6 DX8	425	5.0		1	T005 42 318 99N
CT6 F7	425	5.0		1	4CT6F7-1
CT6 F8	425	5.0		1	4CT6F8-1
CT6-7 Adapter LHT				1	T005 61 046 67N
CT6-9 Adapter LHT				1	T005 61 046 69N

Accessories

## **ET Soldering tips**

#### Chisel shape



Model	Α	В	С	PU	Order No.
ET A	1.6	0.7	34.5	1	4ETA-1
ET B	2.4	0.8	34.5	1	4ETB-1
ET C	3.2	0.8	34.5	1	4ETC-1
ET D	4.6	8.0	34.5	1	4ETD-1
ET DS	4.6	0.8	34.5	1	4ETDS-1
ET E	5.6	1.2	34.5	1	4ETE-1

- A = Width mm B = Thickness mm
- C = Length mm

Model	Α	В	С	PU	Order No.
4ETHL-1	0.8	0.4	34.5	1	4ETHL-1
ETL	2.0	1.0	43.5	1	4ETL-1
ET M	3.2	1.2	43.5	1	4ETM-1
ET R	1.6	0.7	34.5	1	4ETR-1
4ETKL-1	1.2	8.0	44	1	4ETKL-1
4ETSL-1	0.3		43.5	1	4ETSL-1

#### Round



Model	Α	В	С	PU	Order No.
ET AA	4.6	0.8	34.5	1	4ETAA-1
ET BB	2.4		34.5	1	4ETBB-1
ET CC	3.2		34.5	1	4ETCC-1

- A = Width mm
- B = Thickness mm
- C = Length mm

Model	Α	В	С	PU	Order No.
ET CS	3.2		34.5	1	4ETCS-1
ET F	1.2		34.5	1	4ETF-1
ET P	8.0		34.5	1	4ETP-1



## Soldering tips and nozzles | Soldering tips

#### Conical





Α	В	С	PU	Order No.
8.0		43.5	1	4ETOL-1

A = Width mm

B = Thickness mm C = Length mm

#### Gullwing (solder deposit tip)





Model	Α	В	С	PU	Order No.
ET GW	4.3	3	35	1	T005 41 045 99
ET SMD	2.5	1.5	45	1	T005 41 039 99

A = Width mm

B = Thickness mm

C = Length mm

Model	Α	В	С	PU	Order No.
ET SMD	3.8	1.5	45	1	T005 41 040 99

#### Measuring tip

A = Width mm

B = Thickness mm C = Length mm

Model	Α	В	С	PU	Order No.
ET Measuring tip	0.5		30	1	T005 24 750 99

Model	Α	В	С	PU	Order No.
ET-LT Adapter				1	T005 87 207 81



## **HT Soldering tips**

#### Chisel shape



Model	Α	В	С	PU	Order No.
HT 1	3.2	1.0	49	1	T005 44 260 99
HT 2	5.2	1.2	46	1	T005 44 261 99
HT 3	7.0	1.2	46	1	T005 44 262 99

١	=	Width mm	
3	=	Thickness	mm

C =	Length	mm
-----	--------	----

Model	Α	В	С	PU	Order No.
HT C	3.2	1.0	54	1	T005 44 267 99
HT D	4.6	1.0	54	1	T005 44 268 99
HT E	5.6	1.0	54	1	T005 44 269 99N

#### Measuring tip

B = Thickness mm

C = Length mm

Model	Α	В	С	PU	Order No.
Measuring tip	0.6		46	1	T005 44 263 99

## LHT Soldering tips

#### Chisel shape



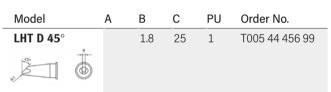
Model	Α	В	С	PU	Order No.
25 12 12 12 12 12 12 12 12 12 12 12 12 12	3.2	1.2	25	1	T005 44 455 99
LHT CX	3.2	1.2	38	1	T005 44 513 99
25 15 15 15 15 15 15 15 15 15 15 15 15 15	4.7	1.8	25	1	T005 44 452 99
LHT DX	5.0	2.0	38	1	T005 44 462 99

A = Width mm B = Thickness mm C = Length mm

Model	Α	В	С	PU	Order No.
LHT E	6.7	1.8	25	1	T005 44 451 99
LHT EX	7.0	2.0	38	1	T005 44 461 99
LHT F	9.3	1.8	25	1	T005 44 450 99
LHT FX	9.0	2.0	38	1	T005 44 460 99

#### **Bevel Cut (Sloped)**





A = Width mm

B = Thickness mm

C = Length mm

Accessories

## LT Soldering tips

#### Chisel shape

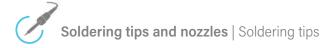


A = Width mm B = Thickness mm

C -	Lο	nath	n mm
$\cup =$	Le	naur	1 111111

Model	Α	В	С	PU	Order No.	Model	Α	В	С	PU	Order No.
LT 1SC	0.4	0.15	15	1	T005 44 494 99	LT BSL	2.4	0.45	13.0	1	T005 44 517 99
LT 1SCNW	0.3	0.1	15	1	T005 44 497 99	LT BX	2.4	0.8	18.0	1	T005 44 442 99
LT 4X	1.2	0.4	16.5	1	T005 44 428 99	LT C	3.2	0.8	13.0	1	T005 44 407 99
LT A	1.6	0.7	13.0	1	T005 44 440 99	LT D	4.6	0.8	13.0	1	T005 44 409 99
LT ALX	1.6	0.7	18.0	1	T005 44 443 99	LT DLL	4.6	1.2	13.0	1	T005 44 448 99
LT ASL	1.6	0.45	13.0	1	T005 44 516 99	LT H	0.8	0.4	13.0	1	T005 44 437 99
LT AX	1.6	0.8	14.1	1	T005 44 427 99	LT HX	0.8	0.4	18.0	1	T005 44 420 99
LT B	2.4	0.8	13.0	1	T005 44 405 99	LT K	1.2	0.4	20	1	T005 44 438 99





Model	Α	В	С	PU	Order No.	Model		Α	В	С	PU	Order No.
LTL	2.0	1.0	20	1	T005 44 414 99	LT MX		3.2	1.2	19.0	1	T005 44 469 99
							2					
LT M	3.2	1.2	20	1	T005 44 415 99	LT MX2		3.0	1.0		1	T005 44 512 99
							Ĵ					

#### Round



A = Width mm B = Thickness mm C = Length mm

Model	Α	В	С	PU	Order No.	Model	Α	В	С	PU	Order No.
LT 1	0.25		13.0	1	T005 44 435 99	LT 1SNW	0.1		15	1	T005 44 496 99
LT 1A	0.5		13.0	1	T005 44 489 99	LT 1X 30°	0.4		13.0	1	T005 44 425 99
LT 1S	0.2		15	1	T005 44 436 99	LT AS	1.6		13.0	1	T005 44 404 99
LT 1SA	0.5		15	1	T005 44 488 99	LT BS	2.0		21	1	T005 44 499 99
LT 1SLX 30°	0.4		22	1	T005 44 426 99	LT CS	3.2		13.0	1	T005 44 411 99

#### **Bevel Cut (Sloped)**



A = Width mm
B = Thickness mm
C = Length mm

Model	Α	В	С	PU	Order No.	Model	Α	В	С	PU	Order No.
LT 22CP	2.0		20	1	T005 44 408 73	LT BB 60	2.4		17	1	T005 44 444 99
LT 33CP	3.0		20	1	T005 44 408 77	LT CC 60	3.2		17	1	T005 44 445 99
LT 4	1.2		15	1	T005 44 439 99	LT DD 45	4		20	1	T005 44 478 99
LT AA 60°	1.6		13.0	1	T005 44 487 99	LT DD 45	4.6		17	1	T005 44 486 99
LT BB 45	2.4		17	1	T005 44 484 99	LT F	1.2		13.0	1	T005 44 408 99

#### Conical





A = Width mm B = Thickness mm C = Length mm
•

Model	Α	В	С	PU	Order No.	Model	Α	В	С	PU	Order No.
LT IL	0.2		26	1	T005 44 423 99	LT 0	0.8		17.0	1	T005 44 481 99
LT 1LNW	0.1		26	1	T005 44 498 99	LT S	0.4		20	1	T005 44 406 99
LT 1LX	0.2		26	1	T005 44 424 99	LTT	0.6		13.0	1	T005 44 482 99

#### Solder depot





Model	Α	В	С	PU	Order No.
LT GW1	1.4	2.2	18	1	T005 44 410 99

A = Width mm

B = Thickness mm C = Length mm

Model	Α	В	С	PU	Order No.
LT GW2	3.5	4.8	18	1	T005 44 511 99

#### Knife





Model	Α	В	С	PU	Order No.
LT KN	2.0		17	1	T005 44 479 99

A = Width mm B = Thickness mm

C = Length mm

Model	Α	В	С	PU	Order No.
LT KNSL 45°	2.0		17	1	T005 44 519 99

#### Measuring tip

A = Width mm

B = Thickness mm

C = Length mm

Model	Α	В	С	PU	Order No.
LT Measuring tip	0.5	-	13.0	1	T005 44 416 99

 $\mathsf{A} = \mathsf{Width}\;\mathsf{mm}$ 

B = Thickness mm

C = Length mm

Model	Α	В	С	PU	Order No.
LT Screw in tip	M4		8	1	T005 44 449 99
and the same					

Model	Α	В	С	PU	Order No.
XT External thread, refined	M4		36	1	T005 44 719 99
-					



## LTR Soldering tips

#### Chisel shape



Model	Α	В	С	PU	Order No.
LTR A	1.6	0.7	18	1	T005 44 441 99
LTR B	2.4	8.0	18	1	T005 44 422 99

- A = Width mm
- $\mathsf{B} = \mathsf{Thickness}\;\mathsf{mm}$
- C = Length mm

Model	Α	В	С	PU	Order No.
LTR C	3.2	0.8	18	1	T005 44 433 99

## LT HPB Soldering tips

#### Chisel shape



Model	Α	В	С	PU	Order No.
LT A HPB	1.6	0.7	13.0	1	T005 44 431 99
LT B HPB	2.4	0.8	13.0	1	T005 44 432 99

- A = Width mm B = Thickness mm
- C = Length mm

Model	Α	В	С	PU	Order No.
LT D HPB	4.6	0.8	13.0	1	T005 44 483 99
LT H HPB	0.8	0.4	13.0	1	T005 44 430 99

## **NT Soldering tips**

#### Chisel shape



Model	Α	В	С	PU	Order No.
NT 1SC	0.4	0.15	8.5	1	NT1SC
NT 6	1.6	0.7	11	1	NT6
NT A	1.6	0.4	9.5	1	NTA
NT AX	1.6	0.4	8.2	1	NTAX
NT B	2.4	0.8	7.8	1	NTB

- A = Width mm B = Thickness mm
- C = Length mm

Model	Α	В	С	PU	Order No.
NT C	3.2	0.8	8.5	1	NTC
NT D	4	8.0	8.5	1	NTD
NT H	8.0	0.4	8.4	1	NTH
NT K	1.2	0.4	8.4	1	NTK

#### Round



Model	Α	В	С	PU	Order No.
NT 1	0.5		8.5	1	NT1
NT 1S	0.25		10	1	NT1S
A A					

- A = Width mm B = Thickness mm
- C = Length mm

Model	Α	В	С	PU	Order No.
NT 1X	0.4		8.6	1	NT1X
NT 4	1.2		9.9	1	NT4

#### Gullwing (solder deposit tip)



Model	Α	В	С	PU	Order No.
NT GW	2.0	3	13.4	1	NTGW

- A = Width mm B = Thickness mm
- C = Length mm



### PT Soldering tips

### Chisel shape



A = Width mm

 $\mathsf{B} = \mathsf{Thickness}\;\mathsf{mm}$ 

Model	Α	В	С	Temperature °C	PU	Order No.
PT A6	1.6	0.7	33	310	1	4PTA6-1
PT A7	1.6	0.7	33	370	1	4PTA7-1
PT A8	1.6	0.7	33	425	1	4PTA8-1
PT B6	2.4	0.8	33	310	1	4PTB6-1
PT B7	2.4	0.8	33	370	1	4PTB7-1
PT B8	2.4	0.8	33	425	1	4PTB8-1
PT B9  □ □ □ □ □	2.4	0.8	33	480	1	4PTB9-1
PT C7	3.2	0.8	33	370	1	4PTC7-1
PT C8	3.2	0.8	33	425	1	4PTC8-1
PT C9	3.2	0.8	33	480	1	4PTC9-1
PT D7	4.6	0.8	33	370	1	4PTD7-1
PT D8	4.6	0.8	33	425	1	4PTD8-1
PT D9  □□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□□	4.6	0.8	33	480	1	4PTD9-1
PT E7	5.6	1.2	33	370	1	4PTE7-1
PT E8	5.6	1.2	33	425	1	4PTE8-1





Model	Α	В	С	Temperature °C	PU	Order No.
<b>PT E9</b> □ □ □	5.6	1.2	33	480	1	4PTE9-1
PT H6	0.8	0.4	35	310	1	4PTH6-1
PT H7	0.8	0.4	35	370	1	4PTH7-1
PT H8	0.8	0.4	35	425	1	4PTH8-1
PT K6	1.2	0.4	42	310	1	4PTK6-1
<b>PT K7</b> □ ■ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □	1.2	0.4	42	370	1	4PTK7-1
PT K8	1.2	0.4	42	425	1	4PTK8-1
PT L6	2.0	1.0	44	310	1	4PTL6-1
PT L7	2.0	1.0	42	370	1	4PTL7-1
PT L8	2.0	1.0	42	425	1	4PTL8-1
PT M7	3.2	1.2		370	1	4PTM7-1
PT M8	3.2	1.2		425	1	4PTM8-1
PT M9  ■ □	3.2	1.2		480	1	4PTM9-1
PT MX7	3.2	1.2		370	1	T005 41 307 99
PT R7	1.6	0.7	33	370	1	4PTR7-1
PT R8	1.6	0.7	33	425	1	4PTR8-1



### Round



A = Width mm B = Thickness mm

B = Thickness mm
C = Length mm

Model	Α	В	С	Temperature °C	PU	Order No.
PT AA7	1.6		33	370	1	4PTAA7-1
PT AA8	1.6		33	425	1	4PTAA8-1
PT AA9	1.6		33	480	1	4PTAA9-1
PT BB7	2.4		34.5	370	1	4PTBB7-1
PT BB8	2.4		34.5	425	1	4PTBB8-1
PT BB9	2.4		34.5	480	1	4PTBB9-1
PT BS7	2.4		34.5	480	1	4PTBS7-1
PT CC7	3.2		33	370	1	4PTCC7-1
PT CC8	3.2		33	425	1	4PTCC8-1
PT CC9	3.2		33	480	1	4PTCC9-1
PT CS7  □ ■ □	3.2		33	370	1	4PTCS7-1
PT DD7	5.0		33	370	1	4PTDD7-1
PT DD8	5.0		33	425	1	4PTDD8-1
PT DD9	5.0		33	480	1	4PTDD9-1
PT F7	1.2		33	370	1	4PTF7-1
PT F8	1.2		33	425	1	4PTF8-1
PT 06	0.8		44	310	1	4PTO7-1
PT 07 PT 08	0.8		44	370 425	1	4PTO7-1 4PTO8-1
□ ■ <b>③</b>	U.O		44	423	1	4F 100-1



Model	Α	В	С	Temperature °C	PU	Order No.
PT 09	0.8		44		1	4PT09- 1
PT S7  □ ■  □ ■	0.4		44	370	1	4PTS7-1
PT \$8  □ □ ■ ⊕ □	0.4		44	425	1	4PTS8-1
PT P7	44	0.30	44	425	1	4PTP7-1

#### Adapter

A = Width mm B = Thickness mm C = Length mm

Model	Α	В	С	PU	Order No.
PT5-LT				1	T005 87 207 85N
PT6-LT				1	T005 87 207 86N
PT7-LT				1	T005 87 207 87

Model	Α	В	С	PU	Order No.
PT8-LT				1	T005 87 207 88N
Magnastat 5-0					
PT9-LT				1	T005 87 207 89N
Magrastat 5-0					

### **RTP Soldering tips**

### Chisel shape



A = Width mm B = Thickness mm

Model	Old name	Α	В	С	PU	Order No.
RTP 002 S		0.2	0.1	17	1	T005 01 039 99
RTP 002 S NW		0.2	0.1	17	1	T005 01 040 99
RTP 004 S		0.4	0.2	17	1	T005 01 041 99
RTP 008 S		0.8	0.3	17	1	T005 01 042 99
RTP 010 S		1	0.3	17	1	T005 01 043 99
RTP 013 S		1.3	0.3	17	1	T005 01 044 99

### **Bevel Cut (Sloped)**





- A = Width mm
- B = Thickness mm
- C = Length mm

Model	Old name	Α	В	С	PU	Order No.
RTP 004 B		0.4		17	1	T005 01 037 99
RTP 012 B		1.2		17	1	T005 01 038 99

#### Conical





- A = Width mm
- B = Thickness mm
- C = Length mm

Model	Old name	Α	В	С	PU	Order No.
RTP 001 C		0.1		18.5	1	T005 01 031 99
RTP 001 C NW		0.1		18.5	1	T005 01 032 99
RTP 002 C MS		0.2		16.3	1	T005 01 015 99
RTP 004 C		0.4		17	1	T005 01 034 99
RTP 001 C X		0.1		21.3	1	T005 01 035 99
RTP 002 C X		0.2		21.3	1	T005 01 036 99

### Solder depot





- A = Width mm B = Thickness mm
- C = Length mm

Мс	odel	Old name	Α	В	С	PU	Order No.
RT	P 020 G		2		16.6	1	T005 01 048 99
one[							

#### Knife





- A = Width mmB = Thickness mm
- C = Length mm

Model	Old name	Α	В	С	PU	Order No.
RTP 010 K		1	0.2	16.6	1	T005 01 045 99
RTP 010 K NW		1	0.2	16.6	1	T005 01 046 99
RTP 025 K		2.5	0.3	18	1	T005 01 047 99

### RTP MS Soldering tips

### Chisel shape



A = Width mm

B = Thickness mm

C = Length mm

Model	Old name	Α	В	С	PU	Order No.
RTP 002 S MS		0.2	0.1	16.3	1	T005 01 021 99
RTP 002 S NW M		0.2	0.1	16.3	1	T005 01 022 99
RTP 004 S MS		0.4	0.2	16.3	1	T005 01 023 99
RTP 008 S MS		0.8	0.3	16.3	1	T005 01 024 99
RTP 010 S MS		1	0.3	16.3	1	T005 01 025 99
RTP 013 S MS		1.3	0.3	16.3	1	T005 01 026 99

#### **Bevel Cut (Sloped)**



A = Width mm B = Thickness mm

C = Length mm

Model	Old name	Α	В	С	PU	Order No.
RTP 004 B MS		0.4		16.3	1	T005 01 019 99
<b>RTP 012 B MS</b>		1.2		16.3	1	T005 01 020 99

#### Conical



A = Width mm

B = Thickness mm

Model	Old name	Α	В	С	PU	Order No.
RTP 001 C MS		0.1	-	17.9	1	T005 01 013 99
RTP 001 C NW M		0.1		17.9	1	T005 01 014 99
RTP 002 C MS		0.2		16.3	1	T005 01 015 99

Accessories

Model	Old name	Α	В	С	PU	Order No.
RTP 004 C MS		0.4		16.3	1	T005 01 016 99
RTP 001 C X MS		0.1		20.6	1	T005 01 017 99
RTP 002 C X MS		0.2		20.6	1	T005 01 018 99

### Solder depot





A = Width mm

B = Thickness mm

C = Length mm

Model	Old name	Α	В	С	PU	Order No.
RTP 020 G MS		2		15.9	1	T005 01 030 99
	,					

#### Knife





A = Width mm B = Thickness mm

Model	Old name	Α	В	С	PU	Order No.
RTP 010 K MS		1	0.2	15.9	1	T005 01 027 99
RTP 010 K NW MS	5	1	0.2	15.9	1	T005 01 028 99
RTP 025 K MS		2.5	0.3	17.3	1	T005 01 029 99



## **RTM Soldering tips**

#### Round



A = Width mm

B = Thickness mm

C = Length mm

C	A	C = Length mm				
Model	Old name	Α	В	С	PU	Order No.
RTM 003 S	RT 1SC03	0.3	0.15	20	1	T005 44 612 70N
RTM 003 S NW	RT 1SCNW	0.3	0.1	20	1	T005 44 626 99N
RTM 003 S	RT 1SC	0.4	0.2	20	1	T005 44 612 99N
RTM 008 S	RT 9	0.8	0.4	24	1	T005 44 609 99N
RTM 008 S X	RT 5 30°	0.8	0.4	24	1	T005 44 605 99N
RTM 010 S	-	1	0.3	18	1	T005 01 005 99
RTM 013 S	RT 3	1.3	0.4	20	1	T005 44 603 99N
RTM 013 S X	RT 3X 30°	1.3	0.5	28	1	T005 44 603 71N
RTM 015 S	RT 4	1.5	0.4	19	1	T005 44 604 99N
RTM 018 S		1.8	0.4	18	1	T005 01 007 99
RTM 022 S	RT 8	2.2	0.4	19	1	T005 44 608 99N
RTM 032 S		3.2	0.9	17.5	1	T005 01 009 99
RTM 036 S	RT 11	3.6	0.9	19	1	T005 44 611 99N

### **Bevel Cut (Sloped)**





A = Width mmB = Thickness mm

Α	В	С	PU	Order No.
0.4		18.5	1	T005 01 002 99
1.2		19	1	T005 44 606 99N
	0.4	0.4	0.4 18.5	0.4 18.5 1

#### Conical





- A = Width mm
- B = Thickness mm C = Length mm

Model	Old name	Α	В	С	PU	Order No.
RTM 001 C NW	RT 1NW	0.1		20	1	T005 44 625 99N
RTM 002 C	RT 1	0.2		20	1	T005 44 601 99N
RTM 002 C L		0.2		18.7	1	T005 01 000 99
RTM 008 C	RT 2	0.8		19	1	T005 44 602 99N

### Solder depot





A = Width mm

B = Thickness mm

C = Length mm

Model	Old name	Α	В	С	PU	Order No.
RTM 020 G	RT 10GW	2.0	1.2	21	1	T0054461099N

#### Knife





- A = Width mm
- B = Thickness mm
- C = Length mm

Model	Old name	Α	В	С	PU	Order No.
RTM 025 K		2.5	0.3	19	1	T005 01 011 99
RTM 030 K	RT 7 45°	0.9	2.2	20	1	T005 44 607 99N

### Measuring tip

- A = Width mm
- B = Thickness mm
- C = Length mm

Model	Old name	Α	В	С	PU	Order No.
RTM Measuring tip	RT Measuring Tip			26	1	T005 44 613 99N



### **RTM MS Soldering tips**

### Chisel shape



A = Width mm

B = Thickness mm

C = Length mm

Model	Old name	Α	В	С	PU	Order No.
RTM 003 S NW M		0.3	0.1	20	1	T005 44 626 71N
RTM 004 S MS	RT 1SCMS	0.4	0.15	20	1	T005 44 615 99N
RTM 006 S MS		0.6	0.4	23	1	T005 01 004 99
RTM 008 S MS	RT 9MS	0.8	0.4	24	1	T005 44 623 99N
RTM 008 S X MS		0.8	0.4	24	1	T005 44 619 99N
RTM 010 S MS		1	0.3	18	1	T005 01 006 99
RTM 013 S MS	RT 3MS	1.3	0.4	20	1	T005 44 616 99N
RTM 013 S X MS		1.3	0.5	28	1	T005 44 603 73N
RTM 015 S MS	RT 4MS	1.5	0.4	19	1	T005 44 618 99N
RTM 018 S MS		1.8	0.4	18	1	T005 01 008 99
RTM 022 S MS	RT 8MS	2.2	0.4	19	1	T005 44 622 99N
RTM 032 S MS		3.2	0.9	17.5	1	T005 01 010 99
RTM 036 S MS	RT 11MS	3.6	0.9	19	1	T005 44 631 99N

#### **Bevel Cut (Sloped)**



A = Width mm

B = Thickness mm

Model	Old name	Α	В	С	PU	Order No.
RTM 004 B MS		0.4		18.5	1	T005 01 003 99
RTM 012 B MS	RT 6MS	1.2		19	1	T005 44 620 99N

#### Conical





- A = Width mm
- B = Thickness mm C = Length mm

Model	Old name	Α	В	С	PU	Order No.
RTM 001 C NW MS	RT 1NWMS	0.1		20	1	T005 44 625 71N
RTM 002 C MS	RT 1MS	0.2		20	1	T005 44 614 99N
RTM 002 C L MS		0.2		18.7	1	T005 01 001 99
RTM 004 C X MS	RT 13MS 30°	0.4		26.5	1	T005 44 633 99N
RTM 005 C X MS	RT 12MS 25°	0.5		25.5	1	T005 44 632 99N
RTM 008 C MS	RT 2MS	0.8		19	1	T005 44 617 99N

### Solder depot





- A = Width mm
- B = Thickness mm
- C = Length mm

Model	Old name	Α	В	С	PU	Order No.
RTM 020 G MS	RT 10GWMS	2.0	1.2	21	1	T005 44 624 99N

### Knife





- A = Width mm
- B = Thickness mm
- C = Length mm

Model	Old name	Α	В	С	PU	Order No.
RTM 025 K MS		2.5	0.3	19	1	T005 01 012 99
RTM 030 K MS	RT 7MS 45°	0.9	2.2	20	1	T005 44 621 99N



### **RTU MS Soldering tips**

### Chisel shape



A = Width mm

B = Thickness mm

C = Length mm

Model	Old name	Α	В	С	PU	Order No.
RTU 015 S MS		1.5	0.4	28	1	T005 01 058 99
RTU 022 S MS		2.2	0.6	28	1	T005 01 059 99
RTU 032 S MS		3.2	0.8	27.5	1	T005 01 060 99
RTU 032 S L MS		3.2	0.8	34	1	T005 01 061 99
RTU 050 S MS		5	1.2	27.5	1	T005 01 062 99
RTU 076 S MS		7.6	1.5	28	1	T005 01 063 99
RTU 093 S MS		9.3	2	28	1	T005 01 064 99

### **Bevel Cut (Sloped)**



A = Width mm

B = Thickness mm

Model	Old name	Α	В	С	PU	Order No.
RTU 020 B MS		2	_	29	1	T005 01 055 99
RTU 035 B MS		3.5		29	1	T005 01 056 99
RTU 050 B MS		5		30	1	T005 01 057 99

## Soldering tips and nozzles | Soldering tips

#### Conical





- A = Width mmB = Thickness mm
- C = Length mm

Model	Old name	Α	В	С	PU	Order No.
RTU 004 C MS		0.4	-	27.5	1	T005 01 049 99
RTU 008 C MS		0.8		29	1	T005 01 050 99
RTU 016 C MS		1.6		27.5	1	T005 01 051 99
RTU 004 C X MS		0.4		39.2	1	T005 01 052 99
RTU 008 C X MS		0.8		39.2	1	T005 01 053 99
RTU 016 C X MS		1.6		39.3	1	T005 01 054 99

### Solder depot





- A = Width mm
- B = Thickness mm
- C = Length mm

Model	Old name	Α	В	С	PU	Order No.
RTU 020 G MS		2	1.3	28	1	T005 01 065 99

#### Chisel shape



- A = Width mm
- B = Thickness mm
- C = Length mm

Model	Old name	Α	В	С	PU	Order No.
RTU 100 K MS		10	1.5	27	1	T005 01 066 99
RTU 160 K MS		16	1.5	27	1	T005 01 067 99
RTU 200 K MS		20	1.5	27	1	T005 01 068 99
RTU 330 K MS		33	1.5	27	1	T005 01 069 99



### **RTW Soldering tips**

### Chisel shape





A = Width mm B = Thickness mm C = Length mm

7.2	_										
Model	Α	В	С	PU	Order No.	Model	Α	В	С	PU	Order No.
RTW 0,7x0,4mm, 45°	0.7	0.4	25	1	T005 44 661 99N	RTW 8	1.3	0.4	19	1	T005 44 664 99N
RTW 2 45°	0.7	0.4	22	1	T005 44 652 99N	RTW 9	1.0	3.2	19	1	T005 44 666 99N
RTW 3 45°	1.0	3	18	1	T005 44 653 99N	RTW 10	1.0	10	19	1	T005 44 668 99N
RTW 4 45°	1.0	6	20	1	T005 44 654 99N	RTW 11	1.0	6	19	1	T005 44 667 99N
RTW 7NW	1.0	3	18	1	T005 44 663 99N						

#### Conical





A = Width mm
B = Thickness mm
C = Length mm

Model	Α	В	С	PU	Order No.	
RTW 1 45°	0.4		22	1	T005 44 651 99N	

Model	Α	В	C	PU	Order No.
RTW 6NW 45°	0.1		22	1	T005 44 656 99N

Model	Α	В	С	PU	Order No.
RTW MEASURING TIP					T005 44 662 99





### **RTW MS Soldering tips**

### Chisel shape





Model	Α	В	С	PU	Order No.
RTW 10MS	1.0	10	18	1	T005 44 671 99N
RTW 11MS	1.0	6	18	1	T005 44 670 99N
RTW 2MS 45°	0.7	0.4	22	1	T005 44 657 99N
RTW 3MS 45°	1.0	3	17	1	T005 44 658 99N

- A = Width mm B = Thickness mm
- C = Length mm

Model	Α	В	С	PU	Order No.
RTW 4MS 45°	1.0	6	19	1	T005 44 659 99N
RTW 7NWMS	0.8	0.4	24	1	T005 44 663 71N
RTW 8MS	1.3	0.4	20	1	T005 44 665 99N
RTW 9MS	1.0	3.2	18	1	T005 44 669 99N

### Conical





Model	Α	В	С	PU	Order No.
RTW 1MS 45°	0.4		22	1	T005 44 655 99N

- A = Width mm B = Thickness mm
- C = Length mm

Model	Α	В	С	PU	Order No.
RTW 6NWMS 45°	0.1		22	1	T005 44 656 71N

### SPI 16 Soldering tips

### Chisel shape



A = Width mm B = Thickness mm C = Length mm

Model	Α	В	С	PU	Order No.
SPI15 211	2.0	0.6	50	1	4SPI152 11 -1
6					

#### Needle shape



Model
SPI15 210



Α	В	С	PU	Order No.
0.4	-	45	1	4SPI152 10 -1

A = Width mm
B = Thickness mm
C = Length mm

Model	Α	В	С	PU	Order No.
SPI15 213	8.0	0.4	50	1	4SPI152 13 -1
O <sub>4</sub> 55					

### SPI 27 Soldering tips

### Chisel shape



Model	Α	В	С	PU	Order No.
SPI26 200	2.0	0.4	50	1	4SPI262 00 -1
⊕ 0.4 50					
SPI26 201	3.0	0.4	50	1	4SPI262 01 -1
0.4					

A = Width mm B = Thickness mm

Model	Α	В	С	PU	Order No.
SPI26 206	1.2	0.4	50	1	4SPI262 06 -1
O 50					



### SPI 41 Soldering tips

### Chisel shape



Model	Α	В	С	PU	Order No.
SPI40 220	5.0			1	4SPI402 20 -1
Ф » 2					
SPI40 224	2.0			1	4SPI402 24 -1
D 72					

- A = Width mm B = Thickness mm
- C = Length mm

Model	Α	В	С	PU	Order No.
SPI40 225	3.0			1	4SPI402 25 -1
(i) (ii) (iii) (ii					
SPI41 221	5.0			1	4SPI402 21 -1

### **SPI 81 Soldering tips**

### Chisel shape



Model	Α	В	С	PU	Order No.	
SPI80 23	9.5			1	4SPI802 3- 1	
Φ						
SPI80 234	3.0			1	4SPI802 34 -1	
(P)						
SPI80 235	5.0			1	4SPI802 35 -1	
<b>Q</b>						

- A = Width mm
- B = Thickness mm
- C = Length mm

Model	Α	В	С	PU	Order No.
SPI80 237	5.0			1	4SPI802 37 -1

### WTA Soldering tips

### Chisel shape



A = Width mm B = Thickness mm C = Length mm

Model	Α	В	С	PU	Order No.	Mod
WTA 1	1.0	0.5		1	T005 44 141 99	WTA
WTA 11	1.0	0.5		1	T005 44 152 99	WTA
WTA 12	3.0	0.5		1	T005 44 153 99	WTA
WTA 1S	0.5	0.5		1	T005 44 145 99	WTA

Model	Α	В	С	PU	Order No.
WTA 2	3.0	0.5		1	T005 44 146 99
WTA 3	6.0	0.5		1	T005 44 147 99
WTA 4	12.5	0.5		1	T005 44 143 99
WTA 5	18.5	0.5		1	T005 44 144 99

### XH Soldering tips

#### Chisel

A = Width mm

B = Thickness mm C = Length mm

						ů.					
Model	Α	В	С	PU	Order No.	Model	Α	В	С	PU	Order No.
XH A	1.6	0.8	27	1	T005 44 908 99	XH D	4	0.8	27	1	T005 44 911 99
ХН В	2.4	0.8	27	1	T005 44 909 99	хн нх	0.8	0.4	35	1	T005 44 912 99
XH C	3.2	8.0	27	1	T005 44 910 99	XH Spring Barre	I			1	T005 87 687 79
						TOO					



### **XHT Soldering tips**

### Chisel shape



Model	Α	В	С	PU	Order No.
XHT C	3.2	1.2	48.0	1	T005 44 804 99
XHT D	5.0	1.2	48.0	1	T005 44 801 99

A = Width mm B = Thickness mm C = Length mm

Model	Α	В	С	PU	Order No.
XHT E	7.6	1.5	48.0	1	T005 44 802 99
	4				
XHT F	9.3	2.0	48.0	1	T005 44 805 99
	2				

### Measuring tip

A = Width mm

B = Thickness mm

Model	Α	В	С	PU	Order No.
Measuring tip	0.5		55.0	1	T005 44 803 99

## **XNT Soldering tips**

### Chisel shape



A = Width mm B = Thickness mm C = Length mm

NAI - I		_	^	DII	Oud an Na	Maralal			0	DII	Oud an Na
Model	Α	В	С	PU	Order No.	Model	A	В	С	PU	Order No.
XNT 1SC	0.4	0.15	27	1	T005 44 862 99	XNT C	3.2	0.8	27	1	T005 44 858 99
XNT 1SCNW	0.3	0.1	27	1	T005 44 881 99	XNT D	4	0.8	28	1	T005 44 853 99
XNT 4X 45°	1.2	0.4	34.6	1	T005 44 874 99	XNT H	0.8	0.4	28	1	T005 44 859 99
XNT 6	1.6	0.4	29.5	1	T005 44 856 99	XNT HX 30°	0.8	0.4	36.5	1	T005 44 873 99
XNT A	1.6	0.4	28	1	T005 44 851 99	XNT K	1.2	0.4	28	1	T005 44 860 99
XNT AX	1.6	0.8	28	1	T005 44 864 99	XNT MX	3.2	0.8	37.5	1	T005 44 883 99
XNT B	2.4	0.8	27	1	T005 44 857 99	XNT L	3.2	0.8	37.5	1	T005 44 866 99
XNT BX	2.4	0.8	36.5	1	T005 44 882 99	XNT M	3.2	0.8	37.5	1	T005 44 867 99

Round





Model	Α	В	С	PU	Order No.
XNT 1LX	0.2		42.8	1	T005 44 872 99
XNT 1S	0.2		28.5	1	T005 44 852 99
XNT 1SLX 45°	0.4		39.5	1	T005 44 875 99

- A = Width mm
- B = Thickness mm C = Length mm

Model	Α	В	С	PU	Order No.
XNT 1X	0.4		28	1	T005 44 865 99
XNT 1HS	0.5		27.2	1	T005 44 888 99
XNT CS	3.2	0.8	37.5	1	T005 44 870 99

### **Bevel Cut (Sloped)**



Model	Α	В	С	PU	Order No.
XNT 4	1.2		29.5	1	T005 44 855 99
XNT AA 45°	1.6		28	1	T005 44 884 99
XNT BB 45°	2.4		28	1	T005 44 885 99

- A = Width mm
- B = Thickness mm
- C = Length mm

Model	Α	В	С	PU	Order No.
XNT CC 45°	3.2		28	1	T005 44 886 99
XNT F 45°	1.2		28	1	T005 44 887 99



### Soldering tips and nozzles | Soldering tips

### Conical





Model	Α	В	С	PU	Order No.
XNT 1	0.5	-	27	1	T005 44 850 99
XNT S	0.4	-	37.5	1	T005 44 868 99

A = Width mm

B = Thickness mm C = Length mm

Model	Α	В	С	PU	Order No.
XNT 1L	0.2		43	1	T005 44 871 99

### Solder depot





Model	Α	В			Order No.
XNT GW1	1.6	2.4	33	1	T005 44 854 99

A = Width mm

B = Thickness mm

C = Length mm

Model	Α	В	С	PU	Order No.
XNT GW2 short	1.0	1.1	27.5	1	T005 44 880 99

#### Knife





Model	Α	В	С	PU	Order No.
XNT KN	2.0	4	33	1	T005 44 863 99

A = Width mm

B = Thickness mm

Accessories

#### **SMT**

- A = Width mm B = Thickness mm
- C = Length mm

Model	Α	В	С	PU	Order No.
XNT SMT 01	10.4	0.6	7.1	1	T005 44 876 99N
XNT SMT 02	16.8	0.6	7.1	1	T005 44 877 99N

Model	Α	В	С	PU	Order No.
XNT SMT 03	20.8	0.6	7.1	1	T005 44 878 99N
1					

### Measuring tip

- A = Width mm
- B = Thickness mm
- C = Length mm

Model	Α	В	С	PU	Order No.
XNT Measuring tip			31.3	1	T005 44 861 99N

### **External thread**

A = Width mm B = Thickness mm

Model	Α	В	С	PU	Order No.
XNT External thread M4	M4		26	1	T005 44 879 99

### XT Soldering tips

### Chisel shape



- A = Width mm B = Thickness mm
- C = Length mm

C	B					C = Length mm					
Model	Α	В	С	PU	Order No.	Model	Α	В	С	PU	Order No.
XT A	1.6	0.7	37	1	T005 44 703 99	XT CSL	3.2	0.45	36	1	T005 44 742 99
XT AL	1.6	1.0	40	1	T005 44 701 99	XT D	4.6	0.8	35	1	T005 44 706 99
XT ASL	1.6	0.45	37	1	T005 44 740 99	XT DL	4.6	0.8	40	1	T005 44 736 99
XT AX 30°	1.6	0.7		1	T005 44 743 99	XT D 45°			37	1	T005 44 721 99
XT B	2.4	0.8	36	1	T005 44 704 99	XT E	5.9	1.2	35	1	T005 44 707 99
XT BSC	2.5	0.8	36.3	1	T005 44 738 99	XT H	0.8	0.4	37	1	T005 44 713 99
XT BSL	2.4	0.45	36	1	T005 44 741 99	хт нх	0.8	0.4		1	T005 44 737 99
XT BX 30°	2.4	0.8		1	T005 44 744 99	XT M	3.2	1.2	40	1	T005 44 702 99
хт с	3.2	0.8	36	1	T005 44 705 99	XT MX	3.2	0.8		1	T005 44 745 99

#### Round





Model	Α	В	С	PU	Order No.
XT BS	2.4		37	1	T005 44 715 99
XT CS	3.2		37	1	T005 44 716 99

A = Width mmB = Thickness mm C = Length mm

Model	Α	В	С	PU	Order No.
XT DS	5.0		35	1	T005 44 717 99

### **Bevel Cut (Sloped)**



Model	Α	В	С	PU	Order No.
XT AA 60°	1.6		37	1	T005 44 708 99
XT BB 45°	2.4		37	1	T005 44 709 99
XT CC 45°	3.2		37	1	T005 44 710 99

A = Width mm

B = Thickness mm

Model	Α	В	С	PU	Order No.
XT DDH45	4		40.5	1	T005 44 730 99
6					
XT F 30°	1.2		37	1	T005 44 718 99

### Soldering tips and nozzles | Soldering tips

### Conical





Model	Α	В	С	PU	Order No.
XT O	1.0		37	1	T005 44 714 99

A = Width mm

B = Thickness mm C = Length mm

### Solder depot





Model	Α	В	С	PU	Order No.
XT GW1			37	1	T005 44 712 99

A = Width mm

B = Thickness mm

C = Length mm

Model	Α	В	С	PU	Order No.
XT GW2			37	1	T005 44 735 99

#### Knife





Model	Α	В	С	PU	Order No.
XT KN	2.0		45	1	T005 44 711 99

A = Width mm B = Thickness mm

C = Length mm

### Measuring tip

A = Width mm B = Thickness mm

Model	Α	В	С	PU	Order No.
Measuring tip			40	1	T005 44 722 99

### **Bevel Cut (Sloped)**





Model	Α	В	С	PU	Order No.
XT Solder head with adapter	4		10	1	T005 44 731 99N
XT Soldering head	4		10	1	T005 44 731 90N
XT Solder head with adapter	4		20	1	T005 44 732 99N

Α	=	Width	mm	
В	=	Thick	ness	mm

Model	Α	В	С	PU	Order No.
XT Soldering head	4		20	1	T005 44 732 90N
XT Solder head with adapter	4		33	1	T005 44 733 99N
XT Soldering head	4		33	1	T005 44 733 90N
XT Solder head adapter			40	1	T005 44 734 99

#### **External thread**

A = Width mm

Model	Α	В	С	PU	Order No.
XT External thread, refined	M4		36	1	T005 44 719 99

B = Thickness mm C = Length mm

Model	Α	В	С	PU	Order No.
XT External thread, refined	M5		36	1	T005 44 720 99

## XTR Soldering tips

### Chisel shape



A = Width mm B = Thickness mm C = Length mm

Model	Α	В	С	PU	Order No.
XTR A	1.6	0.7	36.5	1	T005 44 723 99
XTR B	2.4	0.8	36	1	T005 44 724 99
XTR C	3.2	0.8	36	1	T005 44 725 99
XTR D	4.6	0.8	34.5	1	T005 44 726 99
XTR E	5.9	1.2	34.5	1	T005 44 727 99
XTR M	3.2	1.2	39.5	1	T005 44 728 99

Model	Α	В	С	PU	Order No.
XTR AAT 45°	1.8	0.2	34.3	1	T005 44 747 99
XTR AL	1.6	1.0	39.5	1	T005 44 746 99
XTR CCT 45°	4	0.6	35.5	1	T005 44 749 99
XTR BBT 45°	3	0.2	35.5	1	T005 44 748 99
XTR DDT 45°	5	0.6	36.2	1	T005 44 750 99

## Soldering Tips for WP 60

Model	Description	Width in mm	Diameter	PU	Order No.
60-01-05	Needle shape	-	0,5 mm	1	T005 16 134 99
60-01-01	Needle shape	-	1.0 mm	1	T005 16 443 99
60-01-02	Chisel shape	2.4	-	1	T005 16 444 99
60-01-04	Chisel shape	5.0	-	1	T005 16 446 99
60-01-52	Hot air nozzle	-	4,7 mm	1	T005 16 447 99
60-07U	Ejector Unit	-	-	1	T005 16 448 99
60-02	Protective Cap	-	-	1	T005 16 450 99
60-01-03	Round	-	2.0	1	T005 16 445 99

### Soldering Tips for Pyropen Jr.

Model	Description	Width in Diameter mm	PU	Order No.
71-01-01	Needle shape	1.0	1	T005 16 165 99
71-01-02	Chisel shape	2.0	1	T005 16 166 99
71-01-04	Chisel shape	5.0	1	T005 16 161 99
71-01-03	Round	2.0	1	T005 16 167 99
71-01-50	Hot air nozzle	1.5	1	T005 16 168 99
71-01-52	Hot air nozzle	4.7	1	T005 16 169 99

### Soldering Tips for Pyropen and Pyropen Piezo

	Description	Width in Diame mm	ter PU	Order No.
70-01-01	Needle shape	1.0	1	T005 16 120 99
70-01-05	Needle shape, extra slim	0.5	1	T005 16 124 99
70-01-10	Needle shape, bent 30°	1.0	1	T005 16 129 99
70-01-02	Chisel shape	3.0	1	T005 16 121 99
70-01-13	Chisel shape	5.0	1	T005 16 132 99
70-01-11	Chisel shape	7.0	1	T005 16 130 99
70-01-03	Round	2.0	1	T005 16 122 99
70-01-04	Round	3.0	1	T005 16 123 99
70-01-06	Round	2.0	1	T005 16 125 99
70-01-08	Round	2.0	1	T005 16 127 99
70-01-50	Hot air nozzle	1.7	1	T005 16 140 99
70-01-51	Hot air nozzle	3.3	1	T005 16 141 99
70-01-52	Hot air nozzle	- 4.9	1	T005 16 142 99
70-01-53	Hot air nozzle	- 7.0	1	T005 16 143 99

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		ions

Soldering tips and nozzles | Soldering

Model	Description	Width in mm	Diameter	PU	Order No.
70-07TU	Flame nozzle	-	-	1	T005 16 151 99
70-07SU	Soldering nozzle	-	-	1	T005 16 150 99
70-01-55	Reflector attachment for heat shrinking work	18.0	6.0	1	T005 16 159 99
70-01-54	Reflector attachment for heat shrinking work	22.0	8.0	1	T005 16 158 99
70-03-14	PP-Barrel and nut	-	-	1	T005 16 153 99



## Desoldering Nozzle series

# DX Desoldering nozzles with threadless fixture system for DSX 80 and DXV 80

Model	Description	Outer-Ø	Inner-Ø	Nozzle length	PU	Order No.
DX 110	Suction nozzle	1.9	0.7	25	1	T005 13 140 99
DX 111	Suction nozzle	2.5	0.7	25	1	T005 13 141 99
DX 112	Suction nozzle	2.3	1.0	25	1	T005 13 142 99
DX 113	Suction nozzle	2.5	1.2	25	1	T005 13 143 99
DX 114	Suction nozzle	3.3	1.8	25	1	T005 13 144 99
DX 115	Suction nozzle	1.9	0.7	29	1	T005 13 145 99
DX 116	Suction nozzle	2.7	1.2	29	1	T005 13 146 99
DX 117	Suction nozzle	2.9	1.5	25	1	T005 13 147 99
DX 118	Suction nozzle	1.5	0.7	23	1	T005 13 148 99
DX 119	Suction nozzle	1.1	0.7	33	1	T005 13 151 99
DX 120	Suction nozzle	2.5	1.1	22	1	T005 13 152 99N



Model	Description	Outer-Ø	Inner-Ø	length	PU	Order No.
Measuring nozzle	Measuring nozzle	3.3	0.55	21.5	1	T005 13 153 99
Conus cleaner	Conus cleaner for DSX 80 / DXV 80		-	-	1	T005 87 067 94N
DX Desoldering nozzles set	Desoldering Nozzle Set DX110 - DX115 for DSX 80 and DXV 80	-	-	-	1	T005 13 790 99N

### DS Desoldering nozzles with thread for DS 22, DS 80 and **DSV 80**

Model	Description	Outer-Ø	Inner-Ø	Nozzle length	PU	Order No.
DS 110	Desoldering nozzle	1.9	0.7	18	1	T005 13 510 99
DS 110HM	Desoldering nozzle	1.9	0.7	18	1	T005 13 532 99N
DS 111	Desoldering nozzle	2.5	0.7	18	1	T005 13 511 99
DS 112	Desoldering nozzle	2.3	1.0	18	1	T005 13 512 99
DS 112HM	Desoldering nozzle	1.9	0.9	18	1	T005 13 533 99
DS 113	Desoldering nozzle	2.5	1.2	18	1	T005 13 513 99
DS 113HM	Desoldering nozzle	2.5	1.2	18	1	T005 13 530 99
DS 114	Desoldering nozzle	3.3	1.8	18	1	T005 13 514 99



Model	Description	Outer-Ø	Inner-Ø	Nozzle length	PU	Order No.
DS 115	Desoldering nozzle	1.9	0.7	24.5	1	T005 13 515 99
DS 116	Desoldering nozzle	2.7	1.2	24.5	1	T005 13 516 99
DS 117	Desoldering nozzle	2.9	1.5	18	1	T005 13 550 99
DS 118	Desoldering nozzle	1.5	0.7	18	1	T005 13 551 99
DS 119	Needle tiplet	1.9	0.7	26	1	T005 13 527 99N
DS 120	Nozzle without inside tube	2.5	1.1	15.5	1	T005 13 552 99N

# XDS Desoldering nozzles for DSX 120, WXDP 120, WXDV 120

Model	Description	Outer-Ø	Inner-Ø	Nozzle length	PU	Order No.
XDS 1	Desoldering nozzle	2.5	1.4	10.5	1	T005 13 250 99
XDS 2	Desoldering nozzle	5.3	3.0	10.5	1	T005 13 251 99
XDS 3	Desoldering nozzle	2.3	1.0	10.5	1	T005 13 252 99
XDS 4	Desoldering nozzle	2.5	1.2	10.5	1	T005 13 253 99
XDS 5	Desoldering nozzle	3.3	1.8	10.5	1	T005 13 254 99
XDS 6	Desoldering nozzle	1.9	0.7	16.5	1	T005 13 255 99
XDS 7	Desoldering nozzle	2.7	1.2	16.5	1	T005 13 256 99
XDS 8	Desoldering nozzle	2.9	1.5	10.5	1	T005 13 257 99





**Soldering tips and nozzles** | Desoldering Nozzle series

Model	Description	Outer-Ø	Inner-Ø	Nozzle length	PU	Order No.
XDS 9	Measuring tip	1.5	0.55	10.5	1	T005 13 258 99
XDSL 1	Desoldering nozzle	2.5	1.4	10.5	1	T005 13 259 99
XDSL 2	Desoldering nozzle	5.3	3.0	10.5	1	T005 13 260 99
XDSL 3	Desoldering nozzle	2.3	1.0	10.5	1	T005 13 261 99
XDSL 4	Desoldering nozzle	2.5	1.2	10.5	1	T005 13 262 99
XDSL 5	Desoldering nozzle	3.3	1.8	10.5	1	T005 13 263 99
XDSL 6	Desoldering nozzle	1.9	0.7	16.5	1	T005 13 264 99
XDSL 7	Desoldering nozzle	2.7	1.2	16.5	1	T005 13 265 99
XDSL 8	Desoldering nozzle	2.9	1.5	10.5	1	T005 13 266 99

Model	Order No.
Maintenance set for WXDP/DSX 120	T005 87 657 73N
Conus cleaner for WXDP/WXDV 120 & DSX 120	T005 87 657 72

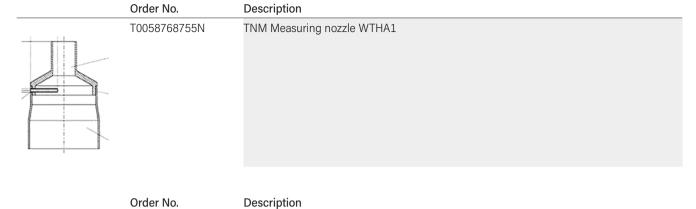


# Hot air nozzles

Model	Description	Width mm	Thickness mm	PU	Order No.
TNR 25	Round nozzle, without vacuum			1	T005 87 687 42N
TNR 40	Round nozzle, bent, without vacuum			1	T005 87 687 43N
TNR 70	Round nozzle, bent, without vacuum			1	T005 87 687 44N

Model	Description	Width mm	Thickness mm	PU	Order No.
TNRB 17	Round nozzle, bent, without vacuum			1	T005 87 687 45N
TNRB 60	Round nozzle, bent, without vacuum			1	T005 87 687 46N





Order No.

T0058768747N

Adapter for nozzles from WHA 900 to be used with WTHA 1



#### Flat nozzle

Model		Description	Width mm	Thickness mm	PU	Order No.
F02	<b></b>	Flat nozzle	8	1.5	1	T005 87 277 74N
F04	$\oplus$	Flat nozzle	10.5	1.5	1	T005 87 277 73N
F06	$\oplus$	Flat nozzle	12.0	1.5	1	T005 87 277 72N

Model		Description	Diameter	Distance mm	Length mm	PU	Order no.
R02  → ●	R02	Round nozzle	0,8 mm		17	1	T005 87 278 23
R04 <b>⊕</b>	R04	Round nozzle	1,2 mm		17	1	T005 87 278 21
R06	R06	Round nozzle	3,0 mm		17	1	T005 87 278 22
R10	R10	Round Nozzle Long	2,0 mm		50	1	T005 87 277 87N
R08	l ROB	Round nozzle long bent	2,0 mm		50	1	T005 87 277 86N
FD2	$\oplus$	Dual nozzle	1,5 mm	8 mm		1	T005 87 277 76
FD4	$\Leftrightarrow$	Dual nozzle	1,5 mm	10 mm		1	T005 87 277 75

### 2 sides heated (Type D, Length X =heated side)

Model	Description	Length mm	Width mm	PU	Order No.
<b>D04</b>	Hot Air Nozzle, Two Sides Heated, with pre-heating plate	10.5	10.5	1	T005 87 277 79N
D06	Hot Air Nozzle, Two Sides Heated, with pre-heating plate	13.0	10.0	1	T005 87 277 82N
D08	Hot Air Nozzle, Two Sides Heated, with pre-heating plate	15	10.0	1	T005 87 277 81N
<b>D10</b>	Hot Air Nozzle, Two Sides Heated, with pre-heating plate	18	10.0	1	T005 87 277 84N

### 4 sides heated (Type Q)

Model	Description	Length mm	Width mm	PU	Order No.
Q02	Hot air nozzle, 4 sides heated	6.0	6.5	1	T005 87 277 77N
Q04	Hot air nozzle, 4 sides heated	6.0	9.0	1	T005 87 277 78N
Q06	Hot air nozzle, 4 sides heated, with pre-heating plate	15	10.0	1	T005 87 277 80N
Q08	Hot air nozzle, 4 sides heated, with pre-heating plate	12.5	15	1	T005 87 277 83N
Q10	Hot air nozzle, 4 sides heated, with pre-heating plate	18	18.0	1	T005 87 277 85N
R01	Measuring nozzle			1	T005 87 278 08N





# Hot air nozzles for HAP 3000 (WHA 3000P / V), HAP 2 (WHA 2000) and HAP 3 (WHA 700, WHA 300)

#### Round nozzle

Model	Description	Diameter	PU	Order No.
NR04	Round nozzle, without vaccum	2,5 mm	1	T005 87 368 81N
NR05	Round nozzle, without vacuum	4,0 mm	1	T005 87 368 67N
NR10	Round nozzle, without vacuum	7,0 mm	1	T005 87 368 70N
NRV07	Hot air nozzle with vacuum for small components	7,0 mm	1	T005 87 507 70N
NRV10	Hot air nozzle with vaccum for small components	10,0 mm	1	T005 87 507 72N
NRV12	Hot air nozzle with vacuum for small components	12,0 mm	1	T005 87 507 74N
NR02	Round nozzle, without vacuum	1,7 mm x 45°	1	T005 87 368 82N
NR06	Round nozzle, without vacuum	6,0 mm x 45°	1	T005 87 507 65N
DR05	Dual nozzle round, without vacuum	2 x 2,5	1	T005 87 368 83N

### 2 sides heated (type ND, Width X = heated side)

Model	Description	Length mm	Width mm	PU	Order No.
ND05	Hot air nozzle, 2 sides heated	10.7	10.7	1	T005 87 368 43N
ND10	Hot air nozzle, 2 sides heated	14	10.0	1	T005 87 368 42N
ND15	Hot air nozzle, 2 sides heated	19	12.0	1	T005 87 368 41N
ND20	Hot air nozzle, 2 sides heated	21.5	14.8	1	T005 87 368 40N



### Four sides heated (Type NQ)

Model	Description	Length mm	Width mm	PU	Order No.
NQ05	Hot air nozzle, four sides heated	10.7	10.7	1	T005 87 368 39N
NQ15	Hot air nozzle, four sides heated	14.5	10.0	1	T005 87 368 38N
NQ10	Hot air nozzle, four sides heated	14.8	14.8	1	T005 87 368 18N
NQ20	Hot air nozzle, four sides heated	15.5	13.0	1	T005 87 368 37N
NQ25	Hot air nozzle, four sides heated	18	18.0	1	T005 87 368 14N
NQ30	Hot air nozzle, four sides heated	17.5	23.5	1	T005 87 507 21N
NQ35	Hot air nozzle, four sides heated	20.5	20.5	1	T005 87 368 07N
NQ	Hot air nozzle, four sides heated	24	12.0	1	T005 87 368 80N
NQ40	Hot air nozzle, four sides heated	26	26.0	1	T005 87 368 04N
NQ45	Hot air nozzle, four sides heated	31.3	31.3	1	T005 87 368 33N
NQ50	Hot air nozzle, four sides heated	36	36.0	1	T005 87 368 91N
NQ55	Hot air nozzle, four sides heated	43.0	43.0	1	T005 87 368 90N
NQT10 NOT10	Hot air nozzle, 4 sides heated, without protruding edge	14.8	14.8	1	T005 87 507 41N
NQT25	Hot air nozzle, 4 sides heated, without protruding edge	18	18.0	1	T005 87 507 42N
NQT NOT	Hot air nozzle, 4 sides heated, without protruding edge	22	22.0	1	T005 87 507 39N
NA 20	Measuring nozzle			1	T005 87 368 75N

## Pre heating nozzle for HAP 3



Order No.

Description

T005 87 578 92

Pre heating nozzle for HAP 3

### Multi rest



Order No.

Description

T005 15 048 99N

Depositing rack for NR, ND, NQ Hot Air Nozzles for WHA 3000V and WHA 3000P (max. 6 nozzles)

# Vacuum insert for CSF heads (spare)



Order No.

Description

T005 87 137 99

Vacuum insert Ø 4,5 mm

T005 87 137 98

Vacuum insert Ø 10 mm

# Hot air nozzles for WQB

Model	inside	outside	PU	Order No.
Hot air nozzle 6,5 x 6,5 mm	6,5 x 6,5 mm	7,5 x 7,5 mm	1	T005 87 479 43
Hot air nozzle 7,6 x 7,99 mm	7,6 x 7,99 mm	8,6 x 8,9 mm	1	T005 87 479 47
Hot air nozzle 8,5 x 8,5 mm	8,5 x 8,5 mm	9,5 x 9,5 mm	1	T005 87 479 45
Hot air nozzle 8,5 x 10,6 mm	8,5 x 10,6 mm	9,5 x 11,6 mm	1	T005 87 479 61
Hot air nozzle 8,5 x 22 mm	8,5 x 22 mm	9,5 x 23 mm	1	T005 87 558 64N
Hot air nozzle 9,0 x 8,0 mm	9,0 x 8,0 mm	10,0 x 9,0	1	T005 87 667 04
Hot air nozzle 10,0 x 10,0 mm	10,0 x 10,0 mm	11,0 x 11,0 mm	1	T005 87 549 67
Hot air nozzle 10,5 x 12,0 mm	10.5 x 12,0 mm	11,5 x 13,0	1	T005 87 667 37
Hot air nozzle 11,0 x 8,0 mm	11,0 x 8,0 mm	12,0 x 9,0	1	T005 87 667 10
Hot air nozzle 11,5 x 9,5 mm	11,5 x 9,5 mm	12,5 x 10,5	1	T005 87 667 16
Hot air nozzle 12,0 x 12,0 mm	12,0 x 12,0 mm	13,0 x 13,0 mm	1	T005 87 478 48
Hot air nozzle 12,5 x 12,5 mm	12,5 x 12,5 mm	13,5 x 13,5	1	T005 87 547 87
Hot air nozzle 13,5 x 11,5 mm	13,5 x 11,5 mm	14,5 x 12,5	1	T005 87 667 18
Hot air nozzle 13,5 x 13,5 mm	13,5 x 13,5 mm	14,3 x 14,3 mm	1	T005 87 479 04
Hot air nozzle 14,0 x 6,0 mm	14,0 x 6,0 mm	15,0 x 7,0	1	T005 87 667 14
Hot air nozzle 15,0 x 11,0 mm	15,0 x 11,0 mm	16,0 x 12,0 mm	1	T005 87 478 93
Hot air nozzle 15,5 x 15,5 mm	15,5 x 15,5 mm	16,5 x 16,5 mm	1	T005 87 479 35
Hot air nozzle 15,5 x 23,5 mm	15,5 x 23,5 mm	16,5 x 24,5 mm	1	T005 87 479 77
Hot air nozzle 17,0 x 17,0 mm	17,0 x 17,0 mm	18,0 x 18,0	1	T005 87 558 62
Hot air nozzle 17,0 x 25,0 mm	17,0 x 25,0 mm	18,0 x 26,0	1	T005 87 557 54
Hot air nozzle 18,0 x 13,0 mm	18,0 x 13,0 mm	19,0 x 14,0	1	T005 87 557 94
Hot air nozzle 18,0 x 18,0 mm	18,0 x 18,0 mm	20,0 x 20,0 mm	1	T005 87 478 33
Hot air nozzle 18,5 x 10,0 mm	18,5 x 10,0 mm	19,5 x 11,0 mm	1	T005 87 548 36
Hot air nozzle 19 x 19 mm	19,0 x 19,0	21,0 x 21,0	1	T005 87 559 95
Hot air nozzle 21,0 x 21,0 mm	21,0 x 21,0 mm	23,0 x 23,0 mm	1	T005 87 547 70

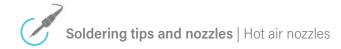




Soldering tips and nozzles | Hot air nozzles

Model	inside	outside	PU	Order No.
Hot air nozzle 22,0 x 22,0 mm	22,0 x 22,0 mm	24,0 x 24,0 mm	1	T005 87 548 20
Hot air nozzle 22,5 x 17,0 mm	22,5 x 17,0 mm	23,5 x 18,0 mm	1	T005 87 667 06
Hot air nozzle 23,0 x 23,0 mm	23,0 x 23,0 mm	24,0 x 24,0 mm	1	T005 87 667 08
Hot air nozzle 25,0 x 19,0 mm	25,0 x 19,0 mm	26,0 x 20,0 mm	1	T005 87 667 02
Hot air nozzle 25, 0 x 25, 0 mm	25,0 x 25,0 mm	27,0 x 27,0 mm	1	T005 87 477 64
Hot air nozzle 27,0 x 23,0 mm	27,0 x 23,0 mm	29,0 x 25,0 mm	1	T005 87 479 93
Hot air nozzle 27,0 x 27,0 mm	27,0 x 27,0 mm	29,0 x 29,0 mm	1	T005 87 478 50
Hot air nozzle 28, 0 x 32, 0 mm	28,0 x 32,0 mm	30,0 x 34,0 mm	1	T005 87 479 99
Hot air nozzle 29,0 x 21,0 mm	29,0 x 21,0 mm	31,0 x 23,0 mm	1	T005 87 557 92
Hot air nozzle 29,0 x 29,0 mm	29,0 x 29,0 mm	31,0 x 31,0 mm	1	T005 87 479 27
Hot air nozzle 32 x 39 mm	32,0 x 39,0 mm	34,0 x 41,0 mm	1	T005 87 667 65
Hot air nozzle 33, 0 x 33, 0 mm	33,0 x 33,0 mm	35,0 x 35,0 mm	1	T005 87 479 06
Hot air nozzle 35,0 x 35,0 mm	35,0 x 35,0 mm	37,0 x 37,0 mm	1	T005 87 548 87
Hot air nozzle 37,0 x 37,0 mm	37,0 x 37,0 mm	39,0 x 39,0 mm	1	T005 87 477 53
Hot air nozzle 45° 37,0 x 37,0 mm	37,0 x 37,0 mm	39,0 x 39,0 mm	1	T005 87 549 68N
Hot air nozzle 39,5 x 39,5 mm	39,5 x 39,5 mm	41,5 x 41,5 mm	1	T005 87 478 71
Hot air nozzle 42,0 x 8,0 mm	42,0 x 8,0 mm	50,0 x 10,0 mm	1	T005 87 557 80
Hot air nozzle 42,0 x 36,0 mm	42,0 x 36,0 mm	44,0 x 38,0 mm	1	T005 87 557 90
Hot air nozzle 42,0 x 42,0 mm	42,0 x 42,0 mm	44,0 x 44,0 mm	1	T005 87 478 74
Hot air nozzle 43,5 x 33,5 mm	43,5 x 33,5 mm	45,5 x 35,5 mm	1	T005 87 557 88
Hot air nozzle 45,0 x 11,0 mm	45,0 x 11,0 mm	47,0 x 13,0 mm	1	T005 87 549 03
Hot air nozzle 45,0 x 26,0 mm	45,0 x 26,0 mm	47,0 x 28,0 mm	1	T005 87 549 05
Hot air nozzle 46,0 x 46,0 mm	46,0 x 46,0 mm	48,0 x 48,0 mm	1	T005 87 477 63
Hot air nozzle 47, 0 x 47, 0 mm	47,0 x 47,0 mm	49,0 x 49,0 mm	1	T005 87 479 16
Hot air nozzle 49,0 x 49,0 mm	49,0 x 49,0 mm	51,0 x 51,0 mm	1	T005 87 479 41
Hot air nozzle 52,0 x 8,0 mm	52,0 x 8,0 mm	60,0 x 10,0	1	T005 87 667 12





Model	inside	outside	PU	Order No.
Hot air nozzle 52,0 x 52,0 mm	52,0 x 52,0 mm	54,0 x 54,0	1	T005 87 557 79
Hot air nozzle 55, 5 x 27,0 mm	55,5 x 27 mm	57,5 x 29 mm	1	T005 87 667 62N
Hot air nozzle 57,0 x 18,5 mm	57,0 x 18,5 mm	59,0 x 20,0 mm	1	T005 87 479 85
Hot air nozzle 60 x 60 mm	60,0 x 60,0 mm	62,0 x 62,0	1	T005 87 557 84N
Hot air nozzle 70,0 x 40,0 mm	70,0 x 40,0 mm	72,0 x 42,0	1	T005 87 667 35N
Hot air nozzle 70 x 60 mm	70,0 x 60,0 mm	72,0 x 62,0	1	T005 87 557 50N
Hot air nozzle 80,0 x 18,5 mm	80,0 x 18,5 mm	82,0 x 20,5	1	T005 87 667 20
Hot air nozzle 80,0 x 20,0 mm	80,0 x 20,0 mm	82,0 x 22,0	1	T005 87 557 61N
Reflow hot air nozzle 90,0 x 90,0 mm	90,0 x 90,0 mm	92,0 x 92,0	1	T005 87 558 96
Adapter for NQ nozzles WQB			1	T005 87 477 70



# **WRK Reflowset**

### **WRK Reflowset**

Reflow system for SMD components with external hot air - works with desoldering station WR 3M.

Order No. T005 15 155 99N

- Accessory for 200 W Hot air station
- · Reflow system with vacuum pick-up
- For desoldering of SMD components 30 x 30 mm



#### Scope of supply

Order No.	Model	Description
T005 87 617 03	Tripod Pick-up	Tripod Pick-up
T005 87 617 08	Pick-up 4,5 mm	Vacuum Pick-up 4,5 mm
T005 87 617 09	Pick-up 10 mm	Vacuum Pick-up 10 mm
T005 87 617 10	Reflow housing	Reflow housing 33 x 33 mm
T005 87 617 11	Reflow housing	Reflow housing 27 x 27 mm
T005 87 617 12	Reflow housing	Reflow housing 24 x 24 mm
T005 87 617 13	Reflow housing	Reflow housing 20 x 20 mm
T005 87 617 14	Reflow housing	Reflow housing 18 x 18 mm
T005 87 617 15	Reflow housing	Reflow housing 15,5 x 15,5 mm
T005 87 617 16	Reflow housing	Reflow housing 12,5 x 12,5 mm
T005 87 617 17	Reflow housing	Reflow housing 10 x 10 mm
T005 87 617 25	Rack for nozzles	Depositing rack for nozzles

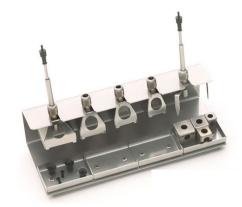
#### Accessories

Order No.	Model	Description
T005 15 154 99N	Rack for Nozzles	WRK Depositing rack for Nozzles
T005 87 137 98	Vacuum insert Ø 10 mm	Vacuum insert Ø 10 mm
T005 87 137 99	Vacuum insert Ø 4, 5 mm	Vacuum insert Ø 4,5 mm
T005 87 617 30N	WRK Set	Reflow housing set 24 x 24 mm, 27 x 27 mm
T005 87 617 31N	WRK Set	Reflow housing set 20 x 20 mm, 27 x 27 mm
T005 87 617 32N	WRK Set	Reflow housing set 10 x 10 mm, 12,5 x 12,5 mm, 15,5 x 15,5 mm, 18 x 18 mm

### **WRK Set**

### Reflow housing set 24 x 24 mm, 27 x 27 mm

Order No. T005 87 617 30N



#### Scope of supply

Order No.	Model	Description
508826	Compression spring	Compression spring
T005 87 137 98	Vacuum insert Ø 10 mm	Vacuum insert Ø 10 mm
T005 87 617 09	Pick-up 10 mm	Vacuum Pick-up 10 mm
T005 87 617 11	Reflow housing	Reflow housing 27 x 27 mm
T005 87 617 12	Reflow housing	Reflow housing 24 x 24 mm
T005 87 617 24	VAC-hose	VAC-hose, WVP-WRK

## **WRK Set**

### Reflow housing set 20 x 20 mm, 27 x 27 mm

Order No. T005 87 617 31N



### Scope of supply

Order No.	Model	Description
508826	Compression spring	Compression spring
T005 87 137 98	Vacuum insert Ø 10 mm	Vacuum insert Ø 10 mm
T005 87 617 09	Pick-up 10 mm	Vacuum Pick-up 10 mm
T005 87 617 11	Reflow housing	Reflow housing 27 x 27 mm
T005 87 617 13	Reflow housing	Reflow housing 20 x 20 mm
T005 87 617 24	VAC-hose	VAC-hose, WVP-WRK



### **WRK Set**

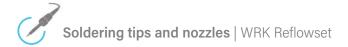
### Reflow housing set 10 x 10 mm, 12,5 x 12,5 mm, 15,5 x 15,5 mm, 18 x 18 mm

Order No. T005 87 617 32N

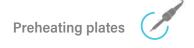


#### Scope of supply

Order No.	Model	Description	
T005 87 137 99	Vacuum insert Ø 4, 5 mm	Vacuum insert Ø 4,5 mm	
T005 87 617 03	Tripod Pick-up	Tripod Pick-up	
T005 87 617 08	Pick-up 4,5 mm	Vacuum Pick-up 4,5 mm	
T005 87 617 14	Reflow housing	Reflow housing 18 x 18 mm	
T005 87 617 15	Reflow housing	Reflow housing 15,5 x 15,5 mm	
T005 87 617 16	Reflow housing	Reflow housing 12,5 x 12,5 mm	
T005 87 617 17	Reflow housing	Reflow housing 10 x 10 mm	







# **Preheating plates**

Preheating plates are used to preheat circuit boards under repair to reduce the possibility of thermal damage and to reduce the heat requirement of the soldering tool for speeding up the repair process.



### WHP 80 Preheating plate

Preheating plate 80 W, 24 V, 80 x 50 mm







Order No. T005 27 028 99N

- 80 W, 24 V
- Heating surface 80 x 50 mm
- Temperature range 50 °C 200 °C
- For all Weller stations with min. 80 W
- Size housing 150 x 120 x 65 mm



Accessories	Order No.	Model	Description	
	T005 32 786 99N	PUD 151	Power Unit 150 W	
	T005 34 156 99N	WD 1M	Power Unit 150 W (160 W)	
	T005 34 346 99N	WT 1	1-Channel Power Unit, 95 W	
	T005 34 356 99N	WT 1H	1-Channel Power Unit, 150 W	



### WXHP 120 Preheating plate

#### Preheating plate 120 W









Order No. T005 27 029 99N

- 120 W, 24 V
- Preheating Size 80 x 50 mm
- Temperature range 50 °C 200 °C
- · Platinum sensor
- Internal parameter storage (Zero Tolerance)
- Connectable to: WX 1, WX 2, WXD 2, WXA 2, WXR 3
- Size housing 150 x 120 x 65 mm (L x B x H)



### WHP 200 Infrared preheating plate

Preheating plate 200 W, 230 V, 120 x 60 mm with easy fix board holder





Order No. T005 33 716 99N

- 200 W, 230 V
- Heating surface 120 x 60 mm
- Temperature range 50 °C 400 °C
- Digital display for set and read temperature
- Electronic temperature control
- Infrared high temperautre ceramic elements for fast and efficient heat up
- 2 Easy Fix board holder



# **Preheating plates**

### WHP 1000 Preheating plate

#### Preheating plate 1000 W









Order No. T005 33 648 99N

- 1000 W, 230 V
- Heating surface 220 x 150 mm
- Temperature range 50°C 300°C
- RS 232 Interface e.g. for connection to Weller hot air stations WHA 3000
- Digital display for set and read temperature
- Element Type K (accessory) connectable



### WHP 3000 Infrared preheating plate

#### Infrared preheating plate 600 W with Easy Fix board holder













Order No. T005 33 386 99N

- 600 W, 230 V
- Board size upto 120 x 190 mm
- Temperature range 50 °C 400 °C
- Digital display for set and actual temperature
- · Digitally controlled
- · 2 heated zones can be selected
- External sensor (accessory) connectable
- RS 232-Interface cable e.g. for connection to WHA 3000 hot air station
- Easy Fix board holder
- K-type thermo couple socket for monitoring



Accessories	Order No.	Model	Description
T005 31 190 99	T005 31 190 99	Thermoelement type K, Ø 0, 5 mm	Thermoelement type K, Ø 0,5 mm
	T005 31 191 99	RS 232 Interface cable	Interface cable RS 232, 2 m (78.74 in) for remote control or monitoring by PC (type 1:1) T005 87 359 09
	T005 33 164 99N	WBH PCB board holder without stand	PCB board holder without stand
	T005 33 165 99N	WBHS PCB board holder with stand	PCB board holder with stand for WHA 3000P, WHA 3000V and WTHA 1
	T005 87 578 75N	Board holder	Easy fix board holder



## WHP 3000 Infrared preheating plate

Infrared preheating plate 1200 W, 230 V with Easy Fix board holder









Order No. T005 33 646 99N

- 1200 W, 230 V
- Board size upto 190 x 245 mm
- Temperature range 50 °C 400 °C
- Digital display for set and actual temperature
- Digitally controlled
- 6 Infrared high temperature ceramic elements for fast and efficient heat up
- 2 Easy Fix board holder



Accessories	Order No.	Model	Description
ТО	T005 31 190 99	Thermoelement type K, Ø 0, 5 mm	Thermoelement type K, Ø 0,5 mm
		RS 232 Interface cable	Interface cable RS 232, 2 m (78.74 in) for remote control or monitoring by PC (type 1:1) T005 87 359 09
	T005 33 164 99N	WBH PCB board holder without stand	PCB board holder without stand
	T005 33 165 99N	WBHS PCB board holder with stand	PCB board holder with stand for WHA 3000P, WHA 3000V and WTHA 1 $$
	T005 87 578 75N	Board holder	Easy fix board holder

# Pre heating nozzle for HAP 3

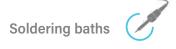
Pre heating nozzle for HAP 3

Order No. T005 87 578 92



Accessories	Order No.	Model	Description
	T005 33 346 99N W	WHA 3000P Set	Hot air station 700 W / 230 V
	T005 33 366 99N	WHA 3000V	Hot-air station 700 W





# Soldering baths

Rework preparation tool e.g. for tin coating of wire ends and cleaning of leads and wires from excess and dirt. All soldering baths are suitable for lead free solder.



## W101 H Soldering bath

#### Miniature soldering bath 100 W, 230 V





Order No. T005 61 093 99N

- 100 W, 230 V
- Inside Ø 17,4 mm, depth 22 mm
- Different temperatures available
- Magnastat temperature control
- Horizontal stand
- For lead free solder



Scope of supply	Order No.	Model	Description
	T005 61 093 99N	W101 H Soldering bath	Miniature soldering bath 100 W, 230 V
Accessories	Order No.	Model	Description
	T005 11 706 99N	Insert 285 °C	Insert for temperature 285 °C for W 101H
	T005 11 707 99N	Insert 330 °C	Insert for temperature 330 °C for W 101H
	T005 11 708 99N	Insert 380 °C	Insert for temperature 380 °C for W 101H
	T005 11 709 99N	Insert 450 °C	Insert for temperature 450°C for W 101H



### WSB 80 Soldering bath

#### Soldering bath 80 W, 24 V

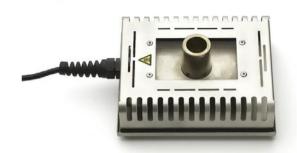






Order No. T005 27 040 99N

- WSB 80 Solder Bath 80 W 24 V
- Accessory for WT series soldering stations and WR series rework stations
- For tin coating and preparation of small electronics components and leads
- Precision temperature control / 150° F 850° F / 50° C 450° C
- Heated surface 80 W: Soldering bath Ø 0.8" x 0.98" D / Ø 20.3 mm x 24.9 mm D
- For lead free solder
- Heat-up time ~ 7 min (50 °C 350 °C)
- For lead free solder



### WSB 150 Soldering bath

#### Soldering bath 150 W, 24 V







Order No. T005 27 042 99N

- WSB 150 Soldering Bath 150 W, 24 V
- · Connectable to all Weller 150 W digital stations and WR3M
- · For tin coating and preparation of electronics components and leads
- Precision temperature control / 150° F 850° F / 50° C 454° C
- Heated surface 150 W: Soldering bath 2.3" x 1.2" x 0.75" / 58 mm x 30 mm x 19 mm
- · For lead free solder
- Heat-up time ~ 10 min ( 50°C 350°C)
- · For lead free solder





Soldering baths

# WXSB 200 Soldering bath

### Soldering bath 200 W, 24 V









Order No. T005 27 043 99N

- WXSB200 Soldering bath 200 W 24 V
- Accessory for WX / WXD and WXA series soldering, desoldering and hot air stations
- For tin coating and preparation of electronics components and leads
- Precision temperature control / 200° F 930° F / 100° C 500° C
- Heated surface 200 W: Soldering bath 2.3" x 1.2" x 0.75" / 58 mm x 30 mm x 19 mm
- Heat-up time ~ 10 min (50°C 350°C)
- For lead free solder





Circuit board holder

WBHS circuit board holder with a pivoting stand for the hot air pencil. Circuit boards up to 310 x 320 mm can be accommodated. The circuit board holder ensures that the hotair pencil is vertical to the printed circuit board under repair and the pivoting stand allows the hot-air pencil to be raised and lowered precisely onto the component being reworked.



### WBHS PCB board holder with stand

PCB board holder with stand for WHA 3000P, WHA 3000V and WTHA 1



Order No. T005 33 165 99N

- Max. size 310 x 320 mm
- Board positioning in X and Y directions
- For single and double-sided boards
- Stand to mount HAP 3000 or WTHA 1 hot-air pencil
- WHP 3000 preheating plate could be fitted under the board holder



### WBH PCB board holder without stand

#### PCB board holder without stand



Order No. T005 33 164 99N

- For retaining and securing the circuit boards under repair.
- · Same as WBHS but without stand



Accessories



Circuit board holder

### **ESF120**

#### **Antistatic PCB board holder**



Order No. T005 15 026 99N

- Max. size 160 x 235 mm
- Rotates through 360° in increments of 15°
- Spring clamp
- · Cushioned arm for component fixing



### WBH 2 PCB board holder

#### **Board holder without stand**

Order No. T005 33 167 99

• Max. size 310 x 320 mm



## Accessories for Board Holder WBHS, WBH

Order No.	Description
T005 87 548 73	Adjustable circuit board stop for WQB 3000 and WQB 4000
T005 87 557 45	Support for large circuit boards for WQB 4000SOPS with iron angle
T005 87 557 41	Spring-loaded downholder with magnet stand for WQB 3000, WQB 3000SOPS, WBH, WBHS
T005 87 549 24	Clamping Set for Irregular Shaped Circuit Boards (e.g. Mobilephones, Video/Digital Camera Boards, etc.)





WTSF FlowinSmart

### SINGLE-HANDED SOLDERING

Precise solder-feeding system for highest productivity.



### **WTSF 80**

#### Solder Feeder System 80 W













Order No. T005 13 906 99

- For solder wire from Ø 0, 5 mm bis 1, 0 mm
- Feed motion, adjustable from 1 27.5 mm/s
- Max. solder wire weight 1 kg
- Compatible with WT 1
- · Pulse-Mode provides exact application of solder
- Conservation of energy through Standby function



Scope of supply	Order No.	Model	Description
	T005 13 906 99	WTSF 80	Solder Feeder System 80 W
	T005 13 914 99	WTSF 80, WTSF 120, WXSF 120 Network adapter	Power supply for WTSF 80, WTSF 120, WXSF 120
	T005 15 027 99N	KH 27	Safety rest with cleaning sponge for HAP 1, WSP 150

Accessories	Order No.	Model	Description
	T005 13 949 99	Replacement pipe 1 WTSF	for WTSF FlowinSmart, 0.5mm
	T005 13 950 99	Replacement pipe 2 WTSF	for WTSF FlowinSmart, 0.8mm
	T005 15 027 99N	KH 27	Safety rest with cleaning sponge for HAP 1, WSP 150

FlowinSmart

Circuit board holder

## **WTSF 120**

#### Solder Feeder System 120 W











Order No. T005 13 907 99

- For solder wire from Ø 0.5 mm 1.0 mm
- Feed motion, adjustable from 1 27.5 mm/s
- Max. solder wire weight 1 kg
- Compatible with Weller WT stations, WD 1M, WR 2 and WR 3M rework station (sold separately)
- Pulse mode: the solder wire is continuously delivered as long as the switch is pressed (LED off)
- Integrated start / stop / standby functions conserves energy and extends the service life of the unit



Scope of supply	Order No.	Model	Description
	T005 13 907 99	WTSF 120	Solder Feeder System 120 W
	T005 13 914 99	WTSF 80, WTSF 120, WXSF 120 Network adapter	Power supply for WTSF 80, WTSF 120, WXSF 120
	T005 15 027 99N	KH 27	Safety rest with cleaning sponge for HAP 1, WSP 150
Accessories	Order No.	Model	Description
Accessories			-
	T005 13 913 99	WTSF 80/WTSF	Foot Switch for WTSF 80, WTSF 120 and WXSF 120

Accessories	Order No.	Model	Description
	T005 13 913 99	WTSF 80/WTSF 120, WXSF 120 Foot Switch	Foot Switch for WTSF 80, WTSF 120 and WXSF 120
	T005 13 949 99	Replacement pipe 1 WTSF	for WTSF FlowinSmart, 0.5mm
	T005 13 950 99	Replacement pipe 2 WTSF	for WTSF FlowinSmart, 0.8mm
	T005 13 951 99	Replacement pipe 3 WTSF	for WTSF FlowinSmart, 1mm
	T005 15 027 99N	KH 27	Safety rest with cleaning sponge for HAP 1, WSP 150



### **WXSF 120**

#### Solder Feeder System 120 W















- For solder wire from Ø 0.5 mm 1.0 mm
- Feed motion, adjustable from 1 27.5 mm/s
- Max. solder wire weight 1 kg
- Compatible with Weller WX series and rework base stations (sold seperately)
- Pulse mode: the solder wire is continuously delivered as long as the switch is pressed (LED off)
- Integrated start / stop / standby functions conserves energy and extends the service life of the unit



Scope of supply	Order No.	Model	Description
	T005 13 911 99	WXSF 120	Solder Feeder System 120 W
	T005 13 914 99	WTSF 80, WTSF 120, WXSF 120 Network adapter	Power supply for WTSF 80, WTSF 120, WXSF 120
	T005 15 027 99N	KH 27	Safety rest with cleaning sponge for HAP 1, WSP 150

Accessories	Order No.	Model	Description
	T005 13 913 99	WTSF 80/WTSF 120, WXSF 120 Foot Switch	Foot Switch for WTSF 80, WTSF 120 and WXSF 120
	T005 13 949 99	Replacement pipe 1 WTSF	for WTSF FlowinSmart, 0.5mm
	T005 13 950 99	Replacement pipe 2 WTSF	for WTSF FlowinSmart, 0.8mm
	T005 15 027 99N	KH 27	Safety rest with cleaning sponge for HAP 1, WSP 150



# Hot air heating gun

### 6966EK Hot air heat gun



Hot air heating gun

Hot air heat gun 250 W / 230 V



Order No. 6966 EK

- For heat shrinking, drying or to detect faulty components on circuit boards
- Cooling is possible because the air flow is independent of the heater



Scope of supply	Order No.	Model	Description
		Hot air heat gun unit	Hot air heat gun
	6958	Shrinking nozzle	Shrinking nozzle
	T695 7	Reflector	Reflector 1,5"
	T696 4	Reflector	Precision Reflector For 6966C Industrial Heat Gun
Accessories	Order No.	Model	Description
	6965A	Rest for gun	Rest for hot air gun



# **Temperature Measuring**

Temperature measuring systems are used for independent and regular control, testing and monitoring of the soldering tip temperatures.

A constant check of the soldering tip temperature guarantees a constant quality of the soldering work and prevents faulty batches.

This is recommended especially for soldering systems without internal, automatic parameter controlling.

### WCB 2

#### Measuring and Calibration Box for WSD series

Order No. T005 31180 99N

- OFFSET: Correction value for soldering tip temperature
- SETBACK: Reduction in set temperature after a specified period of time
- LOCK: Locking the set temperature
- °C/°F: Switching temperature display between °C/°F
- WINDOW: Setting a set value window. If the actual temperature is within the set value window a floating contact is activated
- Temperature measuring tips are available for each soldering iron



Accessories	Order No.	Model	Description
	T005 13 832 99	Temperature Measuring System	For connection to unit WCB 2 or all other temperature measure instruments with a type K sensor port.
	T005 31 184 99	WCB 2 Network adapter	Power supply for WCB 2
	T005 31 190 99	Thermoelement type K, Ø 0, 5 mm	Thermoelement type K, Ø 0,5 mm
	T005 31 191 99	RS 232 Interface cable	Interface cable RS 232, 2 m (78.74 in) for remote control or monitoring by PC (type 1:1) T005 87 359 09



## WTT 1 Temperature measuring system

#### Temperature measuring system

Order No. T005 31 246 99N

- Temperature range 50 °C 500 °C
- Tolerance ± 5 °C
- Dimensions 166 x 115 x 101 mm (L x W x H)



Scope of supply	Order No.	Model	Description
		Power Unit	WTT 1 station, 35 W
		Base plate	Base plate for WTT 1P
	T005 29 109 99N	Probe for WTT 1	Probe for WTT 1

### **Temperature Measuring System**

For connection to unit WCB 2 or all other temperature measure instruments with a type K sensor port.

Order No. T005 13 832 99

- · Connection to WCB 2 calibration unit
- For measuring soldering tip temperature





# WST Wire Stripper

### THERMAL STRIPPING TOOL

Temperature controlled thermal stripping tool is suitable for all 80 W Weller stations.



## Thermal stripping tool WST 82 KIT1

#### Thermal stripping tool 80 W, 24 V





Order No. T005 25 032 99N



- · For ribbon cable and round wire
- Electronically temperature controlled
- For all well-known thermoplastic synthetic isolations



Order No.	Model	Description
	WST 82 handle	Thermal stripping tool
T005 15 032 98	Safety rest for WST 82	Safety Rest for WST 82
T005 87 250 34	Brush	Brush, copper
T005 87 257 22	Universal knife set	Universal knife set 9 mm x 2 mm
T005 87 257 42	Cutting knife set	Cutting knife set, width 23 mm
	T005 15 032 98 T005 87 250 34 T005 87 257 22	WST 82 handle T005 15 032 98 Safety rest for WST 82 T005 87 250 34 Brush T005 87 257 22 Universal knife set

## Thermal stripping tool WST 82 KIT2

# Thermal stripping tool 80 W, 24 V with flexcord for wider operation range



Order No. T005 25 031 99N

- Suitable for all 80 W Weller stations
- Flex cord for 1,5 3,5 m working distance
- · For ribbon cable and round wire
- Electronically temperature controlled
- For all well-known thermoplastic synthetic isolations



Scope of supply	Order No.	Model	Description
		WST 82 handle	Thermal stripping tool
	T005 15 032 98	Safety rest for WST 82	Safety Rest for WST 82
	T005 87 250 34	Brush	Brush, copper

### **Accessories WST 82**

	Order No.	Description		Order No.	Description
	T005 87 257 22	Universal knife set 9 mm x 2 mm	14 18 22 26 71 81 ZZ 9Z	T005 87 257 32	Knife set AWG 14, 18, 22, 26 (1,6, 1,02, 0,64, 0,4 mm)
16 12 24 91 ZI 7Z	T005 87 257 26	Knife set AWG AWG 12, 16, 24 (2,0, 1,3, 0,51 mm)		T005 87 257 36	V Knife set 4,25 mm x 2 mm
26 24 14 12 9Z 7Z 71 Z1	T005 87 257 29	Knife set AWG 12, 14, 24, 26 (2,0, 1,6, 0,51, 0,4 mm) for WST 82		T005 87 257 42	Cutting knife set, width 23 mm

# **USB Microscope**



- Microscope with digital camera and USB interface
- Adjustable work stand
- Application software
- Magnification: 20X 90X
- Sensor 1/3" Color CMOS
- Video frame rate: up to 30 Fps
- Illumination: 8 build-in Hightech LEDs
- LED on/off controlled by software
- Save file format: BMP, JPG, AVI
- Cable length: approx. 1,8 m

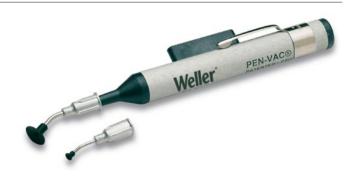


Order No.	Description
T005 13 835 99N	USB Microscope with digital camera and adjustable work stand
T005 13 839 99N	USB Microscope with digital camera and adjustable work stand, with polarisation filter
T005 13 834 99	USB Microscope, stand without arm

### WLSK 200 Vakuum-Pen

#### Vacuum-Pen including Tip 3,2 mm x 9,5 mm

Order No. WLSK 200



Scope of supply	Order No.	Model	Description
	TWLSK200 T18	WLSKT 18	Replacement with tip, rubber 3,2 mm
	TWLSK200 T38	WLSKT 38	Replacement with tip, rubber 9,5 mm

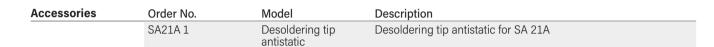
Accessories	Order No.	Model	Description
	KDS260 L	KDS260L	Suction Cup Large Ø 9,5 mm for KDS301
	KDS260 M	KDS260M	Suction Cup Medium Ø 6,3 mm for KDS301
	KDS260 S	KDS260S	Suction Cup Small Ø 3,2 mm for KDS301

### SA21A

#### Manual desoldering pump

Order No. SA21A

- · Length 200 mm
- Metal housing
- Antistatic

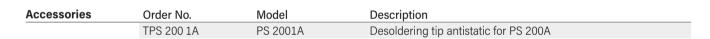


### **PS 200A**

### Manual desoldering pump

Order No. PS 200A

- · Length 200 mm
- · Strong vacuum, minimal rebound
- Metal housing
- Antistatic (with tip PS 2001A)





Weller



# Solder wire

### **WSW Solder Wire**

- Soldering wire with integrated flux core
- Superior wetting properties
- Cost reduction due to reduction in tip change frequency
- Not flux soaked no process pollution
- Reduction of service costs for removing of oxidised layers
- No-clean flux
- Flux content 3,5 %



#### WSW SAC M1

Alloy: Sn3.0Ag0.5Cu

Temperature range: 217-221 °C

J-STD 004 - M1 flux

Flux: 3.5 %

Order no.	Weight			Order no.	Weight			
	oz g	Inch	mm		oz	g	Inch	mm
T005 13 865 99	17.637 500	0.012	0.3	T005 13 860 99	17.637	500	0.062	1.6
T005 13 864 99	17.637 500	0.019	0.5	T005 13 885 99	8.818	250	0.031	0.8
T005 13 863 99	17.637 500	0.031	0.8	T005 13 886 99	8.818	250	0.039	1.0
T005 13 862 99	17.637 500	0.039	1.0	T005 13 881 99	3.527	100	0.012	0.3
T005 13 861 99	17.637 500	0.047	1.2	T005 13 882 99	3.527	100	0.019	0.5

#### **WSW SAC LO**

Alloy: Sn3.0Ag0.5Cu

Temperature range: 217-221 °C

J-STD 004 - L0 flux

Flux: 3.5 %

Order no.	Weight		Order no.	Weight	
	oz g	Inch mm		oz g	Inch mm
T005 13 872 99	17.637 500	0.012 0.3	T005 13 866 99	17.637 500	0.063 1.6
T005 13 870 99	17.637 500	0.019 0.5	T005 13 887 99	8.818 250	0.031 0.8
T005 13 869 99	17.637 500	0.031 0.8	T005 13 888 99	8.818 250	0.039 1.0
T005 13 868 99	17.637 500	0.039 1.0	T005 13 883 99	3.527 100	0.012 0.3
T005 13 867 99	17.637 500	0.047 1.2	T005 13 884 99	3.527 100	0.019 0.5



#### WSW SC LO

Alloy: Sn0.7Cu

Temperature range: 227 °C J-STD 004 – L0 flux

Flux: 3.5 %

Order no.	Weight				Order no.	Weight			
	oz	g	Inch	mm		OZ	g	Inch	mm
T005 13 880 99	17.637	500	0.019	0.5	T005 13 878 99	17.637	500	0.039	1.0
T005 13 879 99	17.637	500	0.031	0.8	T005 13 877 99	17.637	500	0.047	1.2

#### WSW SC M1

Alloy: Sn0.7Cu

Temperature range: 227 °C

J-STD 004 - M1 flux

Flux: 3.5 %

Order no.	Weight				Order no.	Weight			
	OZ	g	Inch	mm		OZ	g	Inch	mm
T005 13 876 99	17.637	500	0.019	0.5	T005 13 874 99	17.637	500	0.039	1.0
T005 13 875 99	17.637	500	0.031	0.8	T005 13 873 99	17.637	500	0.047	1.2

0,8 mm

#### WSW SCN M1

Alloy: Sn-0.6Cu-0.05Ni Temperature range: 227°C J-STD 004 – M1 flux

Flux: 3.5 %

T005 14 013 99

Order no. Weight oz g Inch mm

3.527 100 g 0.031





### **SD 1000**

#### Solder dispenser

Order No. T005 13 017 99N

- For use of coils up to 1000 g
- Length 95 mm, core Ø > 15 mm
- Length 70 mm, core Ø > 12 mm
- Length 84 mm, core Ø < 12 mm



### **ABW 2 Extension for additional reel**

# ABW 2 Extension for additional reel SD 1000 Solder dispenser

Order No. T005 13 013 99

- For use of coils up to 1000 g
- Length 95 mm, core Ø > 15 mm
- Length 70 mm, core Ø > 12 mm
- Length 84 mm, core Ø < 12 mm



# **Accessories Cleaning**

## **WDC Dry Cleaner**

Dry cleaner for soldering tips with brass cleaning wool

Order No. T005 15 124 99N

- · Minimisation of the erosion
- Double soldering tip lifetime



### **WDC 2 Dry Cleaner**

**Dry Cleaner for WDH safety rests** with brass cleaning wool

Order No. T005 15 125 99



# **WDC Dry Cleaner Set**

### Dry cleaner set

Order No. T005 15 126 99N



Scope of supply	Order No.	Model	Description
	T005 13 031 99	Tip-Activator	For regeneration of oxidized tips
	T005 13 827 99	Stainless steel brush	Stainless Steel Brush (3 pieces)
T005	T005 15 124 99N	WDC Dry Cleaner	Dry cleaner for soldering tips with brass cleaning wool
	WPB1	WPB 1 Polishing Bar	Polishing Bar for removal of compacted oxidised films on soldering tips.

# WDC 2 Dry Cleaner Set

### **Dry cleaner**

Order No. T005 15 127 99



Scope of supply	Order No.	Model	Description
T005 13 031 99 T005 13 827 99		Tip-Activator	For regeneration of oxidized tips
		Stainless steel brush	Stainless Steel Brush (3 pieces)
	T005 15 124 99N	WDC Dry Cleaner	Dry cleaner for soldering tips with brass cleaning wool
	WPB1	WPB 1 Polishing Bar	Polishing Bar for removal of compacted oxidised films on soldering tips.



#### **Metal Wool**

Metal Wool for WDC Dry Cleaner (T0051512499), Replacement (2 Pieces)

Order No. T005 13 824 99



## Brass cleaning wool

Brass cleaning wool for WDC 2 Dry Cleaner for WDH safety rests Replacement (2 pcs.)



Order No. T005 13 841 99

#### Metal wool

Metal Wool for WDC 2 Dry Cleaner (T005 15 125 99), Replacement (2 Pieces)

Order No. T005 13 825 99



## Cleaning sponge

Cleaning sponge single-layer, 70 x 55 x 16 mm

Order No. T005 22 419 99





#### **TC205**

#### Cleaning sponge for WEP 70 safety rest

Order No. TC205



## Cleaning sponge

Cleaning sponges double-layer 70 x 55 x 16 mm

Order No. T005 22 420 99



#### Stainless steel brush

Stainless Steel Brush (3 pieces)

Order No. T005 13 827 99



## WPB 1 Polishing Bar

Polishing Bar for removal of compacted oxidised films on soldering tips.



Order No. WPB1

Cleaning only possible in cold state of the soldering tip

## **Tip-Activator**

#### For regeneration of oxidized tips

Order No. T005 13 031 99

• Cleaning only possible in hot state of the soldering tip



### **Desoldering** wire

 The desoldering wires consists of a copper net with flux. The special surface treatment allows efficient solder removal.



Order No.	Description
T005 13 010 99	Desoldering wire 1,6 m coil, width 1,5 mm.
T005 13 011 99	Desoldering wire 1,6 m coil, width 2 mm
T005 13 012 99	Desoldering wire 1,6 m coil, width 2,5 mm
T005 13 028 99	Desoldering wire 15 m coil, width 2,5 mm
T005 13 026 99	Desoldering wire 30 m coil, width 1,5 mm
T005 13 027 99	Desoldering wire 30 m coil, width 2 mm

### Liquid flux

Liquid flux (100 ml) for simple soldering applications with high temperature and long soldering times (for example wire and dip)

Order No. T005 13 831 99

- Without brush
- Typ 1.1.3. AF-SW32, EN29 454
- · Remaining flux is not corrosive
- DIN EN 61190 ROL0
- Flux on base of resin



## Liquid flux

Liquid flux RMA (15 ml) especially for BGA and SMT rework. Very reliable, avoids short cuts

Order No. T005 13 837 99

- With brush
- Solvent content 73 %
- Solvent content 73 %
- ROL1 related to IPC J-STD-004



## **Spot-Mask**

#### Suitable for lead free applications, 250 ml

Order No. SM15748BK

- Storable 12 months
- Suitable for lead free applications
- The Spot-Mask is a material to protect connectors of PCBs from tinning during the reflow process. For manual rework the Spot-Mask is easily applied and removed. Mechanic fixture after 6 min, hardened after 2-3 hours by 20 °C, 1 hour by 95 °C.



#### **Extension cord**



Order No.	Description
T005 32 099 99	Extension cord 2-wire, 4 m for TCPS
T005 25 098 99	Extension cord 5-wire, 4 m, up to 50 W, for soldering iron LR 21, MLR 21, WTA 50
T005 26 098 99N	Extension cord 7-wire, 3 m, up to 80 W, for WMP, WSP 80





# **Filtration**





LARGE FILTER SURFACE FOR LONGER FILTER **LIFETIME** 





#### Volume extraction

More suitable for applications involving, for example hand soldering, solder baths, hot-air soldering, microsoldering as well as gluing and cleaning work. Weller offers various mobile systems that purify the air for up to 8 workstations.

- Large areas can be covered
- Low maintenance
- For 1 to up to 8 work places
- Extraction cabinets
- Remote control



#### Tip extraction

Weller FE (fume extraction) soldering irons have a smoke tube integrated into the handle. When soldering, the tube is positioned directly above the tip and collects any fumes produced. Fume extraction attachments can be retrofitted

to non-fume extraction Weller soldering irons.

- Low investment per workstation
- Contaminats extraction right at the source
- Up to 20 soldering points with one system (max. 200 m apart)
- Ergonomic with easy access to workpiece
- Minimal air movement



#### **Filtration**

Filtration

222 - 286



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#### Laser extraction

The Weller Laser Line Series offers mobile fume extraction for all kinds of applications. All systems can be retrofitted with special filters for use in cleanrooms or inkjet printers.

- Automatic constant flow control (CFC)
- Interface via USB, RS 232 and optional relay outputs

- Low-maintenance, brushless turbines
- Acoustic and visual filter change alarm
- Individually upgradable with special filters
- Up to three separate filter components
  - ensuring low operating costs
- Thermally recycable main filter housing

# **ZERO SMOG®** and **LASERLINE** fume extraction solutions

#### WE CARE FOR YOUR ENVIRONMENT.

#### Why fume extraction?

Many work environments today, including soldering and adhesives applications, create particles and gases that can be harmful to the work place and the environment. To protect the operator, it is important to use an extraction system that is able to separate these particles and gases and then re-circulates the cleaned air back into the work place.

It is important to use the correct safety equipment to remove these hazardous substances. Inhaling fine particles is more dangerous than big particles that get caught more easily because they can block the alveoli in the lungs.





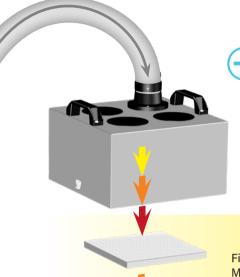
Why fume extraction?
See the video on
www.youtube.com/wellersoldering

# Fine particles – A health hazard!

Protect your health and the health of your employees!

Particles and gases are hazardous to health. Fine particles can get into the lungs and cause allergies, asthma or cancer.





SEPARATE FILTERS
LESS WEAR

Up to four filters of different permeability separate out particles and gases that are hazardous to health.

Filter	Recommended application
classification:	

1822:2009	M5	For standard applications
Z	F7	For applications with high flux or dust content
accordance with	E12 / H13	For applications with high flux or dust content
accord	Gas	For applications with fumes from adhesives and solvents



Particle flter E12 / H13

Wide band gas flter



Fibers, pollen 10 µm Bacteria, pigments 5 µm



Smog Asbestos dust > 1 µm Viruses > 0.5 µm



Gas



- The smaller particles are, the deeper they penetrate into the respiratory system
- The deeper particles penetrate, the higher the health risks are
- The smallest particles travel via alveoli into the bloodstream



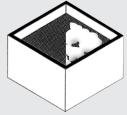
End product – clean air – is re-circulated into the workplace.

SAVES ENERGY AND REDUCES ENERGY COSTS





BEFORE New filter



AFTER 90 minutes soldering with leadfree solder wire





Weller systems are specifically designed for continuous operation in industrial environments. Care and attention at the design stage plus careful component choice and a high quality manufacturing process have given Weller extraction systems a world wide reputation for reliability and longevity.



## SELECTION GUIDE

#### based on particle- and gas filter capacity

	Standard systems			Systems with high gas filter volume		Central systems with automatic flow control	
Application	Zero Smog EL	Zero Smog TL	MG 130	MG 100S	MG 140	Zero Smog 4V	Zero Smog 6V
Hand soldering	<b>~</b> ~	<b>~</b> ~	<b>**</b>	<b>***</b>	<b>///</b>	<b>///</b>	<b>~</b> ~~
Heavy duty fume applications (solder bath, selective wave)	<b>✓</b>	<b>✓</b>	~	~	<b>*</b>	<b>~</b> ~	<b>///</b>
Soldering, gluing, cleaning, filling	✓	✓	<b>~</b>	<b>***</b>	<b>***</b>	<b>**</b>	<b>~</b>
Gluing, Cleaning, Filling	✓	~	<b>**</b>	<b>***</b>	<b>***</b>	<b>***</b>	<b>***</b>
Finedust	<b>~</b> ~	<b>~</b> ~	<b>~</b> ~	<b>✓</b>	<b>///</b>	<b>*</b>	<b>///</b>
MEK (Methyl Ethyl Keton)			<b>✓</b>	<b>///</b>	<b>///</b>	~	~
VOC (Volatile Organic Compounds)			✓	<b>///</b>	<b>///</b>	<b>✓</b>	<b>///</b>
Cleanroom					<b>***</b>		



## Zero Smog EL 230V F/G

#### Fume extraction unit



Order No. FT91 01 069 9N

- Fume extraction unit for 1 to 2 workplaces.
- Fine dust pre-filter M5 that can be separately changed, without having to change main filter
- Granular activated carbon filter for effective gas filtering
- Portable fume extraction unit, for placement under or next to the bench-top.
- Easy filter change.



Max. capacity	1–2 workstations
Dimensions L x W x H (Inches)	13.19 x 14.17 x 17.52
Dimensions L x W x H (mm)	335 x 360 x 445
Weight (approx.) in kg	8.6
Voltage	220-240 V (50/60 Hz)
Power	120 VA
Noise level (distance 1 m) dB(A)	< 53
Max. blower vacuum (Pa)	2500
Capacity m³/h	150
Pre-filter	Pre-filter mat class M5
Compact filter	Particle filter H13, and granular activated carbon filter



## Zero Smog EL Kit 1

## Fume extraction unit with flexible arm and funnel nozzle











Order No. FT91012699N

- Fume extraction unit for 1 to 2 workplaces.
- Fine dust pre-filter M5 that can be separately changed, without having to change main filter
- Granular activated carbon filter for effective gas filtering
- Portable fume extraction unit, for placement under or next to the bench-top.
- Easy filter change.



Max. capacity	1–2 workstations
Dimensions L x W x H (Inches)	13.19 x 14.17 x 17.52
Dimensions L x W x H (mm)	335 x 360 x 445
Weight (approx.) in kg	8.6
Voltage	220-240 V (50/60 Hz)
Power	120 VA
Noise level (distance 1 m) dB(A)	< 53
Max. blower vacuum (Pa)	2500
Capacity m³/h	150
Pre-filter	Pre-filter mat class M5
Compact filter	Particle filter H13, Active carbon filter

Order No.	Model	Description
	Zero Smog EL Unit	Zero Smog EL Unit
0F15	0F15 Flexible extraction arm	Extraction arm, flexible, Ø 60 mm for sloped and funnel nozzles, length 1,5 m $$
ALFA	ALFA Funnel Nozzle	Easy-Click 60 Funnel nozzle, for flexible and stativ extraction arm, width 230 mm, height 100 mm. To be mounted on an aluminium extraction arm without flexible hose, adapter Z is needed. See extraction arms accessories.
T005 87 628 46	Fixing clamp	Fixing clamp $\emptyset$ 63 mm, 1 piece, for fixing Easy-Click 60, 60 mm extraction arms
	0F15 ALFA	Zero Smog EL Unit  0F15



## Zero Smog TL

#### Fume extraction unit Zero Smog TL



Order No. FT91 01 369 9N

- Low noise levels
- Automated filter change notification system
- Easily operated and easy filter replacement
- Longer service life due to exceptionally large filter surface
- For connection to a WX / WT station a WT Hub is needed



-2 workstations 3.19 x 12.9 x 17.52 35 x 330 x 445 20-240 V (50/60 Hz)
35 x 330 x 445
50 A 600 A 1 10
20 240 V (50/60 Hz)
20 240 V (50/60 Hz)
10-240 V (30/00 HZ)
20 W
50
000
90
ne dust prefilter F7
article filter H13 and ranular activated carbon ter
( )





## Zero Smog TL Kit 1 FN

Fume extraction unit with flexible extraction arm, extraction hose, stop valve with bench mounting brackets, remote switch and funnel nozzle



Order No. FT91 01 569 9N



Scope of supply	Order No.	Model	Description
	0F10	0F10 flexible Extraction arm	Easy-Click 60 flexible Extraction arm, $\emptyset$ 60 mm for sloped and funnel nozzles, length 1 m
	700-3051-ESD	Extraction hose 3 meter	Easy-Click 60 Extraction hose Ø 60 mm, length: 3 meter
	ALFA	ALFA Funnel Nozzle	Easy-Click 60 Funnel nozzle, for flexible and stativ extraction arm, width 230 mm, height 100 mm. To be mounted on an aluminium extraction arm without flexible hose, adapter Z is needed. See extraction arms accessories.
	FT910 00 033	On-/Off-Switch	ZSRS Zero Smog Remote Switch
	FT910 13 699 N	Zero Smog TL	Fume extraction unit Zero Smog TL

## Zero Smog TL Kit 2 FN

Fume extraction unit with 2 flexible extraction arms, 2 fixing clamps for the arms, a remote switch and 2 funnel nozzles



Order No. FT91017699N



Scope of supply	Order No.	Model	Description
	0F15	0F15 Flexible extraction arm	Extraction arm, flexible, $\emptyset$ 60 mm for sloped and funnel nozzles, length 1,5 m
	ALFA	ALFA Funnel Nozzle	Easy-Click 60 Funnel nozzle, for flexible and stativ extraction arm, width 230 mm, height 100 mm. To be mounted on an aluminium extraction arm without flexible hose, adapter Z is needed. See extraction arms accessories.
	FT910 00 033	On-/Off-Switch	ZSRS Zero Smog Remote Switch
	FT910 13 699 N	Zero Smog TL	Fume extraction unit Zero Smog TL
	T005 87 628 46	Fixing clamp	Fixing clamp Ø 63 mm, 1 piece, for fixing Easy-Click 60, 60 mm extraction arms



## Zero Smog TL Kit 2 SN

Fume extraction unit with 2 flexible extraction arms, 2 fixing clamps for the arms, a remote switch and 2 sloped nozzles











Order No. FT91 01 669 9N



Scope of supply	Order No.	Model	Description
	0F15	0F15 Flexible extraction arm	Extraction arm, flexible, Ø 60 mm for sloped and funnel nozzles, length 1,5 m
	FT-NL	FT-NL Sloped nozzle	Easy-Click 60 metal nozzle Ø 60 mm, length 130 mm.
	FT910 00 033	On-/Off-Switch	ZSRS Zero Smog Remote Switch
	FT910 13 699 N	Zero Smog TL	Fume extraction unit Zero Smog TL
	T005 87 628 46	Fixing clamp	Fixing clamp Ø 63 mm, 1 piece, for fixing Easy-Click 60, 60 mm

## Zero Smog TL with Gas Filter

Zero Smog TL fume extraction unit with Gas Filter



Order No. FT91 01 469 9N



Scope of supply	Order No.	Model	Description
	T005 87 359 38	Fine dust filter F7 WFE 2S, Zero Smog	Fine dust filter F7 for WFE 2S, Zero Smog 4V





## MG 130

#### Fume extraction unit MG 130







Order No. 130-10 00-ESDN

- Unit purifies air up to 2 workplaces
- 100-240 power supply for global use
- Filter alarm and 3 steps speed control
- Small foot print design
- The fume extraction unit MG 130 is easy to install and operate. Is supplied complete ready to place close to the workbench.



Max. capacity	1-2 workstations
Dimensions L x W x H (Inches)	18,11 x 8,26 x 19,68
Dimensions L x W x H (mm)	460 x 210 x 500
Weight (approx.) in kg	11
Voltage	100 - 240 V, 50/60 Hz
Power	100 W
Noise level (distance 1 m) dB(A)	< 52
Max. blower vacuum (Pa)	2.300
Capacity m <sup>3</sup> /h	140
Pre-filter	Pre filter mat class F7
Compact filter	Particle filter H13, Wide band gas filter (50 % Active carbon + 50 % Chemisorb)
ESD-safe	✓

Scope of supply	Order No.	Model	Description
		MG 130 Unit	MG 130 Unit
	130-2000-ESDN	Compact filter MG 130	Particle filter H13 and wide band gas filter, Standard
	130-2010	Fine dust filter F7 MG	Fine dust filter F7 for MG 130





#### MG 130 Kit Nozzle

#### Fume extraction unit MG 130 mit Kit Nozzle







Order No. 130-10 55-ESDN



Scope of supply		Order No.	Model	Description
			MG 130 Unit	MG 130 Unit
	2 x	0F10	0F10 flexible Extraction arm	Easy-Click 60 flexible Extraction arm, Ø 60 mm for sloped and funnel nozzles, length 1 m
		130-2000-ESDN	Compact filter MG 130	Particle filter H13 and wide band gas filter, Standard
		130-2010	Fine dust filter F7 MG 130	Fine dust filter F7 for MG 130
	2 x	FT-NL	FT-NL Sloped nozzle	Easy-Click 60 metal nozzle Ø 60 mm, length 130 mm.

### MG 130 Kit Funnel

#### Fume extraction unit MG 130 with Kit Funnel







Order No. FT91 00 010 3N



Scope of supply	Order No.	Model	Description
		MG 130 Unit	MG 130 Unit
	2 x 0F10	0F10 flexible Extraction arm	Easy-Click 60 flexible Extraction arm, Ø 60 mm for sloped and funnel nozzles, length 1 m $$
	2 x ALFA	ALFA Funnel Nozzle	Easy-Click 60 Funnel nozzle, for flexible and stativ extraction arm, width 230 mm, height 100 mm. To be mounted on an aluminium extraction arm without flexible hose, adapter Z is needed. See extraction arms accessories.



## **MG 100S**

#### Fume extraction unit MG 100S







Order No. 100-10 00-ESDN

- Unit purifies air at up to 2 workplaces
- High Gasfilter volume
- Electronic filter control with filter alarm
- Variable speed setting
- Minimized foot print



Max. capacity	1–2 workstations
Dimensions L x W x H (Inches)	18.11 x 8.26 x 24.15
Dimensions L x W x H (mm)	460 x 210 x 610
Weight (approx.) in kg	15
Voltage	110 - 240 V, 50/60 Hz
Power	100 W
Noise level (distance 1 m) dB(A)	< 52
Max. blower vacuum (Pa)	2.300
Capacity m³/h	140
Pre-filter	F
Compact filter	Particle filter H13, Wide band gas filter (50 % Active carbon + 50 % Chemisorb)
ESD-safe	✓

Scope of supply	Order No.	Model	Description
		MG 100S Unit	MG 100S Fume Extraction Unit
	100-2000-ESDN	Compact filter MG	Particle filter H13 and wide band gas filter, Standard





#### MG 100S Kit 1

#### Fume extraction unit MG 100S with Kit 2 Funnel







Order No. 100-10 56- ESDN



Scope of supply	Order No.	Model	Description
		MG 100S Unit	MG 100S Fume Extraction Unit
	100-2000-ESDN	Compact filter MG 100S Standard	Particle filter H13 and wide band gas filter, Standard
	T005 36 571 99N	Kit 1 WF Funnel Nozzle	Easy-Click 60 extraction arm, flexible with funnel nozzle and stop valve

#### MG 100S Kit 2

#### Fume extraction unit MG 100S with Kit 2 Funnel







Order No. 100-10 55- ESDN



Scope of supply		Order No.	Model	Description
			MG 100S Unit	MG 100S Fume Extraction Unit
	2 x	0F15	0F15 Flexible extraction arm	Extraction arm, flexible, $\emptyset$ 60 mm for sloped and funnel nozzles, length 1,5 m
		100-2000-ESDN	Compact filter MG 100S Standard	Particle filter H13 and wide band gas filter, Standard
	2 x	ALFA	ALFA Funnel Nozzle	Easy-Click 60 Funnel nozzle, for flexible and stativ extraction arm, width 230 mm, height 100 mm. To be mounted on an aluminium extraction arm without flexible hose, adapter Z is needed. See extraction arms accessories.



## MG 100S Kit 3

#### Fume extraction unit MG 100S with Kit 3







Order No. 100-10 32- ESDN



Scope of supply	Order No.	Model	Description
		MG 100S Unit	MG 100S Fume Extraction Unit
	100-2000-ESDN	Compact filter MG 100S Standard	Particle filter H13 and wide band gas filter, Standard
	3-0F15	3-0F15 Flexible extraction arm	Easy- Click 60 Flexible extraction arm, Ø 32 mm, length 1,5 m





#### MG 140

#### Fume extraction unit MG 140







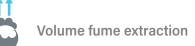
Order No. 145-10 00-ESDN

- Unit purifies air at up to 2 workplaces
- High Gasfilter volume
- Electronic filter control with alarm function
- Switch power supply 100 240 V
- 4 wheels for easy movement



Max. capacity	2 workstations
Dimensions L x W x H (Inches)	13.77 x 13.18 x 25.78
Dimensions L x W x H (mm)	350 x 335 x 655
Weight (approx.) in kg	18
Voltage	110 - 240 V, 50/60 Hz
Power	100 W
Noise level (distance 1 m) dB(A)	< 50
Max. blower vacuum (Pa)	2.300
Capacity m <sup>3</sup> /h	140
Pre-filter	Pre filter mat class F7
Compact filter	Particle filter H13, Wide band gas filter (50 % Active carbon + 50 % Chemisorb)
ESD-safe	✓

Scope of supply	Order No.	Model	Description
		MG 140 Unit	MG 140 Fume Extraction Unit
	145-2000-ESDN	Compact filter MG 140	Particle filter H13 and wide band gas filter, Standard
	145-4000	Pre-filter MG 140	Pre-filter for MG 140 / F8 (2 pieces)



## Zero Smog 4V

#### Fume extraction unit Zero Smog 4V













Order No. T005 36 606 99N

- Unit purifies air at up to 4 workplaces
- Constant Flow Control (CFC) guarantees automatical air flow regulation for each working place independent of the connected workplaces
- Electronic filter control with optical and acoustical filter alarm
- · Efficiency test via USB port
- 4 wheels to allow easy movement of the unit



Max. capacity	1-4 workstations
Dimensions L x W x H (Inches)	13.58 x 12.79 x 19.88
Dimensions L x W x H (mm)	345 x 325 x 505
Weight (approx.) in kg	19
Voltage	220-240 V (50/60 Hz)
Power	275 VA
Noise level (distance 1 m) dB(A)	< 48
Max. blower vacuum (Pa)	3.800
Capacity m³/h	230
Pre-filter	Pre filter mat class F7
Compact filter	Particle filter H13, Wide band gas filter (50 % Active carbon + 50 % Chemisorb)
ESD-safe	✓

Scope of supply	Order No.	Model	Description
		Zero Smog 4V Unit	Zero Smog 4V Unit
	T005 87 359 36N	Compact filter Zero Smog 4V, WFE 2S	Compact filter: Particle filter H13 and wide band gas filter (50% active carbon, 50% Chemisorb) for Zero Smog 4V, WFE 2S
	T005 87 359 38	Fine dust filter F7 WFE 2S, Zero Smog 4V	Fine dust filter F7 for WFE 2S, Zero Smog 4V
	T005 87 627 67N	Easy-Click 60 Hose connector straight	Easy-Click 60 Hose connector, straight for WFE 2S / WFE 4S, Zero Smog 4V / Zero Smog 6V and pre filter box



## Zero Smog 4V Adhesive fume filter

#### Fume extraction unit Zero Smog 4V















- Unit purifies air at up to 4 workplaces
- · Constant Flow Control (CFC) guarantees automatical air flow regulation for each working place independent of the connected workplaces
- Electronic filter control with optical and acoustical filter alarm
- · Efficiency test via USB port
- 4 wheels to allow easy movement of the unit



Scope of supply	Order No.	Model	Description
		Zero Smog 4V Unit	Zero Smog 4V Unit





## Zero Smog 4V Kit 1 Nozzle

Fume extraction unti Zero Smog 4V with Kit 1 Nozzle













Order No. T005 36 636 99N



Scope of supply	Order No.	Model	Description
		Zero Smog 4V Unit	Zero Smog 4V Unit
	T005 36 572 99N	Kit 1 Sloped Nozzle	Easy-Click 60 extraction arm with sloped nozzle and stop valve
	T005 87 359 36N	Compact filter Zero Smog 4V, WFE 2S	Compact filter: Particle filter H13 and wide band gas filter (50% active carbon, 50% Chemisorb) for Zero Smog 4V, WFE 2S
	T005 87 359 38	Fine dust filter F7 WFE 2S, Zero Smog 4V	Fine dust filter F7 for WFE 2S, Zero Smog 4V
	T005 87 627 67N	Easy-Click 60 Hose connector straight	Easy-Click 60 Hose connector, straight for WFE 2S / WFE 4S, Zero Smog 4V / Zero Smog 6V and pre filter box

## Zero Smog 4V Kit 2 Nozzle

Fume extraction Zero Smog 4V with Kit 2 Nozzle













Order No. T005 36 656 99N



Scope of supply		Order No.	Model	Description
			Zero Smog 4V Unit	Zero Smog 4V Unit
	2 x	T005 36 572 99N	Kit 1 Sloped Nozzle	Easy-Click 60 extraction arm with sloped nozzle and stop valve
		T005 87 359 36N	Compact filter Zero Smog 4V, WFE 2S	Compact filter: Particle filter H13 and wide band gas filter (50% active carbon, 50% Chemisorb) for Zero Smog 4V, WFE 2S
		T005 87 359 38	Fine dust filter F7 WFE 2S, Zero Smog 4V	Fine dust filter F7 for WFE 2S, Zero Smog 4V
	2 x	T005 87 627 67N	Easy-Click 60 Hose connector straight	Easy-Click 60 Hose connector, straight for WFE 2S / WFE 4S, Zero Smog 4V / Zero Smog 6V and pre filter box





## Zero Smog 4V Kit 1 Funnel

#### Fume extraction Zero Smog 4V with Kit 1 Funnel



Order No. T005 36 626 99N



Scope of supply	Order No.	Model	Description
		Zero Smog 4V Unit	Zero Smog 4V Unit
	T005 36 571 99N	Kit 1 WF Funnel Nozzle	Easy-Click 60 extraction arm, flexible with funnel nozzle and stop valve
	T005 87 359 36N	Compact filter Zero Smog 4V, WFE 2S	Compact filter: Particle filter H13 and wide band gas filter (50% active carbon, 50% Chemisorb) for Zero Smog 4V, WFE 2S
	T005 87 359 38	Fine dust filter F7 WFE 2S, Zero Smog 4V	Fine dust filter F7 for WFE 2S, Zero Smog 4V
	T005 87 627 67N	Easy-Click 60 Hose connector straight	Easy-Click 60 Hose connector, straight for WFE 2S / WFE 4S, Zero Smog 4V / Zero Smog 6V and pre filter box

## Zero Smog 4V Kit 2 Funnel

#### Fume extraction Zero Smog 4V with Kit 2 Funnel



Order No. T005 36 646 99N



Scope of supply	Order No.	Model	Description
		Zero Smog 4V Unit	Zero Smog 4V Unit
	2 x T005 36 571 99N	Kit 1 WF Funnel Nozzle	Easy-Click 60 extraction arm, flexible with funnel nozzle and stop valve
	T005 87 359 36N	Compact filter Zero Smog 4V, WFE 2S	Compact filter: Particle filter H13 and wide band gas filter (50% active carbon, 50% Chemisorb) for Zero Smog 4V, WFE 2S
	T005 87 359 38	Fine dust filter F7 WFE 2S, Zero Smog 4V	Fine dust filter F7 for WFE 2S, Zero Smog 4V
	2 x T005 87 627 67N	Easy-Click 60 Hose connector straight	Easy-Click 60 Hose connector, straight for WFE 2S / WFE 4S, Zero Smog 4V / Zero Smog 6V and pre filter box



## Zero Smog 6V

#### Fume extraction Zero Smog 6V













Order No. T005 36 666 99N

- Unit purifies air at up to 8 workplaces
- The Constant Flow Control (CFC) guarantees optimal air flow regulation for each working place independent of the connected workplaces
- Efficiency test via USB port
- Electronic filter control with optical and acoustical filter alarm
- 4 wheels to allow easy movement of the unit



Max. capacity	1–8 workstations
Dimensions L x W x H (Inches)	18,11 x 18,11 x 26,18
Dimensions L x W x H (mm)	460 x 460 x 665
Weight (approx.) in kg	40
Voltage	230 V, 50/60 Hz (120 V, 60 Hz)
Power	460 VA
Noise level (distance 1 m) dB(A)	< 51
Max. blower vacuum (Pa)	3.000
Capacity m <sup>3</sup> /h	615
Pre-filter	Pre filter mat class F7
Compact filter	Particle filter H13, Wide band gas filter (50 % Active carbon / 50 % Chemisorb)
ESD-safe	✓

Scope of supply	Order No.	Model	Description
		Zero Smog 6V Unit	Zero Smog 6V Unit
	T005 87 358 36	Fine dust filter F7	Fine dust filter F7 for Zero Smog 20T, WFE 20D, WFE 4S, Zero Smog 6V, FC 800
	T005 87 358 38	Compact filter	Compact filter for WFE 20D, WFE 4S, Zero Smog 6V, Zero Smog 20T, FC 800
	T005 87 627 67N	Easy-Click 60 Hose connector straight	Easy-Click 60 Hose connector, straight for WFE 2S / WFE 4S, Zero Smog 4V / Zero Smog 6V and pre filter box





## Zero Smog 6V with gas filter

#### Fume extraction Zero Smog 6V for adhesive fumes















- Unit purifies air at up to 8 workplaces
- The Constant Flow Control (CFC) guarantees optimal air flow regulation for each working place independent of the connected workplaces
- · Efficiency test via USB port
- Electronic filter control with optical and acoustical filter alarm
- 4 wheels to allow easy movement of the unit



Scope of supply	Order No.	Model	Description
		Zero Smog 6V Unit	Zero Smog 6V Unit
	T005 87 358 35	Wide band gas filter	Wide band gas filter for Zero Smog 6V, WFE 4S
	T005 87 358 36	Fine dust filter F7	Fine dust filter F7 for Zero Smog 20T, WFE 20D, WFE 4S, Zero Smog 6V, FC 800
	T005 87 627 67N	Easy-Click 60 Hose connector straight	Easy-Click 60 Hose connector, straight for WFE 2S / WFE 4S, Zero Smog 4V / Zero Smog 6V and pre filter box
Accessories	Order No.	Model	Description
	T005 31 191 99	RS 232 Interface cable	Interface cable RS 232, 2 m (78.74 in) for remote control or monitoring by PC (type 1:1) T005 87 359 09
	T005 87 359 09N	Remote Control Zero Smog Units	Remote control for fume extraction units ZS 4V, ZS 6V, ZS 20T with filter status display





### CBC A 230 V 4 x Easy Click 60

Air curtain cabinet CBCA with unique ventilation concept







Order No. CBCA 11 2G0 4G65I2N

- 80 % low running cost against conventional extraction cabines. CBC-A needs only 200 m<sup>3</sup>/h. Conventional 1000 m<sup>3</sup>/h
- Mobile System for flexible use on a work bench or trolly.
- · Large open front working area with no glas screen.
- Low noice level
- Cabinet interior fittings: Tube lighting (2 x 39 W), 230 V. 4 pcs. mains connector 230 V



#### CBC A 160mm hose connector for central ventilation

CBCA 160 mm hose connector for central ventilation







Order No. CBCA 11 2G0 2G65I2N

- 80 % low running cost against conventional extraction cabines. CBC-A needs only 200 m<sup>3</sup>/h. Conventional 1000 m<sup>3</sup>/h
- Mobile System for flexible use on a work bench or trolly.
- · Large open front working area with no glas screen.
- · Low noice level
- Cabinet interior fittings: Tube lighting (2 x 39 W), 230 V. 4 pcs. mains connector 230 V



#### Accessories

Order No.	Description
T005 36 666 99N	Fume extraction Zero Smog 6V
700-3051-ESD	Easy-Click 60 Extraction hose Ø 60 mm, length: 3 meter





#### WESDA 402 Exhaust cabinet 400 liter

#### **Acryl Extraction Cabinet 400 Ltr.**



Order No. FT91 00 002 1

- 4 lower shelf
- The ESD safe WESDA Acryl exhaust cabinets are designed to store components during the drying time after gluing or epoxy resin filling processes. The gas emissions are extracted by an extraction unit connected via an easy click 60 hose adapter at the back of the cabinet.
- The ESD safe WESDA Acryl exhaust cabinets are designed to store components during the drying time after gluing or epoxy resin filling processes. The gas emissions are extracted by an extraction unit connected via an easy click 60 hose adapter at the back of the cabinet.



Accessories	Order No.	Model	Description
	700-3041-ESD	Extraction hose 2 meter	Easy-Click 60 Extraction hose Ø 60 mm, length: 2 meter
	T005 36 616 99N	Zero Smog 4V	Fume extraction unit Zero Smog 4V

### WESDA 201 Exhaust cabinet 200 liter

#### **Acryl Extraction Cabinaet 200 Ltr.**



Order No. FT91 00 002 0

- 2 lower shelf
- The ESD safe WESDA 201 Acryl exhaust cabinets are designed to store components during the drying time after gluing or epoxy resin filling processes. The gas emissions are extracted by an extraction unit connected via an easy click 60 hose adapter at the back of the cabinet.



Accessories	Order No.	Model	Description
	700-3041-ESD	Extraction hose 2 meter	Easy-Click 60 Extraction hose Ø 60 mm, length: 2 meter
	T005 36 616 99N	Zero Smog 4V Adhesive fume filter	Fume extraction unit Zero Smog 4V





## **Exhaust hood**

### WEHT Exhaust hood for rising fumes

#### Extraction hood WEHT with Easy-Click 60 exhaust top connector

Order No. FT91000022N

- For applications where fumes spread rapidly due to a drafty work environment.
- The hood can enclose the source, enabling fumes to be captured before they contaminate the workplace
- The housing is PET and is NOT ESD safe
- Comes with 700-3051-ESD extraction hose Easy-Click 60 (60 mm diameter), 3 meters long
- Compatible with Weller Zero Smog 4V or Zero Smog 6V systems



Accessories	Order No.	Model	Description
	700-3051-ESD	Extraction hose 3 meter	Easy-Click 60 Extraction hose Ø 60 mm, length: 3 meter
	FT910 04 699	Zero Smog 2	Fume extraction unit Zero Smog 2

## WEHB Exhaust hood for glueing / cleaning

## WEHB Extraction Hood Bottom for gluing or cleaning applications

Order No. FT91000023N

- Bottom source extraction hood for gluing or cleaning applications where gases from solvents or glue, lighter than air have to be extracted from below
- · Mobil use on a bench or trolly
- To guarantee sufficient extraction results an extraction unit with minimum 230 m3/h must be connected to the hood
- The workplace is covered with a punched stainless steel plate
- Comes with the 700-3051-ESD extraction hose Easy-Click 60 (60 mm diameter), 3 meters in length



Accessories	Order No.	Model	Description
	700-3051-ESD	Extraction hose 3 meter	Easy-Click 60 Extraction hose Ø 60 mm, length: 3 meter
	FT910 05 699 N	Zero Smog 2 Fume extraction unit for Adhesive fumes	Fume extraction unit Zero Smog 2

## Zero Smog 4V Kit Extraction Hood

Set: Fume Extraction Zero Smog 4V and Extraction Hood WEHT with top extraction

**TRACE**ability





Order No. FT91 00 002 4N

 The Zero Smog 4V Kit Extraction Hood Top used for applications where fumes spread rapidly due to a drafty work environment. The hood can enclose the source, enabling fumes to be captured before they contaminate the workplace. To guarantee sufficient extraction results an extraction unit with minimum 230 m³/h must be connected to the hood.



Scope of supply	Order No.	Model	Description
	700-3051-ESD	Extraction hose 3 meter	Easy-Click 60 Extraction hose Ø 60 mm, length: 3 meter
	FT910 00 022 N	WEHT Exhaust hood for rising fumes	Extraction hood WEHT with Easy-Click 60 exhaust top connector
	T005 36 606 99N	Zero Smog 4V	Fume extraction unit Zero Smog 4V
Accessories	Order No.	Model	Description
	T005 31 191 99	RS 232 Interface cable	Interface cable RS 232, 2 m (78.74 in) for remote control or monitoring by PC (type 1:1) T005 87 359 09

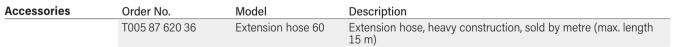
#### **Exhaust hood metal**

#### Exhaust hood, metal



Order No. T005 87 358 45N

- 200 x 100 mm (7,87 x 3,93 lnch)
- Use with hot air soldering operations uses extraction hose 60
- Metal black
- Inclusive adapter T00 587 627 53







## Zero Smog 4V Kit with WEHB extraction hood

Fume extraction Zero Smog 4V with Extraction Hood WEHB, bottom extraction









Order No. FT91000025N

 The Zero Smog 4V kit with WEHB Extraction Hood could used for gluing or cleaning applications where gases from solvents or glue, lighter than air have to be extracted from below. The work place is covered with a puncheed steel plate. To guarantee sufficient extraction results an extraction unit with minimum 230 m³/h must be connected to the hoods.



Scope of supply	Order No.	Model	Description
	700-3051-ESD	Extraction hose 3 meter	Easy-Click 60 Extraction hose Ø 60 mm, length: 3 meter
	FT910 00 023 N	WEHB Exhaust hood for glueing / cleaning	WEHB Extraction Hood Bottom for gluing or cleaning applications
	T005 36 616 99N	Zero Smog 4V Adhesive fume filter	Fume extraction unit Zero Smog 4V
	0.1.11		
Accessories	Order No.	Model	Description
	T005 31 191 99	RS 232 Interface cable	Interface cable RS 232, 2 m (78.74 in) for remote control or monitoring by PC (type 1:1) T005 87 359 09
	T005 87 359 09N	Remote Control Zero	Remote control for fume extraction units ZS 4V, ZS 6V, ZS 20T with filter status display





## **Easy-Click 60 Extraction Arms**

The Weller Easy Click 60 system is a flexible, easy-to-install connector system for quickly and safely putting together surface extraction systems as you want—without any tools\*.

The ESD-safe Easy Click 60 modules provide a variety of connection solutions and are suitable for every application at the workstation. The individual elements can be combined with each other or expanded for individual requirements based on the modular principle.

In addition, thanks to the logical design, the elements can be quickly and flexibly adapted to modified production conditions.



#### Kit 1 WF 32

Easy-Click 60 extraction arm with sloped nozzle, length 1 m, Ø 32 mm, stop valve.





Order No. T005 87 627 70N

Scope of supply	Order No.	Model	Description
	700-3051-ESD	Extraction hose 3 meter	Easy-Click 60 Extraction hose Ø 60 mm, length: 3 meter
	T005 36 574 99N	Easy-Click 60 Stop valve	Easy-Click 60 Stop valve for table connection of and flex arm and extraction hose including air flow valve and 2 bench mounting brackets.
	T005 36 580 99	WF 32 Extraction Arm 32 mm, with sloped nozzle	WF 32 ESD microscope extraction arm
	T005 87 628 34	Sloped Nozzle 31 mm	Sloped aluminium nozzle for 32 mm flex arms, Ø 31 mm, length 60 mm



<sup>\*</sup>Except in the case of air intake ports



#### Kit 1 WF Funnel Nozzle

Easy-Click 60 extraction arm, flexible with funnel nozzle and stop valve



Order No. T005 36 571 99N



Scope of supply	Order No.	Model	Description
	0F10	0F10 flexible Extraction arm	Easy-Click 60 flexible Extraction arm, Ø 60 mm for sloped and funnel nozzles, length 1 m
	700-3051-ESD	Extraction hose 3 meter	Easy-Click 60 Extraction hose Ø 60 mm, length: 3 meter
	ALFA	ALFA Funnel Nozzle	Easy-Click 60 Funnel nozzle, for flexible and stativ extraction arm, width 230 mm, height 100 mm. To be mounted on an aluminium extraction arm without flexible hose, adapter Z is needed. See extraction arms accessories.
	T005 36 574 99N	Easy-Click 60 Stop valve	Easy-Click 60 Stop valve for table connection of and flex arm and extraction hose including air flow valve and 2 bench mounting brackets.

## Kit 1 Sloped Nozzle

Easy-Click 60 extraction arm with sloped nozzle and stop valve



Order No. T005 36 572 99N



Scope of supply	Order No.	Model	Description
	0F10	0F10 flexible Extraction arm	Easy-Click 60 flexible Extraction arm, Ø 60 mm for sloped and funnel nozzles, length 1 m
	700-3051-ESD	Extraction hose 3 meter	Easy-Click 60 Extraction hose Ø 60 mm, length: 3 meter
	FT-NL	FT-NL Sloped nozzle	Easy-Click 60 metal nozzle Ø 60 mm, length 130 mm.
	T005 36 574 99N	Easy-Click 60 Stop valve	Easy-Click 60 Stop valve for table connection of and flex arm and extraction hose including air flow valve and 2 bench mounting brackets.





## Easy-Click 60 2 joint aluminium extraction arm with sloped and stop valve



Order No. T005 36 579 99N



Scope of supply	Order No.	Model	Description
	0F07	Easy-Click 60 Flexible extraction arm Ø 60 mm length 0,7 m	Easy-Click 60 flexible Extraction arm, Ø 60 mm for sloped and funnel nozzles, length 0,7 m, with connectors.
	700-3051-ESD	Extraction hose 3 meter	Easy-Click 60 Extraction hose Ø 60 mm, length: 3 meter
	FT-NL	FT-NL Sloped nozzle	Easy-Click 60 metal nozzle Ø 60 mm, length 130 mm.
	T005 36 598 99N	2 Joint Extraction Arm	Easy-Click 60 2 joint aluminium extraction arm with valve and ball joint bracket

#### Kit 1S WF Funnel Nozzle

## Easy-Click 60 1 joint aluminium extraction arm with funnel nozzle and stop valve



Order No. T005 87 627 63N



Scope of supply	Order No.	Model	Description
	0F07	Easy-Click 60 Flexible extraction arm Ø 60 mm length 0,7 m	Easy-Click 60 flexible Extraction arm, Ø 60 mm for sloped and funnel nozzles, length 0,7 m, with connectors.
	700-3051-ESD	Extraction hose 3 meter	Easy-Click 60 Extraction hose Ø 60 mm, length: 3 meter
	ALFA	ALFA Funnel Nozzle	Easy-Click 60 Funnel nozzle, for flexible and stativ extraction arm, width 230 mm, height 100 mm. To be mounted on an aluminium extraction arm without flexible hose, adapter Z is needed. See extraction arms accessories.
	T005 87 627 47N	1 Joint Extraction Arm	Easy-Click 60 1 joint aluminium extraction arm with valve and bench mounting brackets



## KIT 1 Extraction arm with ALFA funnel nozzle

KIT 1 Extraction arm (Ø 60 mm, length 1,5 m) with an ALFA funnel nozzle and a fixing clamp

Order No. FT91 00 003 7N



Scope of supply	Order No.	Model	Description
	0F15	0F15 Flexible extraction arm	Extraction arm, flexible, Ø 60 mm for sloped and funnel nozzles, length 1,5 m $$
	ALFA	ALFA Funnel Nozzle	Easy-Click 60 Funnel nozzle, for flexible and stativ extraction arm, width 230 mm, height 100 mm. To be mounted on an aluminium extraction arm without flexible hose, adapter Z is needed. See extraction arms accessories.
	T005 87 628 46	Fixing clamp	Fixing clamp Ø 63 mm, 1 piece, for fixing Easy-Click 60, 60 mm extraction arms

## **Extraction Tripod**

Easy-Click 60 1 joint extraction tripod



Order No. FT91000026N

 For volume extraction in higher work area like soldering in switch cabinets. Ready for mounting on Zero Smog 4 V.
 Measurements with extraction unit: High 1300 mm, Joint 213 mm







Easy-Click 60 1 joint aluminium extraction arm with valve and bench mounting brackets



Order No. T005 87 627 47N



#### 2 Joint Extraction Arm

Easy-Click 60 2 joint aluminium extraction arm with valve and ball joint bracket



Order No. T005 36 598 99N



#### **Ball Joint Extraction Arm**

Easy-Click 60 ball joint aluminium extraction arm with valve and ball joint bracket



Order No. FT-3 44 6N





### 1 Joint Double Extraction Arm

Easy-Click 60 1 joint double aluminium extraction arm with valve and bench mounting brackets



Order No. FT-4 40 2N



## **Extension Rotating Joint**

Easy-Click 60 extension joint rotating



Order No. FT-3 417N

- 1 Joint Extension
- For all Easy-click aluminium extraction arms



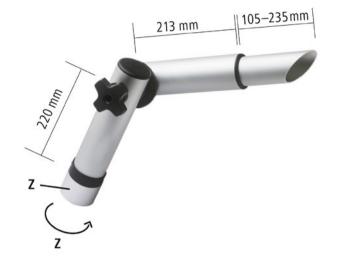
## **Extension Rotating Joint Sloped Nozzle**

#### Easy-Click 60 extension rotating joint



Order No. FT-3 47 5N

- 1 Joint Extension
- With length adjustable sloped 45° P nozzle for all Easy-click aluminium extraction arms



## 1 Joint Wall Mounting Arm

Easy-Click 60 1 joint aluminium extraction arm with valve



Order No. FT-3 47 0N





## WF 32 Extraction Arm 32 mm, with sloped nozzle



 Flexible 1m long extraction arm, Ø 32 mm, with sloped 45° aluminium nozzle



Order No.	Description
T005 36 580 99	WF 32 ESD microscope extraction arm

## Easy-Click Flexible Extraction Arms, Ø 32 mm





Order No.	Description
3-0F05	Easy-Click 60 Flexible Extraction arm, Ø 32 mm, length 0,5 m
3-0F07	Easy-Click 60 Flexible extraction arm, Ø 32 mm, lenght 0,7 Meter
3-0F15	Easy- Click 60 Flexible extraction arm, Ø 32 mm, length 1,5 m

## Flexible Extraction Arms Ø 60 mm





Order No.	Description
0F05	Easy-Click 60 flexible Extraction arm, Ø 60 mm for sloped and funnel nozzles, length 0,5 m, with connectors.
0F07	Easy-Click 60 flexible Extraction arm, Ø 60 mm for sloped and funnel nozzles, length 0,7 m, with connectors.
0F10	Easy-Click 60 flexible Extraction arm, Ø 60 mm for sloped and funnel nozzles, length 1 m
0F15	Extraction arm, flexible, Ø 60 mm for sloped and funnel nozzles, length 1,5 m
0F20	Extraction arm, flexible, Ø 60 mm for sloped and funnel nozzles, length 2,0 m





## Accessories for extraction arms

### **Extraction Arm Nozzles**

Order No.	Description
ALFA	Easy-Click 60 Funnel nozzle, for flexible and stativ extraction arm, width 230 mm, height 100 mm. To be mounted on an aluminium extraction arm without flexible hose, adapter Z is needed. See extraction arms accessories.
ALFA-T	Easy-Click 60 Funnel nozzle transparent
FT-N	Easy-Click 60 metal sloped nozzle Ø 50 mm, length 130 mm.
FT-NL	Easy-Click 60 metal nozzle Ø 60 mm, length 130 mm.
FT-NS	Easy-Click 60 sloped metal nozzle for with grid Ø 50 mm, length 130 mm.
FT-PN	Metal tube nozzle sloped for aluminium arms, Ø 50 mm
T005 87 628 34	Sloped aluminium nozzle for 32 mm flex arms, Ø 31 mm, length 60 mm
FT-U	Easy-Click 60 Funnel nozzle, for flexible and stativ extraction arms
T005 87 358 45N	Exhaust hood, metal
Z	Adapter to mount nozzles on aluminium arm with possibility to turn the nozzle (360°)





## **Accessories Volume Extraction**

Order No.	Description
T005 87 628 65	Wire handle/brush extension 1000 mm
T005 87 627 67N	Easy-Click 60 Hose connector, straight for WFE 2S / WFE 4S, Zero Smog 4V / Zero Smog 6V and pre filter box
T005 87 627 69	Easy-Click 60 Hose connector, angle 90° for WFE 2S / WFE 4S, Zero Smog 4V / Zero Smog 6V and pre filter box

#### **Extraction Hose**





Order No.	Description
700-3040-ESD	Easy-Click 60 Extraction hose Ø 60 mm length: 1 meter
700-3041-ESD	Easy-Click 60 Extraction hose Ø 60 mm, length: 2 meter
700-3051-ESD	Easy-Click 60 Extraction hose Ø 60 mm, length: 3 meter
700-3053-ESD	Easy-Click 60 Extraction hose Ø 60 mm lenght: 5 meter





## Easy-Click 60

Order No.	Description
T005 87 627 55	Easy-Click 60 Male adapter for hose extension, Ø 60 mm
T005 87 627 72	Easy-Click 60 Female adapter for installation of e.g. stop valves on fume extraction units
T005 87 627 73	Easy-Click 60 male adapter 90°
T005 87 620 36	Extension hose, heavy construction, sold by metre (max. length 15 m)
T005 87 627 68	Hose connection female 60 mm for flexible hose T005 87 620 36
300-3011	Easy-Click 60 hose connection female 60 mm





## Pipe system 50

	Order No.	Description
	T005 87 358 47	Hose connection 50 for WFE 2S, WFE 4S, ZS 4V and ZS 6V. For connection to Ø 50 mm (1.96 in) pipe or extraction hose
	T005 87 358 48	Hose connection 50, 90° for connection to $\varnothing$ 50 mm (1.96 in) pipe or extraction hose
0	T005 87 353 27	Extraction hose 50, for connection to pie system Ø 50 mm, sold by meter

## Pipe system 75

	Order No.	Description
	T005 87 358 32	Hose connection 75 for ZS 4V, ZS 6V, WFE 2S und WFE 4S e.g. for connection to a stand alone system by means Ø 75 mm (2.95 in) pipe or extraction hose. Plastic, black
	T005 87 358 33	Hose connection 75, 90° for connection of Ø 75 mm (2.95 in) pipe or extraction hose, plastic, black
0	T005 87 353 13	Extraction hose 75 for connection to pie system 75, flexible, sold by metre
	T005 87 358 31	Hose clamps 70-90 mm (2.75 - 3.54 in), 2 pieces, for securing extraction hose 75
	T005 87 358 56	Adapter PEHD pipe system 75 to pipe system 50, without seals





## **Accessories Volume Extraction**

Order No.	Description
800-5002	Reduction 100 / 63 mm, incl. quick connection
T005 36 574 99N	Easy-Click 60 Stop valve for table connection of and flex arm and extraction hose including air flow valve and 2 bench mounting brackets.
T005 36 575 99	Bench mounting brackets, 2 pcs., max. width of clamp 100 mm (3.93 in), metal
T005 87 627 46N	Easy-Click WFV 60 A Automatic valve, including 2 bench mounting brackets, WX soldering station controlled automatic valve, male / male
T005 87 627 65N	WFV 60 Stop valve for extraction arms without valve
780-3001-ESDN	Hanging device for table mounting for fume extraction unit WFE 2X, MG 100, MP 140 including 2 brackets
FT-WN	Replacement butterfly valve plate for stop valve with axis rod and handle
T005 87 628 08	Butterfly valve for WFV 60 stop valve





## **Accessories Installation Volume Extraction**

 Order No.	Description
T0058762766	Easy-Click 60 T-piece with 2 male connections and 1 female connection
T0058762774	Easy Click 60 End Cap, 60 mm connection
T0058762771	Adapter Ø 75 mm for Easy-Click 60
T0058762750	40/60 Adapter for Easy-Click 60 Extraction arms on Ø 50 mm WFEMP50 power socket.
T0058762753	Hose adapter with Silicon Ring $\emptyset$ 50 mm for Zero Smog 4V, Zero Smog 6V, Zero Smog EL, Zero Smog TL, WFE 2ES, WFE 2CS, WFE 2S, WFE 2S, MG or MP fume extraction units, for connection of Easy-Click 60 mm extraction hose.









## Tip extraction

handle. When soldering the tube is positioned directly above the tip and collects



### WFE Fume extraction unit

#### WFE fume extraction unit







Order No. T005 36 402 99N

- Maintenance free compressed air converter
- · For industrial long term use
- Up to 2 FE soldering irons can be connected
- · High stability against overturning
- A compressed air cleaning filter removes additional odours caused by the compressed air.



Max. capacity	2 workstations
Dimensions L x W x H (Inches)	5,51 x 5,51 x 7,87
Dimensions L x W x H (mm)	140 x 140 x 200
Weight (approx.) in kg	2.7
Noise level (distance 1 m) dB(A)	< 39
Max. blower vacuum (Pa)	20.000
Operating pressure in bar/psi	3,5 - 6,0 / 50 - 90
Air consumption I/min	30
Pre-filter	Pre filter mat class F7
Compact filter	Particle filter H13, Wide band gas filter (50 % Active carbon + 50 % Chemisorb)
ESD-safe	✓

Scope of supply	Order No.	Model	Description
		WFE Unit	WFE Unit
	T005 36 410 99	Compact filter - WFE, WFE P, WFE 2P, FT 12, FT 11, FE 4000	Compact filter - WFE, WFE P, WFE 2P, FT 12, FT11, FE 4000
	T005 36 421 99	Fine dust filter F7 for WFE, WFE P, WFE 2P, FT 11, FT 12, FE 3000/4000	Fine dust filter F7
	T005 87 357 57	Air cleaning filter WFE	Compressed air cleaning filter for WFE



### WFE P Extraction unit

#### WFE P fume extraction unit 230 V / 50 Hz







Order No. T005 36 386 99N

- Up to 2 FE soldering irons can be connected
- Electric vacuum pump to produce the required vacuum
- 2 power stages for higher extraction perfomance with 2 FE soldering irons
- Portable unit for stand alone applications (Not useable for 24 hours long term use)
- The motor is maintenance-free and has a thermal over load to protect the unit.



Max. capacity	1–2 workstations
Dimensions L x W x H (Inches)	5,51 x 5,51 x 11,61
Dimensions L x W x H (mm)	140 x 140 x 295
Weight (approx.) in kg	4
Noise level (distance 1 m) dB(A)	< 45
Max. blower vacuum (Pa)	30.000
Operating pressure in bar/psi	na
Air consumption I/min	na
Pre-filter	Pre filter mat class F7
Compact filter	Particle filter H13 Wide band gas filter (50 % Active carbon + 50 % Chemisorb)
ESD-safe	✓

Scope of supply	Order No.	Model	Description
		WFE Unit	WFE Unit
	T005 36 410 99	Compact filter - WFE, WFE P, WFE 2P, FT 12, FT 11, FE 4000	Compact filter - WFE, WFE P, WFE 2P, FT 12, FT11, FE 4000
	T005 36 421 99	Fine dust filter F7 for WFE, WFE P, WFE 2P, FT 11, FT 12, FE 3000/4000	Fine dust filter F7





### FT 12 Fume extraxtion unit

#### Fume extraxtion unit







Order No. 112-00 00-ESDN

- Up to 2 FE soldering irons can be connected
- Maintenance-free compressed air converter
- Portable unit for stand alone applications for industrial long terme use
- For industrial long terme use
- A compressed air cleaning filter removes additional odours caused by the compressed air.



Max. capacity	1–2 workstations
Dimensions L x W x H (Inches)	4,73 x 4,73 x 7,87
Dimensions L x W x H (mm)	120 x 120 x 200
Weight (approx.) in kg	1.7
Noise level (distance 1 m) dB(A)	< 37
Max. blower vacuum (Pa)	20.000
Operating pressure in bar/psi	3,5 - 7,0 / 50 - 100
Air consumption I/min	27
Pre-filter	Pre filter mat class F7
Compact filter	Particle filter H13, Wide band gas filter (50 % Active carbon + 50 % Chemisorb)
ESD-safe	✓

Scope of supply	Order No.	Model	Description
		FT 12 Unit	FT 12 Unit
	T005 36 410 99	Compact filter - WFE, WFE P, WFE 2P, FT 12, FT 11, FE 4000	Compact filter - WFE, WFE P, WFE 2P, FT 12, FT11, FE 4000
	T005 36 421 99	Fine dust filter F7 for WFE, WFE P, WFE 2P, FT 11, FT 12, FE 3000/4000	Fine dust filter F7





## Zero Smog 20T

#### ZS 20T fume extraction unit 230 V / 50 Hz



Order No. T005 36 706 99N

- Up to 20 FE soldering irons can be connected
- Electric driven, maintenance free turbine produces the required vacuum
- Mobile unit for central and stand alone applications
- Central installation for 50 mm pipe systems up to 200 m (656 ft.) lenght possible.
- For use with pipe systems up to 200 m (7874 in)



Max. capacity	1-20 workstations
Dimensions L x W x H (Inches)	17,7 x 17,7 x 27,3
Dimensions L x W x H (mm)	450 x 450 x 695
Weight (approx.) in kg	45
Voltage	230 V (50/60 Hz)
Power	530 VA
Noise level (distance 1 m) dB(A)	< 51
Max. blower vacuum (Pa)	10.000
Capacity m³/h	100
Pre-filter	Pre filter mat class F7
Compact filter	Particle filter H13 and wide band gas filter (50 % active carbon / 50 % Chemisorb)
ESD-safe	✓
Traceability (unit data)	✓

Scope of supply	Order No.	Model	Description
	T005 87 358 36	Fine dust filter F7	Fine dust filter F7 for Zero Smog 20T, WFE 20D, WFE 4S, Zero Smog 6V, FC 800
	T005 87 358 38	Compact filter	Compact filter for WFE 20D, WFE 4S, Zero Smog 6V, Zero Smog





## **Accessories Tip Extraction**

#### FE 75 Set



#### Soldering iron FE 75 with safety rest







Order No. T005 33 151 99N

- For tip extraction
- For use with LT tips



Scope of supply	Order No.	Model	Description
	T005 15 020 99	KH 20	Safety Rest for FE 75, TCPS, W 101, LR 21
	T005 29 166 99N	FE 75	Soldering iron FE 75
	T005 44 405 99	LT B	Soldering tip, chisel, Ø 2,4 x 0,8 mm
Accessories	Order No.	Model	Description
	T005 87 447 10N	Barrel for WSP 80 spare part	Barrel for WSP 80 spare part

#### FE 75 Attachment





## **Universal FE Attachments**

	Order No.	Description
	T005 29 186 99N	FE Attachment with tube, Ø 6,5 mm for WMP, WSP 80, WP 80, MLR 21, WP 120
	T005 29 214 99N	FE Attachment with tube Ø 6,5 mm for WXP 65/WP 65 and WXP 120/WP 120 soldering irons
	T005 29 185 99N	FE Attachment with tube, Ø 4,5 mm, for WP 80, WSP 80, WMP, WMRP/WXMP, MLR 80
	T005 87 448 75	FE-Clip-Set for FE-attachment Ø 4,5 mm
	T005 87 448 76	FE-Clip-Set for FE attachment Ø 6,0 mm
The second secon	T005 87 657 98N	FE-Add-on kit, attachment tube Ø 6,5 mm for WXP 120 soldering iron
We gr	T005 87 657 99N	FE-Add-on kit, attachment tube Ø 6,5 mm for WXP 65 soldering iron





## **Tip Extraction Accessories**

Order No.	Description
001-0044-ESDN	Clip-on kit universal (model 4), für ERSA Micro-Tool
001-0051-ESD	Clip-on kit for ERSA Micro tool
001-0093N	Clip-on kit Weller WSP 80, MRL21, MT1500, Hakko 807/912
010-2825-ESDN	Spot suction nozzle for clip-on kit, Metcal/Universal 1, Length: 200 mm; Ø 5, 0 / 4, 6 mm (Length: 7, 874; Ø 0,197 / 0,181 in)
010-2827-ESDN	Spot suction nozzle for clip-on kit, ERSA Micro tool, Length: 14 0mm; Ø 5,0 / 4, 6 mm (Length: 5, 512; Ø 0,197 / 0,181 in)
010-2828-ESDN	Spot suction nozzle for clip-on kit, Filtronic universal 2 $\&$ 3, Length: 220 mm; Ø 5,0 / 4, 6 mm (Length: 8,661; Ø 0,197 / 0,181 in)
010-2833-ESD	Spot suction nozzle for clip-on kit, Pace PS80/SP2A, Length: 220 mm; Ø 4,5 / 3,9 mm (Length: 8,661; Ø 0,177 / 0,154 in)
010-2834-ESD	Spot suction nozzle for clip-on kit, Weller WSP80, MLR21, MT1500, Hakko 907/912, Length: 180 mm; Ø 6, 3 / 5, 4 mm (Length: 7,087; Ø 0,248 / 0,213 in)
001-0014	E-clips 4/6 mm (0,026 in)
010-1041	Conductive silicone hose Ø 7 / 4,5 mm (0,276 / 0,177 in), by meter
010-1042N	Conductive silicone hose Ø 8 / 5 mm (0,315 / 0,197 in), by meter
010-9901-ESD	Cleaning brush, 4 mm (0,157 in)
010-9902-ESD	Cleaning brush, 5 mm (0,197 in)

## Locking clip for extraction hose





## Accessories for workbench installations

Order No.	Description
T005 36 316 99	Extraction hose complete with 2 connecting elements for direct connection of Zero Smog 20T (WFE 20D) to pipe system 50
T005 36 414 00	Extraction hose without connecting elements, sold by metre
T005 36 415 99	Connection Element 40-50 for connecting extraction hose 40 and pipe system 50
T005 36 326 99	Extension hose DN 17, 5 m
T005 87 358 65	Connection nipple on extension hose DN 17 / G 3/8" (T0053632699)
T005 36 338 99	Connection nipple for extraction hose Ø 5 mm / 0.19 in, for connection with FE soldering irons to nossle 50
T005 87 350 50	End cap for connection nipple Ø 5 mm (T0053633899)
T055 87 628 10	Connection adapter for Zero Smog 20T





## **Accessories Tip Extraction**

Order No.	Description
T005 15 086 99N	Basic Unit pneumatic (for WFE, WFE P) Stop+Go + Safety Rest with Fibre Optic Sensor for FE 75
T005 15 076 99N	Basic Unit Electric (for WFE, WFE P) Stop+Go + Safety Rest Function with Fibre Optic Sensor for FE 75
T005 15 080 99N	Second Safety Rest with Fibre Optic Sensor for Extending to 2 Workplaces for FE 75
T005 15 168 99N	Basic unit electric (for WFE) safety rest with Stop+Go function with fibre optic sensor for WSP 80, WP 80, WP 120
T005 15 167 99N	Basic unit electric (for WFE P) safety rest with Stop+Go function for soldering irons WSP 80, WP 80, WP 120 with fibre optic sensor.
T005 15 161 72N	WDH 10T OPTO Second safety rest for KHE / KHP with fibre optic sensor for extending to 2 workplaces
T005 15 152 99N	Safety rest with dry cleaner

## **Cord Support**

 Order No.	Description
T005 15 066 99	Cord support for safety rest KH 20/23



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## Laser extraction

Laserline filter systems have one more crucial advantage, they are the quietest in the world.

#### Laser Line LL 150

#### Laser extraction unit, 100-240 V / 60 Hz







Order No. FT-L15 N

- · Remote control via RS 232 port
- · Efficient laser extraction unit for low dust amount
- Optical and acustic filter full alarm
- Switch power supply 100 240 V
- 3 levels of filtering



Dimensions L x W x H (Inches)	13,4 x 13,4 x 24,01
Dimensions L x W x H (mm)	340 x 340 x 640
Weight	18 kg
Voltage	100 - 240 V, 60 Hz
Power	175 VA
Noise level (distance 1 m) dB(A)	< 50 dB (A)
Max. vacuum	2300 Pa
Capacity I/min	140 m³ / h
Maximum extraction power with standard filter, m3/h (CFM)	100 (58,8)
EPA class microfilter, degree of separation, MPPS %	> 99,95
Active carbon gas filter chemisorption, degree of separation, %	> 99,96
Pre-filter (class, size m2)	F8 / 0,24

Scope of supply	Order No.	Model	Description
		Laser Line 150 Unit	Laser Fume Extraction Unit 150
	150-2012-LN	Micro/Gasfilter Laser Line 150	Micro/Gasfilter Laser Line 150. Particle filter H13, Wide band gas filter (50 % active carbon + 50 % Chemisorb)
	150-4000	Pre-filter F7 Laser	Pre-filter F7 Laser Line 150



### Laser Line LL 200V

#### Laser extraction unit, 230V / 50 Hz







Order No. FT91 00 169 9N

- For Laser marking, engraving, and welding applications with low up to mid dust volumes.
- The Constant flow control (CFC) guarantees a automatical air flow regulation independent of the filter polution rate.
- Efficiency test via USB port
- Acoustical and optical filter alarm
- Low noise level



Dimensions L x W x H (Inches)	12,59 x 12,59 x 27,55
Dimensions L x W x H (mm)	320 x 320 x 700
Weight	21 kg
Voltage	230 V, 50/60 Hz
Power	200 VA
Noise level (distance 1 m) dB(A)	< 52 dB (A)
Max. vacuum	3800 Pa
Capacity I/min	230 m³ / h
Maximum extraction power with standard filter, m3/h (CFM)	160 (95)
EPA class microfilter, degree of separation, MPPS %	> 99,95
Active carbon gas filter chemisorption, degree of separation, %	> 99,96
Pre-filter (class, size m2)	F7 / 0,45

Scope of supply	Order No.	Model	Description
		Laser Line 200V Unit	Laser Fume Extraction 200V Unit
	FT910 00 007	Pocket filter F7 0,5 m <sup>2</sup> Laser Line 200V	Pocket filter F 7 Filter Surface 0, 5 m <sup>2</sup> for Laser Line 200V
	FT910 00 008 N	Compact filter for Laser Line 200 V	Particle filter H13 and Wide band gas filter





### Laser Line LL 400V

#### Laser extraction unit, 230V / 50 Hz







Order No. FT91 00 269 9N

- The Constant flow conrol (CFC) guarantees a optimal air flow regulation independent of the filter polution rate.
- Efficiency test via USB port
- Electronic filter control with optical and acoustical filter alarm
- · Laser extraction unit for laser marking, grinding, cutting, welding with high dust amount.



17,4 x 17,4 x 40,1
441 x 441 x 1020
51 kg
230 V, 50/60 Hz
460 VA
< 53 dB (A)
3000 Pa
645 m³ / h
400 (235)
> 99,95
> 99,96
F7 / 2,0

Scope of supply	Order No.	Model	Description
		Laser Line 400V Unit	Laser Line 400V Unit
	FT910 00 006	Pocket filter F7 2,5 m <sup>2</sup> Laser Line 400V	Pocket filter F 7 Filter Surface 2,5 m <sup>2</sup> for Laser Line 400V
	FT910 00 010	Compact Filter Laser Line 400V	Particle filter H13 and Wide band gas filter





## Accessories

## Exhaust accessories to blow waste air out of a building



Order No.	Description
T005 87 358 40	Exhaust connector DN 100 for Zero Smog 6V and WFE 4S
T0058735920	Exhaust connector of pipe 100 to fume extraction unit WFE 20D, ZS 20 T
T005 87 359 15	Exhaust connector DN 75 for WFE 2S, Zero Smog 4V, WFE 4S and Zero Smog 6V

### Remote control for fume extraction units

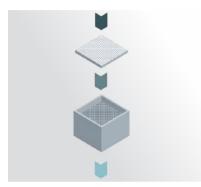
	Order No.	Description		Order No.	Description
	T005 87 359 09N	Remote control for fume extraction units ZS 4V, ZS 6V, ZS 20T with filter status display		T005 87 647 12	WX Adapter for WFE/WHP
	T005 31 191 99	Interface cable RS 232, 2 m (78.74 in)			
		for remote control or monitoring by PC (type 1:1) T005 87 359 09		T005 87 647 10	WX Connecting cable, 2 m
Winger Mil	700-3057	Remote control for fume extraction unit WFE 2X, MG 100, MG			
OFFI OFFI OFFI OFFI OFFI OFFI OFFI OFFI		200, MG 400 with 2 m (78.74 in) cable	Mether to the state of the stat	T005 87 647 26N	WX HUB
	T005 87 627 24	WX Adapter is needed for connection of the remote control (T0058735909) to Zero Smog 4V, 6V, 20T	Weller To The Tark Th	T005 87 687 67	WT HUB



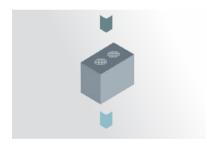


## **Spare Filters**

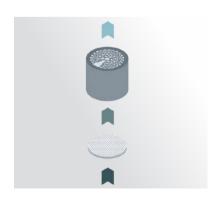
Zero Smog 2, MG 130, MG 140, Zero Smog 4V, Zero Smog 6V, Zero Smog 20T, Zero Smog TL, Zero Smog EL



#### **MG 100S**



#### FT 12, WFE P



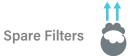
#### Filter



Zero Smog TL	F191013699	
Zero Smog EL		
MG 130	100-240 V: 130-1000-ESD	
MG 100S	230 V: 100-1000-ESD	120 V (USA): U-100-1000-ESD
MG 140	230 V: 145-1000-ESD	230 V: mit 145-1002-ESD
Zero Smog 4V	230 V: T005 36 606 99	100-120 V (USA): T005 36 602 99
Zero Smog 4V gas filter	230 V: T005 36 616 99	100-120 V (USA): T005 36 612 99
Zero Smog 6V	230 V: T005 36 666 99	100-120 V (USA): T005 36 662 99
Zero Smog 6V	230 V: T005 36 676 99	100-120 V (USA): T005 36 672 99
WFE		
WFEP	230 V: T005 36 386 99	120 V, WFE2P (USA): T005 36 232 99
FT 12		
Zero Smog 20T	230 V: T005 36 706 99	120 V (USA): T005 36 702 99
Pocket filter ZS6V/4V	T005 87 358 62	

#### **Special filter**

MG 100S	230 V: 100-1000-ESD	120 V (USA): U-100-1000-ESD
MG 140	230 V: 145-1000-ESD	230 V: mit 145-1002-ESD
Zero Smog 4V	230 V: T005 36 606 99	100-120 V (USA): T005 36 602 99
Zero Smog 6V	230 V: T005 36 666 99	100-120 V (USA): T005 36 662 99
WFE		
WFEP	230 V: T005 36 386 99	120 V, WFE2P (USA): T005 36 232 99
FT 12		



## Filter Matrix

Medium dust filter M5							ne dust Iter F7				Compact filter H13								Adhesive fumes filter		Pocket filter
T005 87 358 10 pcs.	T005 87 359 10 pcs.	T005 87 627 10 pcs.	130-2010 5 pcs.	<b>145-4000</b> 2 pcs.	T005 36 421 3 pcs.	T005 87 358 10 pcs.	T005 87 359 10 pcs.	T005 87 358 1 pcs. 60	210-0313 10 pcs.	T005 87 628 10 pcs.	T005 87 628 58	T005 87 627 01	130-2000-ESD	100-2000-ESD	T005 36 410 99	T005 87 358 38	T005 87 359 36	145-2000-ESD	7005 87 358 35	T005 87 358 95	T005 87 359 24
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								✓													✓

MEK		Solvents		Cleanroom	class 5		Adhesive fu	umes	
145-2003-ESD	100-2003-ESD	100-2012-ESD	145-2012-ESD	100-2002-ESD	145-2002-ESD	FT91000019	T005 87 358 95	T005 36 407 99	T005 87 358 35
	✓	<b>✓</b>		<b>✓</b>					
✓			✓		✓				
							✓		
						<b>✓</b>			✓
								<b>✓</b>	
								<b>✓</b>	
								<b>✓</b>	



Before using special filters please check in the MSD data sheet if they are suitable for your application, or simply contact your local Weller representative for further support.



#### Weller Zero-Smog® systems

Specifically designed for continuous operation in industrial environments. Care and attention at the design stage plus careful component choice and a high quality manufacturing process have given Weller extraction systems a world wide reputation for reliability and longevity.

#### Weller Zero-Smog® fume extraction

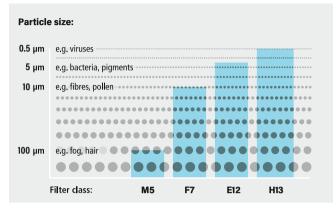
Weller Zero-Smog\* systems have a three stage filter system (excl. MG 100S) for removing small particles, fumes and gases that are produced in different working processes:

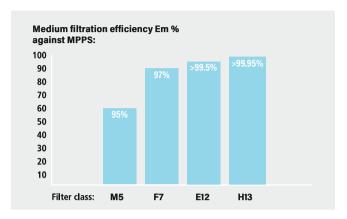
. The hazardous substances are efficiently captured by the nozzle and are absorbed into the filter.

Bigger particles get caught in the pre-filter and smaller particles get caught in the HEPA (High Efficiency Particulate Air) filter.

The wide band gas filter removes fumes and adhesives.

End product - clean air - is re-circulated into the workplace.





Filter Class M5, F7: Fine dust filter as per EN 779:2012

Filter Class E12/H13: According EN 1822:2009 HEPA ( High Efficiency Particulate Air) Filter

#### Filter classification according EN norm EN 1822:2009

Filter Class	<b>Recommended Application</b>
M5	For standard applications
F7	For applications with high
	flux or dust content
E12 / H13	For applications with high
	flux or dust content
Gas	For applications <b>with</b>
	fumes from adhesives and
	solvents

Group	Filter class	Integral value		
		Degree of separation	Transmittance degree	
EPA	E10	85 %	15 %	
	E11	95 %	5 %	
	E12	99,5 %	0,5 %	
HEPA	H13	99,95 %	0,05 %	
	H14	99,995 %	0,005 %	

#### 1. Medium / fine dust filter

For standard applications with a small amount of flux and pollution gases with high solid content, Weller offers filter classes M5 or F7

#### 2. Compact filter consisting of:

Particle filter H13 with deposition performance according EN 1822:2009 > 99.955% in MPPS (particles 0.16  $\mu m)$ 

> 99.994% particles 0.3 µm

Wide band gas filter. For cleaning harmful fumes and vapours. The Weller wide band gas filter consists of 50% active carbon and 50% Chemisorb (potassium permanganate).

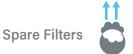
Harmful gases with a high molecular weight are cleaned by the active carbon. Chemisorb is suitable for absorbing gases of lower molecular weight. Because of its composition, Chemisorb is able to convert a large number of chemical

pollutants (e.g. formaldehyde) into non-polluting gases by means of molecular modification.

#### 3. Gas filter (optional)

The gas filter is used for extracting adhesive fumes and solvents. Experience has shown that filtering suspended particles is not so vital in this respect. The gas filter is filled with 50% active carbon and 50% Chemisorb. The particle filter is omitted.





## **Spare Filters**

#### Compressed air cleaning filter for WFE, FT 12, FT 12-PF



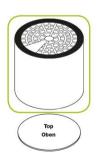
Order No.	Description	Filter type	PU
T005 87 357 57	Compressed air cleaning filter for WFE	Active carbon 100%	1
210-0323-ESD	Compressed air cleaning filters for FT 1 / FT 12 / FT 13	Active carbon 100%	1

#### Compact filter - WFE, WFE P, WFE 2P, FT 12, FT11, FE 4000



Order No.	Description	Filter type	PU
T005 36 410 99	Compact filter - WFE, WFE P, WFE 2P, FT 12, FT11, FE 4000	Compact filter: Particle filter H13 and Wide band gas filter (50 % active carbon + 50 % Chemisorb)	1

#### Compact filters for glueing applications WFE, WFE P, WFE 2P, FT 12, FT 11, FE 4000



Order No.	Description	Filter type	PU
T005 36 407 99	Compact filters for glueing applications WFE, WFE P, WFE 2P, FT 12, FT 11, FE 4000	Compact filter H13, wide band gas filter 100 % active carbon	1



## Compressed air cleaning filter for WFE, WFE P, WFE2P, FT 11, FT 12, FT 12-PF, FE 3000/4000



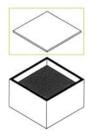
Order No.	Description	Filter type	PU
T005 36 421 99	Fine dust filter F7	Fine dust filter F7	3

## Compressed air cleaning filters for WFE, WFE P, WFE2P, FT 12, FT 12-PF



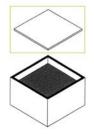
Order No.	Description	Filter type	PU
210-0323-ESD	Compressed air cleaning filters for FT 1 / FT 12 / FT 13	Active carbon 100%	1
210-0315	Filter discs FT 1 (pink)		10

#### **Medium dust filters M5**



Order No.	Description	Filter type	PU
T005 87 358 37	Fine dust filters M5 for Zero Smog 20T, WFE 20D, WFE 4S, Zero Smog 6V, FC 800	Fine dust filter M5	10
T005 87 359 37	Fine dust filter for WFE 2S, Zero Smog 4V	Fine dust filter M5	10

#### Fine dust filters F7



Order No.	Description	Filter type	PU
T005 87 358 36	Fine dust filter F7 for Zero Smog 20T, WFE 20D, WFE 4S, Zero Smog 6V, FC 800	Fine dust filter F7	10
T005 87 359 38	Fine dust filter F7 for WFE 2S, Zero Smog 4V	Fine dust filter F7	10
T005 87 628 57	Fine dust filter F7 for Zero Smog TL	Fine dust filter F7	10

## **Compact filters**



Order No.	Description	Filter type	PU
T005 87 358 38	Compact filter for WFE 20D, WFE 4S, Zero Smog 6V, Zero Smog 20T, FC 800	Compact filter: Particle filter H13 and wide band gas filter (50% active carbon, 50% Chemisorb)	1
T005 87 359 36N	Compact filter: Particle filter H13 and wide band gas filter (50% active carbon, 50% Chemisorb) for Zero Smog 4V, WFE 2S	Particle filter H13 and wide band gas filter (50% active carbon, 50% Chemisorb)	1
T005 87 627 01	Compact filter: particle filter H13 and granular activated carbon filter with 10 pre-filters M5 for Zero Smog 2, Zero Smog EL, WFE 2ES / CS	Aktivkohlegranulat	1
T005 87 628 58	Filter Set: Compact filter particle filter H13 and granular activated carbon filter with 10 F7 pre-filters for the Zero Smog TL	Particle filter H13 and wide band gas filter	1

### Adhesive fume filters



Order No.	Description	Filter type	PU
T005 87 358 35	Wide band gas filter for Zero Smog 6V, WFE 4S	Wide band gas filter (50 % active carbon + 50 % Chemisorb)	1
T005 87 358 95N	Wide band gas filter for adhesive fumes for Zero Smog 4V, WFE 2ES, WFE 2S	Wide band gas filter (50 % active carbon + 50 % Chemisorb)	1

#### **Pocket filter**



Order No.	Description	Filter type	PU
T005 87 358 60	Pocket filter F7 for Zero Smog 4S, Zero Smog 6V, WFE 2S / WFE 4S	Pocket filter F7	1

### **Pocket filter**



Order No.	Description	Filter type	PU
T005 87 359 24	Fleece filter for Zero Smorg 4V, Zero Smog 6V, WFE 2S / WFE 4S		1



## Compact filters MG 140

### **Compact filters for MG 140**



Order No.	Description	Filter type	PU
145-2000-ESDN	Particle filter H13 and wide band gas filter, Standard	Particle filter H13, Wide band gas filter (50 % active carbon + 50 % Chemisorb)	1
145-2002-ESDN	Particle filter H13 and wide band gas filter, Cleanroom	Particle filter H13, Wide band gas filter (50 % Active carbon + 50 % Chemisorb)	1
145-2012-ESDN	Compact filter: Particle filter H13 and wide band gas filter, Solvents / VOC	Particle filter H13, wide band gas filter (100 % active carbon)	1
145-2003-ESDN	Compact filter: Particle filter H13 and wide hand gas filter MFK	Particle filter H13, wide band gas filter (100 % Chemisorh)	1

### Compact filter for MG 100, MG 100S, MG 80S, WFE 2X



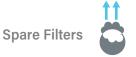
Order No.	Description	Filter type	PU
100-2000-ESDN	Particle filter H13 and wide band gas filter, Standard	Particle filter H13, Wide band gas filter (50 % active carbon + 50 % Chemisorb)	1
100-2012-ESDN	Compact filter: Particle filter H13 and wide band gas filter, Solvent / VOC, for MG 100, MG 100S, WFE 2X	Particle filter H13, wide band gas filter (100 % active carbon)	1
100-2003-ESDN	Compact filter for MG 100 / MG 100S / MG 80S / WFE 2X: Particle filter H13 and wide band gas filter, MEK	Particle filter H13, wide band gas filter (100 % Chemisorb)	1

#### **Compact filter for MG130**



Order No.	Description	Filter type	PU
130-2000-ESDN	Particle filter H13 and wide band gas filter, Standard	Particle filter H13, Wide band gas filter (50 % active carbon + 50 % Chemisorb)	1





### Compact filters for MG 200, MG 400



Order No.	Description	Filter type	PU
200-2000-ESDN	Compact filter MG 200 Standard	Particle filter H13, Wide band gas filter (50 % active carbon + 50 % Chemisorb)	2
200-2002-ESDN	Particle filter H13 and wide band gas filter, cleanroom	Particle filter H13, Wide band gas filter (50 % Active carbon + 50 % Chemisorb)	2
200-2003-ESDN	Compact filter for MG 200, MEK	Particle filter H13, wide band gas filter (100 % Chemiesorb)	2

#### **Prefilter for MG 140**

Order No.	Description	Filter type	PU
140-2000-ESDN	Particle filter E 12	Particle filter	1
145-4000	Pre-filter for MG 140 / F8 (2 pieces)	Fine dust filter	2

### Prefilter for MG 140, MG100



Order No.	Description	Filter type	PU
PF-100 0	Pre filter box, incl. brackets and 2 m connection hose		1
500-4000	Pre-filter for PF-1000, BT 75	Fine dust filter	5

## Compressed air cleaning filters for WFE, WFE P, WFE2P, FT 12, FT 12-PF



Order No.	Description	Filter type	PU
210-0323-ESD	Compressed air cleaning filters for FT 1 / FT 12 / FT 13	Active carbon 100%	1
T005 36 421 99	Fine dust filter F7	Fine dust filter F7	3





# Replacement filters for discontinued MG filter systems

#### **Compact filter for MG 75**



Order No.	Description	Filter type	PU
750-2002-ESDN	Particle filter H13 and gas filter, Cleanroom	Particle filter H13 , Wide band gas filter (50 % active carbon + 50 % Chemisorb)	1
750-2003-ESDN	Particle filter H13 and gas filter, MEK	Particle filter H13, wide band gas filter (100 % Chemisorb)	1

### **Compact filter for MG 95**



Order No.	Description	Filter type	PU
950-2000-ESDN	Particle filter H13 and gas filter, Standard	Particle filter H13 , Wide band gas filter (50 % active carbon + 50 % Chemisorb)	1
950-2002-ESDN	Particle filter H13 and gas filter, Cleanroom	Particle filter H13 , Wide band gas filter (50 % active carbon + 50 % Chemisorb)	1
950-2003-ESDN	Particle filter H13 and gas filter, MEK	Particle filter H13, wide band gas filter (100 % Chemisorb)	1

#### Pre-filter for PF-1000, BT 75

Order No.	Description	Filter type	PU
500-4000	Pre-filter for PF-1000, BT 75	Fine dust filter	5



## Dispensing

Less is more ...



#### For every dispensing application

The right dispenser for every application. 2 versions of dispenser, 1 or 2 channel.



#### Reduce rework and waste

Reduced sources of errors due to manual control. Dispensing time via potentiometer.



#### Efficient and cost orienated

Savings thanks to precise meter.



#### Precise and clean results.

Protection against contamination. Vacuum technology prevents dripping.



### KDS824A

#### Deluxe Shot Meter 230 V / 120 V



Order No. T005 31 636 99

- Shot time duration adjustable from 0,01 to 99,99 seconds
- · Vacuum feature prevents dripping
- Electrically actuated foot pedal
- · One channel without time controlled air



Accessories	Order No.	Model	Description
	KDS816	KDS816	Syringe Holder Stand
	KDS830S6N	KDS830S6	- Metal syringe adapter with 6" (2 m) air line and fitting - Plugs directly into any shot meters - Fittes all syringes usual in trade

### KDS834A

#### Economy Shot Meter 230 V / 120 V



Order No. T005 31 656 99

- Hot time duration adjustable from 0,01 to 99,99 seconds
- · Vacuum feature prevent dripping
- Electrically actuated foot pedal



Accessories	Order No.	Model	Description	
	KDS816	KDS816	Syringe Holder Stand	





## **KDS806V**

#### Foot valve with vacuum

Order No. KDS806V

- Basic ON-OFF function
- Foot actuated for excellent ergonomics
- Work on compressed air input only, no electricity required
- 0-100 PSI regulator and gauge
- Vacuum feature prevents dripping







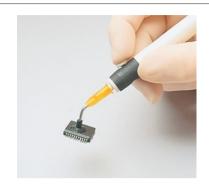
# Vacuum Pick-up

#### **KDS301**

#### Vacuum Pick-up Wand

Order No. KDS301

- Attaches to the air accessory port of the KDS824A
- Can be connected on a compressed air hose via a 4 mm outer diameter on the pressure reducer
- A finger control on the wand allows an easily pick up of small components
- Comes with three sizes of conductive suction cups KDS260S (3,2 mm), KDS260M (6,3 mm), KDS260L (9,5 mm)



## **Accessories for Vacuum Pick-up**

Order No.	Description
KDS260S	Suction Cup Small Ø 3,2 mm for KDS301
KDS260M	Suction Cup Medium Ø 6,3 mm for KDS301
KDS260L	Suction Cup Large Ø 9,5 mm for KDS301



# **Syringe Adapter**

## Metal Adapters Assemblies (universal)

- Metal syringe adapter with 6" (2m) air line and fitting.
- Plus directly into any short meters.
- Fitters all syringes usual in trade.



Order No.	Size	Airline D	viameter	Pkt. Qty.
		Inch	mm	
KDS805S6N	5CC	3/32	2.4	1
KDS810S6N	10CC	3/32	2.4	1

## **Accessory**



Order No.	Description
KDS816	Syringe Holder Stand



## Needles

## Stainless Steel Plastic Hub Dispensing Needles



Order No.	Description	Gauge	Inside	Ø	Outsic	de Ø	Lengt	h	Colour	Pkt.
			Inch	mm	Inch	mm	Inch	mm		Qty.
KDS1412P	Tapered Tip Needles	14	0.067	1.70	0.083	2.11	0.5	12.70	Dark green	50
KDS141P	Tapered Tip Needles	14	0.067	1.70	0.083	2.11	1	25.40	Dark green	50
KDS1512P	Tapered Tip Needles	15	0.060	1.52	0.072	1.83	0.5	12.70	Orange	50
KDS1612P	Tapered Tip Needles	16	0.053	1.35	0.064	1.63	0.5	12.70	Purple	50
KDS161P	Tapered Tip Needles	16	0.053	1.35	0.064	1.63	1	25.40	Purple	50
KDS16112P	Tapered Tip Needles	16	0.053	1.35	0.064	1.63	1.5	38.10	Purple	50
KDS1712P	Tapered Tip Needles	17	0.045	1.14	0.060	1.52	0.5	12.70	White	50
KDS1812P	Tapered Tip Needles	18	0.038	0.97	0.050	1.27	0.5	12.70	Pink	50
KDS181P	Tapered Tip Needles	18	0.038	0.97	0.050	1.27	1	25.40	Pink	50
KDS1912P	Tapered Tip Needles	19	0.032	0.81	0.042	1.07	0.5	12.70	Brown	50
KDS191P	Tapered Tip Needles	19	0.032	0.81	0.042	1.07	1	25.40	Brown	50
KDS2012P	Tapered Tip Needles	20	0.026	0.66	0.035	0.89	0.5	12.70	Yellow	50
KDS201P	Tapered Tip Needles	20	0.026	0.66	0.035	0.89	1	25.40	Yellow	50
KDS2112P	Tapered Tip Needles	21	0.023	0.58	0.032	0.89	0.5	12.70	Green	50
KDS2212P	Tapered Tip Needles	22	0.019	0.48	0.028	0.71	0.5	12.70	Black	50
KDS221P	Tapered Tip Needles	22	0.019	0.48	0.028	0.71	1	25.40	Black	50
KDS2312P	Tapered Tip Needles	23	0.017	0.43	0.025	0.64	0.5	12.70	Light blue	50
KDS2512P	Tapered Tip Needles	25	0.012	0.30	0.020	0.51	0.5	12.70	Blue	50
KDS3012P	Tapered Tip Needles	30	0.006	0.15	0.012	0.30	0.5	12.70	Lavender	50
KDS660	Pieces Needle Kit									500
KDSSAMPLEPACK	Needle Sample Pack									5



## **Tapers Tip Needles**



Order No.	Description	Gauge	Inside Ø	Colour	Pkt. Qty.
			Inch mm		
KDS14TNP	Tapered Tip Needles	14	0.063 1.60	Salmon	50
KDS16TNP	Tapered Tip Needles	16	0.048 1.22	Grey	50
KDS18TNP	Tapered Tip Needles	18	0.034 0.86	Green	50
KDS20TNP	Tapered Tip Needles	20	0.024 0.61	Pink	50
KDS22TNP	Tapered Tip Needles	22	0.017 0.43	Blue	50

## **Miscellaneous Accessories**

Order No.	Description	Pkt. Qty.
KDS825	Panel Mount Coupler	1
KDS900	Male Connector Large Barb	5
KDS901	Female Connector for KDS301	1







# **Electronic screwdriver**

## POWER IS NOTHING WITHOUT CONTROL



#### Low noise level operations

Below emission level in hospitals during day duty, brushless motor, noise level < 55dBA



#### **Compatible units**

Analog and digital power units, clutch systems or electronic screwdrivers - all tools are compatible and for a variety of applications



#### No emissions

Perfect for industrial serial assembly with assembly tasks at low torque



**ESD-safe** 

No electrostatic discharge





#### **Technical Data**





**WTS A** 

WBTS35P Push to start

WTS D

Mains supply voltage	100 - 240 VAC				
Speed control	from 60 % to 100% of nominal speed				
Display	no	LED			
Operation panel	Simply rotary dial adjustment	Text display			
Torque range display	no	yes			
Order no.	T005 39 016 99	T005 39 006 99			
WBTS12L Lever start	✓	✓			
WBTS35L Lever start	✓	✓			
WBTS35ECL Lever start	✓	<b>//</b>			
WBTS12P Push to start	✓	✓			

# Connecting Overview Screwdriver

## **WTS A**

#### **Analog Power Unit**



Order No. T005 39 016 99

- Simply rotary dial adjustment
- Soft start capability, ramp from 0 to 2 sec.
- ESD compliant housing



## WTS D

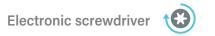
#### **Digital Power Unit**



Order No. T005 39 006 99

- Easy operation with text display and simple programming, multiple languages
- Soft start capability, ramp from 0 to 2 sec.
- Suitable for complex tightening applications
- ESD compliant housing
- · Recommended ECL Electric Screwdriver





#### **Technical Data**

	WBTS12L	WBTS35L	WBTS35ECL	WBTS12P	WBTS35P
Rotation speed	650 UpM	800 UpM	800 UpM	650 UpM	800 UpM
Start	Lever start	Lever start	Lever start	Push to start	Push to start
Torque range	0,05 - 1,2Nm	0,5 - 3,5Nm	0,5 - 3,5Nm	0,05 - 1,2Nm	0,5 - 3,5Nm
For use with 1/4" bits	1/4"	1/4"	1/4"	1/4"	1/4"
Brushless, maintenance free motor	yes	yes	yes	yes	yes
Right and left rotation	yes	yes	yes	yes	yes
Low noise	<55dBA	<55dBA	<55dBA	<55dBA	<55dBA

## WBTS12L

#### Electric screwdriver with lever start









Order No. T005 39 091 99

- Lever start
- Torque setting via clutch spring compression
- 8-pin interface cable
- Connecting cable 2,5 m



Similar to figure

#### WBTS35L

#### Electric screwdriver with lever start









Order No. T005 39 093 99

- Lever start
- Torque setting via clutch spring compression
- 8-pin interface cable
- Connecting cable 2,5 m



Similar to figure





#### WBTS35ECL

#### Electric screwdriver with lever start

0,5 - 3,5 Nm 800 UpM





Order No. T005 39 095 99

- Lever start
- Torque setting via digital controller
- 8-pin interface cable
- Connecting cable 2,5 m



#### Electric screwdriver push to start

0,05-1,2 Nm 650 UpM





Order No. T005 39 092 99

- Push to start
- Torgue setting via clutch spring compression
- 8-pin interface cable
- Connecting cable 2,5 m

#### WBTS35P

Electric screwdriver push to start and 8-pin interface cable







Order No. T005 39 094 99

- Push to start
- Torgue setting via clutch spring compression
- Connecting cable 2,5 m







Similar to figure

## Accessories

#### **WAH12**

#### 90° Angle head for WBTS12L



Order No. T005 87 677 01

• Especially for tight work spaces

#### **WAH35**

#### 90° Angle head for WBTS35L



Order No. T005 87 677 02

• Especially for tight work spaces

#### **WBAL**

#### **Balancer**

Order No. T005 87 677 03

• Working load limit from 0,4 to 1 kg







## **WCAB5M**

#### Connecting cable 5 m, 8-pin

Order No. T005 87 677 04

• Flexible connecting cable



## **WCAB5MS**

#### Connecting cable with twist 5 m, 8-pin

Order No. T005 87 677 05

· Flexible connecting cable with twist



#### WTT5

#### Torque tester from 0,2 to 5 Nm

Order No. T005 87 677 06

- Tester for screwdriver calibration
- 3 units of torque measurements
- Automatic shut down
- 2 Display mode selectable
- Battery powered or power supply

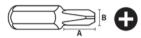


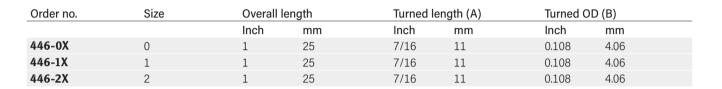
## **Screwdriver Inserts**

## Phillips®-Bits

1/4" Hex Insert Bits-Limited Clearance







#### Pozidriv® Bits

1/4" Hex Insert Bits





Order no.	Size	Overall le	rall length Turned length (A)		Turned OD (B)			
		Inch	mm	Inch	mm	Inch	mm	
440-1-PZDX	1	1	25					
440-2-PZDX	2	1	25					
440-215-PZDX	2	1 1/2	38					
440-22-PZDX	2	2	51					
440-3-PZDX	3	1	25					
440-4-PZDX	4	1 1/4	32					
446-1-PZDX	1	1	25	7/16	11	0.18	4.6	
446-2-PZDX	2	1	25	7/16	11	0.18	4.6	

## **Slotted Bits**

1/4" Hex Insert Bits -Limited Clearance







Order no.	Screw size	Lenght		Blade Thic	Blade Thickness (A)		th / Body
		Inch	mm	Inch	mm	Inch	mm
445-000X	1F-2R	0.984	25	0.021	0.53	0.125	3.2
445-00X	2F-3R	0.984	25	0.025	0.64	0.140	3.6
445-0X	3F-4R	0.984	25	0.030	0.76	0.154	3.9
445-10X	4F-5R	0.984	25	0.034	0.86	0.185	4.7
445-20X	5F-6R	0.984	25	0.036	0.91	0.216	5.5
445-30X	6F-7R	0.984	25	0.038	0.97	0.248	6.3





## Torx® Bits

#### 1/4" Hex Insert Bits





Order no.	Size	Overall length		Order no.	Size	Overall I	ength
		Inch	mm			Inch	mm
440-TX-05X	T-5	1	25	440-TX-15X	T-15	1	25
440-TX-06X	T-6	1	25	440-TX-20X	T-20	1	25
440-TX-07X	T-7	1	25	440-TX-25X	T-25	1	25
440-TX-08X	T-8	1	25	440-TX-27X	T-27	1	25
440-TX-09X	T-9	1	25	440-TX-30X	T-30	1	25
440-TX-10X	T-10	1	25	440-TX-40X	T-40	1	25

## **Socket Head Bits**

1/4" Hex Insert Bits - Metric





Order no.	Size Overall length		Size Overall length Order no.		Size	Overall le	ength
		Inch	mm			Inch	mm
185-1.5MM	1.5 mm	1	25	185-6MM	6.0 mm	1 5/16	33
185-2MM	2 mm	1	25	185-7MM	7.0 mm	1 1/4	32
185-2.5MM	2.5 mm	1	25	185-8MM	8.0 mm	1 1/4	32
185-3MM	3.0 mm	1	25	185-9MM	9.0 mm	1 1/4	32
185-4MM	4.0 mm	1 5/16	33	185-10MM	10.0 mm	1 1/4	32
185-5MM	5.0 mm	1 5/16	33				

## **Bit Holder**

Hex Drive for 1/4" Hex Inserts



Order no.	Size	Overall I	ength	
		Inch	mm	
M-490-NR	2 31/32	2.95	75	Magnetic; no lock ring



## **Slotted Drive**

#### 1/4" Hex Power Drive







Order no.	Screw size	Lenght		Blade Thic	kness (A)	Blade Wid	th / Body
		Inch	mm	Inch	mm	Inch	mm
320-000X	1F-2R	1.929	49	0.022	0.56	0.122	3.10
326-000X	1F-2R	2.756	70	0.022	0.56	0.122	3.10
320-00X	2F-3R	1.929	49	0.26	0.66	0.134	3.40
326-00X	2F-3R	2.756	70	0.026	0.66	0.134	3.40
320-0X	3F-4R	1.929	49	0.030	0.76	0.151	3.84
326-0X	3F-4R	2.756	70	0.030	0.76	0.151	3.84
320-1X	4F-6R	1.929	49	0.034	0.86	0.187	4.75
326-1X	4F-5R	2.756	70	0.034	0.86	0.187	4.75
320-20X	5F-6R	1.929	49	0.036	0.91	0.215	5.46
326-20X	5F-6R	1.929	49	0.91	0.91	0.215	5.46
320-2X	5F-6R	1.929	49	0.036	0.91	0.250	6.35
326-2X	5F-6R	2.756	70	0.036	0.91	0.250	6.35
326-2X			70				

## **Socket Head Drive**

1/4" Hex Power Drive - Metric





Order no.	Size	Overall le	ngth	Order no.	Size	Overall le	ngth
		Inch	mm			Inch	mm
AM-1.5mm	1,5 mm	1 15/16	49	AM-5mm	5,0 mm	1 15/16	49
AM-2mm	2,0 mm	1 15/16	49	AM-5mm-4	5,0 mm	4	102
AM-2.5mm	2,5 mm	1 15/16	49	AM-6mm	6,0 mm	1 15/16	49
AM-3mm	3,0 mm	1 15/16	49	AM-6mm-4	6,0 mm	4	102
AM-3mm-3	3,0 mm	3	76	AM-7mm	7,0 mm	1 15/16	49
AM-3mm-4	3,0 mm	4	102	AM-8mm	8,0 mm	1 15/16	49
AM-4mm	4,0 mm	1 15/16	49	AM-10mm	10,0 mm	1 15/16	49



## **Pozidriv®-Drive**

#### 1/4" Hex Power Drive







Order no.	Size	Overall ler	ngth	Body-Ø (B	3)	Turned length (A)		
		Inch	mm	Inch	mm	Inch	mm	
491-PZDX	1	1 15/10	49	3/10	4.6	1 1/4	32	
491-A-PZDX	1	2 3/4	70	3/16	4.8	2	51	
492-PZDX	2	1 15/16	49	1/4	6.4	1 1/4	32	
492-A-PZDX	2	2 3/4	70	1/4	6.4	2	51	
493-PZDX	3	1 15/16	49	5/16	7.9	1	25	
493-A-PZDX	3	2 3/4	70	5/16	7.9	1 3/4	44	

## **Torx® Drive**

#### 1/4" Hex Power Drive





Order no.	Size	Overall ler	ngth	Body-Ø
		Inch	mm	mm
49-TX-05	T-5	1 15/16	49	3.0
49-A-TX-05	T-5	2 3/4	70	3.0
49-TX-06	T-6	1 15/16	49	3.0
49-A-TX-06	T-6	2 3/4	70	3.0
49-TX-07	T-7	1 15/16	49	3.0
49-A-TX-07	T-7	2 3/4	70	3.0
49-A-TX-08	T-8	2 3/4	70	3.0
49-TX-09	T-9	1 15/16	49	3.0
49-A-TX-09	T-9	2 3/4	70	3.0
49-TX-10	T-10	1 15/16	49	3.8
49-A-TX-10	T-10	2 3/4	70	3.8
49-TX-15	T-15	1 15/16	49	3.8
49-A-TX-15	T-15	2 3/4	70	3.8
49-TX-20	T-20	1 15/16	49	4.3
49-A-TX-20	T-20	2 3/4	70	4.3
49-TX-25	T-25	1 15/16	49	4.0
49-B-TX-25	T-25	3 1/2	89	4.9
49-TX-27	T-27	1 15/16	49	5.5
49-B-TX-27	T-27	3 1/2	89	5.5
49-TX-30	T-30	1 15/16	49	6.0
49-B-TX-30	T-30	3 1/2	89	6.0
49-TX-40	T-40	1 15/16	49	7.8
49-B-TX-40	T-40	3 1/2	89	7.8

## Phillips® Drive

#### 1/4" Hex Power Drive







Order no.	Size	Overall ler	ngth	Body-Ø (E	3)	Turned ler	ngth (A)	
		Inch	mm	Inch	mm	Inch	mm	
4910X	0	1 15/16	49	1/8	3.2	1 1/4	32	
4910-AX	0	2 3/4	70	1/8	3.2	2	51	
491X	1	1 15/16	49	3/16	4.8	1 1/4	32	
491-AX	1	2 3/4	70	3/16	4.8	2	51	
492X	2	1 15/16	49	1/4	6.4	1 1/4	32	
492-AX	2	2 3/4	70	1/4	6.4	2	51	
493X	3	1 15/16	49	5/16	7.9	1	25	
493-AX	3	2 3/4	70	5/16	7.9	1 1/4	44	









# **Precision** tools



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#### **Precision Tools Erem®**

Side cutters and tip cutters, pliers, tweezers, special Erem tools, toolkits











307 379





## Special applications

## Side cutters for use in medical device manufacturing

The 632NCF miniature side cutter is ideally suited for soft material such as silicone tubes in medical device applications, precision connector seals or miniature rubber seals.

The miniature cutter is also the ideal tool for cutting soft synthetic parts, e.g. in the manufacture of hearing aids.

The cutting edges of the 632NCF side cutter are precision-ground to an extremely high level. This enables the cutter to deliver a razor-like full-flush cut.

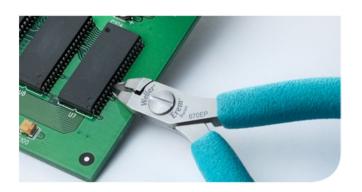


#### Tip cutters to remove fine pitch SMD ICs

A simple method to remove SMD ICs is to cut each of the individual leads to remove the device and then reflow the joint with a soldering iron and remove the component leads from the board.

The solder left on the board can then be removed with a desoldering tool or desolder braid and a new component fitted.

The 670EP and 670EPF have fine pointed tapered and relieved heads that are able to fit between individual leads and cut them without causing damage to the printed circuit.



## Tungsten-carbide cutter for the preparation of cardio-vascular stents

A stent is a vascular-wall prop. It is a lattice-shaped tube made of stainless steel or nickel-titanium. It serves to hold open constricted coronary blood vessels and improves the flow of blood through the vessels.

It is important in stent manufacture that the cut end of any wire in the lattice is as flat as possible, otherwise it will be necessary rework the stents.

These side cutters have fine polished carbide cutting blades to accurately cut the lattice and reduce the need for rework.



## High-precision side cutters for cutting stainless wires

The 599TFO has wear resistant tungsten-carbide cutting edges and all round capability. It is able to cut VectranTM braided wires, fiber optics, Kevlar® and small stainless steel braids and wires.

A further application lies in telecommunications, i.e. working on fiber-optic cables, Kevlar\* silks and piano wires.







The quality and performance of Erem precision tweezers are the result of more than 40 years of development and expertise.

Erem is one of the leaders in the development of high-precision tools for a wide variety of applications in electronics, aeronautical engineering, light engineering, telecommunications, laboratory technology, medicine and the jewelry, watchmaking and goldsmithing industries.



#### Tweezers for biology and laboratory applications

Erem micro-tweezers are suitable for use in biology (e.g. model 5MBS, 5FSA or M5S).

These tweezers with very pointed tips make it possible to access tight spaces and offer excellent visibility when performing precision work and when working under a microscope.

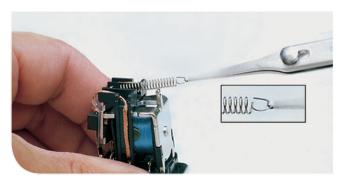
High-precision tweezers are particularly suitable for analysis applications and the handling of tissues, fine threads and other very small objects.



#### Tweezers for use in the jewelry industry

These stainless steel tweezers with Teflon® coated tips (e.g. type 2ASASLT) are particularly suited for use in the jewelry industry. They are robust and the Teflon® coated tips provide a non-stick surface.

Titanium tweezers type like 3CTA are also ideal for this application. Their light weight maintains fingertip control over extended working periods and their resistance to high temperatures allows them to be used in applications that might use gas flames.



## Tweezers for use in light engineering and dental applications

Erem offers special gripping pliers for applications in light engineering. The type 940AS lockable gripping tweezers can withstand a tensile force of 5 kg and can securely hold small wires.

The stainless steel construction allows the tweezers to be sterilized in an autoclave.





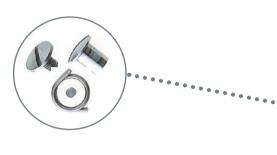
# Side cutters and tip cutters

## FOR ALMOST EVERY APPLICATION

#### **Built-in Erem Magic Spring**

The Magic Spring system used in Erem precision tools is unique. It is integral to the cutting head and provides a constant closing and re-opening force. It is highly reliable, makes the tools easy to use and reduces operator fatigue.

- Reduce costs thanks to long life
- Constant spring force
- Guarantees more than 1 million operations



#### **High-precision screw joint**

This self locking screw joint system gives a smooth cutting and opening action and ensures that there is no blade overlap or play.

- Smooth jaw action with no play
- Smooth cutting operation with no jaw overlapping



## Induction-hardened cutting edges

The cutting blades of Erem cutters are hardened to Rockwell 63-65 HRc by an induction-heating process.

High durability thanks for special material selection

#### **Special tool steel**

Erem electronics tools are made from bright steel.

The special tool steel is made using a unique Swiss processing technique.

The bright tool steel gives additional strength and toughness to the tools to promote a long service life.

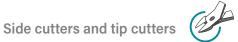




#### **ESD-safe**

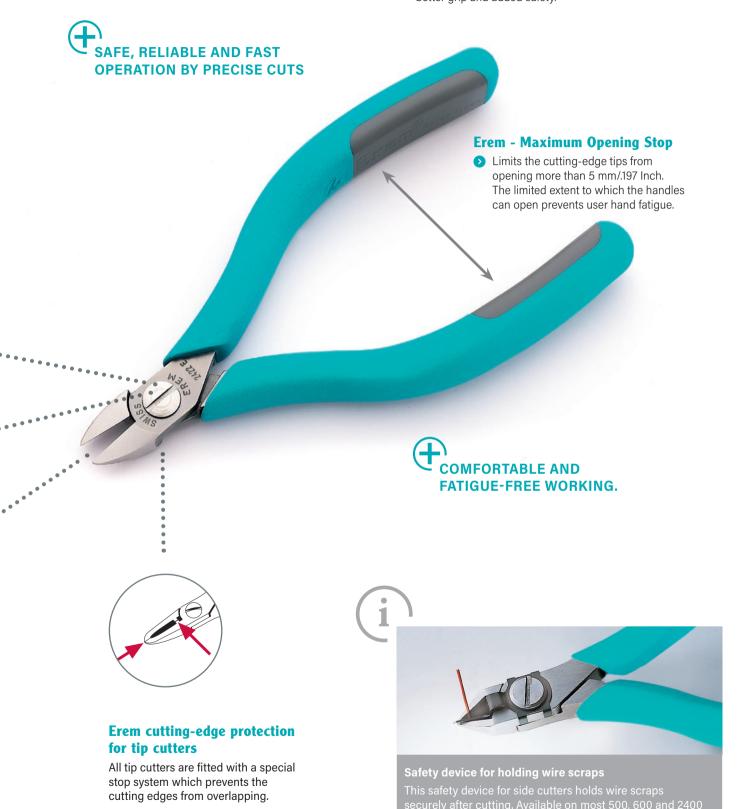
The interchangeable foam-cushion handles are ESD-safe and are fitted as standard on all Erem cutters and pliers.





#### **Ergonomically shaped handles**

For high comfort, better grip and added safety.



## **Cut shape**

There are three blade options, which determine the shape left on a lead after cutting.



#### Semi-flush

This cut leaves a pyramidal tip at the end of the wire. It is particularly suitable for standard jobs where the final shape does not play a significant role. Cutters with this cut are suitable for both soft copper wires and very hard wires such as stainless steel.



#### **Flush**

This cut leaves a much smaller tip at the end of the wire than the semi-flush cut – without reducing the cutting ability. The cutting edges are finer than on semi-flush cutters. The effort exerted when cutting is less and the load on the component is reduced. Flush wire ends reduce the effort needed to fit components on printed-circuit boards. Erem guarantees precise cutting even after frequent use.



#### Super full flush

Only Erem offers you a super full flush cut. This cut provides absolutely flush wire ends.

No rework is needed. Cutters with this cut are absolutely precision-ground and sharpened. The effort exerted when cutting is low, as is the load on the component caused by the cut. Soldering tags in soldering-bath procedures are prevented. Cutters of this type are used in applications for microelectronics, space travel or medical technology. These cutters are suitable for soft wires.







Erem

Competitor











#### Re-sharpening

Erem is your service partner. All Erem side and tip cutters except those with carbide insert blades can be resharpened upto three times. Carriage charges will apply.

#### Replacement parts

Erem cutters and pliers and their component parts are warranted against manufacturing defects. Magic springs, precision joint components are available as spare parts.





# **Choosing the right tool**

		Micro Series 600 / 2600	Medium Series 2400 MagicSense	Medium Series 500	Maxi Series 800 / 2800	Tungsten- carbide cutters
		Miniature cutters for fine wires.	Medium-size cut Combines robus visibility and acc	tness,	The strongest and most robust head	
oility an	d accessibility		Optimized ergonomic shape and an improved grade of hardness.		size cuts large wire diameters.	
•	ip cutter Straight relieved head Horizontal and vertical cuts Cutting in hard-to-reach areas	<b>✓</b>	<b>✓</b>	<b>✓</b>		
3	ip cutter Angled narrow head Precise cuts at different working angles		<b>✓</b>	<b>✓</b>		
~	ip cutter Angled wide head Precise cuts at different working angles		<b>✓</b>	<b>✓</b>		<b>✓</b>
•	Narrowest head shape Optimum access even to extremely hard-to-reach areas	<b>✓</b>		<b>✓</b>	<b>✓</b>	<b>✓</b>
•	Straight edges and taper to a point Access to difficult to reach areas without reducing the cutting ability	<b>✓</b>	<b>✓</b>	<b>✓</b>	<b>~</b>	<b>✓</b>
•	ide cutter Oval head Cutting in easy accessible areas Offers the highest cutting capacity		~	<b>✓</b>	<b>✓</b>	<b>~</b>

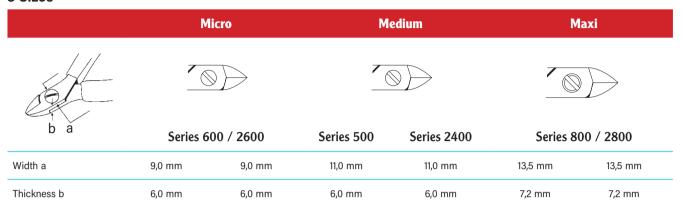
High cutting ability



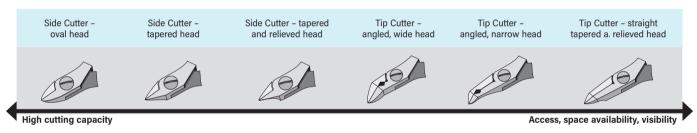


# **Choosing the right tool**

#### 3 Sizes



#### How to choose the right tool?



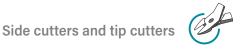
#### **Cutting Capabilities**

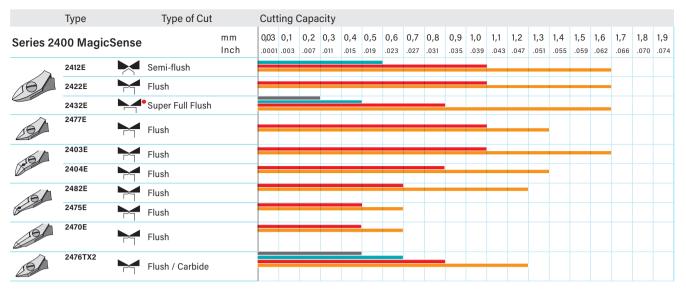
Piano wire
Hard wire, material 1.4301, tensile strength of wire 1800 MPa

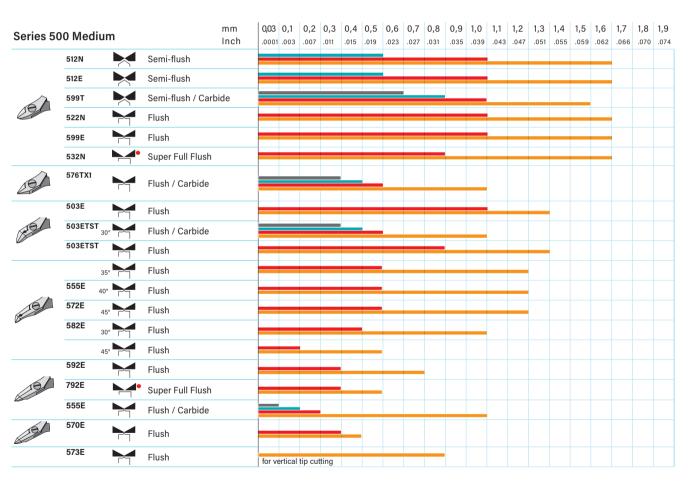
Medium hard wire, material 1.4301, tensile strength of wire 800 MPa

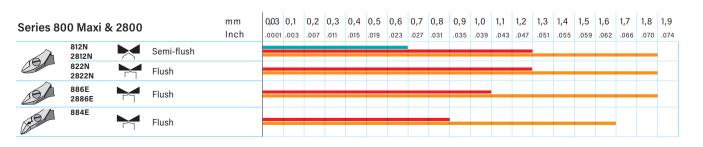
Soft wire, copper, aluminium, tensile strength of wire 250 MPa













# **Series 600 Micro**



- A = Length of cutting edges
- B = Head width
- C = Head thickness
- D = Head length

#### Side cutter - oval head





- 4.331 Inch / 110 mm
- **1.69 oz. / 48 g**

- This is the most widely used head shape.
- Fits for all cutting applications where easy access is given

Model	Cut	Α		В		С		D		Max. cuttin	g capability	in mm
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
612N	Semi-flush	0.354	9	0.354	9	0.236	6	0.590	15	Ø 0,5	Ø 0,8	Ø 1,3
T622N	Flush	0.354	9	0.354	9	0.236	6	0.590	15	-	Ø 0,8	Ø 1,3
632N	Perfectly flush cut	0.354	9	0.354	9	0.236	6	0.590	15	-	Ø 0,7	Ø 1,3

## Side Cutter - tapered head

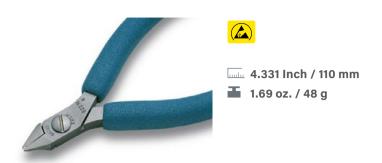




4.331 Inch / 110 mm 48 g  The jaws of the cutter have straight edges and taper to a point. This head shape allows access to difficult to reach areas but reduces the cutting capacity in comparison to the same size oval head cutter.

Model	Cut	Α	<b>В</b>		С	C D			Max. cutting capability in mm			
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
622NA	Flush	0.354	9	0.354	9	0.236	6	0.590	15	-	Ø 0,7	Ø 1,0

## Side cutter - pointed relieved head



- This is the narrowest head shape.
- The underside is relieved and facilitates optimum access even to extremely hard-to-reach areas.

Model	Cut	Α		В		С		D		Max. cuttin	g capability	in mm
		Inch r	mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Cop- per wire
622NB	Flush	0.354	9	0.39	9.8	0.236	6	0.65	16	-	Ø 0,6	Ø 0,8
676E	Flush	0.354	9	0.354	9	0.236	6	0.590	15	-	Ø 0,6	Ø 0,8
776E	Perfectly flush cut	0.354	9	0.354	9	0.236	6	0.590	15	-	Ø 0,6	Ø 0,8
632NCF	Perfectly flush cut	0.354	9	0.354	9	0.236	6	0.590	15	suitable for precision cuts on soft materials, e.g. small silicone tubes, precision connector seals, miniatur rubber seals, soft synthetic parts		

## Tip cutter - straight short relieved head





4.331 Inch / 110 mm

**1.69 oz. / 48 g** 

 Suitable for cutting SMD and micro-package contacts.

Model	Cut	Α	В	C D		Max. cuttir	Max. cutting capability in mm				
		Inch mi	n Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
670E	Flush	0.118 3	0.354	9	0.236	6	0.709	18	-	Ø 0,5	Ø 0,8
670EP	Flush	0.118 3	0.354	9	0.236	6	0.709	18		Ø 0,5	Ø 0,6
670EPF	Flush	0.118 3	0.354	9	0.236	6	0.709	18	-	Ø 0,4	Ø 0,6

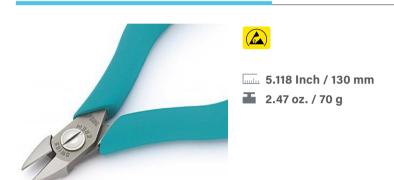


# Series 2400 MagicSense



- A = Length of cutting edges
- B = Head width
- C = Head thickness
- D = Head length

#### Side cutter - oval head



- This is the most widely used head shape.
- Fits for all cutting applications where easy access is given
- It is robust and offers the highest cutting capacity.
- Erem cutters and pliers with ergonomic handle. The ergonomic handle and special materials ensure a soft feel, operating comfort and safety.

Model	Cut	Α	В	С	D	Max. cuttir	ng capability	in mm
		Inch mm	Inch mm	Inch mm	Inch mm	Hard wire	Medium hardness	Copper wire
2412E	Semi-flush	0.472 12	0.433 11	0.236 6	0.748 19	Ø 0,5	Ø 1,0	Ø 1,6
2422E	Flush	0.472 12	0.433 11	0.236 6	0.748 19	-	Ø 1,0	Ø 1,6
2432E	Perfectly flush cut	0.472 12	0.433 11	0.236 6	0.748 19	-	Ø 0,8	Ø 1,6

## Side cutter - tapered



- The jaws of the cutter have straight edges and taper to a point. This head shape allows access to difficult to reach areas but reduces the cutting capacity in comparison to the same size oval head cutter.
- Erem cutters and pliers with ergonomic handle. The ergonomic handle and special materials ensure a soft feel, operating comfort and safety.

Model	Cut	Α	В С		D	Max. cutting capability in mm		
		Inch mm	Inch mm	Inch mm	Inch mm	Hard wire	Medium hardness	Copper wire
2477E	Flush	0.472 12	0.433 11	0.236 6	0.742 19	-	Ø 1,0	Ø 1,3

## Tip cutter - angled wide head



- The angled head provides for precise cuts at different working angles.
- Erem cutters and pliers with ergonomic handle. The ergonomic handle and special materials ensure a soft feel, operating comfort and safety.

Model	Cut	Α	В	С	D	Max. cutting capability in mm
		Inch mm	Inch mm	Inch mm	Inch mm	Hard wire Medium Copper hardness wire
2403E	Flush	0.354 9	0.433 11	0.236 6	0.748 19	- Ø 1,0 Ø 1,6 wide, robust head, fine cut
2404E	Flush	0.354 9	0.433 11	0.236 6	0.787 20	- Ø 0,8 Ø 1,3 pointed rounded head



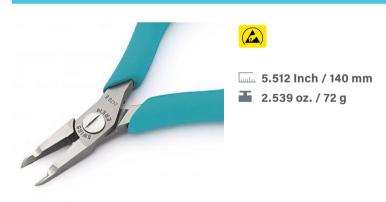
## Tip cutter - angled narrow head



- The angled head provides for precise cuts at different working angles.
- Erem cutters and pliers with ergonomic handle. The ergonomic handle and special materials ensure a soft feel, operating comfort and safety.

Model	Cut	Α	В	С	D	Max. cutting capability in mm
		Inch mm	Inch mm	Inch mm	Inch mm	Hard wire Medium Copper hardness wire
2482E		0.236 6	0.433 11	0.236 6	1.02 26	- Ø 0,6 Ø 1,2
	Flush					suitable for working on printed-circuit boards, component connections, can be used in both 90° and 180° applications
2475E	Flush	0.157 4	0.433 11	0.236 6	0.866 22	- Ø 0,4 Ø 0,6 suitable for fine cutting work on hyb- rid circuits of miniature components

## Tip cutter - straight long relieved head



- This head is suitable for horizontal and vertical cuts.
- The long tips facilitate cutting in hard-to-reach areas.
- Erem cutters and pliers with ergonomic handle. The ergonomic handle and special materials ensure a soft feel, operating comfort and safety.

Model	Cut	Α		ВС			D		Max. cutting capability in mm			
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
2470E	Flush	0.157	4	0.433	11	0.236	6	1.142	29	-	Ø 0,4	Ø 0,6

# **Series 500 Medium**



A = Length of cutting edges

B = Head width

C = Head thickness

D = Head length

## Side cutter - oval head





4.528 Inch / 115 mm

**2**.363 oz. / 67 g

- This is the most widely used head shape.
- Fits for all cutting applications where easy access is given
- It is robust and offers the highest cutting capacity.

Model	Cut	Α	В		С		D		Max. cuttin	g capability	in mm
		Inch mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
512N	Semi-flush	0.472 12	0.433	11	0.236	6	0.748	19	Ø 0,5	Ø 1,0	Ø 1,6
512E	Semi-flush	0.472 12	0.433	11	0.236	6	0.748	19	Ø 0,5 burnished	Ø 1,0 head	Ø 1,6
522N	Flush	0.472 12	0.433	11	0.236	6	0.748	19	-	Ø 1,0	Ø 1,6
599E	Flush	0.472 10	0.433	11	0.236	6	0.669	17	short, robu	Ø 1,0 ust head	Ø 1,6
532N	Perfectly flush cut	0.472 10	0.433	11	0.236	6	0.748	19	-	Ø 0,8	Ø 1,6



## Side cutter - tapered head



 The jaws of the cutter have straight edges and taper to a point. This head shape allows access to difficult to reach areas but reduces the cutting capacity in comparison to the same size oval head cutter.

Model	Cut	Α	В	С	D	Max. cutting capability in mm
		Inch mm	Inch mm	Inch mm	Inch mm	Hard wire Medium Copper hardness wire
595E	Flush	0.472 12	0.433 11	0.236 6	0.748 19	- Ø 1,0 Ø 1,3 tapered head
577E	Flush	0.472 10	0.433 11	0.236 6	0.669 17	- Ø 1,0 Ø 1,3 tapered, short head

## Tip cutter - angled, wide, robust head



• The angled head provides for precise cuts at different working angles.

Model	Cut	Α	В	С	D	Max. cutting capability in mm
		Inch mm	Inch mm	Inch mm	Inch mm	Hard wire Medium Copper hardness wire
503E	Flush	0.354 9	0.433 11	0.236 6	0.748 19	- Ø 1,0 Ø 1,6 wide, robust head
504AE	Flush	0.354 9	0.433 11	0.236 6	0.748 19	Ø 0,8 Ø 1,3 pointed, rounded head

## Tip cutter - angled narrow head



- The angled head provides for precise cuts at different working angles.
- Narrow, robust head, suitable for working with high cutting force in confined areas.

Model	Cut	Α	В		С		D		Max. cuttin	g capability	in mm
		Inch mr	n Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
555E	Flush	0.236 6	0.433	11	0.256	6	0.945	24	-	Ø 0,6	Ø 1,3



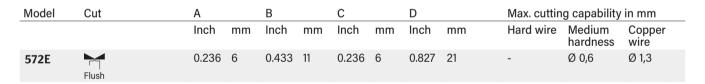


4.528 Inch / 115 mm

**2**.399 oz. / 68 g

**∠** 40°

· Relieved cutting edge for easy access.







4.528 Inch / 115 mm

**2.399 oz. / 68 g** 

**∡** 40°

 Suitable for working on printed-circuit boards, component connections, can be used in both 90° and 180° applications

Model	Cut	Α	В	В С		D			Max. cutting capability in mm		
		Inch mn	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
582E	Flush	0.236 6	0.433	11	0.236	6	1.024	26	-	Ø 0,6	Ø 1,3



## Side Cutters and Tip Cutters | Series 500 Medium





- 4.528 Inch / 115 mm
- **2.364** oz. / 67 g
- ∡ 45°

- Suitable for working on printed-circuit boards, component connections, can be used in both 90° and 180° applications.
- With safety device for wire scraps.

Model	Cut	Α		В		С		D		Max. cuttin	g capability	in mm
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
582EW	Flush	0.236	6	0.433	11	0.236	6	1.024	26	-	Ø 0,6	Ø 1,3





- 4.528 Inch / 115 mm
- **1** 2.399 oz. / 68 g
- ∠ 30°

- High precision tip cutter, bent.
- · Practical rework tool.
- For cutting DIL contacts directly on the component.
- Ideal for densely printed boards.
- Non-reflecting surface
- ESD-safe

Model	Cut	Α	В	С	D	Max. cutting capability in mm
		Inch mm	Inch mn	n Inch m	nm Inch mn	n Hard wire Medium Copper hardness wire
593AE	Flush	0.157 4	0.433 11	0.236 6	1.024 26	ø 0,4             ø 1,0





4.331 Inch / 110 mm

**2**.363 oz. / 67 g

**∡** 45°

• Suitable for fine cutting work on hybrid circuits or miniature components.

Model	Cut	А	Α		В		С			Max. cuttin	Max. cutting capability in mm		
		Incl	mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire	
575E	Flush	0.15	7 4	0.433	11	0.236	6	0.866	22	-	Ø 0,2	Ø 0,6	



## Side cutter - pointed relieved head



- This is the narrowest head shape.
- The underside is relieved and facilitates optimum access even to extremely hard-to-reach areas

Model	Cut	Α	В		С		D		Max. cuttin	ıg capability	in mm
		Inch mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
592E	Flush	0.472 12	0.433	11	0.236	6	0.748	19	-	Ø 0,4	Ø 0,8
792E	Perfectly flush cut	0.472 12	0.433	11	0.236	6	0.748	19	-	Ø 0,4	Ø 0,6

## Tip cutter - straight long relieved head



- This head is suitable for horizontal and vertical cuts.
- The long tips facilitate cutting in hard-to-reach areas.
- · For cutting at extreme tips

Model	Cut	Α		В		С		D		Max. cuttin	g capability	in mm
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
570E	Flush	0.157	4	0.433	11	0.236	6	1.142	29	-	Ø 0,4	Ø 0,6

## Tip cutter - straight head for vertical use



• Tip cutter for fine wire, Cu 0,8 mm

Model	Cut	Α		В		С		D		Max. cuttin	g capability	in mm
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
573E	Flush	0.157	4	0.433	11	0.236	6	1.142	29	-	Ø 0,4	Ø 0,8



## Series 800 Maxi



- A = Length of cutting edges
- B = Head width
- C = Head thickness
- D = Head length

## Side cutter - oval head





- 4.724 Inch / 120 mm 2.363 oz. / 67 g
- This is the most widely used head shape.
- Fits for all cutting applications where easy access is given
- It is robust and offers the highest cutting capacity.

Model	Cut	Α	В		С		D		Max. cuttin	g capability	in mm
		Inch m	m Inch	mm	Inch	mm	Inch	mm	Hard wire	Medium hardness	Copper wire
812N	Semi-flush	0.590 15	0.531	13.5	0.284	7.2	0.827	21	Ø 0,6	Ø 1,2	Ø 1,8
896E	Semi-flush	0.590 15	0.531	13.5	0.284	7.2	0.827	21	Ø 0,6 for cutting connector	Ø 1,2 nard wires, K pins	Ø 1,8 lovar®,
822N	Flush	0.590 15	0.531	13.5	0.284	7.2	0.827	21	-	Ø 1,2	Ø 1,8

## Side cutter - tapered head





4.724 Inch / 120 mm

**2.928 oz. / 83 g** 

 The jaws of the cutter have straight edges and taper to a point. This head shape allows access to difficult to reach areas but reduces the cutting capacity in comparison to the same size oval head cutter.

Model	Cut	Α	В	С	D	Max. cuttir	ng capability	in mm
		Inch mm	Inch mm	Inch mm	Inch mm	Hard wire	Medium hardness	Copper wire
886E	Flush	0.590 15	0.531 13.5	0.284 7.2	0.827 21	-	Ø 1,0	Ø 1,8

### Side cutter - pointed relieved head

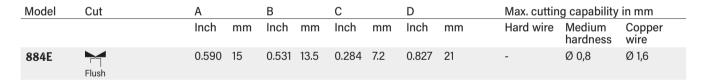




4.724 Inch / 120 mm

**2.857 oz. / 81 g** 

- This is the narrowest head shape.
- The underside is relieved and facilitates optimum access even to extremely hard-to-reach areas.





## **Tungsten-carbide cutters**



- A = Length of cutting edges
- B = Head width
- C = Head thickness
- D = Head length

## Side cutter - oval head, Miniature cutter





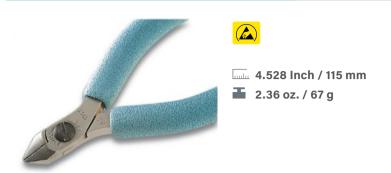
4.528 Inch / 115 mm



- This is the most widely used head shape.
- Fits for all cutting applications where easy access is given
- It is robust and offers the highest cutting capacity.

Model	Cut	Α	В		С		D		Max. cutti	ng capabil	ity in mm	
		Inch	Inch r	mm	Inch	mm	Inch	mm	Piano wire	Hard wire	Medium hardness	Copper wire
622TX	Flush	0.315 8	0.354	9	0.236	6	0.590	15	Ø 0,2	Ø 0,4 miniature	Ø 0,6 cutter	Ø 1,2
599T	Semi-flush	0.472 12	0.433 1	11	0.236	6	0.748	19	Ø 0,6	Ø 0,8	Ø 1,0	Ø 1,5
599TF	Flush	0.472 12	0.433 1	11	0.236	6	0.748	19	Ø 0,6	Ø 0,8	Ø 1,0	Ø 1,5

## Side cutter - tapered head



 The jaws of the cutter have straight edges and taper to a point. This head shape allows access to difficult to reach areas but reduces the cutting capacity in comparison to the same size oval head cutter.

Model	Cut	Α		В		С		D		Max. cutt	ing capabil	lity in mm	
		Inch		Inch	mm	Inch	mm	Inch	mm	Piano wire	Hard wire		Copper wire
595T	Semi-flush	0.472	12	0.433	11	0.236	6	0.748	19	Ø 0,4	Ø 0,6	Ø 0,8	Ø 1,5
595TF	Flush	0.472	12	0.433	11	0.256	6	0.748	19	Ø 0,4	Ø 0,6	Ø 0,8	Ø 1,5
2476TX1	Flush	0.433	11	0.433	11	0.236	6	0.011	19	Ø 0,3	Ø 0,4	Ø 0,5	Ø 1,0
576TX1	Flush	0.433	11	0.433	11	0.236	6	0.011	19	Ø 0,3	Ø 0,4	Ø 0,5	Ø 1,0

## Tip cutter - pointed relieved head





4.528 Inch / 115 mm

- This is the narrowest head shape.
- The underside is relieved and facilitates optimum access even to extremely hard-to-reach areas.

Model	Cut	Α	В		С		D		Max. cutti	ng capabil	ity in mm	
		Inch	Inch	mm	Inch	mm	Inch	mm	Piano wire	Hard wire	Medium hardness	Copper wire
576TX	Flush	0.433 11	0.433	11	0.236	6	0.748	19	Ø 0,1	Ø 0,2	Ø 0,3	Ø 1,0



## Tip cutter - angled wide head



• The angled head provides for precise cuts at different working angles.

Model	Cut	Α		В		С		D		Max. cutt	ing capabi	lity in mm	
		Inch		Inch	mm	Inch	mm	Inch	mm	Piano wire	Hard wire	Medium hardness	Copper wire
503ET	Semi-flush	0.354	9	0.433	11	0.236	6	0.748	19	Ø 0,4	Ø 0,6	Ø 0,8	Ø 1,2
503ETF	Flush	0.354	9	0.433	11	0.236	6	0.787	20	Ø 0,4	Ø 0,6	Ø 0,8	Ø 1,2

## Special applications



- A = Length of cutting edges
- B = Head width
- C = Head thickness
- D = Head length

## Special applications: hard wires





- 5.394 Inch / 137 mm
- **■** 3.527 oz. / 100 g

- Side cutter with compound action.
- For cutting hard wires with minimal effort

Model	Cut	Α	В	С	Max. cutting capacity in mm
		Inch mm	Inch mm	Inch mm	Copper wire
E147A	Semi-flush	0.472 12	0.413 10.5	0.284 7.2	Ø 1,8 for cutting hard wires with minimal effort
E147B	Semi-flush	0.472 12	0.413 10.5	0.295 7.5	Ø 1,8 for cutting hard wires with minimal effort
E147AT	Semi-flush	0.472 12	0.413 10.5	0.295 7.5	Ø 1,8 for cutting hard wires with minimal effort

## Special applications: cutting printed-circuit boards





- 4.528 Inch / 115 mm
- **2**.787 oz. / 79 g

 Side cutter, suitable for cutting printed-circuit boards

Model		D max.		B max.	,
		Inch	mm	Inch	mm
884EPCM	Flush	0.0591	1.5	0.078	2.0 B D



## Special applications: Kevlar® silks





- 4.528 Inch / 115 mm
- **2.36 oz. / 67 g**

- Side cutter, suitable for cutting Kevlar® silks.
- Avoid any other application than cutting kevlar silks to not damage the tool

Model	Cut	Α	В	С	D
		Inch mm	Inch mm	Inch mm	Inch mm
599F0		0.472 12	0.433 11	0.24 6	0.748 19

## Special applications: Special tool steel



- 4.528 Inch / 115 mm
- **2.36 oz. / 67 g**

- Side cutter for cutting Kevlar® silks, Vectran<sup>™</sup>-sheated wires, optical fibres and small stainless wires.
- Side cutter with cutting edges made from tungsten carbide.

Model	Cut	Α		В		С		D	
		Inch	mm	Inch	mm	Inch	mm	Inch	mm
599TF0	Semi-flush	0.472	12	0.43	11	0.24	6	0.748	19

# Pneumatic side cutter and tip cutter



A = Length of cutting edges

B = Head width

C = Head thickness

D = Head length

## Pneumatic side cutter and tip cutter





5.118 Inch / 130 mm

**4.59 oz. / 130 g** 

- Pneumatic cutter
- Handy, light and precise
- Extremely versatile thanks to a selection of different cutting heads
- · Easily interchangeable cutting heads
- Suitable for cutting conventional components, soft metals or small plastic parts
- Pneumatic-cutter housing

Model	Diame	eter	
	Inch	mm	
1500BSF	1.102	28	requires 4- 6 bar oil-free clean compressed air

### Side cutter - oval head for 1500BSF







- This is the standard head shape.
- It is used for all cutting jobs in easy-to-reach areas.
- The oval head provides for a high cutting capacity and is characterised by its robustness.

Model	Cut	Α		В		С		Max. cutting capacity in mm
		Inch	mm	Inch	mm	Inch	mm	Copper wire
1512N	Semi-flush	0.394	10	0.413	10.5	0.24	6	Ø 1,6
1522N	Flush	0.394	10	0.413	10.5	0.24	6	Ø 1,6





## Side cutters - tapered head cutting head for 1500 BSF





**■** 1.16 oz. / 35 g

 The edges of the cutter head are straight and taper to a point, allowing access to hard to reach area.

Model	Cut	Α		В		С		Max. cutting capacity in mm
		Inch	mm	Inch	mm	Inch	mm	Copper wire
1522NA	Flush	0.354	9	0.413	10.5	0.24	6	Ø 1,4

### Pointed relieved head for 1500 BSF





**■** 1.12 oz. / 32 g

- This is the narrowest head shape.
- The underside is relieved and facilitates optimum access even to extremely hard-to-reach areas.

Model	Cut	Α		В		С		Max. cutting capacity in mm
		Inch	mm	Inch	mm	Inch	mm	Copper wire
1522NB	Flush	0.354	9	0.413	10.5	0.24	6	Ø 1,2

## Cutting head for 1500 BSF - tip cutter - angled head



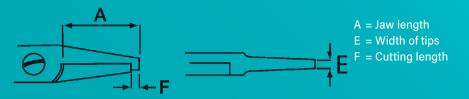


 The angled head provides for precise cuts at different working angles.

Model	Cut	Α	В	С	Max. cutting capacity in mm
		Inch mm	Inch mm	Inch mm	Copper wire
1503E	Flush	0.472 12	0.413 10.5	0.24 6	Ø 1,2



## Distance cutter



## Distance cutter - fixed cutting length

Distance cutter copper wire to a length of 1.5 mm/.059 Inch





- 4.724 Inch / 120 mm
- **2**.36 oz. / 67 g

- Special tool steel
- ESD-safe
- Fixed cutting length
- Reduces mechanical shock on components

Model	Cut	Α	E	F	Max. cutting capacity in mm
		Inch mm	Inch mm	Inch mm	Copper wire
530E15	Flush	0.787 20	0.118 3	0.059 1.5	Ø 1,2 cuts copper wire to a length of 1,5 mm / 0,059 Inch
530E13	Flush	0.787 20	0.118 3	0.051 1.3	Ø 1,2 cuts copper wire to a length of 1,3 mm / 0,051 lnch
530E08	Flush	0.787 20	0.118 3	0.031 0.8	Ø 1,2 cuts copper wire to a length of 0,8 mm / 0,031 lnch
530E06	Flush	0.787 20	0.118 3	0.023 0.6	Ø 1,2 cuts copper wire to a length of 0,6 mm / 0,023 lnch
530EREC	Flush	0.787 20	0.118 3	0.051 1.3	Ø 1,2 cuts copper wire to a length of 1,3 mm / 0,051 lnch



### Distance cutter

Distance cutter, cuts wire to a length of 1.5 mm/.059 Inch





- 4.724 Inch / 120 mm
- **2.36 oz. / 67 g**
- ∡ 45°

- Special tool steel
- ESD-safe
- Fixed length distance cutter
- Tapered 45°

Model	Cut	Α	E	F	Max. cutting capacity in mm
		Inch mm	Inch mm	Inch mm	Copper wire
549E	Flush	0.787 20	0.118 3	0.059 1.5	Ø 1,2
549E10	Flush	0.787 20	0.118 3	0.039 1	Ø 1,2
549E12	Flush	0.787 20	0.118 3	0.047 1.2	Ø 1,2

## Distance cutter, variable cutting length

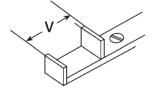
Distance cutter, variable cutting length from 1.2 mm to 6 mm/ 047 to .236 Inch





4.724 Inch / 120 mm





- Special tool steel
- ESD-safe
- Variable cutting length (= V)
- With protective stop screw

Model	Cut	Α	E	V	
		Inch mm	Inch mm	Inch mm	Copper wire
530E15A	Flush	0.787 20	0.177 4.5	0,047 - 0,236 1,2 - 6	Ø 1.2



## Distance cutter - variable cutting length

#### Distance cutter with variable cutting length from 0 mm to 5 mm/ 0 to .197 Inch



- Special tool steel
- ESD-safe
- Variable cutting length (= V)
- With protective stop screw
- Interchangeable plastic stop protects the printed-circuit board against damage

Model	Cut	Α		Е		V		
		Inch	mm	Inch	mm	Inch	mm	Copper wire
573EB	Flush	0.787	20	0.177	4.5	0 - 0,197	0 - 5	Ø 0.8





## **Pliers**

# GET AN ACCURATE AND SURE GRIP ON EVERYTHING

## Internal patented Erem Magic Spring

The Magic Spring system used in Erem precision tools is unique. It is integral to the cutting head and provides a constant closing and re-opening force. It is highly reliable, makes the tools easy to use and reduces operator fatigue.

- Reduce costs thanks to long life
- Constant spring force
- Guarantees more than 1 million operations



#### **High-precision screw joint**

This self-locking screw joint system gives a smooth cutting and opening action and ensures that there is no blade overlap or play.

- Smooth jaw action with no play
- No damaging of sensitive components



#### **Precision-ground jaws**

The very precisely worked tips get a firm and sure grip on even the thinnest of parts.

The choice of high-quality materials and meticulous tempering are especially important during the manufacturing of these tweezers.

Ground with the greatest precision

#### **Special tool steel**

Erem electronics tools are made from bright steel. They are not drop forged. The special tool steel is made using a unique Swiss processing technique.

The bright tool steel gives additional strength and toughness to the tools to promote a long service life.







#### **Ergonomically shaped handles**

For high comfort, better grip and added safety



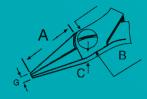


#### **ESD-safe**

The interchangeable foam-cushion handles are ESD-safe and are fitted as standard on all Erem cutters and pliers.



## **Series 500 Medium**





- A = Jaw length
- B = Head width
- C = head thickness
- E = Width of tips
- G = Total height of both tips

### Round nose pliers

Round nose pliers with very precise, smooth jaws.



- 4.724 Inch / 120 mm
  2.89 / 62 g
- Pliers for miniature and standard electronics
- Non-reflecting surface, ESD-safe
- Suitable for forming, bending, laying and feeding in wires.
- · High grade tool steel

Model	Shape	Α		В		С		E		G	
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
543E		0.91	23	0.43	11	0.24	6	0.031	Ø 0,8	0.063	1.6
546E	•			0.43	11	0.236	6.0		-	0.039	1.0

### Needle nose pliers

Needle nose pliers with very precise, smooth and rounded jaws.





4.724 Inch / 120 mm

**2.19 / 62 g** 

- Pliers for miniature and standard electronics
- Non-reflecting surface, ESDsafe, high grade tool steel
- Suitable for forming, bending, laying and feeding in wires.

Model	Shape	Α		В		С		Е		G	
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
547	•	0.91	23	0.43	11	0.24	6	0.035	0.9	0.047	1.2



## Flat nose pliers

#### Flat nose pliers with smooth jaws and precision-machined edges.





- 4.724 Inch / 120 mm
- **2**.36 / 67 g

- Pliers for miniature and standard electronics
- Non-reflecting surface, ESDsafe, high grade tool steel
- Suitable for gripping flat workpieces.

Model	Shape	Α	В	С	E	G
		Inch mm	Inch mm	Inch mm	Inch mm	Inch mm
542E	_	0.91 23	0.43 11	0.24 6	0.055 1.4	0.055 1.4

#### Flat nose pliers with replaceable nylon jaws.



- Pliers for miniature and standard electronics
- Non-reflecting surface, ESDsafe, high grade tool steel
- Nylon jaws prevent nicking and scratching.
- Suitable for forming precious metals and component connections.

Model	Shape	Α		В		С		Е		G	
		Inch	mm								
531E	=	0.91	23	0.43	11	0.24	6	0.2	5	0.12	3





## Chain nose pliers

#### Chain nose pliers with narrow half-round jaws.





- 4.724 Inch / 120 mm
- **2.36 / 67 g**

- Pliers for miniature and standard electronics
- Non-reflecting surface, ESDsafe, high grade tool steel
- For securely handling components.

Model	Shape	Α	В		С		Е		G	
		Inch m	nm Inch	mm	Inch	mm	Inch	mm	Inch	mm
544E	•	0.91 2	3 0.43	11	0.24	6	0.039	1	0.055	1.4

#### Chain nose pliers with inside-serrated jaws for secure handling





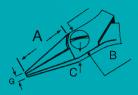
- 4.724 Inch / 120 mm
- **=** 2.64 / 67 g

- Pliers for miniature and standard electronics
- Non-reflecting surface, ESDsafe, high grade tool steel

Model	Shape	Α		В		С		Е		G	
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
544D		0.91	23	0.35	9	0.26	6.5	0.039	1	0.055	1.4



## Series 2400 MagicSense





- A = Jaw length
- B = Head width
- = head thickness
  - = Width of tips
- = Total height of both tips

## Needle nose pliers

Needle nose pliers with very precise, smooth and rounded jaws.





- 5.748 Inch / 146 mm
- **=** 2.54 / 72 g

- Pliers for miniature and standard electronics
- Optimized ergonomically shaped handles for increased comfort
- Non-reflecting surface, ESD-safe

Model	Shape	Α		В		С		Е		G		
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	
2411P	•	1.32	33.5	0.43	11	0.24	6	0.039	1	0.047	1.2	Smooth jaws
2411PD	•	1.32	33.5	0.43	11	0.24	6	0.039	1	0.047	1.2	Inside serrated jaws for better grip



## Flat nose pliers

Flat nose pliers with smooth jaws and precision-machined edges.



- Pliers for miniature and standard electronics
- Optimized ergonomically shaped handles for increased comfort
- Non-reflecting surface, ESD-safe
- Suitable for gripping flat workpieces.

Model	Shape	Α	В	С	E	G
		Inch mn	Inch mm	Inch mm	Inch mm	Inch mm
2442P		1.32 33.	5 0.43 11	0.24 6	0.13 3.4	0.047 1.2

## Round nose pliers

Round nose pliers with very precise, smooth jaws



- Pliers for miniature and standard electronics
- Optimized ergonomically shaped handles for increased comfort
- Non-reflecting surface, ESD-safe
- Suitable for bending wires.

Model	Shape	Α	В	С	E	G
		Inch mm	Inch mm	Inch mm	Inch mm	Inch mm
2443P	•	1.319 33.5	0.43 11	0.24 6	0.031 0.8	0.063 1.6



## **Stripping pliers**

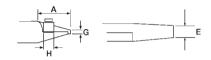
### High precision stripping pliers

#### Pliers for front stripping 0.25 mm - 1.02 mm .010 lnch - .040 lnch (AWG 30 - 18)



4.724 Inch / 120 mm

**a** 2.65 / 75 g



A = jaw length

E = Width of tips

G = Total height of both tips

H = Length of cutting blade

- Robust, high-precision tools for use in electronics and aeronautical engineering
- The required diameter is set by means of screws
- ESD-safe
- Suitable for all types of insulation and optical fibres.
- Interchangeable side cutting blade.



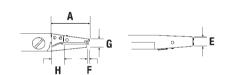
Model	Α		E		G		Н		Wire diameter	
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
510AE	0.83	21	0.20	5	0.16	4	0.35	9	0,010 - 0,040	0,25 - 1,02

#### Pliers for front stripping 0.06 mm - 0.6 mm .002 lnch - .023 lnch (AWG 42 - 24)









- The required diameter is set by means of screws
- Screwdriver and key are included

 Robust, high-precision tools for use in electronics and aeronautical engineering

- Interchangeable blades
- ESD-safe
- Unique precision for damagefree stripping of fine wires.
- Suitable for all types of insulation, Teflon®, Tefzel and optical fibres.

- A = Jaw length
  - E = Width of tips
  - F = Depth of interchangeable blade
  - G = Total height of both tips
  - H = Length of cutting blade

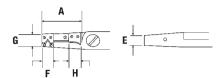






#### Side stripping 0.06 mm - 0.6 mm .002 Inch - .023 Inch (AWG 42 - 24)





A = Jaw length

E = Width of tips

F = Depth of interchangeable blade

G = Total height of both tips

H = Length of cutting blade



4.724 Inch / 120 mm

**=** 2.82 / 80 g

- Robust, high-precision tools for use in electronics and aeronautical engineering
- The required diameter is set by means of screws
- Screwdriver and key are included
- Interchangeable blades
- ESD-safe
- Unique precision for damagefree stripping of fine wires.
- Suitable for all types of insulation, Teflon®, Tefzel and optical fibres.
- Unlimited stripping length thanks to side stripping
- Suitable for simple and precise stripping of optical fibres
- Non-reflecting surface

Model	Α		E		F		G		Н		Wire diamete	r
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
552S	0.82	21	0.24	6	0.24	6	0.43	11	0.354	9	0.002 - 0.024	0,06 - 0,6





## Forming pliers

## Forming pliers for passive components

#### Forming pliers for component connection, U-shape.

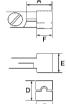








- Safe bending, forming and preparation of component connections
- Non-reflecting surface
- ESD-safe



A = Jaw length

D = Height of tips

E = Width of tips

F = Length of forming

Model		Α		D		Е		F		Diode	S	Capac	citors	Resistors
		Inch	mm	Inch	mm									
554E	-3 mm .118 lnch R = 2 mm .078 lnch	0.513	13	0.394	10	0.394	10	0.394	10	0.025	0.65	0.027	0.7	1/2 W

#### Forming pliers for component connections, U-shape, axial forming.

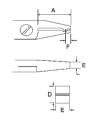




4.724 Inch / 120 mm

**=** 2.47 / 70 g

- Suitable for component connections, U-shape, axial forming
- Narrow head shape.
- ESD-safe



- A = Jaw length
- D = Height of tips
- E = Width of tips
- F = Length of forming

Model		Α		D		Е		F		Diode	s	Capa	citors	resistors
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	
554A	R = 1.5 mm .059 lnch	0.905	23	0.25	6.4	0.158	4	0.16	4	0.025	0.65	0.027	0.7	1/2 W





#### Forming pliers for cutting and bending components

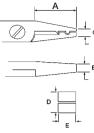




4.724 Inch / 120 mm

**1** 2.47 / 67 g

- Safe bending, forming and preparation of component connections
- Non-reflecting surface
- ESD-safe



A = Jaw length

D = Height of tips

E = Width of tips

F = Length of forming

Model		Α		D		Е		F		Diode	S	Capac	citors	resistors
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	
50788	3 mm		23	0.27	6.9	0.17	4.2			0.025	0.65	0.027	0.7	1/2 W

#### Forming pliers for cutting and bending

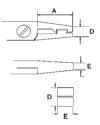




4.724 Inch / 120 mm



- Safe bending, forming and preparation of component connections
- Non-reflecting surface
- ESD-safe



A = Jaw length

D = Height of tips

E = Width of tips

F = Length of forming

Model		Α		D		Е		F		Diode	es.	Capac	citors	resistors
		Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	
50789Z	12 mm 278 lnch	0.905	23	0.130	3.3	0.17	4.2			0.25	0.65	0.027	0.7	1/2 W



### Forming plier for bending flat components

Forming plier for bending flat components, contacts, power transistors, Triac connections to a right angle.





4.724 Inch / 120 mm





- Safe bending, forming and preparation of component connections, specially for integrated components and power transistors
- Non-reflecting surface
- ESD-safe

Model		K max.	M	
		Inch mm	Inch	mm
500103A	M	0.590 15	0.12 - 0.47	3 - 12

## High precision forming pliers for Flat Packs, Quads

Forming plier for bending flat components, contacts, power transistors, Triac connections to a right angle.





4.724 Inch / 120 mm

**■** 3.53 / 100 g





- Safe bending, forming and preparation of component connections, specially for integrated components and power transistors
- Non-reflecting surface
- ESD-safe

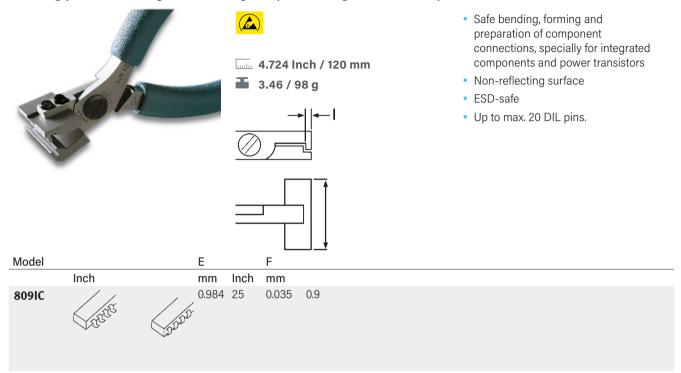
Model		K max		M		Α	
	Inch	mm	Inch	mm	Inch	mm	
80013C	M K	0.512	13	0.110	2.8	0.669	17





## High precision forming pliers for DIL pins

#### Forming plier for cutting and bending DIL pins through 90° in one operation.



Pliers | Forming pliers





## **Tweezers**

# EREM MANUFACTURES A WIDE RANGE OF TWEEZERS.







#### **Hardened steel**

Tweezers made from hardened steel are typified by their particularly hard tips, which ensure great durability. The tweezers are magnetic and the material may rust.

#### **Titanium**

Titanium tweezers are light weight and resistant to high temperatures.

#### **Stainless steel**

Tweezers made from stainless steel have robust tips and do not rust. The material is less hard than hardened steel.

## Erem Special stainless steel

This alloy is non-magnetic. The tweezers do not rust and are acid-proof and heat-resistant up to 300°C (512°F).





## **Precision tweezers**

## Precision tweezers: Pointed tips straight

- For applications in microelectronics, jewelrymaking, watchmaking, medicine and laboratory technology
- Suitable for delicate standard applications and precision work on small components or wires
- ◆ For all models with the suffix SA or SASL in the order number: Special stainless steel, non-magnetic, nonrusting, acid-proof, heat-resistant
- For all models with the suffix S in the order number: Stainless steel, robust tips, non-rusting, non-reflecting surface



		- 17		,			
3.150 Inch / 80 mm	Model	Weigh	t	Material	Description		
		OZ.	g				
PS-5	M5S	0.21	6	Stainless steel	Micro-tweezers, very pointed tips, e.g. for precision work under a microscope.		
4.252 Inch / 108 mm	Model	Weigh	t	Material	Description		
		OZ.	g		<u> </u>		
	ACSA	0.56	16	Special stainless steel	Precision tweezers with serrated finger grips for secure handling. For precise bending and holding of components or wires.		
2014	20AS	0.42	12	Special stainless steel	Precision tweezers with serrated finger grips and inside-serrated tips for secure handling. Guide pin to avoid overlapping of tips. For precise bending and holding of components or wires.		
4.331 Inch / 110 mm	Model	Weigh	t	Material	Description		
		OZ.	g				
7.4 60°	3CSA	0.39	11	Special stainless steel	Precision tweezers, standard model for delicate work.		
111 60	3CSASL	0.39	11	Special stainless steel	Precision tweezers, standard model for delicate work. Same as 3CSA, but economy model.		
- G	53CSA	0.39	11	Special stainless steel	Precision tweezers with anti-crush feature. Prevents damage to sensitive components. Tweezers relieved at front for secure handling.		



4.724 Inch / 120 mm	Model	Weight	t	Material	Description
		oz.	g		·
	3SASL	0.49	14	Special stainless steel	Precision tweezers with pointed tips for work in microelectronics. Same as 3SA, but economy model.
	00BSA	0.71	20	Special stainless steel	Precision tweezers with pointed tips. Very robust. Suitable for standard applications, e.g. for assembly in electronics.  Model same as OOSA, but with serrated finger grips for secure handling.
took deep	00CSA	0.64	18	Special stainless steel	Precision tweezers with pointed tips. Very robust. Suitable for standard applications, e.g. for assembly in electronics. Model same as OOSA, but with shorter tips.
	3SA	0.49	14	Special stainless steel	Precision tweezers with pointed tips for work in microelectronics.
	OODSA	0.71	20	Special stainless steel	Precision tweezers with pointed tips. Very robust. Suitable for standard applications, e.g. for assembly in electronics. Model same as OOSA, but with serrated finger grips and inside-serrated tips for secure handling.
	00SASL	0.39	20	Special stainless steel	Precision tweezers with pointed tips. Very robust. Suitable for standard applications, e.g. for assembly in electronics. Same as OOSA, but economy model.
500	OOSA	0.71	20	Special stainless steel	Precision tweezers with pointed tips. Very robust. Suitable for standard applications, e.g. for assembly in electronics.
1-51-1999	1SASL	0.49	14	Special stainless steel	Precision tweezers with pointed tips for standard applications. Same as 1SA, but economy model.
1.45 1000	1SA	0.49	14	Special stainless steel	Precision tweezers with pointed tips for standard applications.
	AAZ	0.56	16	Stainless steel, nickel- plated	Precision tweezers with medium-pointed tips, nickel-plated. Suitable for electronic assembly tasks.



4.921 Inch / 125 mm	Model	Weight		Material	Description
4.021111011712011111	WIOGCI	OZ.	g	Widterial	Description
ELS con	AAS	0.56	16	Stainless steel	Precision tweezers with fine but robust tips.
1124 609	AASA	0.56	16	Special stainless steel	Precision tweezers with fine but robust tips for standard applications.
extr 600	AASASL	0.56	16	Special stainless steel	Precision tweezers with fine but robust tips for standard applications. Same as AASA, but economy model.
	AM	0.60	17	Brass	Precision tweezers made from brass.
5.118 Inch / 130 mm	Model	Weigh	t	Material	Description
		OZ.	g		
(Q) 14	249SA	0.71	20	Special stainless steel, pointed synthetic tips (PPS)	Precision tweezers with pointed synthetic tips (PPS) and serrated finger grips for secure handling. Volume resistance 16 $\Omega$ /cm. Heat-resistant up to 250 °C (480 °F). Resistant to acids and molten soldering tin. Water-repellent.
CAUSE CONTRACTOR OF THE PERSON	249CER	0.84	24	Special stainless steel, ceramic tips	Precision tweezers with ceramic tips and serrated finger grips for secure handling.
5.512 Inch / 140 mm	Model	Weight	t g	Material	Description
	RRS	1.05	30	Stainless steel	Precision tweezers with strong tips for heavy-duty applications.
	SSSA	0.39	11	Special stainless steel	Precision tweezers with long, narrow grips and low tension, responds to minimal pressure. The long grips allow precision work close to heat sources.
5.906 Inch / 150 mm	Model	Weigh	t	Material	Description
in &	29SA	<b>oz.</b> 0.92	<b>g</b> 26	Special stainless steel	Reverse-action tweezers with wide, rounded tips. For holding parts by reverse clamping action. Insulated handles, e.g. for protecting against heat.
6.299 Inch / 160 mm	Model	Weigh	t	Material	Description
<del>_</del>		OZ.	g		
2.55 Selling	215A	0.81	23	Special stainless steel	Precision tweezers with medium-pointed tips and serrated finger grips and inside-serrated tips for secure handling. Very robust. The long grips allow precision work close to heat sources.

## Precision tweezers: Pointed tips straight relieved

- For precision work e.g. under a microscope
- Relieved shape facilitates excellent access to the most confined spaces
- For all models with the suffix SA or SASL in the order number: Special stainless steel, non-magnetic, nonrusting, acid-proof, heat-resistant
- For all models with the suffix S in the order number: Stainless steel, robust tips, non-rusting, non-reflecting surface



3.543 Inch / 90 mm	Model	Weight		Material	Description
HAT S	M4AS	oz. 0.32	<b>g</b> 9	Stainless steel	Micro-tweezers, very pointed tips, e.g. for working under a microscope.
4.331 Inch / 110 mm	Model	Weigh	t	Material	Description
		OZ.	g		·
L-SA	4SA	0.45	13	Special stainless steel	Precision tweezers with very pointed tips.
	4SASL	0.46	13	Special stainless steel	Precision tweezers with very pointed tips. Same as 4SA, but economy model.
4.528 Inch / 115 mm	Model	Weigh	t	Material	Description
		OZ.	g		
) 1986 S.	5MBS	0.42	12	stainless steel	Precision tweezers with extremely pointed tips (~ 0.03 x 0.07 mm/.002 Inch) for use in dissection procedures and working under a microscope. For use on soft materials only.
S SEAR SE	5FSA	0.42	12	Stainless steel	Precision tweezers with extremely pointed tips (~ 0.05 x 0.1 mm/.003 lnch) for use in dissection procedures and working under a microscope. For use on soft materials only.
3,55h	5SA	0.42	12	Special stainless steel	Precision tweezers with very pointed tips, suitable for very fine wires.
3187 @	5SASL	0.42	12	Special stainless steel	Precision tweezers with very pointed tips, suitable for very fine wires. Same as 5SA, but economy model.
11 607 11 607	2SA	0.56	16	Special stainless steel	Precision tweezers with medium-pointed tips.
10 40%	2SASL	0.56	16	Special stainless steel	Precision tweezers with medium-pointed tips. Same as 2SA, but economy model.
4.724 Inch / 120 mm	Model	Weigh	t	Material	Description
		oz.	g		
181	258SA	0.53	15	Special stainless steel, synthetics tips (PPS)	Precision tweezers with pointed synthetic tips (PPS) and serrated finger grips for secure handling. Volume resistance 16 $\Omega$ /cm. Heat-resistant up to 250 °C (480 °F). Resistant to acids and molten soldering tin. Water-repellent.





## Precision tweezers: Pointed tips bent

- For applications in biology, medicine, laboratory technology and microelectronics
- Bent shape facilitates access to confined spaces
- For all models with the suffix SA or SASL in the order number: Special stainless steel, nonmagnetic, nonrusting, acid-proof, heat-resistant



4.331 Inch / 110 mm	Model	Weight		Material	Description
3503 60	3CBS	oz. 0.53	9 11	Stainless steel	Precision tweezers, curved 40°, with pointed tips, for precision work such as assembly on printed-circuit boards.
115 mm	Model	Weigh	t	Material	Description
		OZ.	g		
3C-5-	5CSA	0.42	12	Special stainless steel	Precision tweezers, curved 30°, relieved. Pointed tips. Relieved shape at front of handle provides excellent visibility of the area to be worked on.
58-54	5BSA	0.42	12	Special stainless steel	Precision tweezers, curved 30°, relieved. Pointed tips. Relieved shape at front of handle provides excellent visibility of the area to be worked on.
21-5-	51SA	0.42	12	Special stainless steel	Precision tweezers, curved 30°, relieved. Very pointed tips. Relieved shape at front of handle provides excellent visibility of the area to be worked on.
51-51	51SASL	0.42	12	Special stainless steel	Precision tweezers, curved 30°, relieved. Very pointed tips. Relieved shape at front of handle provides excellent visibility of the area to be worked on. Same as 51SA, but economy model.
2142	5ASA	0.42	12	Special stainless steel	Precision tweezers, lightly curved 15°, relieved. Very pointed tips, e.g. for installing small components.
111	5ASASL	0.42	12	Special stainless steel	Precision tweezers, lightly curved 15°, relieved. Very pointed tips, e.g. for installing small components. Same as 5ASA, but economy model.





120 mm	Model	Weight		Material	Description
		oz.	g		
	7SA	0.53	15	Special stainless steel	Precision tweezers, curved, relieved, with pointed tips. Excellent handling in confined spaces.
782 50	7SASL	0.53	15	Special stainless steel	Precision tweezers, curved, relieved, with pointed tips. Excellent handling in confined spaces. Same as 7SA, but economy model.
5.512 Inch / 140 mm	Model	Weigh	nt	Material	Description
		OZ.	g		
	65ASA	0.39	11	Special stainless steel	Precision tweezers, curved 50°. Very pointed tips. For working with extra-small chips and other miniature components.
5.906 Inch / 150 mm	Model	Weigh	nt	Material	Description
		oz.	g		
	24SA	0.78	22	Special stainless steel	Precision tweezers, curved 40°, with robust pointed tips. Serrated finger grips and inside-serrated tips for secure handling. Guide pin to avoid overlapping of tips. Ideally suitable for soldering and assembly jobs.
10 To 10	30SA	0.92	26	Special stainless steel	Reverse-action tweezers, curved 50°, with robust pointed tips. Fibreglass handles for protection against heat. Reverse clamping action for comfortably holding parts. Particularly suitable for soldering and assembly jobs.





## Precision tweezers: Flat round tips straight

- Suitable for all standard gripping applications and assembly jobs on printed-circuit boards, e.g. in the goldsmith and jewelry industries
- For all models with the suffix SA or SASL in the order number: Special stainless steel, nonmagnetic, nonrusting, acid-proof, heat-resistant



4.724 Inch / 120 mm	Model	Weight		Material	Description
		oz.	g		
1611 602	2ASA	0.53	15	Special stainless steel	Precision tweezers with flat rounded tips for gripping components. Tip width 2 mm/.078 Inch.
Zielva.	2ASASL	0.53	15	Special stainless steel	Precision tweezers with flat rounded tips for gripping components. Tip width 2 mm/.078 lnch. Same as 2ASA, but economy model.
	2ASASLT	0.53	16	Special stainless steel	Precision tweezers with flat rounded tips for gripping components. Tip width 2 mm/.078 lnch. Same as 2ASA, but with Teflon®-coated tips for non-stick holding of self-adhesive parts.
	2ASARU	0.53	16	Special stainless steel	Precision tweezers with flat rounded tips for gripping components. Tip width 2 mm/.078 lnch. Same as 2ASA, but with coated tips for non-stick holding of self-adhesive parts.
an B	52ASA	0.53	15	Special stainless steel	Precision tweezers with pointed, rounded and flexibly movable tips. Prevents damage to sensitive components.
	25SA	0.53	15	Special stainless steel	Precision tweezers with flat, round tips slightly wider than the 2ASARU model. Serrated finger grips for secure handling. For standard gripping jobs.



## Precision tweezers with ergonomic handles



- This series offers models with thin shaped tips to suit every application
- Ergonomically shaped handles reduce hand fatigue and facilitates comfortable working
- Thermally insulated, soft foam handles, ESD-safe
- For all models with the suffix SA in the order number: Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant

4.724 Inch / 120 mm	Model	Weigh	t	Material	Description
		oz.	g		
Erem see the	E5SA	0.88	25	Special stainless steel, soft foam handles	Ergonomic precision tweezers with straight, very pointed tips for gripping fine wires.
STORE AND STORE OF THE STORE OF	E3CSA	0.88	25	Special stainless steel, soft foam handles	Ergonomic precision tweezers with long, straight and pointed tips, e.g. for assembly jobs on printed-circuit boards.
	EOOSA	1.05	30	Special stainless steel, soft foam handles	Ergonomic precision tweezers with straight, strong tips for standard applications. Very robust.
Eren A	EOODSA	1.05	30	Special stainless steel, soft foam handles	Model same as EOOSA, but with inside-serrated tips.
EPERT devices	E7SA	0.99	28	Special stainless steel, soft foam handles	Ergonomic precision tweezers with curved strong tips, e.g. for working in confined spaces.
	E2ASA	1.05	30	Special stainless steel, soft foam handles	Ergonomic precision tweezers with straight, flat and rounded tips for simple gripping jobs. Tip width 2 mm/.078 lnch.
E. S. S. S. A. G.	E15AGW	1.05	30	Carbon-steel, soft foam handles	Cutting tweezers, carbon-steel tips.



## **SMD** tweezers

## SMD tweezers - Angled tips

- Suitable for perfect handling of chips and miniature components
- Suitable for assembling SMD printedcircuit boards or ceramic substrates
- Bent shape facilitates optimum access to confined spaces and provides excellent visibility of the area to be worked on
- For all models with the suffix CA in the order number: Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant



4.528 Inch / 115 mm	Model	Weigh	t	Material	Description
		oz.	g		
With the second	102ACA  0,5mm ,019 lnch  1 + 1.5 mm ,059 lnch	0.53	15	Special stainless steel	SMD tweezers, angled 45°, with pointed tips for vertical application.
The state of the s	102ACAX	0.49	14	Special stainless steel	SMD tweezers, angled 45°, with pointed tips for vertical application. Model same as 102ACA, but reverse clamping action for easy holding.
Alice	103ACA 45	0.53	15	Special stainless steel	SMD tweezers, angled 45°, with slightly wider tips for vertical application.

## SMD tweezers - Round tips straight

- Suitable for gripping and holding round components and wires
- Blunted edges prevent damage to printed-circuit boards
- For all models with the suffix SA in the order number: Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant



4.331 Inch/ 110 mm	Model	Weigh	t	Material	Description
		oz.	g		
	39SA	0.53	15	Special stainless steel	SMD tweezers with round tips, dia. 0.3 mm/.011 Inch. Serrated finger grips for secure handling. For gripping small wires and cylindrical components.
	40SA	0.53	15	Special stainless steel	SMD tweezers with round tips, dia. 0.4 mm/.015 Inch. Serrated finger grips for secure handling. For gripping small wires and cylindrical components.



4.724 Inch / 120 mm	Model	Weigh	t	Material	Description
		OZ.	g		
	150SAMF	0.46	13	Stainless steel	SMD tweezers with round, very narrow tips, dia. 1.2 – 2.5 mm/ .047 – .098 Inch. Serrated finger grips for secure handling. For gripping cylindrical components, mini MELFs, etc.
	150SAD .059118 Inch Ø 1,5-3 mm 4 mm .157 Inch	0.46	13	Stainless steel	SMD tweezers with round tips, dia. 1.5 – 3 mm/.059 –.118 Inch.Serrated finger grips for secure handling. For gripping cylindrical components, mini MELFs, etc.
	150SA 6,8 mm .268 Inch	0.46	13	Special stainless steel	SMD tweezers with round tips, dia. 1.5 – 3 mm/.059 –.118 Inch. Serrated finger grips for secure handling. For gripping cylindrical components.
	151SA 6,8 mm \ .268 Inch	0.46	13	Special stainless steel	SMD tweezers with round tips, dia. 3 – 6 mm/.118 –.236 Inch. Serrated finger grips for secure handling. For gripping cylindrical components.

## SMD tweezers - Round tips bent

- Suitable for gripping fine wires and cylindrical components
- Blunted edges prevent damage to printed-circuit boards
- > For all models with the suffix SA in the order number: Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant



4.528 Inch / 115 mm	Model	Weigh	t	Material	Description
		OZ.	g		
[2-2-2]	150SAMB	0.60	17	Special stainless steel	SMD tweezers, angled 40°, with round tips, dia. 1.2 – 2.5 mm / .047 – .098 Inch. Serrated finger grips for secure handling.
	32BSA	0.60	17	Special stainless steel	SMD tweezers, angled 45°, with round tips, dia. 5 mm/.197 lnch.
	32BSA20	0.60	17	Special stainless steel	SMD tweezers, angled 45°, with round tips, dia. 2 mm/.078
	32BSA25	0.60	17	Special stainless steel	SMD tweezers, angled 45°, with round tips, dia. 2.5 mm/.098 Inch.



# Locking gripping tweezers

- Oripping tweezers enable the user to hold and manipulate particularly fine wires with a diameter from 0.3 mm/.011 Inch or insulated optical fibres with a diameter of between 1.5 mm/.059 Inch and 5 mm/.197 Inch
- Suitable as a ligature clamp in dentistry
- Can be disinfected and sterilized

4.724 Inch / 120 mm	Model	Weigh	nt	Material	Description
		oz.	g		
L san	940AS	0.60	17	Special stainless steel	Gripping tweezers with locking mechanism. The ring-shaped tip provides for secure handling up to a tensile force of 5 kg.



# Wafer tweezers

- Suitable for 3" to 6" wafers
- Serrated finger grips for secure handling
- Wafer tweezers are available to order in various sizes and coatings

For all models with the suffix SA in the order number: Special stainless steel, non-magnetic, non-rusting, acid-proof, heat-resistant



A = Paddle width B = Paddle depth

						В =	= Paddle depth
4.921 Inch / 125 mm	Model	Weigh	it	Α	В	Material	Description
		oz.	g	mm	mm		
	91SA	0.53	15	12	7	Special stainless steel	Standard wafer tweezers for 3" and 4" wafers.
5.118 Inch / 130 mm	Model	Weigh	ıt	Α	В	Material	Description
		oz.	g	mm	mm		
COLUMN TO THE PARTY OF THE PART	608ASA	0.81	23	30	8.5	Special stainless steel	Wafer tweezers with flat lower paddle and 6 upper fingers for protecting wafers against damage. For 6" wafers. Model same as 600ASA, but 30 mm/1.181 lnch wide.
Say Comment of the Co	600ASA	0.81	23	19.5	8	Special stainless steel	Wafer tweezers with flat lower paddle and 6 upper fingers for protecting wafers against damage. For 6" wafers.
5.906 Inch / 150 mm	Model	Weigh	it	Α	В	Material	Description
		OZ.	g	mm	mm		·
	141SAP	1.06	30	30	8	Special stainless steel	Wafer tweezers, 150 mm with polyester tips for protecting Si, GaAs or Ti wafers against damage. For 4" - 6" wafers.





# **Cutting tweezers**

- Suitable for cutting fine, soft wires and small components
- Delivers high-precision cuts
- Hardened cutting edges for long service life



4.528 Inch / 115 mm	Model	Weigh	nt	Material	Description
		OZ.	g		
	15AGW	0.92	26	Carbon Steel	Cutting tweezers with narrow oblique head. For soft wires up to dia. 0.25 mm/.010 lnch.
THE WAY	15AGS	0.74	21	Carbon Steel	Cutting tweezers with narrow oblique head. For soft wires up to dia. 0.25 mm/.010 lnch.
	B15AGS	0.74	21	Carbon Steel	Black cutting tweezers with narrow oblique head. For soft wires up to dia. 0.25 mm/.010 lnch.
	B15AGW	0.92	26	Carbon Steel	Black cutting tweezers with narrow oblique head. For soft wires up to dia. 0.25 mm/.010 lnch.



# **Stripping tweezers**

- Suitable for stripping fine wires with PVC or Teflon® insulation
- Non-reflecting surface
- Please send a wire sample when ordering



4.724 Inch / 120 mm	Model	Weigh	t	Material	Description
		oz.	g		
	29Y30	0.78	22	carbon steel	Miniature stripping tweezers, dia. 0.25 mm / .010 Inch (AWG 30). Carbon steel. Serrated finger grips for secure handling.
	29Y32	0.78	22	Carbon steel	Miniature stripping tweezers, dia. 0.2 mm / .007 Inch (AWG 32). Carbon steel. Serrated finger grips for secure handling.
	29Y34	0.78	22	Stainless steel	Miniature stripping tweezers, dia. 0.16 mm/.006 Inch (AWG 34). Stainless steel. Serrated finger grips for secure handling.
	29Y36	0.78	22	Stainless steel	Miniature stripping tweezers, dia. 0.13 mm/.005 Inch (AWG 36). Stainless steel. Serrated finger grips for secure handling.
	29Y40	0.78	22	Stainless steel	Miniature stripping tweezers, dia. 0.08 mm/.003 Inch (AWG 40). Stainless steel. Serrated finger grips for secure handling.





## **Extraction tweezers**

Suitable for extracting contacts from the rear of a plug connector



4.724 Inch / 120 mm	Model	Weigh	t	Material	Description
		oz.	g		
	024C	0.53	11	Stainless steel	Extraction tweezers for Sub-D connectors. Stainless steel. Outside Ø 2.15 mm/0.08 Inch (A), Inside Ø 1.75 mm/0.07 Inch (B), tip length 8 mm



# **Special tools**

## IC AND SMD TOOLS, FIBER-OPTIC TOOLS





#### **IC and SMD tools**

IC and SMD tools with precise fine adjustment for inserting, extracting, straightening and cutting IC and SMD components



#### Fibre optic tools

High-precision tools for optical fibers for professional stripping, suitable for cutting Kevlar® silks, VectranTM-sheathed wires, etc.

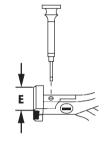


# IC and SMD tools

# IC and SMD tools for inserting, extracting, straightening and cutting IC and SMD components









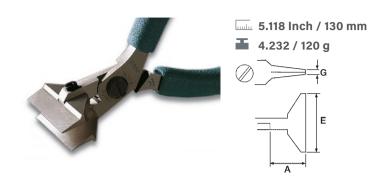
- Non-reflecting surface
- ESD-safe
- One screwdriver included for fine adjustments.



Model				Е		Width	l	
				Inch	mm	Inch	mm	
505C	505C 14-16	505BGC 28	505BG 28	0.787	20	0.3	7.62	Inserting and extracting 14-16 pins
505BG				1.417	36	0.591	15	Inserting and extracting 28 pins
505BGC				1.417	36	0.300	7	Inserting and extracting pliers, 28 pins

## Special tools | IC and SMD tools

## Pliers for straightening



- Practical straightening tool, suitable for straightening contacts, DIL/IC connections.
- · Non-reflecting surface
- ESD-safe
- Up to 16 connections possible.



Model		Α		Е		G	
		Inch	mm	Inch	mm	Inch	mm
808G		0.906	23	1.653	42	0.039	1

## Tip cutter - straight short relieved head



- Suitable for cutting SMD and micropackage contacts.
- High-precision tip cutter
- For connections of SMD micropackages up to 0.25 mm / .010 inch, also for pitches smaller than 1/20".
- For  $\mu$  pitches below 0.5 mm / .019 inch, you will need the 670EPF

Model	Cut	Α	В		С		D	
		Inch m	m Inch	mm	Inch	mm	Inch	mm
670EP		0.118 3	0.35	1 9	0.236	6	0.709	18
	Flush							



## Tip cutter - angled narrow head





- 4.528 Inch / 115 mm
- **2**.399 oz. / 68 g
- **∠** 30°

- High precision tip cutter, bent.
- Practical rework tool.
- For cutting DIL contacts directly on the component.
- Ideal for densely printed boards.
- Non-reflecting surface
- ESD-safe

Model	Cut	Α	В	С	D	Max. cutting capability in mm
		Inch mm	Inch mm	Inch mm	Inch mm	Hard wire Medium Copper hardness wire
593AE	Flush	0.157 4	0.433 11	0.236 6	1.024 26	ø 0,4

### 3900KC

#### Kit for SMD work

Order No. 3900KC

- For SMD assembly and repair applications.
- 6-pieces tool kit with monitored discharging ESD handles.
- · Special tool steel.
- High-quality precision tweezers, nonmagnetic.
- In an ESD-safe plastic case.



Scope of supply	Model	Description
	102ACA	SMD tweezers, angled 45°, with pointed tips for vertical application.
	103ACA	SMD tweezers, angled 45°, with slightly wider tips for vertical application.
	150SAMB	SMD tweezers, angled $40^{\circ}$ , with round tips, dia. $1.2$ – $2.5$ mm / $.047$ – $.098$ Inch. Serrated finger grips for secure handling.
	150SAMF	SMD tweezers with round, very narrow tips, dia. 1.2 – 2.5 mm/ .047 – .098 lnch. Serrated finger grips for secure handling. For gripping cylindrical components, mini MELFs, etc.
	51SA	Precision tweezers, curved 30°, relieved. Very pointed tips. Relieved shape at front of handle provides excellent visibility of the area to be worked on.
	670FP	Tip cutter - straight short relieved head

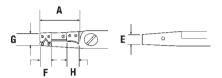




## High precision stripping pliers

#### Side stripping 0.06 mm - 0.6 mm .002 lnch - .023 lnch (AWG 42 - 24)





- A = Jaw length
- E = Width of tips
- F = Depth of interchangeable blade
- G = Total height of both tips
- H = Length of cutting blade

- Robust, high-precision tools for use in electronics and aeronautical engineering
- The required diameter is set by means of screws
- Screwdriver and key are included
- Interchangeable blades
- ESD-safe
- Unique precision for damage-free stripping of fine wires.
- Suitable for all types of insulation, Teflon®, Tefzel and optical fibres.
- Unlimited stripping length thanks to side stripping
- Suitable for simple and precise stripping of optical fibres
- Non-reflecting surface

	4.724 Inch / 120 mm
I	2.82 / 80 g

Model	Α		Е		F		G		Н		Wire diamete	er
	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm	Inch	mm
552S	0.82	21	0.24	6	0.24	6	0.43	11	0.354	9	0.002 - 0.024	0,06 - 0,6

## Special applications: Kevlar® silks





4.528 Inch / 115 mm

2.36 oz. / 67 g

•	Side	cutter,	suitable	for	cutting	Kevlar®
	silks					

 Avoid any other application than cutting kevlar silks to not damage the tool

Model	Cut	Α	В	С	D
		Inch mm	Inch mm	n Inch mm	Inch mm
599F0		0.472 12	0.433 11	0.24 6	0.748 19



## Special applications: Special tool steel





- 4.528 Inch / 115 mm
- **2**.36 oz. / 67 g

- Side cutter for cutting Kevlar® silks, Vectran™-sheated wires, optical fibres and small stainless wires.
- Side cutter with cutting edges made from tungsten carbide.

Model	Cut	Α		В		С		D	
		Inch	mm	Inch	mm	Inch	mm	Inch	mm
599TF0		0.472	12	0.43	11	0.24	6	0.748	19
	Semi-flush								





# **Kits**

## SWISS HIGH PRECISION TOOLS IN A KIT





of suitable precision tools for many applications, e.g. in microelectronics, medicine or biology









### 3600KU

#### **Erem Toolset Universal**

Order No. 3600KU

- For use in electronics assembly, the watchmaking industry, medicine or dentistry.
- 11-piece tool kit with monitored discharging ESD handles.
- Special tool steel, non-reflecting surface, resharpenable (cutter).
- High-quality precision tweezers, non-magnetic, for assembly work in electronics and light engineering.
- Precision screwdriver with hardened, durable tips, for precision working in confined areas.
- In an ESD-safe plastic case.



Scope of supply	Model	Description
	2412E	Side cutter – oval head
	2442P	Flat nose pliers with smooth jaws and precision-machined edges.
	2ASASL	Precision tweezers with flat rounded tips for gripping components. Tip width 2 mm/.078 Inch. Same as 2ASA, but economy model.
	622NB	Side cutter – pointed relieved head
	AASA	Precision tweezers with fine but robust tips for standard applications.
	XP600	Precision-Screwdriver Set, 6 parts (4 screwdriver: 1,5 x 60 mm / .059 x 2.362 lnch, 2,0 x 60mm / .078 x 2.362 lnch, 2.5 x 60 mm / .098 x 2.362 lnch, 3,0 x 60 mm / .118 x 2.362 lnch, 2 Philipps No. 0 and No. 00)

### 3900KC

#### Kit for SMD work

Order No. 3900KC

- For SMD assembly and repair applications.
- 6-pieces tool kit with monitored discharging ESD handles.
- · Special tool steel.
- High-quality precision tweezers, non-magnetic.
- In an ESD-safe plastic case.



Scope of supply	Model	Description
	102ACA	SMD tweezers, angled 45°, with pointed tips for vertical application.
	103ACA	SMD tweezers, angled 45°, with slightly wider tips for vertical application.
	150SAMB	SMD tweezers, angled 40°, with round tips, dia. 1.2 – 2.5 mm / .047 – .098 Inch. Serrated finger grips for secure handling.
	150SAMF	SMD tweezers with round, very narrow tips, dia. 1.2 – 2.5 mm/.047 – .098 Inch. Serrated finger grips for secure handling. For gripping cylindrical components, mini MELFs, etc.
	51SA	Precision tweezers, curved 30°, relieved. Very pointed tips. Relieved shape at front of handle provides excellent visibility of the area to be worked on.
	670EP	Tip cutter - straight short relieved head





#### 2400KMS

#### Erem 2400 MagicSense

Order No. 2400KMS

- For use in electronics, PCB assembly, wire and connection handling.
- 3-pieces tool kit.
- MagicSense moulded handle with soft touch for increased comfort and grip.
- Induction-hardened cutting edges in Rockwell hardness 64-65 HRc, high grade of hardness for exceptionally long life.
- High-grade tool steel, non-reflecting surface, ESD-safe, resharpenable
- In an ESD-safe plastic case.



Scope of supply	Model	Description
	2411P	Needle nose pliers with very precise, smooth and rounded jaws.
	2412E	Side cutter – oval head
	2482E	Tip cutter - angled narrow head. Suitable for working on printed-circuit boards,

### **3300TPS**

#### **Erem Tweezers Prime Selection**

Order No. 3300TPS

- High-quality precision tweezers for use in microelectronics, light engineering, laboratory work, biology and medicine.
- 3-pieces tweezers kit.
- Special stainless steel, non-magnetic, non-rusting, acid-proof.
- In an ESD-safe plastic case.



Scope of supply	Model	Description
	2ASA	Precision tweezers with flat rounded tips for gripping components. Tip width 2 mm/.078 lnch.
	3SA	Precision tweezers with pointed tips for work in microelectronics.
	7SASL	Precision tweezers, curved, relieved, with pointed tips. Excellent handling in confined spaces. Same as 7SA, but economy model.





### **3400TSMDU**

#### **Erem SMD Tweezers - Universal**

Order No. 3400TSMDU

- High-quality precision tweezers for SMD work with assorted shapes of chip, SOT, MELFs, mini MELFs, flatpacks.
- 4-piece tweezer kit.
- Blunted edges prevent PCB damage.
- Special stainless steel, non-magnetic, non-rusting, acid-proof.
- In an ESD-safe plastic case.



Scope of supply	Model	Description
	102ACAX	SMD tweezers, angled 45°, with pointed tips for vertical application. Model same as 102ACA, but reverse clamping action for easy holding.
	103ACA	SMD tweezers, angled 45°, with slightly wider tips for vertical application.
	150SAMF	SMD tweezers with round, very narrow tips, dia. 1.2 – 2.5 mm/ .047 – .098 lnch. Serrated finger grips for secure handling. For gripping cylindrical components, mini MELFs, etc.
	7SASL	Precision tweezers, curved, relieved, with pointed tips. Excellent handling in confined spaces. Same as 7SA, but economy model.

### 3500TP

#### **Erem Premium Tweezers**

Order No. 3500TP

- High-quality precision tweezers for microelectronics, light engineering and SMD work.
- 5-piece tweezer kit.
- Blunted edges prevent PCB damage.
- Special stainless steel, non-magnetic, non-rusting, acid-proof.
- In an ESD-safe plastic case.



Scope of supply	Model	Description	
	102ACA	SMD tweezers, angled 45°, with pointed tips for vertical application.	
<b>15AGW</b> Cutting tweezers with narrow oblique head. For soft wires up to dia. 0.25 mm/			
	2ASA	Precision tweezers with flat rounded tips for gripping components. Tip width 2 mm/.078 Inch.	
	3SA	Precision tweezers with pointed tips for work in microelectronics.	
<b>7SASL</b> Precision tweezers, curved, relieved, with pointed tips. Excellent handling spaces. Same as 7SA, but economy model.			



Originating from a tiny metalworking company in 1921, the Xcelite brand of precision hand tools has been a favorite of service technicians for over 85 years. It is now known throughout the electronics industry for its full line of high-quality precision screwdrivers, nutdrivers, pliers, cutters, interchangeable-blade sets, specialized tools and kits.



379 - 392



Screw- and nutdrivers, knifes and blades, shear cutters and pliers, service kits and tool cases

# Knives & Blades

### **Knives**

	Order no.	Description	Size	
			Inch	mm
-	XN100	Knife, Light duty for soft material	5 13/16	148
1	XN200	Knife, Medium duty for hard material	5 3/4	146
	XN210	Knife, Heavy duty plastic handle for coars jobs	5 7/16	137
Xcelite	XNS100	Light and medium duty knife set. Contains 10 assorted blades: XN100, XN200, XNB103 (2 pcs.), XNB105 (2 pcs.), XNB101, XNB203, XNB205 (2 pcs.), XNB201		

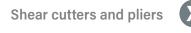
### **Blades for XN100**



### Blades for XN200 and XN210

	Order No.	Description	Pack quantity
	XNB201	Blade, Chisel	5
	XNB203	Blade, General purpose	5
-	XNB205	Blade, Pointed	5





## Shear cutters and pliers

## Shear cutter - general purpose

- Low profile, general-purpose cutter
- Superior blade by-pass shear cutting action
- Greatly reduced mechanical shock delivered to the work
- FSD safe
- Soft grips and feature safety clips
- Flush cuts soft wire up to 20 AWG (0.8 mm)



Order no.	Description	Size	
		Inch	mm
170MN	Shearcutter - General purpose, 127 mm (5 Inch)	5	127
175MN	Shearcutter with safety clips, soft handles	5	127

## **Sheet metal Snip**



Order no.	Description	Size	
		Inch	mm
86NCG	Snip, electronic	6.5	165

## Wire Stripper & Cutters

· Adjustable for different wire strengths



Order no.	Description	Size	
		Inch	mm
100XV	Wire Stripper & Cutter, adjustable	5	127
101SNV	Wire Stripper & Cutter, spring-opening	5	127





## Screwdriver and nutdriver sets

### **M60N**

Mini Screwdriver Set with Slotted/ Phillips Screwdrivers (7 pcs.)

Order No. M60N





### **RATCHET MIDGET 5PCE KIT XL75V**

**Offset Ratches Screwdriver Set** 

Order No. XL75VN







### PS88N

#### Hex Socket Screwdriver Set - Inch Size

Order No. PS88N



Scope of Supply	Order no.	Description	Length		Colour
			Inch	mm	
	P0	Screwdriver, Midget, Philipps No. 0	3.504	89	blue
	P141	Screwdriver, Midget, 1/8" (3,18 mm)	3.504	89	amber
	P181	Screwdriver, Midget, 1/8" (3,18 mm)	3.504	89	red
	P1N	Screwdriver, Midget, Philipps No. 1	3.504	89	brown
	P2	Screwdriver, Midget, Philipps No. 2	3.504	89	amber
	P3161	Screwdriver, Midget, 3/16" (4,76 mm)	3.504	89	orange
	P3321N	Screwdriver, Midget, 3/32" (2,38 mm)	3.504	89	green
	P5321	Screwdriver, Midget, 5/32" (3,97 mm)	3.504	89	black
	TA2	Torque amplifier handle			Black

### PS89N

#### Hex Socket Set - Inch Size

Order No. PS89N



Scope of Supply	Order no.	Description	Length	
			Inch	mm
	P18	Screwdriver, Midget, Hex, 0,028" (0,71 mm)	3.504	89
	P19	Screwdriver, Midget, Hex, 0,035" (0,89 mm)	3.504	89
	P20	Screwdriver, Midget, Hex, 0,050" (1,27 mm)	3.504	89
	P21	Screwdriver, Midget, Hex, 1/16" (1,59 mm)	3.504	89
	P22N	Screwdriver, Midget, Hex, 5/64" (1,98 mm)	3.504	89
	P23	Screwdriver, Midget, Hex, 3/32" (2,38 mm)	3.504	89
	P24	Screwdriver, Midget, Hex, 1/8" (3,18 mm)	3.504	89
	P764	Screwdriver, Midget, Hex, 7/64" (2,78 mm)	3.504	89
	TA2	Torque amplifier handle		





## **PS90MMN**

#### **Hex Socket Set - Metric Size**

Order No. PS90MMN



Scope of Supply	Order no.	Description	Length	
			Inch	mm
	P71	Screwdriver, Midget, Hex, 1,27 mm	3.504	89
	P72	Screwdriver, Midget, Hex, 1,5 mm	3.504	89
	P73	Screwdriver, Midget, Hex, 0,89 mm	3.504	89
	P74	Screwdriver, Midget, Hex, 2,5 mm	3.504	89
	P75	Screwdriver, Midget, Hex, 3 mm	3.504	89
	P76	Screwdriver, Midget, Hex, 4 mm	3.504	89
	P77	Screwdriver, Midget, Hex, 5 mm	3.504	89
	P78	Screwdriver, Midget, Hex, 0,89 mm	3.504	89
	TA2	Torque amplifier handle		

## **PS120N**

#### **Nutdriver Set - Inch Size**

Order No. PS120N



Scope of Supply	Order no.	Description	Length		Colour
			Inch	mm	
	P10N	Nutdriver, Midget, 5/16" (7,94 mm)	3.504	89	amber
	P11	Nutdriver, Midget, 11/32" (8,73 mm)	3.504	89	Green
	P12	Nutdriver, Midget, 3/8" (9,53 mm)	3.504	89	blue
	P3	Nutdriver, Midget, 3/32" (2,38 mm)	3.504	89	green
	P3321N	Screwdriver, Midget, 3/32" (2,38 mm)	3.504	89	green
	P4N	Nutdriver, Midget, 1/18" (3,18 mm)	3.504	89	red
	P5N	Nutdriver, Midget, 5/32" (3,97 mm)	3.504	89	amber
	P6N	Nutdriver, Midget, 3/16" (4,76 mm)	3.504	89	black
	P7	Nutdriver, Midget, 7/32" (5,56 mm)	3.504	89	brown
	P8N	Nutdriver, Midget, 1/4" (6,35 mm)	3.504	89	red
	P9	Nutdriver, Midget, 9/32" (7,14 mm)	3.504	89	orange
	TA2	Torque amplifier handle			Black



## PS121MMN

#### **Nutdriver Set - Metric Size**

Order No. PS121MMN



Scope of Supply	Order no.	Description	Length	
			Inch	mm
	P10MM	Nutdriver, Midget, 10 mm (0,394")	3.504	89
	P35MM	Nutdriver, Midget, 3,5 mm (0,138")	3.504	89
	P3MM	Nutdriver, Midget, 3 mm (0,118")	3.504	89
	P45MM	Nutdriver, Midget, 4,5 mm (0,177")	3.504	89
	P4MM	Nutdriver, Midget, 4 mm (0,157")	3.504	89
	P55MM	Nutdriver, Midget, 5,5 mm (0,217")	3.504	89
	P5MM	Nutdriver, Midget, 5 mm (0,197")	3.504	89
	P6MM	Nutdriver, Midget, 6 mm (0,236")	3.504	89
	P7MM	Nutdriver, Midget, 7 mm (0,276")	3.504	89
	P8MM	Nutdriver, Midget, 8 mm (0,315")	3.504	89
	TA2	Torque amplifier handle		



# Service kits and sets

### **99MPN**

#### **Multi-purpose Tool Kit**

Order No. 99MPN



Scope of Supply	Order No.	Description
	9912N	Blade, Nutdriver, 3/8"
	9914	Blade, Nutdriver, 7/16"
	9916N	Blade, Nutdriver, 1/2"
	991X	Ratching Handle
	9920N	Blade, Screwdriver, Allen Hex Type, 0,050"
	9921N	Blade, Screwdriver, Allen Hex Type, 1/16"
	9922N	Blade, Screwdriver, Allen Hex Type, 5/64"
	9923N	Blade, Screwdriver, Allen Hex Type, 3/32"
	9924N	Blade, Screwdriver, Allen Hex Type, 1/8"
	9925N	Blade, Screwdriver, Allen Hex Type, 5/32"
	9926N	Blade, Screwdriver, Allen Hex Type, 3/16"
	994N	T-Handle, black
	9961N	Blade, Bristol 6-flute Multiple Spline, 0,048"
	996N	Blade, Nutdriver, 3/16"
	99764N	Blade, Screwdriver, Allen Hex Type, 7/64"
	997N	Blade, Nutdriver, 7/32"
	99820N	Blade, Screwdriver, Phillips No. 0
	99821N	Blade, Screwdriver, Phillips No. 1
	99822N	Blade, Screwdriver, Phillips No. 2
	998MN	Blade, Nutdriver, magnetic, 1/4"
	998N	Blade, Nutdriver, 1/4"
	99X5N	Extension 4"
	T9910N	Blade, Nutdriver, 5/16"
	T9911N	Blade, Nutdriver, 11/32"
	T99964N	Blade, Screwdriver, Allen Hex Type, 9/64"
	T999N	Blade, Nutdriver, 9/32"





## **99SPC**

#### **Personal Computer Repair Kit**

Order No. 99SPC



Scope of Supply	Order No.	Description
	9910XTDN	Torx Blade No. 10
	9915XTDN	Torx Blade No. 15
	991X	Ratching Handle
	996N	Blade, Nutdriver, 3/16"
	99811N	Blade, Screwdriver, Slotted, 3/16"
	99820N	Blade, Screwdriver, Phillips No. 0
	99821N	Blade, Screwdriver, Phillips No. 1
	998N	Blade, Nutdriver, 1/4"
	E1	IC-Inserter
	R1	Gripping Tool
	T1	Tweezer
	X1	IC-Extractor

## 99PS40N

#### Allen Hex Set - Inch Size

Order No. 99PS40N



Scope of Supply	Order No.	Description
	991X	Ratching Handle
	9920N	Blade, Screwdriver, Allen Hex Type, 0,050"
	9921N	Blade, Screwdriver, Allen Hex Type, 1/16"
	9922N	Blade, Screwdriver, Allen Hex Type, 5/64"
	9923N	Blade, Screwdriver, Allen Hex Type, 3/32"
	9924N	Blade, Screwdriver, Allen Hex Type, 1/8"
	9925N	Blade, Screwdriver, Allen Hex Type, 5/32"
	9926N	Blade, Screwdriver, Allen Hex Type, 3/16"
	99764N	Blade, Screwdriver, Allen Hex Type, 7/64"
	99X5N	Extension 4"
	T99964N	Blade, Screwdriver, Allen Hex Type, 9/64"



## **99PS41MMN**

#### Allen Hex Set - Metric Size

Order No. 99PS41MMN



Scope of Supply	Order No.	Description
	991X	Ratching Handle
	9971MMN	Blade, Screwdriver, Allen Hex, 1,27 mm
	9972MMN	Blade, Screwdriver, Allen Hex, 1,5 mm
	9973MMN	Blade, Screwdriver, Allen Hex, 2 mm
	9974MMN	Blade, Screwdriver, Allen Hex, 2,5 mm
	9975MMN	Blade, Screwdriver, Allen Hex, 3 mm
	9976MMN	Blade, Screwdriver, Allen Hex, 4 mm
	9977MM	Blade, Screwdriver, Allen Hex, 5 mm
	99X5N	Extension 4"

## **99PS40BPN**

#### **Ballpoint Screwdriver Set - Inch Size**

Order No. 99PS40BPN



Scope of Supply	Order No.	Description
	991X	Ratching Handle
	9920BPN	Blade, Screwdriver, Allen Hex Type, Ballpoint, 0,050"
	9921BPN	Blade, Screwdriver, Allen Hex Type, Ballpoint, 1/16"
	9922BPN	Blade, Screwdriver, Allen Hex Type, Ballpoint, 5/64"
	9923BPN	Blade, Screwdriver, Allen Hex Type, Ballpoint, 3/32"
	9924BPN	Blade, Screwdriver, Allen Hex Type, Ballpoint, 1/8"
	9925BPN	Blade, Screwdriver, Allen Hex Type, Ballpoint, 5/32"
	9926BPN	Blade, Screwdriver, Allen Hex Type, Ballpoint, 3/16"
	99764BPN	Blade, Screwdriver, Allen Hex Type, Ballpoint, 7/64"
	99964BPN	Blade, Screwdriver, Allen Hex Type, Ballpoint, 9/64"
	99X5N	Extension 4"



### Service kits and sets

### 99PS41MMBPN

#### **Ballpoint Screwdriver Set Metric Size**

Order No. 99PS41MMBPN



Scope of Supply	Order No.	Description
	991X	Ratching Handle
	9971MMBPN	Blade, Screwdriver, Allen Hex Type, Ballpoint, 1,27 mm
	9972MMBPN	Blade, Screwdriver, Allen Hex Type, Ballpoint, 1,5 mm
	9973MMBPN	Blade, Screwdriver, Allen Hex Type, Ballpoint, 2 mm
	9974MMBPN	Blade, Screwdriver, Allen Hex Type, Ballpoint, 2,5 mm
	9975MMBPN	Blade, Screwdriver, Allen Hex Type, Ballpoint, 3 mm
	9976MMBPN	Blade, Screwdriver, Allen Hex Type, Ballpoint, 4 mm
	9977MMBPN	Blade, Screwdriver, Allen Hex Type, Ballpoint, 5 mm
	99X5N	Extension 4"

## 99PS50N

#### **Screwdriver & Nutdriver Set**

Order No. 99PS50N



Scope of Supply	Order No.	Description
	9912N	Blade, Nutdriver, 3/8"
	991X	Ratching Handle
	99250N	Blade, Screwdriver, Slotted, 1/4"
	996N	Blade, Nutdriver, 3/16"
	997N	Blade, Nutdriver, 7/32"
	99811N	Blade, Screwdriver, Slotted, 3/16"
	99821N	Blade, Screwdriver, Phillips No. 1
	99822N	Blade, Screwdriver, Phillips No. 2
	998N	Blade, Nutdriver, 1/4"
	99X5N	Extension 4"
	T9910N	Blade, Nutdriver, 5/16"
	T9911N	Blade, Nutdriver, 11/32"
	T999N	Blade, Nutdriver, 9/32"



## **99PS51MMN**

#### **Nutdriver Set - Metric Size**

Order No. 99PS51MMN



Scope of Supply	Order No.	Description
	9910MMN	Blade, Nutdriver, 10 mm
	9911MMN	Blade, Nutdriver, 11 mm
	991X	Ratching Handle
	9945MMN	Blade, Nutdriver, 4,5 mm
	994MMN	Blade, Nutdriver, 4 mm
	9955MMN	Blade, Nutdriver, 5,5 mm
	995MMN	Blade, Nutdriver, 5 mm
	996MMN	Blade, Nutdriver, 6 mm
	997MM	Blade, Nutdriver, 7 mm
	998MMN	Blade, Nutdriver, 8 mm
	999MMN	Blade, Nutdriver, 9 mm
	99X5N	Extension 4"

### 99PS60N

#### **Bristol Multiple Spline Socket Screwdriver Set**

Order No. 99PS60N



Scope of Supply	Order No.	Description
	991X	Ratching Handle
	9961N	Blade, Bristol 6-flute Multiple Spline, 0,048"
	9962N	Blade, Bristol 6-flute Multiple Spline, 0,060"
	9963N	Blade, Bristol 4-flute Multiple Spline, 0,069"
	9964N	Blade, Bristol 6-flute Multiple Spline, 0,072"
	9965	Blade, Bristol 4-flute Multiple Spline, 0,076"
	9966N	Blade, Bristol 6-flute Multiple Spline, 0,096"
	9967N	Blade, Bristol 6-flute Multiple Spline, 0,111"
	9968	Blade, Bristol 6-flute Multiple Spline, 0,145"
	9969N	Blade, Bristol 6-flute Multiple Spline, 0,183"
	99X5N	Extension 4"



## **99XTD7N**

#### **Torx Screwdriver Tool Set**

Order No. 99XTD7N



Scope of Supply	Order No.	Description	
	9910XTDN	Torx Blade No. 10	
	9915XTDN	Torx Blade No. 15	
	991X	Ratching Handle	
	9920XTDN	Torx Blade No. 20	
	9925XTDN	Torx Blade No. 25	
	9927XTD	Torx Blade No. 27	
	9930XTD	Torx Blade No. 30	



# **Tool cases**

## **XL70**

#### Offset Ratchet Screwdriver Set

Order No. XL70N



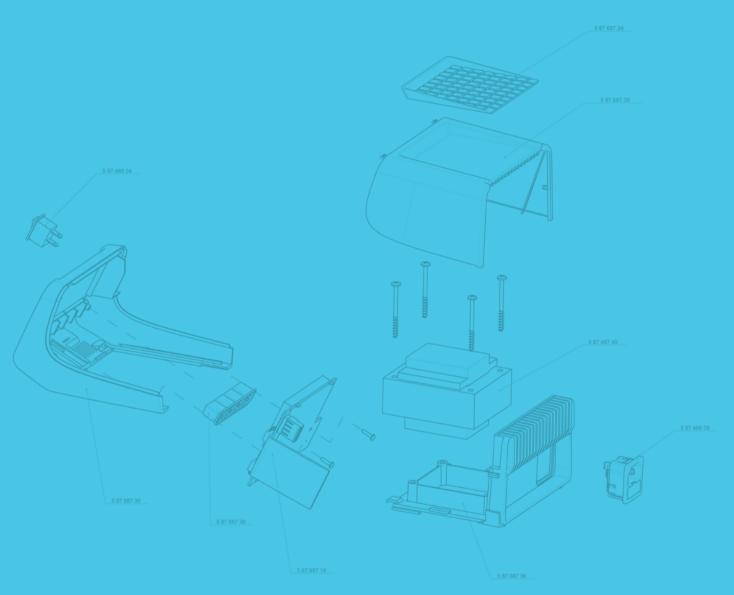
Order No.	Description
XL10	Allen Hex Screw Bit 5/32" (3,97 mm)
XL12	Allen Hex Screw Bit 3/16" (4,76 mm)
XL14	Allen Hex Screw Bit 7/32" (5,56 mm)
XL16	Allen Hex Screw Bit 1/4" (6 mm)
XL17	Slotted Screw Bit 1/4" (6 mm)
XL18	Allen Hex Screw Bit 5/16" (7,94 mm)
XL20	Phillips Screw Bit No. 1
XL21	Phillips Screw Bit No. 2
XL24	Adapter bit
XL25	Slotted Screw Bit 3/16" (4,76 mm)
XL27	Offset Ratchet, reversible
XL3	Allen Hex Screw Bit 0,050" (1,27 mm)
XL4	Allen Hex Screw Bit 1/16" (1,54 mm)
XL5	Allen Hex Screw Bit 5/64" (1,98 mm)
XL50X	Screwdriver Extension
XL6	Allen Hex Screw Bit 3/32" (2,38 mm)
XL7	Allen Hex Screw Bit 7/64" (1,54 mm)
XL8	Allen Hex Screw Bit 1/8" (3,17 mm)
XL9	Allen Hex Screw Bit 9/64" (3,57 mm)
	XL10 XL12 XL14 XL16 XL17 XL18 XL20 XL21 XL24 XL25 XL27 XL3 XL4 XL5 XL50X XL6 XL7 XL8

			up to Watts	Channels	Soldering Irons	Desoldering Iron	Hot Air Iron	Soldering Bath	Preheating Plate	
WXR 3	<b>WX</b> performance		600	3	WXP 65 WXP 80 WXP 90 WXP 120 WXP 200 WXMP (MS) WX MT (MS)	WXDP 120 WXDV 120	WX HAP 200	WXSB 200	WXHP 120	
WXD 2	WX performance		255	2	WXP 65 WXP 80 WXP 90 WXP 120 WXP 200 WXMP (MS) WX MT (MS)	WXDP 120 WXDV 120	-	WXSB 200	WXHP 120	
WXA 2	WX performance	WX STATIONS	255	2	WXP 65 WXP 80 WXP 90 WXP 120 WXP 200 WXMP (MS) WX MT (MS)	-	WX HAP 200	WXSB 200	WXHP 120	
WX 2	WX performance		255	2	WXP 65 WXP 80 WXP 90 WXP 120 WXP 200 WXMP (MS) WX MT (MS)	-	-	WXSB 200	WXHP 120	
WX 1	WX performance		200	1	WXP 65 WXP 80 WXP 90 WXP 120 WXP 200 WXMP (MS) WX MT (MS)	-	-	WXSB 200	WXHP 120	
WR 3M	WT technology		440	3	WP 65 WP 80 WMRT (MS) WMRD (MS) WSP 80 WTP 90	DSX 80 DSX 120 DXV 80	HAP 1 HAP 200	WSB 80 WSB 150	WHP 80	
₩R 2	WT technology		360	2	WP 120 WP 150 WP 200	DSX 80 DSX 120 DXV 80	HAP 1	WSB 80 WSB 150	WHP 80	
WT 2M	WT technology	WT STATIONS	200	2	WP 65 WP 80 WP 200 WMRT (MS) WMRD (MS) WSP 80, 90, 120, 150 WTP 90	-	-	WSB 80 WSB 150	WHP 80	
WT 1H	WT technology		200	1	WP 65 WP 80 WP 200 WSP 80, 90, 120, 150	-	-	WSB 80 WSB 150	WHP 80	
1 350° WT 1	WT technology		95	1	WP 65 WP 80 WSP 80 WTP 90	-	-	WSB 80	WHP 80	
B50	<b>WE</b> efficiency	WE STATION	70	1	WEP 70	-	-	_	-	

Stop Valve WFV 60A	Interface	Filtration Unit	Automatic tool detection	Power Management	Compressed Air Supply	Vacuum	Parameter storage in iron	Parameter storage in station	Motion sensor in tool	Industry 4.0 ready	ESD safe	Traceability
<b>✓</b>	USB RS232	ZS 6V ZS 4V + WX-Hub	<b>✓</b>	<b>✓</b>	internal pump	0,7 bar + Pick-up	<b>✓</b>	-	<b>✓</b>	<b>✓</b>	<b>✓</b>	<b>✓</b>
<b>✓</b>	USB RS232	ZS 6V ZS 4V + WX-Hub	<b>✓</b>	<b>✓</b>	external	0,7 bar	<b>✓</b>	-	<b>✓</b>	<b>✓</b>	<b>✓</b>	<b>✓</b>
<b>✓</b>	USB RS232	ZS 6V ZS 4V + WX-Hub	<b>✓</b>	<b>✓</b>	external		<b>✓</b>	-	<b>✓</b>	<b>✓</b>	<b>✓</b>	<b>✓</b>
<b>✓</b>	USB RS232	ZS 6V ZS 4V + WX-Hub	<b>~</b>	<b>~</b>	-		<b>✓</b>	-	<b>✓</b>	<b>✓</b>	<b>~</b>	<b>✓</b>
<b>✓</b>	USB RS232	ZS 6V ZS 4V + WX-Hub	<b>✓</b>	<b>✓</b>	-		<b>✓</b>	-	<b>✓</b>	<b>✓</b>	<b>✓</b>	<b>✓</b>
_	RS232 via USB	ZS TL + WT-Hub	<b>~</b>	<b>~</b>	internal pump	0,7 bar + Pick-up	-	<b>✓</b>	WTP90	<b>✓</b>	<b>✓</b>	-
-	-	ZS TL + WT-Hub	<b>✓</b>	-	internal pump	0,7 bar	-	<b>✓</b>	WTP90	<b>✓</b>	<b>✓</b>	-
-	RS232	ZS TL + WT-Hub	<b>✓</b>	<b>✓</b>	-		-	<b>✓</b>	WTP90	<b>✓</b>	<b>✓</b>	-
_	RS232	ZS TL + WT-Hub	<b>✓</b>	<b>✓</b>	-		-	<b>✓</b>	WTP90	<b>✓</b>	<b>✓</b>	-
-	RS232	ZS TL + WT-Hub	<b>✓</b>	-	-		-	<b>✓</b>	WTP90	<b>✓</b>	<b>✓</b>	_
_	-	EL	_	-	-		-	-	-	<b>✓</b>	<b>~</b>	_

# You can find our explosion drawings

on the Internet at www.weller-tools.com, with the respective list of their articles in the submenu Drawings.





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